ELMORA

Ersatzteile und Zubehör für

Jaguar Mark II

SC PARTS GROUP

SC PARTS GROUP welcomes you to it's Jaguar Mark 2 catalogue comprising parts for 2.4/3.4/3.8/240 and 340 models built between 1959 and 1969.

This catalogue is a reflection of the high quality of parts and service provided by the company which also supplies and manufactures parts for E-Types XKs and all other classic Jaguars. SC Parts Group Limited, long established in the classic car world also supplies and manufactures parts for Austin Healey, MG, Mini, Range Rover and Triumph vehicles. It is the largest supplier and manufacturer of Austin Healey parts in the world.

Quality has always been our first objective. Every product coming into our warehouse is subject to critical inspection to ensure that it reaches our specifications and is then batch coded to ensure total traceability. It is our policy to visit and approve all the factories that we use for manufacture and for our technical, engineering and design staff to liaise constantly with these factories ensuring no reduction in quality standards. We were one of the earliest members of British Motor Heritage and are proud to be associated with this Rover backed organisation that has worked so hard to achieve high quality standards in our industry.

More than 100,000 lines are kept on the shelf for fast and efficient despatch i.e. order today receive tomorrow.

If you have any comments or suggests on how to improve our extensive catalogue please write and inform us.

We hope you enjoy reading our new catalogue.

Telephone General. . . . . +44 (0) 12 93 - 84 72 00
Jaguar **02**
Range Rover. 02
Trade, workshops 03
MG 04
Triumph 05
Austin Healey 06
Mini 10

Fax . . . . . +44 (0) 12 93 - 84 72 01
and . . . . . - 54 65 70

E-mail . . . . . enquiries@scparts.co.uk
Internet . . . . . www.scparts.co.uk

OPENING TIMES
Monday to Friday 8.30am - 5.30pm
Saturday 9.am - 1.pm

ORDERING
We accept orders by post, telephone, e-mail or fax. If you have the oportunity we invite you to visit our shop in Crawley.

SHIPPING AND DESPATCH
Post
24' and 48' hour carrier services
Ask for export freight costs

TERMS OF PAYMENT
All major credit and debit cards accepted.

Personal UK cheques or overseas cheques drawn on a UK bank. Company cheques are only accepted by prior arrangement.

Eurocheques. Each cheque may not exceed £ 700 or, in the event of this being unavoidable, an administration charge may be levied.

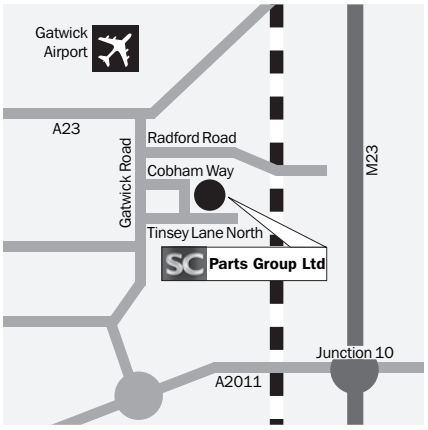
Bank transfer.

Sterling bank draft-drawn on a UK bank.

Pounds sterling, US Dollars and Euros.

Foreign currency - by prior arrangement.

Address
14 Cobham Way Gatwick Road, Crawley
West Sussex RH10 9RX
(NEAR GATWICK AIRPORT) England



By Road
Follow the map.

By Plane
London Gatwick International Airport

By Rail
Gatwick Airport Station (from Victoria Station in London) and get a taxi to the address. Three Bridges Station and Crawley Station - we suggest taking a taxi rather than a long walk to the address.

New South West Branch
Telephone . . . . . +44 (0) 12 78 - 45 73 72
Fax . . . . . - 42 45 90

USING THIS CATALOGUE / COPYRIGHT

The illustrations represent most of the significant parts listed in the text, each illustration number appearing in the first column of the relevant section of text. Those items drawn but not numbered on the illustrations are not usually stocked and are shown in order to relate the positions of items which can be supply.

You will find it convenient to use the company's own part numbers, listed against each items, when ordering parts. Most of the items stocked, however, are genuine Jaguar, Rover or Unipart items. If you wish to use original numbers when ordering you may do so as the company's computerised system has a built-in cross reference which will process your order without difficulty.

Whilst generally models changes have been specified, it has not always been possible to do this. It is vital, therefore that you always include a note of the relevant chassis and engine numbers together with any other reference relevant to the parts in question.

Serial numbers are grouped collectively on the chassis plate attached to the bulkhead under the bonnet. They can also be found individually as described below:

THE CHASSIS NUMBER

The chassis number is stamped in the bonnet catch panel, between the return spring hole and the catch, and on top of the nearside frame member above the rear engine mounting bracket. Chassis numbers for all models start as follows:

2.4 litre R/H drive 10001 onwards
2.4 litre L/H drive 125001 onwards
3.4 litre R/H drive 150001 onwards
3.4 litre L/H drive 175001 onwards
3.8 litre R/H drive 200001 to 210000
and 230001 onwards
3.8 litre L/H drive 210001 onwards
240 R/H drive 1J.1001 onwards
240 L/H drive 1J.30001 onwards
340 R/H drive 1J.5001 onwards
340 L/H drive 1J.80001 onwards

The suffix "DN" indicates that overdrive transmission is fitted.
The suffix "BW" indicates that automatic transmission is fitted.
The suffix "P" indicated power steering.

THE ENGINE NUMBER

The engine number is stamped on the right hand side of the cylinder block and at the front of the cylinder head casing. "/7", "/8" or "/9" following the engine number denotes the compression ratio.

THE GEARBOX NUMBER

The gearbox number is stamped on a shoulder at the left hand side of the gearbox casing and on the top cover. The letter "N" at the end of the prefix letters indicates that an overdrive unit is fitted.

COPYRIGHT

The contents of this catalogue comprising text and illustrations are the subject of copyright protection. SC Parts Group Ltd is the owner of all such copyright. No part of this publication may be copied, reproduced, stored in any retrieval system, communicated or transmitted in any form or by any means, including Photocopying, Electronic, Mechanical or otherwise, without prior written permission from SC Parts Group Ltd.

We wish to thank all those people who helped in the production of this catalogue, in particular Steffen Schwarz and Thomas Hövelborn with their catalogue team for the long hours, hard work and dedication in producing this Mark II owners bible.

Many thanks to John for his fantastic illustrations.

The catalogue team:

Project management: Steffen Schwarz

Production: Thomas Hövelborn, Manuel Heck, Frederic Hensel, Annika Ramel

Photographs: Manuel Heck

Part no. catalogue: 337278

TABLE OF CONTENTS

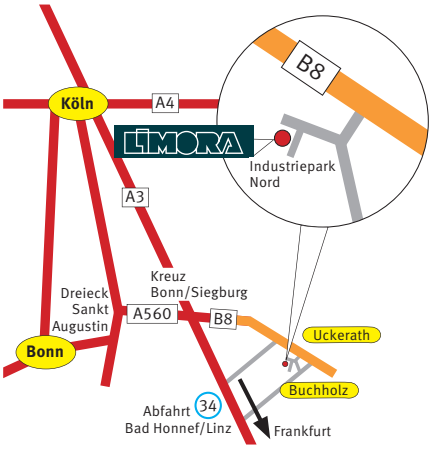
CHAPTER	PAGE	CONTENTS
	I	Introduction
	II	Using this catalogue / Copyright
	III	Table of contents
	IV	Visit our sister company LIMORA
	V	Terms of trade
Chapter 1		Engine
	1.2	Exchange engines
	1.3 to 1.10	Cylinder block
	1.11 to 1.12	Timing gear
	1.13 to 1.14	Oil pump
	1.15 to 1.16	Oil filter
	1.17 to 1.22	Cylinder head
	1.23 to 1.24	Engine gaskets
Chapter2		Gearbox and Overdrive
	2.1 to 2.2	Moss gearbox
	2.3 to 2.6	A-type overdrive
	2.7 to 2.8	Automatic gearbox
	2.9 to 2.12	All synchromesh gearbox
	2.13 to 2.14	C-Type overdrive
Chapter 3		Clutch
	3.1 to 3.2	Clutch unit
	3.3 to 3.4	Clutch control
Chapter 4		Cooling
	4.1 to 4.2	Cooling system
Chapter 6		Inlet manifolds
	6.1 to 6.2	Inlet manifolds
Chapter 7		Fuel system
	7.1 to 7.6	Fuel pump, fuel tank, air filters and carburettors
Chapter 8		Front suspension
	8.1 to 8.4	Front suspension
Chapter 9		Exhaust system
	9.1 to 9.2	Exhaust system
Chapter 10		Steering
	10.1 to 10.4	Steering
Chapter 11		Rear axle, rear suspension and propshaft
	11.1 to 11.2	Rear axle
	11.3 to 11.4	Rear suspension
	11.5 to 11.6	Propshaft
Chapter 12		Brake
	12.1 to 12.4	Braking system
	12.5 to 12.8	Brake controls
	12.9 to 12.10	Handbrake controls
Chapter 13		Wheels
	13.1 to 13.2	Road wheels and hubs
Chapter 14		Electrics
	14.1 to 14.4	Electrical equipment
	14.5 to 14.10	External electrics & wiring harnesses
	14.11 to 14.16	Internal electrics
	14.17 to 14.18	Heater
	14.19 to 14.20	Windscreen washer and wiper
Chapter 15		Body panels
	15.1 to 15.4	Body panels and fittings

CHAPTER	PAGE	CONTENTS
Chapter 16		Chrome, badges and bumpers
	16.1 to 16.4	Exterior chrome & badges
Chapter 19		Seals and glass
	19.1 to 19.2	Rubber seals and glass
Chapter 20		Interior
	20.1 to 20.4	Interior
Chapter 21		Accessories and Tuning
	21.1	Cylinder block - competition
	21.2	Cylinder head - competition
	21.3	Clutch - competition
	21.4	Automatic gearbox and 5-speed conversions
	21.5	Fuel pump, filter and hoses
	21.6	Air filter and ram pipes
	21.7	Power steering conversions
	21.8	Front suspension
	21.9	Rear suspension
	21.10	Brake system - competition
	21.11	Wire wheels
	21.12	Wire wheels spinners and accessories
	21.13	Alloy wheels
	21.14	Stainless steel exhaust systems and tubular manifolds
	21.15	Mallory distributor, Lumenition ignition modules and spark plugs
	21.16	High performance starter motors and alternator conversions
	21.17	Headlamps, bulbs and hazard kits
	21.18	Battery and accessories
	21.19	High performance radiators and Kevlar hose kits
	21.20	Electric fan kits
	21.21	Oil cooler and oil cooler kits
	21.22	Fyling jackets, helmets, goggles and gloves
	21.23	Personal accessories
	21.24	Mirror heads and stems
	21.25	Mirrors - ready to bolt on
	21.26	Books and workshop manuals
	21.27	Coloured reprints
	21.28	Castrol oils and lubricants
	21.29	Penrite oils and lubricants
	21.30	Further oils and lubricants
	21.31	Workshop fluids and consumables
	21.32	Rust conversion, rust prevention
	21.33	Cleaning products
	21.34	Leather care products
	21.35	Autoglym polishes
	21.36	Meguiar's surface care
	21.37	Paints
	21.38	Woodrim steering wheels
	21.39	Leather steering wheels
	21.40	Boss kits for woodrim and leather wheels
	21.41	Tools
Chapter 22		Hardware
	22.1	Screws, bolts, nuts, washers, studs, split pins, clevis pins and hose clips

VISIT OUR SISTER COMPANY LIMORA

If you live on the continent we may suggest you also adress our sister company LIMORA. Maybe it is more convenient for you to be served from Germany or the Netherlands as LIMORA holds the same stock as we at the same competitive prices.

Limora Buchholz



Main office Buchholz
Industriepark Nord 19-21
D - 53567 Buchholz
Tel: +49 (0) 26 83 - 97 99 0
Fax: +49 (0) 26 83 - 70 59
E-mail: Limora@Limora.com

Limora Aachen

Limora Aachen
Oldtimer-Warenhaus
Feldstraße 41
D - 52070 Aachen
Tel: +49 (0) 241 - 55 939 0
Fax: +49 (0) 241 - 55 939 20
E-mail: Aachen@Limora.com

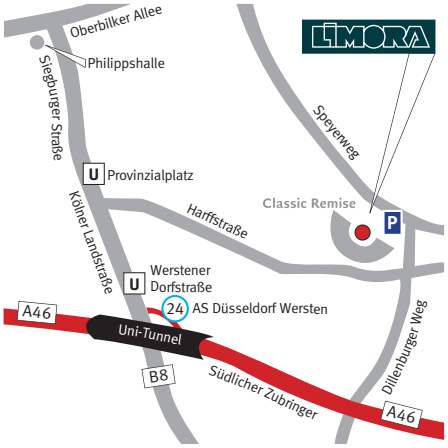
Limora Hamburg

Limora Hamburg
Hauptstraße 49 /Blankeneser Chaussee
D - 22869 Hamburg-Schenefeld
Tel: +49 (0) 40 -8405 24 20
Fax: +49 (0) 40 -8405 24 22 038
E-mail: Hamburg@Limora.com

Limora Berlin

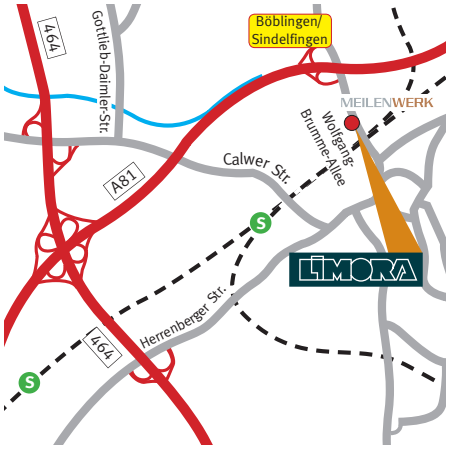
Limora Berlin
Classic Remise
Wiebestraße 36-37
D - 10553 Berlin
Tel: +49 (0) 30 - 25 93 92 30
Fax: +49 (0) 30 - 25 93 92 33
E-mail: Berlin@Limora.com

Limora Düsseldorf



Limora Düsseldorf
Classic Remise
Harffstraße 110a
D - 40591 Düsseldorf
Tel: +49 (0) 211 - 77 92 93 01
Fax: +49 (0) 211 - 98 47 10 08
E-mail: Duesseldorf@Limora.com

Limora Stuttgart



Limora Stuttgart
MEILENWERK
Wolfgang-Brumme-Allee 55
D - 71034 Böblingen
Tel: +49 (0) 70 31 - 306 95 10
Fax: +49 (0) 70 31 - 306 95 12
E-mail: Stuttgart@Limora.com

Limora Bielefeld

LENKWERK
Am Stadtholz 24–26
D - 33609 Bielefeld
Tel: +49 (0) 5 21 - 26 074 50
Fax: +49 (0) 5 21 - 26 074 524
E-Mail: Bielefeld@Limora.com

Limora Paris

Tel: +33 (0) 139 - 57 05 99
Fax: +33 (0) 139 - 57 06 99
E-mail: Paris@Limora.com

Limora Polen

Tel: +48 12 63 128 07
E-mail: Polska@Limora.com

Visit our online shop: www.LIMORA.com

SC PARTS GROUP LTD.
TERMS AND CONDITIONS (THE "T&CS")

ABOUT US

scparts.co.uk is a site operated by SC Parts Group Limited ("we"). We are a company registered in England and Wales under company number 01863134 and with our registered office at Bermuda House, 45 High Street, Hampton Wick, Kingston Upon Thames, Surrey KT1 4EH. Our main trading address, however, is:

SC Parts Group Limited
14 Cobham Way, Gatwick Road
Crawley, West Sussex
RH10 9RX
(Near Gatwick airport)

General +44 (0) 1293 847200
fax +44 (0) 1293 847201
+44 (0) 1293 546570
e-mail enquiries@scparts.co.uk

South West Branch
telephone +44 (0) 1278 457372
fax +44 (0) 1278 424590

Our offices are open as follows:
Monday - Friday: 8.30 am - 6.30 pm
Saturday: 9.00 am - 1.00 pm

INTRODUCTION

These T&Cs are written in accordance with the UK Distance Selling Regulations 2000 and other relevant consumer legislation. They set out the basis on which we sell goods and services to you as customer acting outside the course of your business. If you are ordering goods in the course of your business, please refer to our Terms for Business Customers.

Nothing contained in these T&Cs shall affect your statutory rights as a consumer

CONTRACT

By placing an order through our site, you warrant that:

(a) you are legally capable of entering into binding contracts; and (b) you are at least 18 years old.

After placing an order, you will receive an e-mail from us acknowledging that we have received your order. Please note that this does not mean that your order has been accepted. Your order constitutes an offer to us to buy goods. All orders are subject to acceptance by us, and we will confirm such acceptance to you by sending you an e-mail that confirms that the relevant goods have been dispatched (the "Dispatch Confirmation"). The contract between us (the "Contract") will only be formed when we send you the Dispatch Confirmation.

The Contract will relate only to those goods whose dispatch we have confirmed in the Dispatch Confirmation. We will not be obliged to supply any other goods which may have been part of your order until the dispatch of such goods has been confirmed in a separate Dispatch Confirmation.

All orders for goods will be completed within 30 days wherever possible. Should the order not be completed within 30 days then the customer has the right to cancel the order without any additional charges.

DELIVERY

We will make every attempt to ensure your order is delivered in the time specified but we cannot beresponsible for the late delivery of goods by a third party. In particular, letter post cannot be guaranteed. Should there be a late delivery by courier who provided you with a promised delivery time, then we will offer you a goodwill refund of up to 50% of the carriage costs invoiced.

When a courier is being used for delivery a signature will be necessary for the goods to be delivered. Our couriers are instructed not to leave goods at your premises without a signature unless you asked us to leave the goods in a safe place when you made your order. If goods are returned to us because no signature was given for delivery, we reserve the right to make a further charge if the courier has to return.

SHORTAGES

Shortages must be reported to us within a reasonable period of you receiving the goods from us. We recommend that you inspect all goods upon receipt for damage or faults. We will deem that you have accepted the goods if you indicate to us that you have accepted them, or if you do any act in relation to them which is inconsistent with our ownership of them (eg fitting the goods to your vehicle).

YOUR RIGHTS

You may cancel a Contract at any time within seven working days, beginning on the day after you received the goods (the "Cancellation Period"). In this case, you will receive a full refund of the price paid for the goods in accordance with our refunds policy (as set under the heading "Our Refunds Policy").

To cancel a Contract, you must inform us in writing. You may do this by sending an email to us (sales@scparts.co.uk) including "Order Cancellation" in the subject line, or by sending a letter to Returns Department, Unit 14, Cobham Way, Gatwick Road, Crawley, West Sussex, RH10 9RX.

You must also return the goods to us immediately, in the same condition in which you received them, and at your own cost and risk. You have a legal obligation to take reasonable care of the goods while they are in your possession. If you fail to comply with this obligation, we may have a right of action against you for compensation. Details of your statutory right, and an explanation of how to exercise it, are provided in the Dispatch Confirmation.

You also have a limited right to cancel a Contract for the supply of any Specially Ordered Goods (see below).

SPECIALLY ORDERED GOODS

"Specially Ordered Goods" are goods that have been made to your specification and include all "made to order" trim parts, or units supplied by you for reconditioning. Orders for Specially Ordered Goods may not be cancelled other than during the seven working day period starting from, and including, the day after we receive your order (the "Cooling-Off Period"). If you cancel your order during the Cooling-Off Period, you will be entitled to a full refund. On expiry of the Cooling-Off Period, we will place your order with our supplier.

If you decide to cancel the order after the Cooling-Off Period we will be entitled to withhold such amounts from the purchase price paid by you (up to the full purchase price) to cover any direct loss we may have incurred as a result of your cancellation. We will use our reasonable endeavours to mitigate any such loss and refund to you the balance remaining, if any, after we have recovered our costs.

Should you wish to opt out of the Cooling-Off Period (so as not to delay the order), you must call us first to discuss this option and then confirm this in writing to us. Specially Ordered Goods cannot be returned to us unless damaged in transit or are faulty.

OUR REFUNDS POLICY

When you return goods to us because you have cancelled the Contract between us within the Cancellation Period, we will process the refund due to you as soon as possible and, in any case, within 30 days of the day you have given notice of your cancellation. In this case, we will refund the price of the goods in full, including the cost of sending the item to you. However, you will be responsible for the cost of returning the item to us.

If you return goods for any other reason (for instance, because you claim that the goods are defective), we will examine the returned goods and will notify you of your refund via e-mail within a reasonable period of time. We will usually process the refund due to you as soon as possible and, in any case, within 30 days of the day we confirmed to you via e-mail that you were entitled to a refund for the defective goods. Goods returned by you because of a defect will be refunded in full, including a refund of the delivery charges for sending the item to you and the cost incurred by you in returning the item to us.

We will usually refund any money received from you using the same method originally used by you to pay for your purchase.

OUR LIABILITY

We warrant to you that any goods purchased from us through our site are of satisfactory quality and reasonably fit for all the purposes for which goods of the kind are commonly supplied.

Our liability for losses you suffer as a result of us breaking this agreement is strictly limited to the purchase price of the goods you purchased and any losses which are a foreseeable consequence of us breaking the agreement. Losses are foreseeable where they could be contemplated by you and us at the time your order is accepted by us.

This does not include or limit in any way our liability:

for death or personal injury caused by our negligence;
under section 2(3) of the Consumer Protection Act 1987;
for fraud or fraudulent misrepresentation; or
for any matter for which it would be illegal for us to exclude, or attempt to exclude, our liability.

We are not responsible for indirect losses which happen as a side effect of the main loss or damage and which are not foreseeable by you and us, including but not limited to: loss of income or revenue; loss of business; loss of profits or contracts; loss of anticipated savings; loss of data; loss of data, or waste of management or office time however arising and whether caused by tort (including negligence), breach of contract or otherwise.

PRICES AND PAYMENT

The price of any goods will be as quoted on our site from time to time, except in cases of obvious error. All prices are quoted in Pounds Sterling ("GBP") and include VAT at the rate of 17.5%. The costs of freight, packaging and insurance are not included in the quoted prices. Prices are liable to change at any time, but changes will not affect orders in respect of which we have already sent you a Dispatch Confirmation.

Our site contains a large number of goods and it is always possible that, despite our best efforts, some of the goods listed on our site may be incorrectly priced. We will normally verify prices as part of our dispatch procedures so that, where a goods' correct price is less than our stated price, we will charge the lower amount when dispatching the goods to you. If the goods' correct price is higher than the price stated on our site, we will normally, at our discretion, either contact you for instructions before dispatching the goods, or reject your order and notify you of such rejection. We are under no obligation to provide the goods to you at the incorrect (lower) price, even after we have sent you a Dispatch Confirmation, if the pricing error is obvious and unmistakeable and could have reasonably been recognised by you as a mis-pricing.

We accept payment from you with the following credit / debit cards: Visa, American Express, Mastercard, Maestro / Solo. The security code that is found on the back of your credit / debit card - last three digits on the signature strip- must be provided in order for us to process your payment. We also accept payment by postal orders (GBP) or cheques (GBP) drawn on a UK bank. Should you wish to pay by bank transfer, our bank details are below.

Name: Barclays Bank
Address: PO BOX 3, 1 North End, Croydon, Surrey, CR9 1UF
Account number: 80430862
Sort Code: 20-24-64
Swift Code: BARCGB22
Iban Code: GB38 BARC 2024 6480 4308 62

Please note, if you do wish to pay via bank transfer, we will make a surcharge of 20.00 GBP to cover our transfer costs, in addition to the price for the goods and delivery charges.

IMPORT DUTY

If you order goods from our site for delivery outside the UK, they may be subject to import duties and taxes which are levied when the delivery reaches the specified destination. You will be responsible for payment of any such import duties and taxes. Please note that we have no control over these charges and cannot predict their amount. Please contact your local customs office for further information before placing your order.

Please also note that you must comply with all applicable laws and regulations of the country for which the products are destined. We will not be liable for any breach by you of any such laws.

TRANSFER OF RIGHTS AND OBLIGATIONS

The contract between you and us is binding on you and us and on our respective successors and assigns. You may not transfer, assign, charge or otherwise dispose of a Contract, or any of your rights or obligations arising under it, without our prior written consent, such consent not to be unreasonably withheld or delayed. We may transfer, assign, charge, sub-contract or otherwise dispose of a Contract, or any of our rights or obligations arising under it, at any time during the term of the Contract.

EVENTS OUTSIDE OUR CONTROL

We will not be liable or responsible for any failure to perform, or delay in performance of, any of our obligations under a Contract that is caused by events outside our reasonable control ("Force Majeure Event").

A Force Majeure Event includes any act, event, non-happening, omission or accident beyond our reasonable control and includes in particular (without limitation) the following: strikes, lock-outs or other industrial action; civil commotion, riot, invasion, terrorist attack or threat of terrorist attack, war (whether declared or not) or threat or preparation for war; fire, explosion, storm, flood, earthquake, subsidence, epidemic or other natural disaster; impossibility of the use of railways, shipping, aircraft, motor transport or other means of public or private transport; impossibility of the use of public or private telecommunications networks; the acts, decrees, legislation, regulations or restrictions of any government.

Our performance under any Contract is deemed to be suspended for the period that the Force Majeure Event continues, and we will have an extension of time for performance for the duration of that period. We will use our reasonable endeavours to bring the Force Majeure Event to a close or to find a solution by which our obligations under the Contract may be performed despite the Force Majeure Event.

OUR RIGHT TO VARY THESE TERMS AND CONDITIONS

We have the right to revise and amend these terms and conditions from time to time.

You will be subject to the policies and terms and conditions in force at the time that you order goods from us, unless any change to those policies or these terms and conditions is required to be made by law or governmental authority (in which case it will apply to orders previously placed by you), or if we notify you of the change to those policies or these terms and conditions before we send you the Dispatch Confirmation (in which case we have the right to assume that you have accepted the change to the terms and conditions, unless you notify us to the contrary within the Cancellation Period).

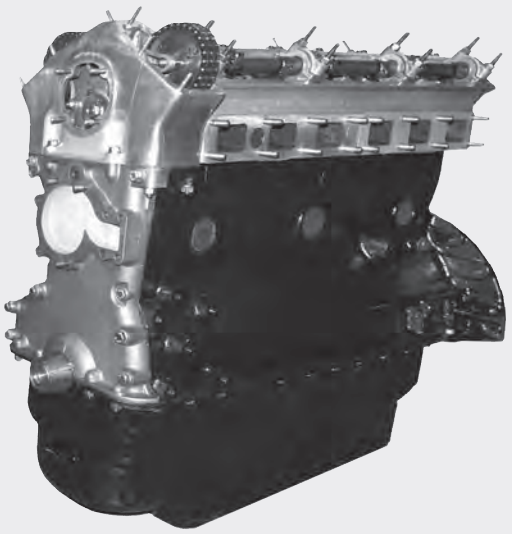
LAW AND JURISDICTION

Contracts for the purchase of goods through our site will be governed by English law. Any dispute arising from, or related to, such Contracts shall be subject to the non-exclusive jurisdiction of the courts of England and Wales.

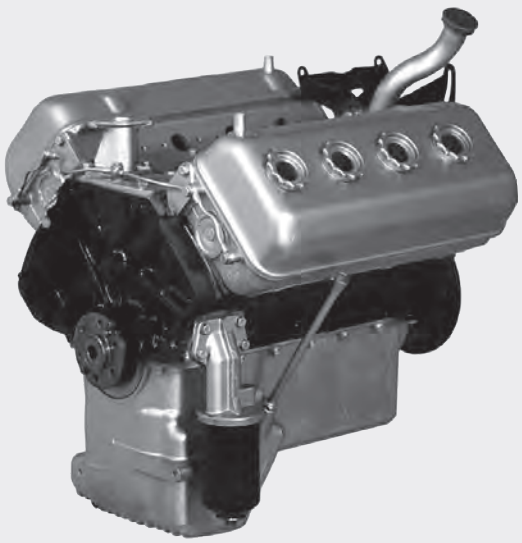
FURTHER QUERIES

If you have any queries you can contact SC Parts Group Ltd on +44 (0)1293 847200 or email enquiries@scparts.co.uk

© SC Parts Group Ltd, February 2008



1



2

All our engines are developed for lead free applications. All engines are equipped with new pistons, piston pins, piston rings, main and big-end bearings, small-end bushes, timing chain, gaskets, front oil seal and core plugs. Every cylinder head is inspected for cracks. Valve guides are measured for wear and either resized or renewed to conform to original tolerances. Valve seats are machined so as to retain the correct seat angles, widths, valve heights and valve seating concentric with the centre line of the valve guide bore. Valves are replaced. All valve springs are tested for squareness, free height and compressed load length. Cylinder heads are checked for distortion and thickness. When machining the cylinder head face, particular attention is paid to maintaining the correct surface finish specified by the gasket manufacturer. Camshafts are either replaced with a new unit or reprofiled to their original valve timing and lift specifications. Crankshafts are grinded and polished to produce the exact dimensions and surface finish required. Each cylinder block is rebored or resleeved and honed to give the precise surface finish and cross-hatch required. All main housings are measured for size, ovality, taper and weight-graded into engine sets. Every con rod is checked for alignment and weight-graded into engine sets. Oil pump: The clearance between rotor and body is measured. The oil pressure valve is dismantled and cleaned. All non-conforming parts are replaced. All our engines are hot run under their own power in purpose-built test cells. Every engine is subjected to a series of checks and the results are recorded against each specific engine serial number. On all our engines we grant with professional installation 6-month guarantee in accordance with our general terms of trade. Stage II engines come with modifield, polished and ported cylinder head and fully balanced with reconditioned flywheel and new clutch cover.

316257 Engine 3.4, 340 and 3.8
349218 Engine 2.4 and 240

315959 Engine Daimler V8

© SC Parts Group Ltd

No	Part No	Description	Qty	Notes
1	SJ1114	Engine mounting	2	
1A	SC912/B	Engine mounting bolt	2	
	SSB0508	Engine mounting to flange bolt	4	
	SSW05S	Spring washer for bolt	4	
	SSN05	Nut for washer	4	
	SSS0506	Set screw - flange support	4	
	SSN05	Nut for set screw	4	
	SSW05S	Spring washer for set screw	4	
2	SJ1115	Rear stabilising link	1	
3	SJ1118	Stepped washer-stabilising link	1	
4	SJ1119	Stepped washer-stabilising link	1	
	SSN06LN	Self locking nut	11	
5	SJ1116	Stabilising link bush	1	
6	SJ1117	Stabilising link rubber mounting	1	
	SSS0506	Stabilising link set screw	2	
	SSN05LN	Nylock nut for set screw	2	
	SJ6212	Shakeproof washer for screw securing bearing brackets	4	
7	SSB0714	Bolt - stabilising link	1	
8	SSN07LN2	Nylock nut for above	1	
9	SJ1120	Rubber seat for gearbox mounting support	1	
10	SJ1121	Centre bush for gearbox mounting spring	1	
11	SJ1754	Coil spring	1	For non-overdrive Moss gearbox
11	SJ1122	Coil spring	1	For all overdrive gearboxes and automatic models
	SJ1698	Dynamo link distance piece	1	
	SJ1699	Dynamo link washer	1	
	SSS0606	Dynamo mounting bracket set screw	3	
	SSW06S	Spring washer for set screw	3	
	SSB0508	Bolt securing dynamo to mounting bracket	2	
	SSN05LN	Nylock nut for bolt	2	
	SJ1682	Dipstick guide tube	1	
12	SJ1693	Felt seal on oil dipstick	1	
	SJ1681	Oil filter flange core plug	1	
13	SJ1207	Screwed core plug - rear	1	
14	SJ1983	Copper washer on plug	1	
15	SJ1864	Dowel-timing cover location	2	
16	SJ1865	Dowel-clutch housing loction	2	
17	SJ1683	Screwed core plug - front	1	
18	SJ1008	Large core plug	7	
18	SJ1007	Small core plug	1	
	SJ1004	Cylinder plug L/H of block	1	
	SJ1366	Core plug	1	
19	SJ1006	Side oil gallery plug	6	
20	SJ1023	Copper washer	6	
21	SJ1018	Head stud - plain	13	See note 1
	SJ1014	Head stud - dowelled	1	Only for models without lifting bracket
22	SJ1012	Head stud - plain	3	Only for models with lifting brackets
23	SJ1013	Head stud - dowelled	1	Only for models with lifting brackets
24	SJ1205	Rear cover ring dowel	2	
	SSS0507	Centre bolt, rear cover to cylinder block	3	Early type. Quote engine no.
	SSW05S	Spring wash. securing cover	3	Early type. Quote negine no.
25	SJ1685	Rear cover assembly	1	Late type. Quote engine no.
26	SJ1686	Rr cover securing screw (centre)	1	
26A	SJ1686/1	Rr cover securing screw (outer)	2	
26B	SJ1978	Cover assembly screw	2	
	SJ1040/1	Oil seal ring dowel	2	
27	SJ1040	Asbestos oil seal	1	Crankshaft rear end

Notes:
1. For models with no lifting brackets. 10 if lifting brackets are included.

© SC Parts Group Ltd

No	Part No	Description	Qty	Notes
28	SJ1019	Banjo bolt for oil feed pipe	1	
	SJ1020	Copper washer for banjo bolt	2	
	SJ1021	Sealing ring for distributor	1	
	SS0404	Set screw securing distributor	1	
	SJ6160	Shakeproof washer for screw	1	
	SJ1692	Bolt securing bearing caps	14	
	SJ1563	Plain washer for main bearing caps	14	
29	SJ1327	Filter gauze behind hydraulic chain tensioner	1	
30	SC3661	Drain tap for cylinder block	1	
31	SJ1023	Drain tap copper washer	1	
32	SC1335	Fibre washer - drain tap	2	
33	SJ1025	Recon crankshaft 3.4 and 3.8	1	Early Models - exchange only
33	SJ1026	Recon crankshaft 3.4 and 3.8	1	Later Models - exchange only
34	SJ1689	Crankshaft plug	6	
35	SJ1028	Spigot bush	1	
36	SJ1029	Thrust washer centre bearing - Standard size	1	
36	SJ1030	Thrust washer centre bearing - +0.004"	1	
37	SJ1031/STD	Main bearing set-standard-size - OE	1	
37	SJ1031/010	Main bearing set +0.010" - OE	1	
37	SJ1031/020	Main bearing set +0.020" - OE	1	
37	SJ1031/030	Main bearing set +0.030" - OE	1	
37	SJ1031/040	Main bearing set +0.040"- OE	1	
37	SJ1032/STD	Main bearing set standard - replacement	1	
37	SJ1032/010	Main bearing set +0.010" - replacement	1	see note 1
37	SJ1032/020	Main bearing set +0.020" - replacement	1	see note 1
37	SJ1032/030	Main bearing set +0.030" - replacement	1	see note 1
37	SJ1032/040	Main bearing set +0.040" - replacement	1	see note 1
38	SJ1058/STD	Big end bearing set standard - OE	1	
38	SJ1058/010	Big end bearing set +0.010" - OE	1	
38	SJ1058/020	Big end bearing set +0.020" - OE	1	
38	SJ1058/030	Big end bearing set +0.030" - OE	1	Some +0.030" white metal shells available SJ1061/1
38	SJ1058/040	Big end bearing set +0.040" - OE	1	
38	SJ1059/STD	Big end bearing set standard - replacement	1	
38	SJ1059/101	Big end bearing set +0.010" - replacement	1	see note 1
38	SJ1059/020	Big end bearing set +0.020" - replacement	1	see note 1
38	SJ1059/030	Big end bearing set +0.030" - replacement	1	see note 1
38	SJ1059/040	Big end bearing set +0.040" - replacement	1	see note 1
39	SJ1054/1	Conrod	1	3.4/3.8 - not as original
39	SJ1064	Reconditioned conrod car set	1	3.4/3.8 - exchange only
39	SJ1263	Conrod	1	2.4
40	SJ1055	Big end bolt	12	
41	SJ1359	Big end nut	12	
42	SJ1057	Small end bush	6	
43	SJ1045	Cone for crankshaft damper	1	On crankshaft
44	SJ1690	Damper distance piece	1	
	SJ1690/1	Seal for above	1	
45	SJ1044	Oil thrower	1	On crankshaft
46	SJ1046	Timing chain gear	1	On crankshaft
47	SJ1047	Oil pump drive gear	1	On crankshaft
48	SJ1048	Crankshaft key	4	
49	SJ1050	Crankshaft pulley	1	Early type
49	SJ1049	Crankshaft pulley - duplex type	1	Not early engines. Quote engine no.
49	SJ1050	Crankshaft pulley	1	Early engines. Quote engine no.
	SJ999	Crankshaft damper	1	
50	SJ1815	Shakeproof washer for sump bolt	2	
51	SJ1042/1	Damper securing bolt	1	
52	SJ1691	Crankshaft pulley washer	1	
53	SJ1053	Tab washer for crank pulley	1	
54	SSB0512	Bolt securing pulley	4	Duplex type
55	SJ1971	Flywheel ring gear	1	Manual. With machining instructions
56	SJ1066	Dowel - centre of flywheel	2	
57	SJ6018	Dowel - outer face of flywheel	3	9.1/2" and 8.1/2" diaphragm clutch. 2 for 9" coil spring
57	SJ1067	Dowel - outer face of flywheel	2	10" coil spring

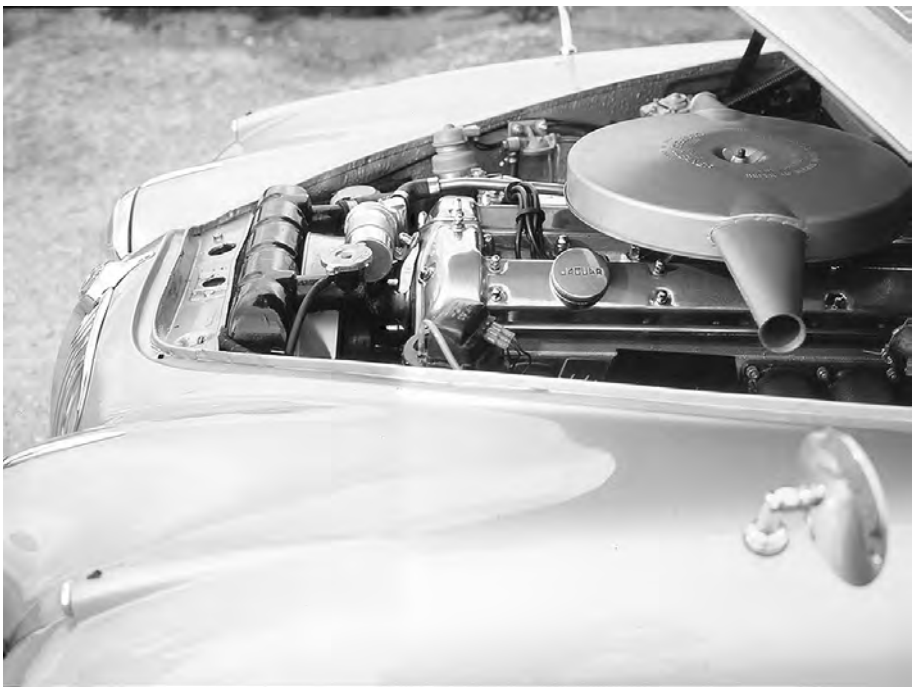
Notes:
1. Please note that original specification bearings are not always available.

© SC Parts Group Ltd

No	Part No	Description	Qty	Notes
	SJ1067	Dowel - outer face of flywheel	2	10” coil spring
58	SJ1068	Set screw - flywheel to crankshaft	10	
59	SJ1069	Flywheel locking plate	1	
60	SJ1552/STD	Piston set standard	1	2.4
60	SJ1552/010	Piston set +0.010”	1	2.4
60	SJ1552/020	Piston set +.0020”	1	2.4
60	SJ1552/030	Piston set +0.030”	1	2.4
60	SJ1552/040	Piston set +0.040”	1	2.4
60	SJ1530/STD	Piston set standard	1	3.4 Compression ratio 8:1
60	SJ1530/010	Piston set +0.010”	1	3.4 Compression ratio 8:1
60	SJ1530/020	Piston set +0.020”	1	3.4 Compression ratio 8:1
60	SJ1530/030	Piston set +0.030”	1	3.4 Compression ratio 8:1
60	SJ1530/040	Piston set +0.040”	1	3.4 Compression ratio 8:1
	SJ1530/LIN	Piston liner	6	2.4 & 3.4
	SJ1532/STD	4 ring piston ring set standard	1	2.4/3.4
	SJ1532/010	4 ring piston ring set +0.010”	1	2.4/3.4
	SJ1532/020	4 ring piston ring set +0.020”	1	2.4/3.4
	SJ1532/030	4 ring piston ring set +0.030”	1	2.4/3.4
	SJ1532/040	4 ring piston ring set +0.040”	1	2.4/3.4
60	SJ1090/STD	Piston set standard	1	3.8 Compression ratio 8:1
60	SJ1090/010	Piston set +0.010”	1	3.8 Compression ratio 8:1
60	SJ1090/020	Piston set +0.020”	1	3.8 Compression ratio 8:1
60	SJ1090/030	Piston set +0.030”	1	3.8 Compression ratio 8:1
60	SJ1090/040	Piston set +0.040”	1	3.8 Compression ratio 8:1
60	SJ1098/STD	Piston set standard	1	3.8 Compression ratio 9:1
60	SJ1098/010	Piston set +0.010”	1	3.8 Compression ratio 9:1
60	SJ1098/020	Piston set +0.020”	1	3.8 Compression ratio 9:1
60	SJ1098/030	Piston set +0.030”	1	3.8 Compression ratio 9:1
60	SJ1098/040	Piston set +0.040”	1	3.8 Compression ratio 9:1
	SJ1098/LIN	Piston liner	6	3.8
	SJ1091/STD	3 ring piston ring set standard	1	3.8
	SJ1091/020	3 ring piston ring set +0.020”	1	3.8
	SJ1091/030	3 ring piston ring set +0.030”	1	3.8
	SJ1091/040	3 ring piston ring set +0.040”	1	3.8
	SJ1070/GP	Gudgeon pin	6	
61	SJ1090/C	Circlip for gudgeon pin	12	
	SJ1103	Sump gasket set	1	Early type steel sump In 2 halves. Quote engine no.
62	SJ1104	Timing cover oil seal - front of sump	1	
63	SJ1105	Rear sump seal	1	
64	SJ1106	Drain plug	1	
65	SJ1107	Drain plug washer	1	
	SSS0505	Set screw securing cover and filter basket to oil sump	8	Early type
	SJ5811	Copper washer	8	
	SSS0505	Set screw securing sump	1	Steel sump
	SSS0506	Set screw securing sump	25	Steel sump
	SJ1815	Shakeproove washer for above	26	Steel sump
	SC1326	Clip for oil pipe	1	
	SJ1166	Oil sump to cleaner pipe	1	
	SSS0403	Set screw, timing pointer in front of oil sump	1	
	SSN04	Nut	1	
	SJ6160	Shakeproof washer	1	
66	SJ1102	Sump gasket	1	Aluminium sump. Quote engine no.
	SSB0516	Bolt - aluminium sump at rear	2	
	SSS0506	Set screw securing sump	23	
	SSS0505	Special screw securing aluminium sump to cylinder block	1	
	SJ1815	Shakeproove washer for above	26	
	SJ1696	Stud, securing baffle assembly	4	Aluminium sump. Intermediate type. Quote engine no.
	SSN05	Nut for above	4	
	SJ1815	Shakeproove washer for above	4	
	SSN04	Nut securing filter basket to baffle	4	
	SJ6160	Shakeproof washer	4	

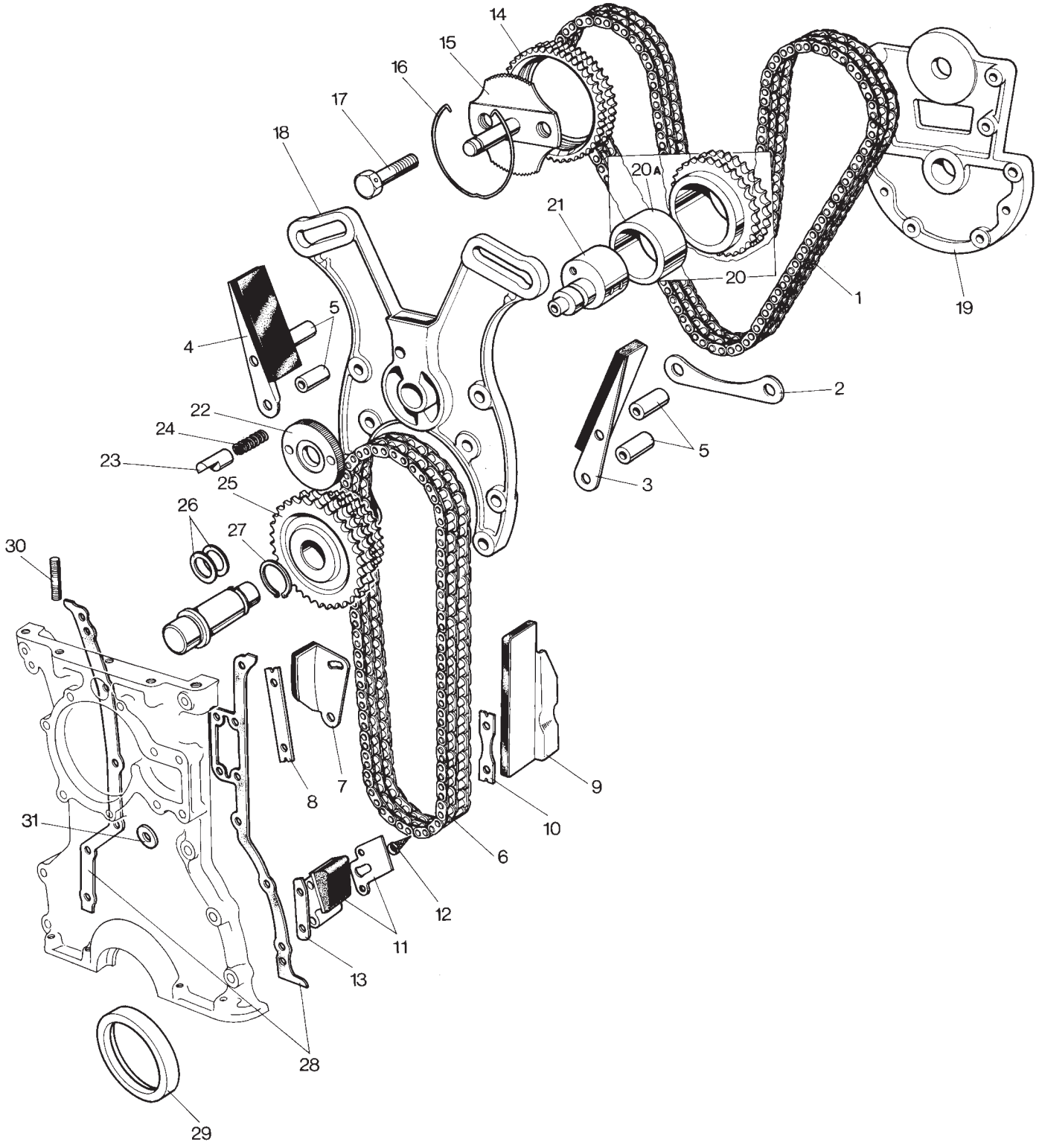
© SC Parts Group Ltd

No	Part No	Description	Qty	Notes
	SSS0404C	Set screw - timing pointer	2	
	SJ6160	Shakeproof washer for screw	2	
	SSW04	Plain washer	2	
67	SJ1166	Oil reinforced hose	1	
68	SJ1827	'O' Ring sump to feed pipe	1	
69	SJ1696	Stud, oil assembly pipe	2	
	SSN05	Nut for above	2	
70	SJ1697	Pipe assembly connecting sump and oil cleaner hose	1	Aluminium sump. Quote engine no.
71	SJ5903	Clip	2	
72	SJ999	Pro racing crankshaft damper	1	See note 1
73	SJ1043	Crankshaft damper	1	Original spec.



Notes:

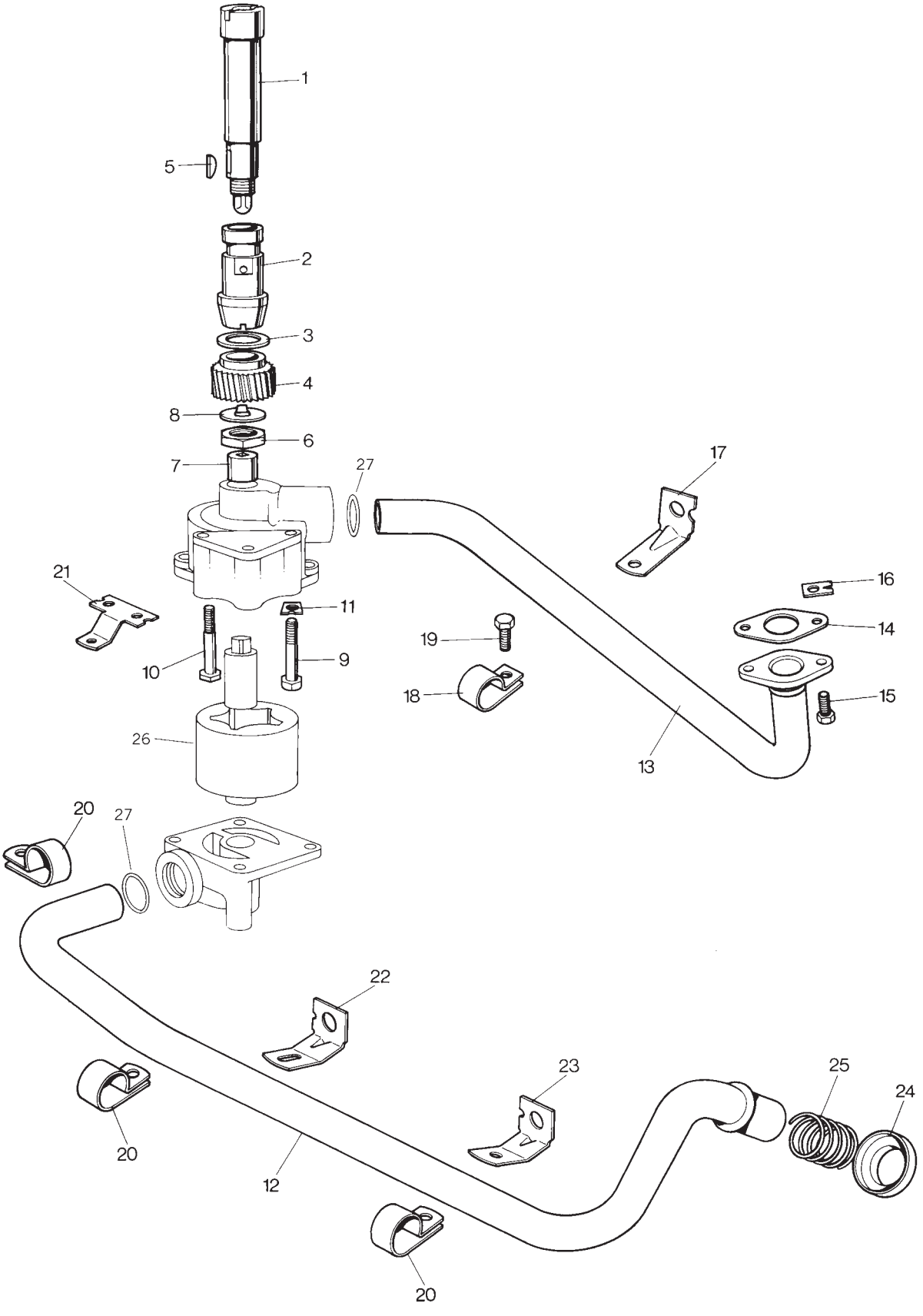
1. The pro racing 'all steel' crankshaft damper is a true factory elastomer type damper, which is capable of dampening out damaging engine harmonics which can break crankshafts and prematurely wear timing chains and valve train components.
   Our pro racing crankshaft damper hub is precision machined from high tensile forged steel for the added strength required in supercharged applications and will accept Morso, MSD and similar design crank trigger wheels.
   The pro racing crankshaft damper has been spin tested at 12.500 RMP for one hour to conform to SFI spec. #18.1, and has been designed for extreme duty use in racing, pro street, marine and supercharged applications.
   You can use this damper as a direct replacement for the 'metalastic' crankshaft damper or for the later type of damper used on the XJ range. In fact the damper can be used on all 3.4/3.8 Mark 2 models without modification.
   Ideal for both modified or standard engines, comes complete with fitting instructions.



© SC Parts Group Ltd

No	Part No	Description	Qty	Notes
1	SJ1316/ORG	Upper timing chain - Original	1	
1	SJ1316	Upper timing chain	1	
2	SJ1599	Retainer for upper timing chain	1	
3	SJ1318	L/H upper chain damper	1	
4	SJ1319	R/H upper chain damper	1	
5	SJ1321	Distance piece for upper dampers	1	
6	SJ1322/ORG	Lower timing chain - Original	1	3.4/3.8/340
6	SJ1322	Lower timing chain	1	3.4/3.8/340
6	SJ1823	Lower timing chain - repro.	1	2.4/240
7	SJ1323	R/H lower chain damper	1	Small early type. Check engine no.
7	SJ1324	R/H lower chain damper	1	Late type. Check eng. No. Not 2.3/240
	SSS0505	Set screw-damper to block	2	
8	SJ1622	Tab washer on set screws above	2	
9	SJ1325	L/H lower chain damper	1	Above tensioner 2.4/3.8/340
9	SJ1325/1	L/H lower chain damper	1	2.4/240
	SSS0505	Set screw securing dampers	2	
10	SJ1621	Tab washer on set screws above	2	
11	SJ1326	Hydraulic chain tensioner	1	
12	SJ1327	Filter behind tensioner	1	
	SSB0411	Bolt-hydraulic chain tensioner	2	
13	SJ1328	Tab washer for bolts	1	
14	SJ1297	Camshaft sprocket	2	
15	SJ1298	Camshaft sprocket adjusting plate	2	Late type
16	SJ1299	Circlip retaining above	2	
17	SJ1300	Set screw for adjusting plate	4	
18	SJ1301	Front mounting. bracket - timing gear	1	
19	SJ1303	Rear mounting. bracket - timing gear	1	
	SJ1772	Stud for brackets	4	
	SSN04	Nut for stud	4	
	SJ6160	Shakeproof washer for above	4	
	SSB0520	Bolt securing mounting bracket to cylinder block	4	
20	SJ1304	Idler sprocket	1	Includes SJ1305
20A	SJ1305	Idler sprocket bush	1	
21	SJ1306	Eccentric shaft for idler sprocket	1	
	SJ1773	Plug in end of eccentric shaft	1	
22	SJ1307	Micro adjustment plates	1	
	SJ1774	Shakeproof washer	1	
23	SJ1308	Plunger pin	1	
24	SJ1309	Spring under plunger	1	
25	SJ1310	Intermediate sprocket	1	Includes SJ1311
	SJ1311	Bush for intermediate sprocket	1	
26	SJ1314	Shim	AR	
27	SJ1315	Circlip for intermediate shaft	1	
28	SJ1329	Timing cover gasket	1	2 halves. Not 2.4/240
29	SJ1104	Timing cover oil seal	1	
30	SJ1991	Stud - timing cover to head	2	
	SJ1953	Stud - timing cover/water pump	3	
	SJ1223	Stud - timing cover to sump	4	
	SSN05	Nut on studs	9	
	SSW05S	Spring washer for nuts	9	
	SJ5811	Copper washer for nuts	9	
	SSS0509	Set screw securing top of timing cover to block	1	
	SSB0514	Bolt securing top of timing coverto block	1	Larger type
	SSB0516	Bolt securing top of timing cover and plug lead clip to cylinder block	1	
	SSB0522	Bolt, - R/H of timing cover to cylinder block	1	
	SSB0526	Bolt, - timing cover and dynamo adjusting link to cylinder block	1	Some early models use SSB0522
	SSB0522	Bolt - timing cover and waterpump to block	3	
	SSB0526	Bolt - timing cover and waterpump to block	1	
	SSW05S	Spring washer for all bolts above	1	
	SSB0611	Bolt - timing cover to cylinder block	5	See note 1
	SSW06S	Spring washer	5	
	SSW05	Plain washer	1	For dynamo adjusting link
31	SJ1698	Dynamo link distance piece	1	Not when C48 dynamo is fitted
31	SJ1699	Dynamo link distance piece	1	Required when C48 dynamo is fitted
	SSW05	Dynamo link washer	1	

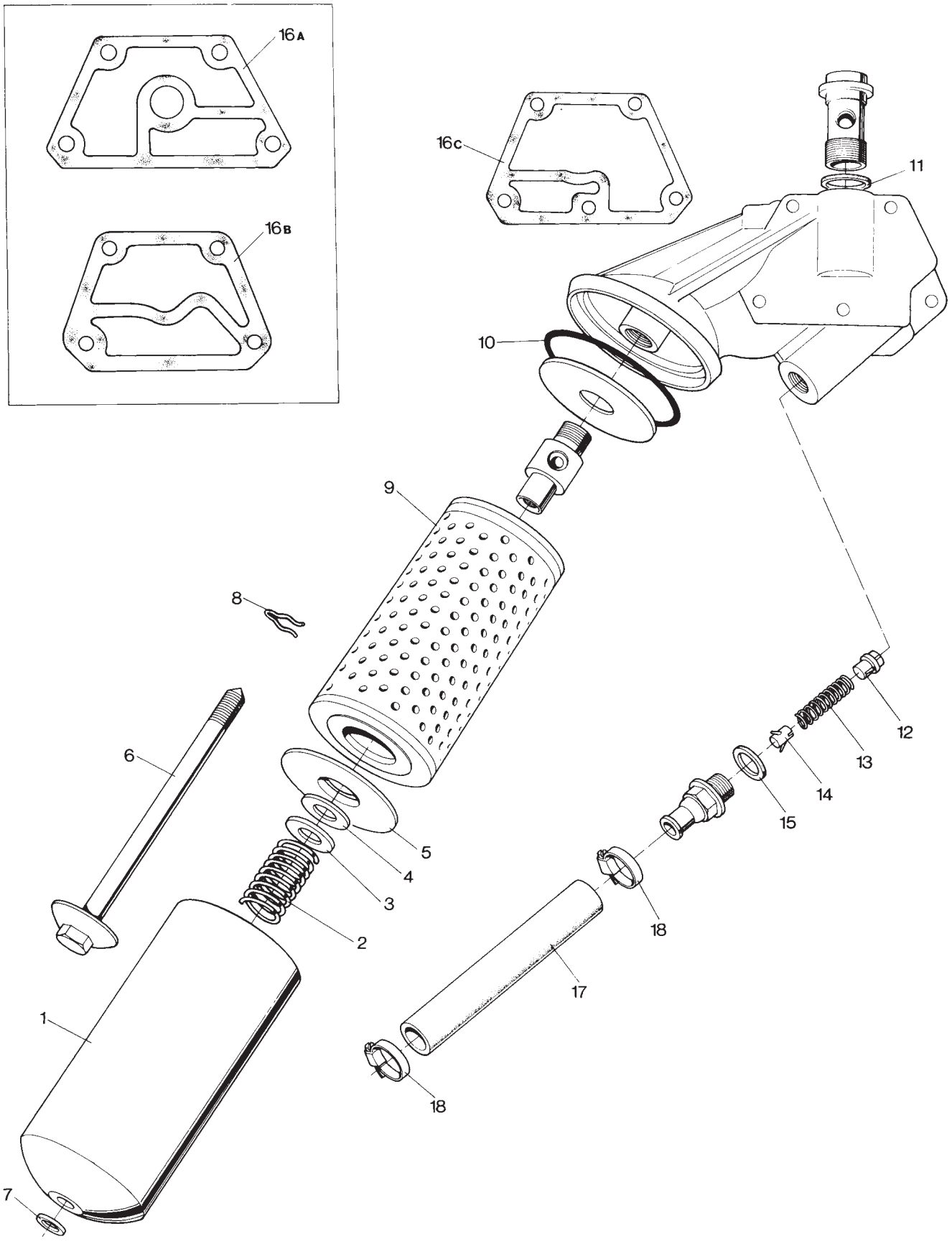
Notes:
3. Only 3 used when jockey pulley brackets fitted. Use SSB0614 to augment.



© SC Parts Group Ltd

No	Part No	Description	Qty	Notes
	SJ1134	Oil pump complete	1	Earlier models also require oil pipe SJ1598
1	SJ1139	Oil pump drive shaft	1	
2	SJ1140	Oil pump drive shaft bush	1	
3	SJ1140/1	Oil pump drive shaft washer	1	
4	SJ1138	Oil pump drive gear	1	
5	SJ2085	Oil pump drive shaft key	1	
6	SJ4098	Nut at bottom of drive shaft	1	
7	SJ1134/1	Oil pump coupling bush	1	
	SJ1134/2	Oil pump rotor	1	
8	SJ1139/1	Drive shaft tab washer	1	
9	SJ1762	Dowel bolt - oil pump to bearing cap	2	
10	SSB0518	Bolt securing oil pump to bearing cap	1	
11	SJ1764	Tab washer on bolts	3	
12	SJ1598	Oil suction pipe	1	See note 4
13	SJ1142	Oil delivery pipe	1	
14	SJ1144	Gasket for oil delivery pipe	1	
15	SSS0506	Set screw - delivery pipe to cylinder block	2	
16	SJ1764	Tab washer on set screw	2	
17	SJ1765	Oil delivery pipe support	1	
	SJ1766	Suction pipe support bracket	1	Early type. Quote engine no.
18	SJ1149	Clip for oil delivery pipe	2	
19	SSS0405	Set screw	1	Also for early sunction pipes. Quote engine no.
	SJ1338	Self locking nut	11	
	SSW04	Plain washer under nut	1	
20	SJ1147	Clip - suction pipe to struts	3	
21	SJ1134/S	Strut supporting oil delivery pipe	1	
22	SJ1768	Suction pipe support bracket on intermediate bearing cap	1	Later type. Quote engine no.
23	SJ1767	Suction pipe support bracket on rear bearing cap	1	Later type. Quote engine no.
24	SJ1769	Sealing ring at bottom of suction pipe	1	
25	SJ1770	Spring behind sealing ring	1	
26	SJ1134/2	Oil pump rotor	1	
27	SJ1136	Oil pump 'O' ring	2	Early type

Notes:
5. Use with oil pump SJ1134. Also for later existing pumps. Quote engine no.

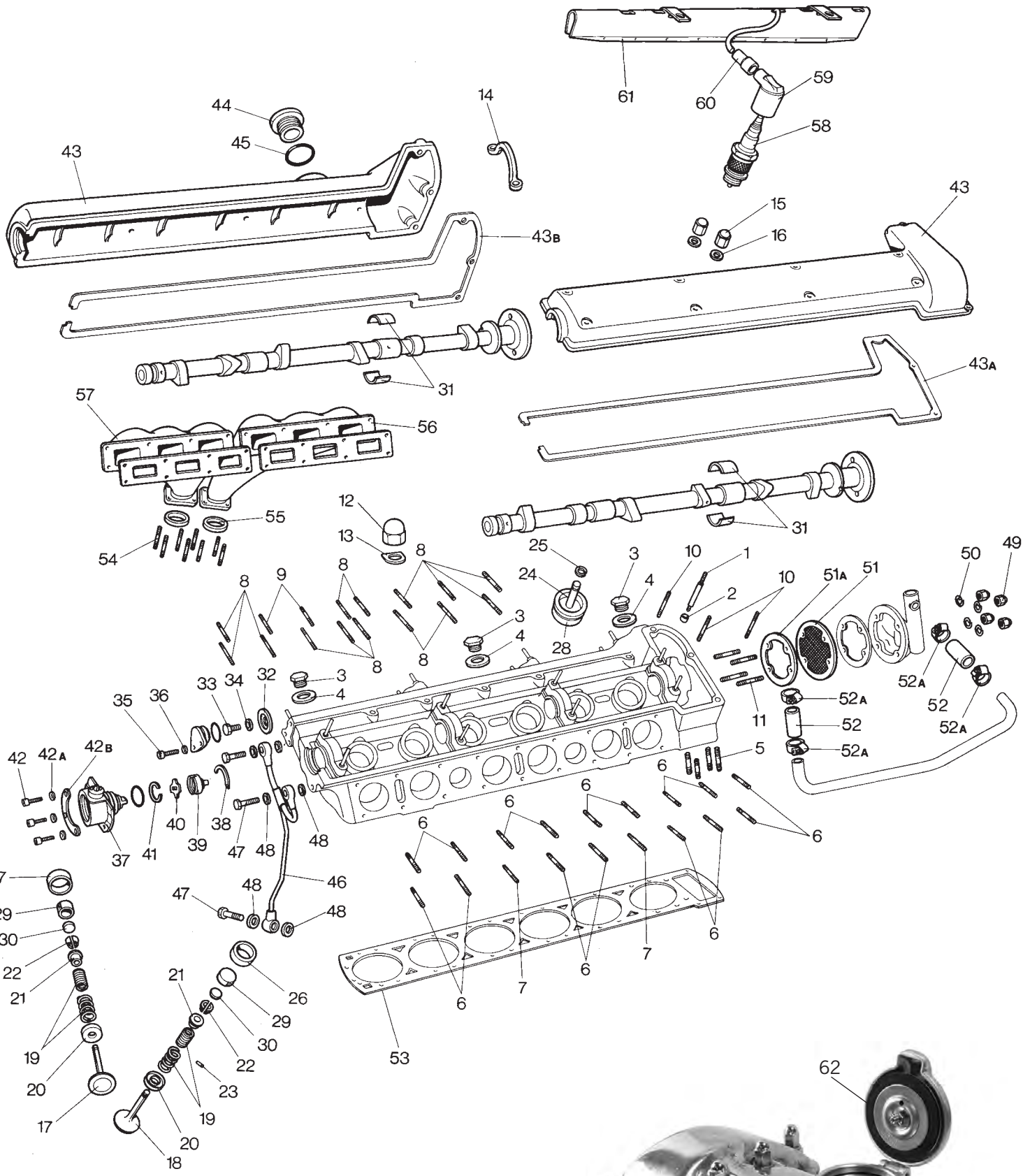


© SC Parts Group Ltd

OIL FILTER

No	Part No	Description	Qty	Notes
1	SJ1896	Canister assembly	1	Sometimes only available second hand
2	SJ1150	Spring under filter	1	
3	SJ1151	Oil filter washer	1	
4	SC3625	Felt oil filter washer	1	
5	SC6602	Oil filter pressure plate	1	
6	SJ1154/1	Oil filter canister bolt	1	
7	SC3618	Rubber washer-bottom of canister	1	
8	SJ1898	Spring clip on bolt above	1	
9	SJ1153	Oil filter element (paper)	1	
9	SJ1153/1	Oil filter element (felt)	1	Supplied with sealing ring
10	SJ1899	Oil filter sealing ring	1	
11	SJ1158	Sealing washer under balance valve	1	See note 1
12	SJ1161	Oil pressure release valve	1	See note 1
13	SJ1162	Pressure release valve spring	1	
13	SJ1900	Pressure release valve spring	1	For very early models with inverted filters. Quote engine no.
14	SJ1163	'Spider and pin' under release valve spring	1	See note 1
15	SJ1171/1	Sealing washer for 'spider and pin'	1	
16A	SJ1901	Gasket between oil filter and cylinder block	1	Very early 4 bolt filter head. Quote engine number
16B	SJ1902	Gasket between oil filter and cylinder block	1	See note 2
16C	SJ1903	Gasket between oil filter and cylinder block	1	5 bolt filter head. Quote engine number
17	SJ1166	Hose between oil filter and sump	1	
18	SJ5903	Clip securing hose to cleaner and sump	2	
	SSB0516	Bolt for oil filter head to block	2	
	SSB0528	Bolt for oil filter head to block	1	
	SSB0537	Bolt - inverted filter head	1	
	SSB0516	Bolt for oil filter head to block - 4 bolt type	3	
	SSB0510	Bolt for oil filter head to block - 4 bolt type	1	Not inverted
	SSB0511	Bolt for oil filter head to block - 5 bolt type	1	Early type
	SSB0516	Bolt for oil filter head to block - 5 bolt type	3	Early type
	SSB0518	Bolt for oil filter head to block - 5 bolt type	1	Early type
	SSB0510	Bolt for oil filter head to block - 5 bolt type	1	Later type
	SSB0516	Bolt for oil filter head to block - 5 bolt type	4	Later type
	SJ5811	Copper washer	AR	

Notes:
1. Not suitable for very early models with inverted filters. Quote engine no.
2. Intermediate 4 bolt filter head. Not suitable for inverted filters. Quote engine number..

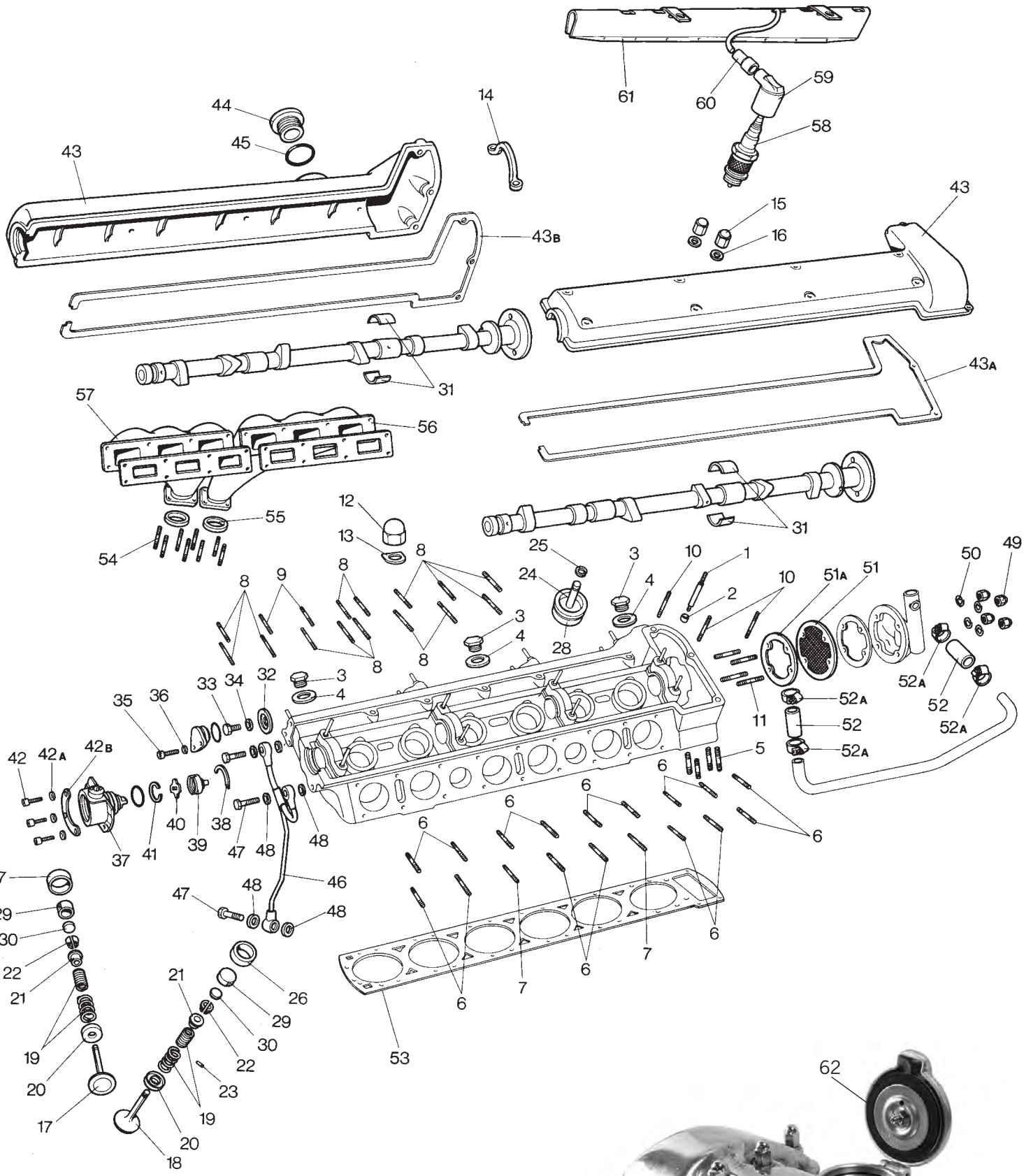


© SC Parts Group Ltd

No	Part No	Description	Qty	Notes
1	SJ1204	Stud for camshaft bearing caps and covers	16	
2	SJ1205	Ring dowel on studs	16	
	SSW05	Plain washer on studs	16	See note 1
	SSW05S	Spring washer on studs	16	
	SSN05	Nut securing camshaft bearing caps	16	
3	SJ1207	Screwed core plug top of head	3	
4	SJ1983	Copper washer	3	
5	SJ1992	Stud fixing cylinder head to front timing cover and cylinder block	4	
	SSN05	Nut for stud	4	
	SJ5811	Copper washer under nut	4	
	SJ1997/SS	Inlet/exhaust manifold studs - stainless steel	1	Set with 34 short studs
6	SJ1223	Inlet manifold stud	18	2.4/3.4 - 16 required for 240/340
6	SJ1223/SS	Inlet manifold stud - stainless steel	18	2.4/3.4 - 16 required for 240/340
7	SJ1991	Inlet man. stud.-heater pipe clips	2	240/340
8	SJ1223	Exhaust manifold stud	16	
8	SJ1223/SS	Exhaust manifold stud - Stainless steel	16	
	SSW05S	Spring washer for manifold studs	34	
9	SJ1221	Longer exhaust manifold stud for gearbox breather	2	
	SJ2162	Distance piece on stud for breather	2	
	SC425	Exhaust manifold brass nut	16	
	SSN05	Inlet manifold nut	18	
	SSW05S	Spring washer under nuts	34	
10	SJ1836	Camcover stud	6	
11	SJ1837	Breather housing stud	4	
	SJ1007	Core plug-exhaust face of head	2	
12	SJ1225	Plated domed head nut	14	
13	SJ1226/1	Plated 'D' washer - cylinder head nut	AR	
	SJ1226/2	Bevelled head washer - cylinder head nut	AR	
14	SJ1232	Engine lifting bracket	2	Not original type
	SJ1232/ORG	Engine lifting bracket	2	Original type
15	SJ1252	Plated domed camshaft and front cover nut	26	
16	SJ1567	Copper washer under dome nuts	26	
17	SJ1233	Exhaust valve	6	Original AE
17	SJ1233/1	Exhaust valve	6	High quality repro.
18	SJ1234	Inlet valve	6	Original AE
18	SJ1234/1	Inlet valve	6	High quality repro.
19	SJ1235	Valve spring - inner and outer	6	
	SJ1235/SET	Valve spring set	1	
20	SJ1236	Valve spring seat	12	
21	SJ1237	Valve spring collar	12	
22	SJ1238	Valve spring cotter	12	
23	SJ1216	Valve guide oil seal	12	
24	SJ1208/2	Inlet valve guide +0.003”	6	
24	SJ1208	Inlet valve guide +0.005”	6	
24	SJ1209	Inlet valve guide +0.010”	6	
24	SJ1210/1	Exhaust valve guide +0.003”	6	
24	SJ1210	Exhaust valve guide +0.005”	6	
24	SJ1211	Exhaust valve guide +0.010”	6	
25	SJ1214	Circlip locating valve guide	12	
26	SJ1212	Inlet valve seat	6	
27	SJ1213	Exhaust valve seat	6	Lead free spec.
28	SJ1215	Tappet guide	12	
29	SJ1239	Tappet	12	
29	SJ1239/ORG	Tappet	12	Genuine Jaguar

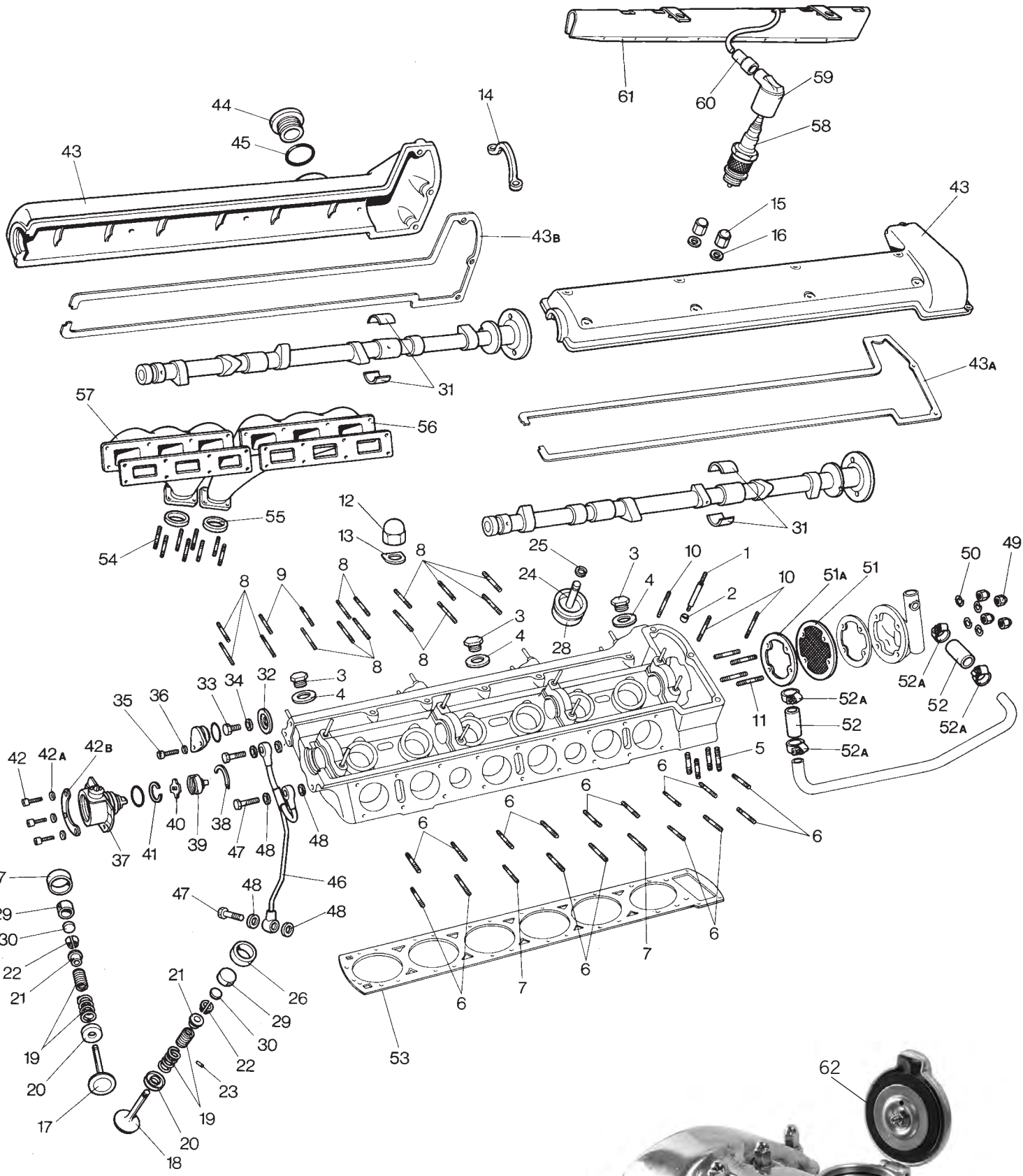
Please note that both the 240 and the 340 use the straight port head.

Notes:
1. Original 'D' washer no longer available. Use either SSW05 with spring washer or SJ1253 with no other washer as used on later models



© SC Parts Group Ltd

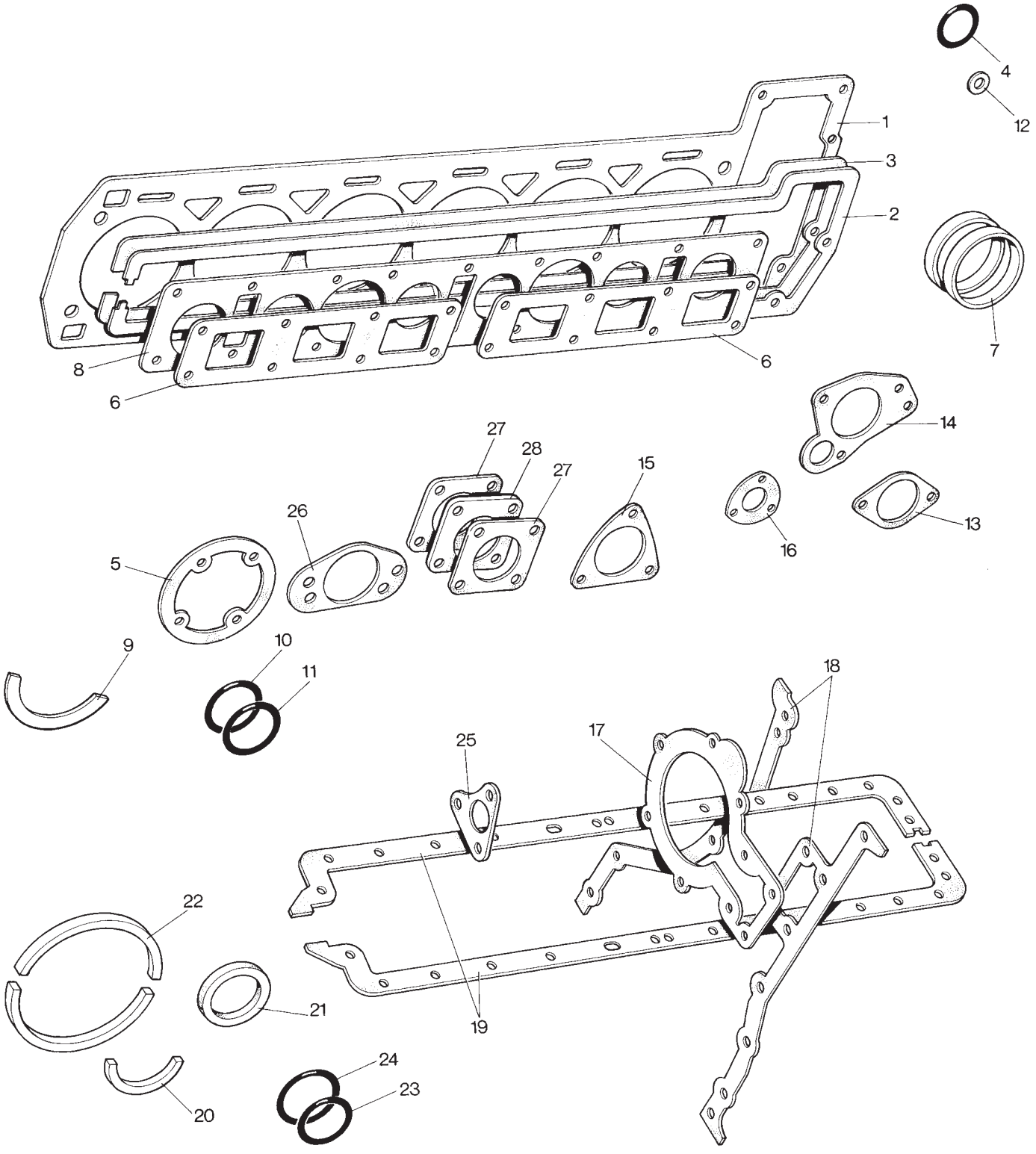
No	Part No	Description	Qty	Notes
30	SJ1240/A	Tappet adjusting pad 0.085”	AR	
30	SJ1240/AP	Tappet adjusting pad 0.0855”	AR	
30	SJ1240/B	Tappet adjusting pad 0.086”	AR	
30	SJ1240/BP	Tappet adjusting pad 0.0865”	AR	
30	SJ1240/C	Tappet adjusting pad 0.087”	AR	
30	SJ1240/CP	Tappet adjusting pad 0.0875”	AR	
30	SJ1240/D	Tappet adjusting pad 0.088”	AR	
30	SJ1240/DP	Tappet adjusting pad 0.0885”	AR	
30	SJ1240/E	Tappet adjusting pad 0.089”	AR	
30	SJ1240/EP	Tappet adjusting pad 0.0895”	AR	
30	SJ1240/F	Tappet adjusting pad 0.090”	AR	
30	SJ1240/FP	Tappet adjusting pad 0.0905”	AR	
30	SJ1240/G	Tappet adjusting pad 0.091”	AR	
30	SJ1240/GP	Tappet adjusting pad 0.0915”	AR	
30	SJ1240/H	Tappet adjusting pad 0.092”	AR	
30	SJ1240/HP	Tappet adjusting pad 0.0925”	AR	
30	SJ1240/I	Tappet adjusting pad 0.093”	AR	
30	SJ1240/IP	Tappet adjusting pad 0.0935”	AR	
30	SJ1240/J	Tappet adjusting pad 0.094”	AR	
30	SJ1240/JP	Tappet adjusting pad 0.0945”	AR	
30	SJ1240/K	Tappet adjusting pad 0.095”	AR	
30	SJ1240/KP	Tappet adjusting pad 0.0955”	AR	
30	SJ1240/L	Tappet adjusting pad 0.096”	AR	
30	SJ1240/LP	Tappet adjusting pad 0.0965”	AR	
30	SJ1240/M	Tappet adjusting pad 0.097”	AR	
30	SJ1240/MP	Tappet adjusting pad 0.0975”	AR	
30	SJ1240/N	Tappet adjusting pad 0.098”	AR	
30	SJ1240/NP	Tappet adjusting pad 0.0985”	AR	
30	SJ1240/O	Tappet adjusting pad 0.099”	AR	
30	SJ1240/OP	Tappet adjusting pad 0.0995”	AR	
30	SJ1240/P	Tappet adjusting pad 0.100”	AR	
30	SJ1240/PP	Tappet adjusting pad 0.1005”	AR	
30	SJ1240/Q	Tappet adjusting pad 0.101”	AR	
30	SJ1240/QP	Tappet adjusting pad 0.1015”	AR	
30	SJ1240/R	Tappet adjusting pad 0.102”	AR	
30	SJ1240/RP	Tappet adjusting pad 0.1025”	AR	
30	SJ1240/S	Tappet adjusting pad 0.103”	AR	
30	SJ1240/SP	Tappet adjusting pad 0.1035”	AR	
30	SJ1240/T	Tappet adjusting pad 0.104”	AR	
30	SJ1240/TP	Tappet adjusting pad 0.1045”	AR	
30	SJ1240/U	Tappet adjusting pad 0.105”	AR	
30	SJ1240/UP	Tappet adjusting pad 0.1055”	AR	
30	SJ1240/V	Tappet adjusting pad 0.106”	AR	
30	SJ1240/VP	Tappet adjusting pad 0.1065”	AR	
30	SJ1240/SW	Tappet adjusting pad 0.107”	AR	
30	SJ1240/WP	Tappet adjusting pad 0.1075”	AR	
30	SJ1240/X	Tappet adjusting pad 0.108”	AR	
30	SJ1240/XP	Tappet adjusting pad 0.1085”	AR	
30	SJ1240/Y	Tappet adjusting pad 0.109”	AR	
30	SJ1240/YP	Tappet adjusting pad 0.1095”	AR	
30	SJ1240/Z	Tappet adjusting pad 0.110”	AR	
30	SJ1240/Z5	Tappet adjusting pad 0.113”	AR	
31	SJ1243	Camshaft bearing set	1	To OE specification
31	SJ1243/1	Camshaft bearing set	1	High quality repro.
32	SJ1244	Oil thrower-rear of exhaust camshaft	1	
33	SSS0604	Set screw	1	
34	SJ1994	Copper washer	1	
35	SSS0405C	Set screw securing flanged plug to cylinder head	2	
36	SJ1567	Copper washer on above	2	
37	SJ1250	Rev counter generator	1	
38	SJ1246	Seal reverse counter generator	1	
39	SJ1247	Adaptor for reverse counter generator	1	
40	SJ1248	Generator drive dog	1	
41	SJ1249	Circlip - drive dog	1	



© SC Parts Group Ltd

No	Part No	Description	Qty	Notes
42	SJ9041/1	Allen screw for reverse counter generator	3	
42A	SJ1250/3	Lock washer for above	3	
42B	SJ1250/2	Plate washer for above	3	
43	SJ1961	Polished camshaft cover	1	Inlet
43	SJ1962	Polished camshaft cover	1	Exhaust
43A	SJ1257	Inlet cam cover gasket	1	
43B	SJ1258	Exhaust cam cover gasket	1	
	SJ2348	'O' ring at end of cam cover	2	
44	SJ1254	Oil filler cap	1	Jaguar crested
	SJ1255	Filler cap fibre washer	1	
	SJ1259	Oil filler cap	1	Ribbed cam covers
45	SJ1256	Filler cap 'O' ring	1	
46	SJ1261	Oil pipe - block to head	1	
47	SJ1019	Oil feed banjo bolt	3	
48	SJ1020	Copper wash. each side banjo bolts	6	
49	SJ1252	Dome nut-engine breather cover	4	
50	SJ1567	Copper washer under nuts	4	
51	SJ1264	Engine breather filter gauze	1	
51A	SJ1265	Engine breather gasket	1	
	SJ1755	Flexible breather hose	1	See note 1
	SJ5904	Jubilee clip, breather hose	2	
	SJ1266	Elbow hose, top of breather housing and breather pipe	1	See note 2
52	SJ1270	Straight breather hose	1	
52A	SJ5902	Clip securing hoses	4	Some models only 2 required
53	SJ1228	Cylinder head gasket	1	2.4/3.4/240/340
53	SJ1228/SPE	Composite cylinder head gasket	1	Modern type 0.8 mm thick. 2.4/3.4/240/340
53	SJ1219	Cylinder head gasket	1	3.8 engines
53	SJ1219/SPE	Composite cylinder head gasket	1	Modern type 0.8 mm thick. 3.8 engines
53	SJ1219/FR	Composite cylinder head gasket	1	Modern type. Full race spec. 1.6 mm thick. 3.8 engines
54	SJ1275	Exhaust manifold to downpipe stud	8	
	SJ1262	Special nut for above	8	
	SSW06	Plain washer for above	8	
55	SJ1501	Exhaust manifold sealing ring	1	Not suitable for very early models. Quote engine no.
56	SJ1271	Front exhaust manifold	1	2.4/240 only
57	SJ1272	Rear exhaust manifold	1	2.4/240 only
58	SC368	Champion spark plug	6	3.4/3.8
58	SC367	Champion spark plug	6	2.4
	SJ9674	Plug lead sets	1	
	SJ9956	Thick plug lead separator	2	3.4/3.8 - original for later models
	SJ9556	Thin plug lead separator	3	3.4/3.8 - original for later models
59	SJ9313	Champion plug cap	6	
60	SJ9385	Rubber sleeve for plug cap	6	
61	SJ9164	Spark plug conduit	6	
62	SC171/MON	Quick release filler cap - Monza type	1	Polished alloy

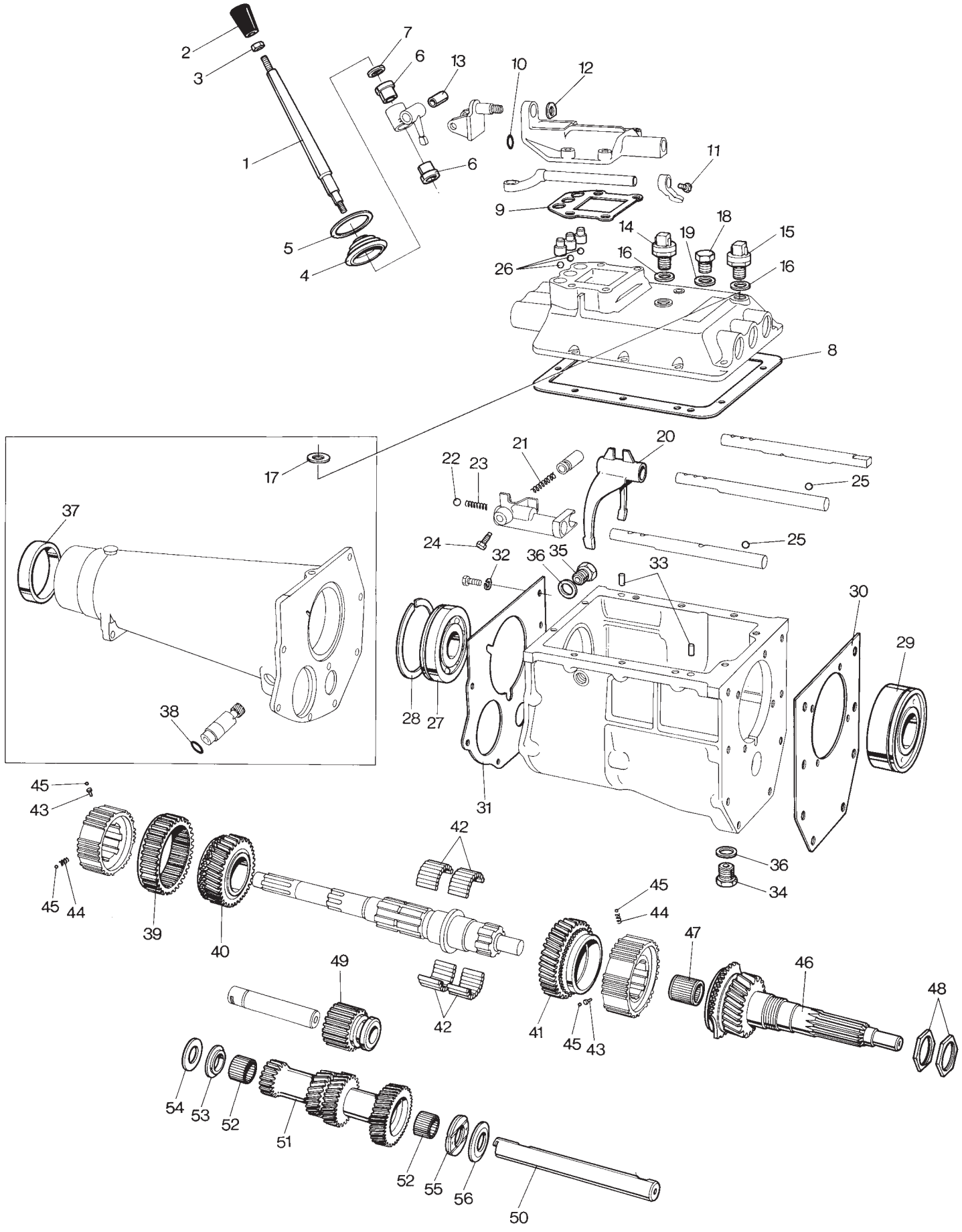
Notes:
1. Very early models - not breathing thru' air cleaner. Quote engine no.
2. Models breathing through air cleaner. Some earlier models are fitted with an elbow hose for the breather housing whilst later models have a straight hose, repeated at the air cleaner end. Both are of a similar diameter. Quote engine no.



© SC Parts Group Ltd

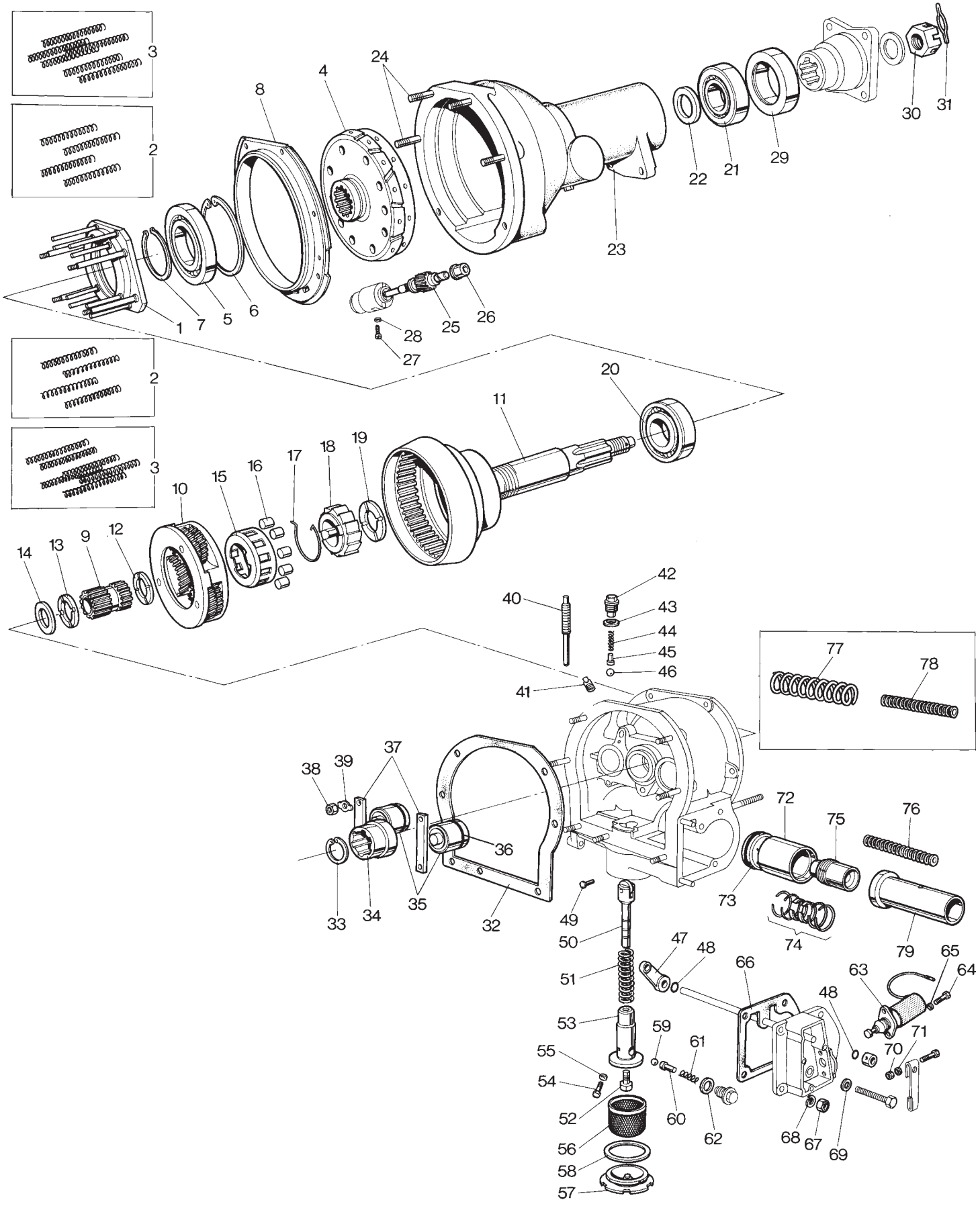
No	Part No	Description	Qty	Notes
1	SJ1228	Cylinder head gasket	1	2.4/3.4/240/340
1	SJ1228/SPE	Composite cylinder head gasket	1	Modern type 0.8 mm thick. 2.4/3.4/240/340
1	SJ1219	Cylinder head gasket	1	3.8 engines
1	SJ1219/SPE	Composite cylinder head gasket	1	Modern type 0.8 mm thick. 3.8 engines
1	SJ1219/FR	Composite cylinder head gasket	1	Modern type 1.6 mm thick. Full race spec. 3.8 engines
	SJ1856	Decoke set - complete	1	2.4 engine
	SJ1574	Decoke set - complete	1	3.4 engine. Not 340
	SJ1572	Decoke set - complete	1	3.8 engines only
	SJ1857	Decoke set - complete	1	240/340 straight port head. See note 1
	SJ1128/C	Conversion gasket set	1	Below head - earlier models 2.4/3.4/3/8. See note 2
	SJ1131	Conversion gasket set	1	Below head - later models. See note 3
2	SJ1257	Inlet cam cover gasket	1	
3	SJ1258	Exhaust cam cover gasket	1	
	SJ1255	Filler cap fibre washer	1	Early models
4	SJ1256	Filler cap 'O' ring	1	
5	SJ1265	Engine breather gasket	2	
6	SJ1274	Exhaust manifold gasket	2	
7	SJ1501	Exhaust manifold sealing ring	2	Late models. Quote engine no.
8	SJ1230	Inlet manifold gasket	1	2.4/3.4/3.8
8	SJ1276	Inlet manifold gasket	1	240/340
9	SJ1246	Reverse counter generator seal	1	
10	SJ1251	'O' ring for generator	1	
11	SJ1245	'O' ring for exhaust cam cover	1	
12	SJ1020	Oil feed pipe copper washer	1	
13	SJ1285/1	Thermostat and water outlet elbow gasket	1	2.4/3.4/3.8
14	SJ1830	Thermostat gasket	1	240/340
15	SJ1289	Gasket between thermostat housing and inlet manifold	1	240/340
16	SJ1597	Inlet manifold water gasket	1	
17	SJ1177	Water pump gasket	1	
18	SJ1329	Timing cover gasket	1	Not 2.4/240
	SJ1329/1	Timing cover gasket	1	2.4/240
	SJ1103	Sump gasket set	1	Early type steel sump. In 2 halves. Quote engine no.
19	SJ1102	Sump gasket	1	Later type aluminium sump. Quote engine no.
20	SJ1105	Rear sump seal	1	Not early models. Quote engine no.
21	SJ1104	Timing cover oil seal	1	
22	SJ1040	Asbestos rear oil seal	1	
23	SJ1136	'O' ring for oil delivery pipe	1	All models & oil feed pipe on early models. Quote engine no.
24	SJ1137	'O' ring for oil feed pipe	1	Later models with larger diameter pipe. Quote engine no.
25	SJ1144	Gasket for oil delivery pipe	1	
26	SJ10203	Carburetter face gasket	2	
27	SJ10204	Carburetter insulator gasket	4	Not 2.4
28	SC568	Insulator between carburetter gaskets	2	Not 2.4

Notes:
1. Straight port engines use different inlet manifold gaskets and thermostat housing gaskets. Since the gasket set SJ1857 is not always available you may use SJ1574 and SJ1276, SJ1830 and SJ1289.
2. All models with steel sumps.
3. All 3.4/3.8 aluminium sumps and all 240/340.



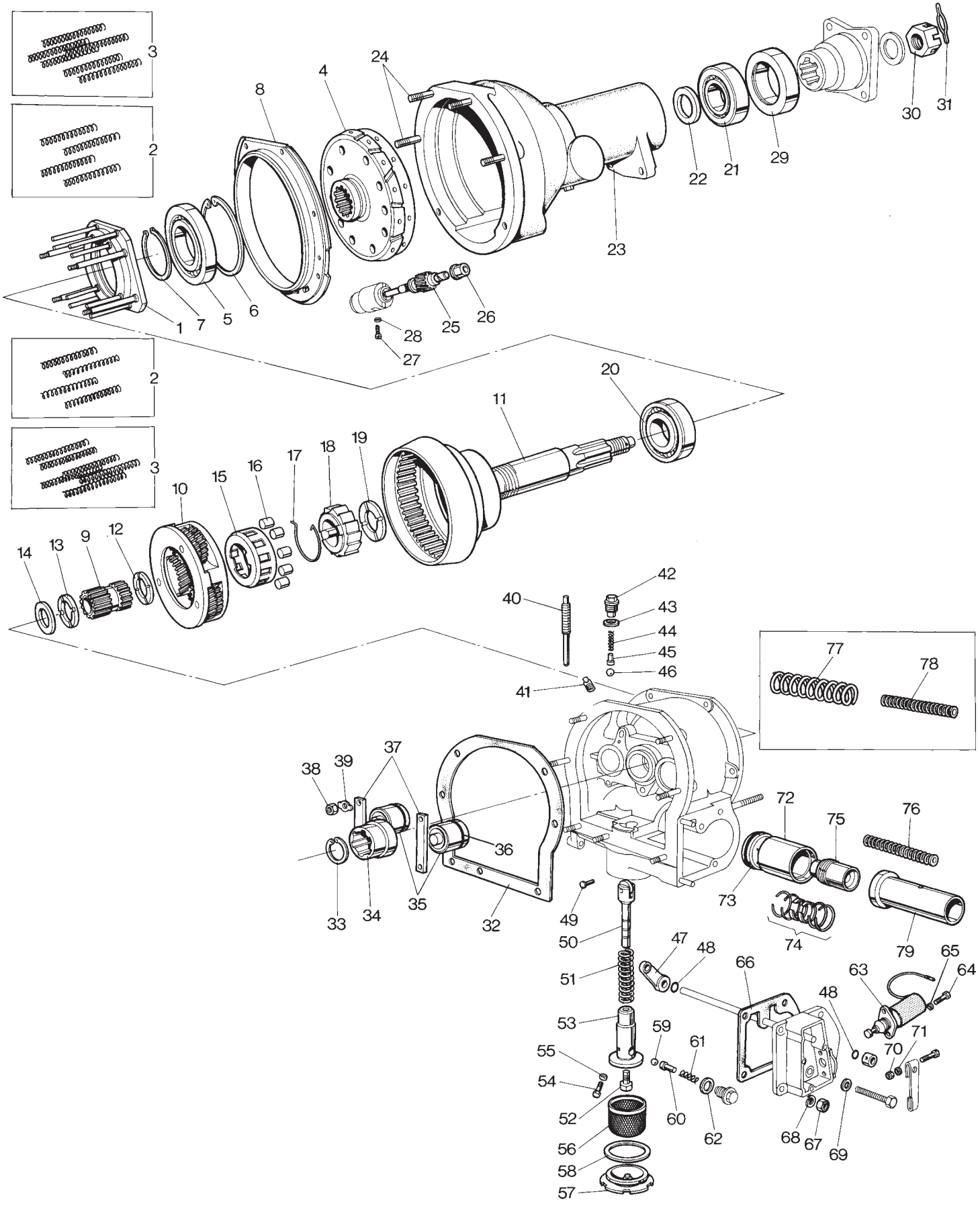
© SC Parts Group Ltd

No	Part No	Description	Qty	Notes
1	SJ2158	Gear change lever	1	
2	SJ2044	Gear lever knob	1	
3	SJ2158/1	Nut securing knob	1	
4	SJ2176	Gear lever gaiter	1	
5	SJ7027	Gear lever gaiter ring	1	
6	SJ2047	Gear lever bush	2	
7	SJ2047/1	Washer-top gear lever bush	1	
8	SJ2036	Top cover gasket	1	Included in gearbox and overdrive gasket set SJ2227
9	SJ2222	Extension case gasket	1	Included in gearbox and overdrive gasket set SJ2227
10	SJ2223	'O' ring - remote control shaft	1	
11	SJ2046	Dowel screw securing selector finger to remote control shaft	1	
12	SJ2224	'D' washer for pivot jaw	1	
13	SJ2225	Selector lever bush	1	
14	SJ2034	Reversing light switch	1	
15	SJ2034	Overdrive switch	1	Overdrive models
16	SJ2034/G	Gasket for switches above	1	Overdrive models
17	SJ1107	Copper washer for plug sealing hole for overdrive switch	1	Non-overdrive models only
18	SJ2002	Dipstick aperture plug	1	
19	SJ1107	Copper washer for plug	1	
20	SJ2030	Gear change fork - 1st/2nd gear	1	
21	SJ2024	Spring for reverse fork plunger	1	
22	SJ2025	Ball locking plunger	1	
23	SJ2045	Spring for ball above	1	
24	SJ2046	Dowel screw securing gear change forks	5	
25	SJ2029	Ball between selector shafts	2	
26	SJ2025	Ball engaging selector shafts	3	
27	SJ2003	Main shaft bearing	1	
28	SJ2004	Circlip securing main shaft bearing	1	
29	SC930	First motion shaft bearing	1	
30	SJ2010	Gasket between gearbox and clutch	1	Inculded in gearbox and overdrive gasket set SJ2227
31	SJ2020	End cover gasket	1	Inculded in gearbox and overdrive gasket set SJ2227
32	SSW05S	Spring washer on set screw	7	
33	SJ2226	Dowel locating top cover	2	
34	SJ2002	Drain plug	1	
35	SJ2002	Oil filler plug	1	
36	SJ1107	Copper washer on plugs	1	
37	SJ2184	Rear oil seal	1	Non-overdrive models only
38	SJ2016	Speedometer drive 'O' ring	1	Non-overdrive models only
39	SJ2056	First gear	1	
40	SJ2059	Second gear	1	
41	SJ2062	Third gear	1	
42	SJ2095	Needle roller- 2nd & 3rd gear	82	
43	SJ1800	Plunger 0.495” - synchro operating sleeves	1	Select size required
	SJ2098	Plunger 0.500” - synchro operating sleeves	1	Select size required
44	SJ2099	Spring in synchro operating sleeves	12	
45	SJ2029	Ball at top of springs and plunger	12	
46	SJ2100	First motion shaft	1	
47	SJ2102	Roller bearing in 1st motion shaft	1	
48	SJ2104	Nut - first motion shaft	1	
49	SJ2108	Reverse gear	1	
	SJ2107	Reverse spindle 'O' ring	1	
50	SJ2109	Lay shaft	1	
51	SJ2110	Lay gear	1	
52	SJ2090	Needle roller	58	
53	SJ2093	Inner thrust washer at rear of gear	1	
54	SJ2094/3	Outer thrust washer 0.152” at rear of gear	AR	
54	SJ2094	Outer thrust washer 0.156” at rear of gear	AR	
54	SJ2094/1	Outer thrust washer 0.159” at rear of gear	AR	
54	SJ2094/2	Outer thrust washer 0.162” at rear of gear	AR	
54	SJ2094/4	Outer thrust washer 0.164” at rear of gear	AR	
55	SJ2111	Inner thrust washer at front of gear	1	
56	SJ2112	Outer thrust washer at front of gear	1	
	SJ2227	Complete gearbox gasket set	1	



© SC Parts Group Ltd

No	Part No	Description	Qty	Notes
1	SC1901	Clutch thrust ring	1	
2	SJ2238	Set of 8 clutch return springs	1	2.4/3.4
3	SJ2237	Set of 4 short and 8 long clutch springs	1	3.8
4	SC1903	Clutch sliding member with linings	1	Exchange only
5	SC1904	Thrust bearing	1	
6	SC1905	Large circlip - internal	1	
7	SC1906	Small circlip - external	1	
8	SC1907	Clutch brake ring	1	
9	SC1908/WY	Sunwheel with bushes	1	
10	SC1909/WY	Planet carrier assembly	1	
11	SJ2236	Annulus	1	
12	SC1911	Bronze thrust washer at rear of-sunwheel	1	
13	SC1912	Bronze thrust washer at front of sunwheel	1	
14	SC1913/113	Steel thrust washer 0.113”/0.114”	AR	At front of bronze washer
14	SC1913/107	Steel thrust washer 0.107”/0.108”	AR	At front of bronze washer
14	SC1913/101	Steel thrust washer 0.101”/0.102”	AR	At front of bronze washer
14	SC1913/095	Steel thrust washer 0.095”/0.096”	AR	At front of bronze washer
14	SC1913/089	Steel thrust washer 0.089”/0.090”	AR	At front of bronze washer
14	SC1913/083	Steel thrust washer 0.083”/0.084”	AR	At front of bronze washer
14	SC1913/077	Steel thrust washer 0.077”/0.078”	AR	At front of bronze washer
15	SC1914	Cage for uni-directional clutch	1	
16	SC1915	Set of 12 rollers for uni-directional clutch	1	
17	SC1916	Spring for uni-directional clutch	1	
18	SC1917	Inner member uni-directional clutch	1	
19	SC1918	Thrust washer	1	
20	SC1919	Annulus front bearing	1	
21	SC1920	Annulus rear bearing	1	
22	SC1921/166	Spacing washer 0.166” behind bearing above	1	
22	SC1921/161	Spacing washer 0.161” behind bearing above	1	
22	SC1921/156	Spacing washer 0.156” behind bearing above	1	
22	SC1921/151	Spacing washer 0.151” behind bearing above	1	
22	SC1921/146	Spacing washer 0.146” behind bearing above	1	
23	SJ2239	Rear case	1	
24	SC1923	Stud in rear case	4	
25	SJ2339	Speedometer drive pinion	1	
26	SJ2338	Drive pinion bush	1	
27	SC1927	Retaining screw for pinion bearing	1	
28	SSW05S	Spring washer on screw	1	
29	SC955	Rear oil seal	1	
30	SC1931	Nut for coupling flange	1	
32		Adaptor plate gasket	1	Included in gearbox and overdrive gasket set SJ2227
33	SJ2337	Circlip behind gearbox bearing	1	
34	SJ2240	Oil pump operating cam	1	
35	SJ1936/Z	Operating piston	2	
36	SC1937/Z	Operating piston 'O' ring	1	Per piston
37	SC1935	Bridge piece retaining operating pistons	2	
38	SSN06	Nut securing bridge pieces	4	
39	SC1935/1	Tab washer for nut	4	
40	SC1938	Operating valve	1	
41	SC1939	Breather	1	
42	SC1940	Operating valve plug	1	
43		Copper washer under operating valve plug	1	Included in gearbox and overdrive gasket set SJ2227
44	SC1941	Operating valve spring	1	
45	SC1942	Spring plunger for operating valve	1	
46	SC1943	Operating valve ball	1	
47	SC1961	Main operating valve lever	1	
48	SC1962	'O' ring for operating shaft	2	
49	SC1946	Guide peg for oil pump plunger	1	
50	SC1947	Oil pump plunger with roller	1	
51	SC1950	Oil pump plunger spring	1	
52	SC1953	Plug securing oil pump plunger in body	1	
53	SC1951	Oil pump body	1	
54	SC1952	Set screw securing oil pump body	2	



© SC Parts Group Ltd

No	Part No	Description	Qty	Notes
55	SSW03S	Spring washer on set screw above	2	
56	SC1954/Z	Oil filter	1	
57	SC1956/Z2	Drain plug	1	
58		Fibre washer on drain plug	1	Included in gearbox and overdrive gasket set SJ2227
59	SC1957	Ball for non return valve	1	
60	SC1942	Plunger for non return valve	1	
61	SC1941	Spring for non return valve	1	
62		Copper washer under non return valve plug	1	Included in gearbox and overdrive gasket set SJ2227
63	SC357	Overdrive solenoid	1	
64	SC1952	Set screw securing solenoid	2	
65	SSW03S	Spring washer on set screw	2	
66		Side cover gasket	1	Included in gearbox and overdrive gasket set SJ2227
67	SSN05	Nut securing solenoid bracket to studs at side of front case	2	
68	SSW05S	Spring washer under nut	2	
69	SSW05	Plain washer on set screw securing solonoid bracket	2	
70	SSN04	Nut for operating lever	1	
71	SSW04S	Spring washer under nut	1	
72	SC1974	Accumulator housing	1	2.4/3.4
72	SJ2245	Accumulator housing	1	3.8
73	SC1975	'O' ring for- accumulator housing	2	Sometimes only 1 required
74	SJ1976	Set of 6 accumulator piston rings	1	2.4/3.4
74	SJ2248	Set of 6 accumulator piston rings	1	3.8
75	SC1977	Accumulator piston	1	2.4/3.4 without rings
75	SJ2246	Accumulator piston	1	3.8 without rings
76	SJ2241	Accumulator pressure spring	1	3.4
76	SJ2242	Accumulator pressure spring	1	2.4
77	SJ2243	Accumulator pressure spring - large	1	3.8
78	SJ2244	Accumulator pressure spring - small	1	3.8
79	SC1979	Accumulator tube	1	2.4/3.4
79	SJ2247	Accumulator tube	1	3.8
	SJ2227	Gearbox & overdrive gasket set	1	
	SJ9553	RHD speedo cable	1	
	SJ6997	LHD speedo cable	1	
	316485	Overdrive reconditioned - 28/61743	1	2.4 exchange only
	316487	Overdrive reconditioned - 28/61474	1	3.4 exchange only

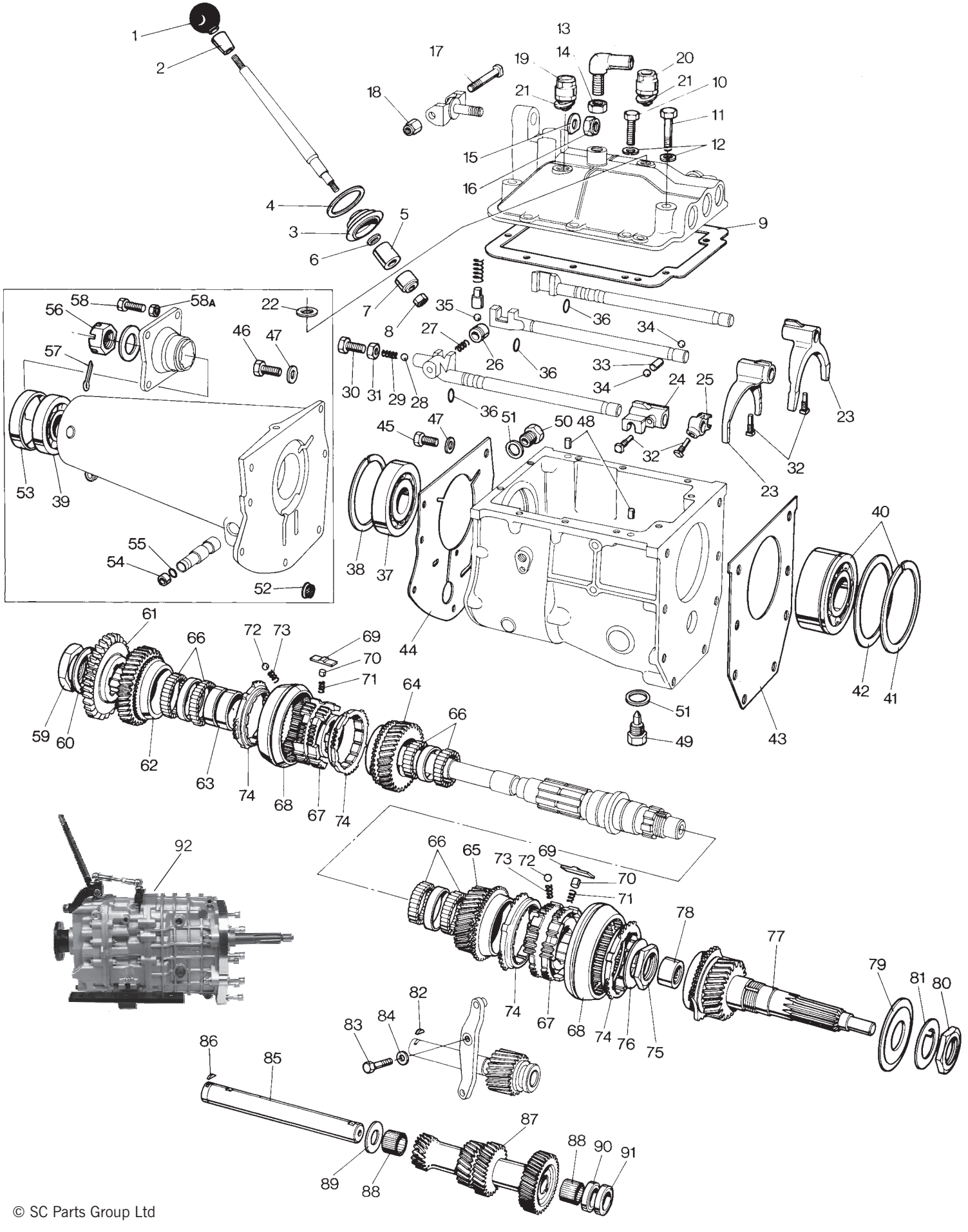
1

2

© SC Parts Group Ltd

No	Part No	Description	Qty	Notes
1	SJ6622	DG250 automatic gearbox incl. converter	1	Reconditioned. See note 1
	SJ2277	Seal kit	1	DG gearbox
	SJ2157	Oil seal - rear end of extension case	1	DG gearbox
	SJ2278	Gasket set	1	DG gearbox
	SJ2279	Thrust washer kit	1	DG gearbox
	SJ2280	Multi-disc clutch repair kit	1	DG gearbox
	SJ2281	Speedometer drive gear	1	DG gearbox
	SJ2282	Brake band assembly - low and forward gears	1	DG gearbox
	SJ2283	Brake band assembly - reverse gear	1	DG gearbox
	SJ2284	Oil filter	1	DG gearbox
	SJ2285	Parking pawl and toggle	1	DG gearbox
	SJ9553	RHD speedo cable	1	
	SJ6997	LHD speedo cable	1	
2	SJ6623	BW35 automatic gearbox incl. converter	1	Type 1EG - reconditioned. See note 2
2	SJ6624	BW35 automatic gearbox incl. converter	1	Type 3EG - reconditioned. See note 2
2	SJ6625	BW35 automatic gearbox incl. converter	1	Type 5EG - reconditioned. See note 2
2	SJ6626	BW35 automatic gearbox incl. converter	1	Type 11EG - reconditioned. See note 2
	SJ2231	Gasket and seal set	1	BW35 gearbox
	SJ2083	Oil seal - rear end extension case	1	BW35 gearbox
	SJ2286	Sealing ring and piston ring kit	1	BW35 gearbox
	SJ2287	Thrust washer kit	1	BW35 gearbox
	SJ2288	Front clutch plate kit	1	BW35 gearbox
	SJ2233	Front clutch drive plate only	1	BW35 gearbox. Part of SJ2288
	SJ2234	Front clutch friction plate	1	BW35 gearbox. Part of SJ2288
	SJ2289	Rear clutch plate kit	1	BW35 gearbox
	SJ2235	Rear clutch pressure plate	1	BW35 gearbox. Part of SJ2289
	SJ2234	Rear clutch friction plate	1	BW35 gearbox. Part of SJ2289
	SJ2340	Speedometer drive bearing	1	BW35 gearbox
	SJ2232	Front clutch spring	1	BW35 gearbox
	SJ2230	Brake band assembly - front drum	1	Also rear drum 2.4/240. BW35 gearbox
	SJ2290	Brake band assembly - rear drum	1	3.4/3.8/340 only. BW35 gearbox
	SJ9480	Switch for starter cut-out and reverse lamp	1	BW35 gearbox
	SJ2291	Parking pawl	1	BW35 gearbox
	SJ2015	Speedometer drive seal	1	BW35 gearbox
	SJ9553	RHD speedo cable	1	
	SJ6997	LHD speedo cable	1	

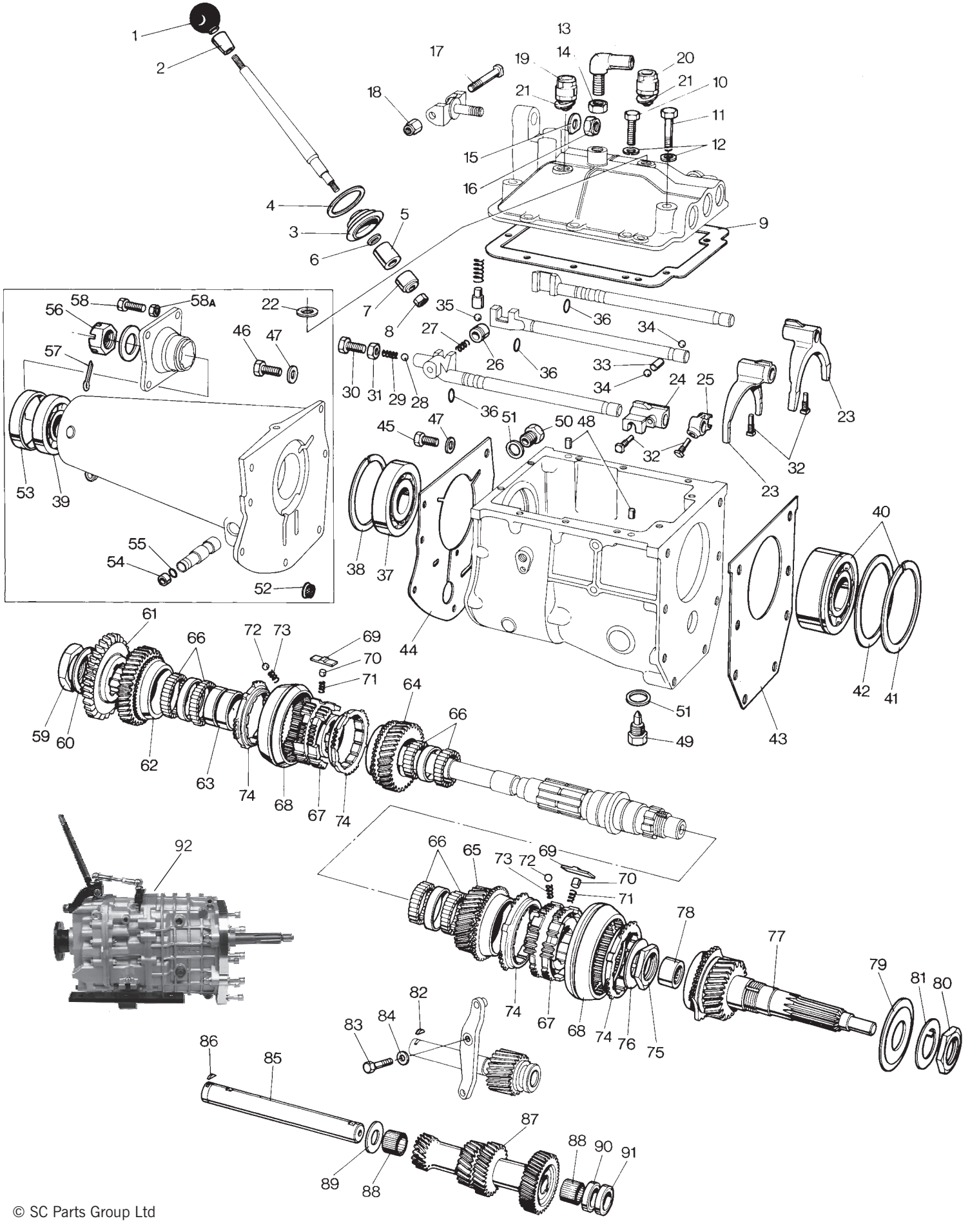
Notes:
1. Fitted to early models. Quote engine number. In addition to the items listed below other automatic gearbox parts may be available to special order. Please enquire.
2. Fitted to later models. Quote engine number. In addition to the items listed below other automatic gearbox parts may be available to special order. Please enquire.



© SC Parts Group Ltd

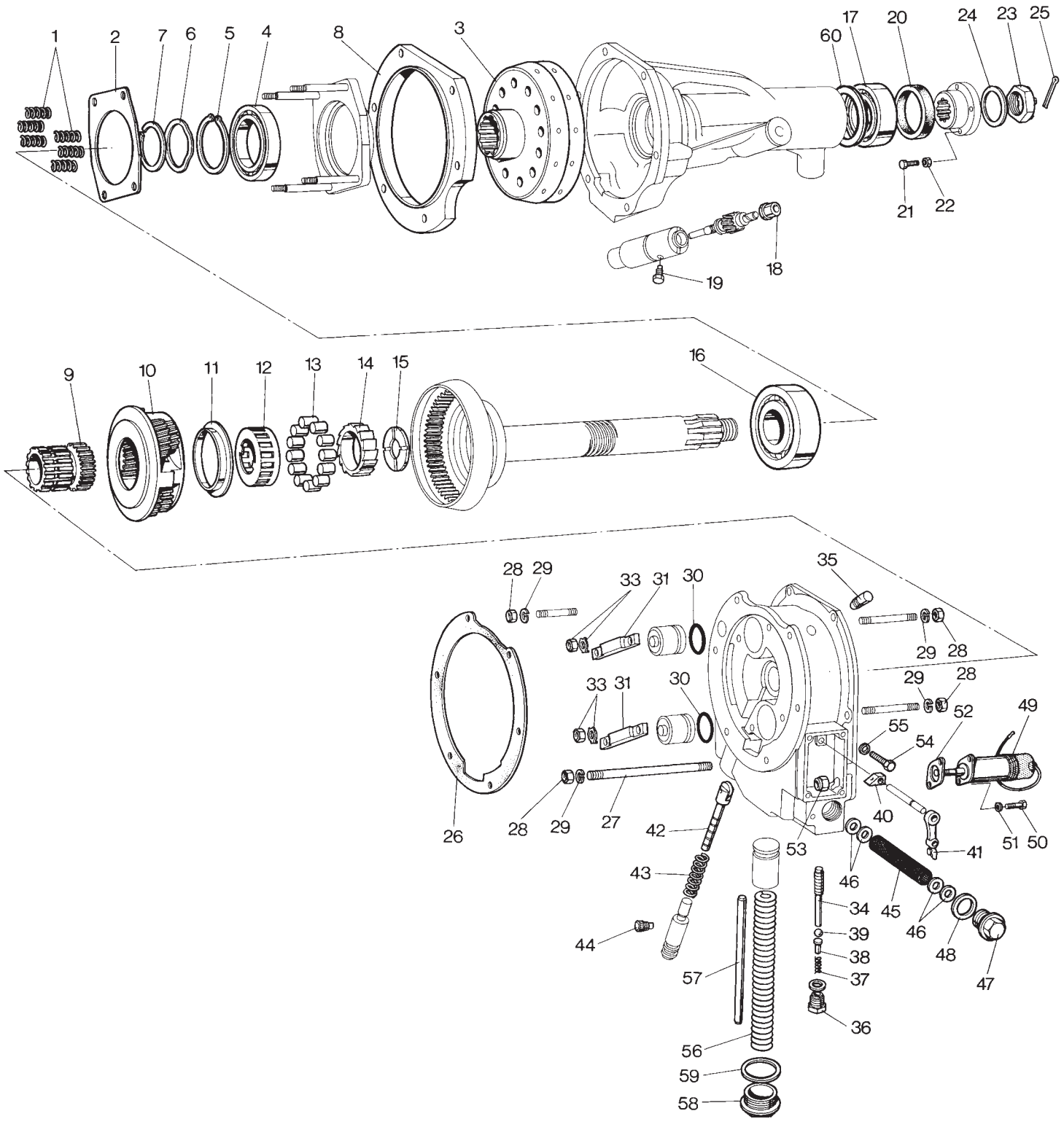
No	Part No	Description	Qty	Notes
1	SJ2043	Gear lever knob	1	
2	SJ2043/1	Gear lever bezel	1	
3	SJ2176	Gear lever gaiter	1	
4	SJ7027	Gear lever gaiter	1	
5	SJ2159	Upper gear lever bush	1	
6	SJ2159/1	Special washer at top or bush	1	
7	SJ2160	Lower gear lever bush	1	
8	SSN05LN	Nylock nut securing gear lever	1	
9		Top cover gasket	1	Included in gearbox and overdrive gasket set SJ2228
10	SSS0508	Set screw securing top cover	6	
11	SSB0514	Bolt securing top cover	4	
12	SSW05S	Spring washer	10	
13	SJ2037	Breather elbow	1	
14	SJ2038	Lock nut for breather elbow	1	
15	SJ2224	'D' washer for pivot jaw	1	
16	SSNO7LN	Nylock nut retaining selector pivot jaw to top cover	1	
17	SJ2273	Pivot pin mounting selector lever in pivot jaw	1	
18	SSNO7LN	Nylock nut securing pivot pin	1	
19	SJ2034	Reversing light switch	1	
20	SJ2034	Overdrive switch	1	Overdrive models
21	SJ2034/G	Gasket for switches	1	
22	SJ1107	Copper washer for plug sealing redundant hole for overdrive switch	1	Non-overdrive only. See note 1
23	SJ2021	Gear change fork - first/2nd gear, 3rd/4th gear	4	
24	SJ2022	Reverse gear change fork	1	
25	SJ2274	Reverse selector shaft locating arm	1	
26	SJ2023	Reverse fork plunger	1	
27	SJ2024	Spring for plunger	1	
28	SJ2025	Ball locking plunger	1	
29	SJ2026	Spring for ball	1	
30	SSS0505	Set screw adjusting spring	1	
31	SSN05	Nut locking set screw above	1	
32	SJ2027	Dowel screw securing gear forks and locating arm on gear shafts	4	
33	SJ2028	Roller in first/2nd selector shafts	1	
34	SJ2029	Ball between selector shafts	2	
35	SJ2025	Ball engaging reverse selector shaft	1	
36	SJ2161	'O' ring for shafts	2	
37	SJ2003	Main shaft bearing	1	
38	SJ2004	Circlip securing main shaft bearing	1	
	SC1919	Main shaft rear bearing	1	Non-overdrive models
40	SJ2005	First motion shaft bearing	1	Supplied with circlip
41	SJ2007	Circlip for first motion bearing	1	
42	SJ2179	Collar between circlip above and gearbox case	1	
43		Gasket between gearbox and clutch housing	1	Included in gearbox and overdrive gasket set SJ2228
44		End cover gasket	1	Included in gearbox and overdrive gasket set SJ2228
45	SSS0507	Set screw securing overdrive to gearbox	7	Overdrive models only
46	SSS0509	Set screw securing rear end cover	7	Non-overdrive models
47	SSW05S	Spring washer on set screws	7	
48	SJ2226	Dowel locating top cover	2	
49	SJ2001	Drain plug	1	
50	SJ2002	Oil filler plug at L/H side	1	
51	SJ1107	Fibre washer on plugs	1	
52	SJ2019	Filter gauze- rear end gearbox case	1	Non-overdrive models
53	SJ2121	Rear oil seal	1	Non-overdrive models
54	SJ2015	Speedometer drive seal	1	Non-overdrive models
55	SJ2016	Speedometer drive 'O' ring	1	Non-overdrive models
	SJ2116	Oil pump drive pin	1	Non-overdrive models
56	SJ2119	Nut securing rear flange	1	Non-overdrive models
58	SJ2153	Propshaft securing bolt	4	
58A	SSNO6LN2	Nylock nut	4	
	SJ2228	Complete gearbox gasket set	1	
59	SJ2275	Nut securing main shaft in bearing	1	Overdrive model only

Notes:
1. For models with no lifting brackets. 10 required if lifting brackets are included.



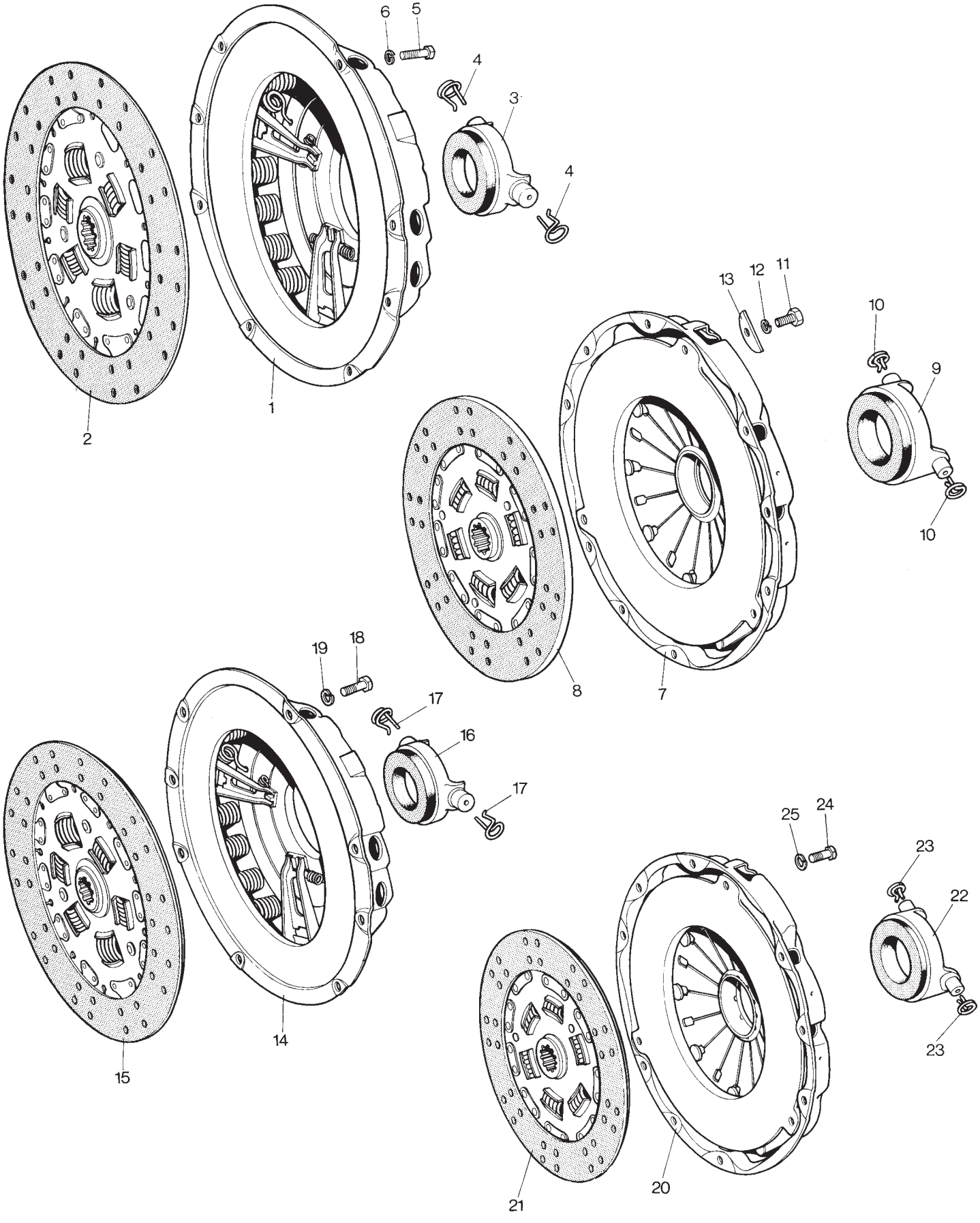
© SC Parts Group Ltd

No	Part No	Description	Qty	Notes
59	SJ2275	Nut securing main shaft in bearing	1	Overdrive model only
60	SJ2276	Tab washer locking nut	1	Overdrive model only
61	SJ2053	Reverse gear	1	
62	SJ2054	First gear	1	Early gearboxes. Quote gearbox no.
62	SJ2055	First gear	1	KC & KCN series. Quote gearbox no.
63	SJ2063	Bearing sleeve for first gear	1	
64	SJ2057	Second gear	1	Early gearboxes. Quote gearbox no.
64	SJ2058	Second gear	1	KC & KCN series. Quote gearbox no.
65	SJ2124	Third gear	1	Standard ratio gearbox only. Check gearbox ratio
65	SJ2060	Third gear	1	Close ratio gearbox
65	SJ2061	Third gear	1	KC & KCN series. Check gearbox ratio
66	SJ2064	Needle roller in first gear, 2nd gear and 3rd gear	120	For first gear. 106 req. for 2nd gear. 106 req. for 3rd gear
67	SJ2066	Synchro hub for first/2nd gear and 3rd/4th gear	1	KC & KCN series. Check gearbox ratio
68	SJ2068	Operating sleeve for first/2nd gear and 3rd/4th gear	1	KC & KCN series. Check gearbox ratio
69	SJ2069	Thrust member between operating sleeve for first/2nd gear and 3rd/4th gear	3	per synchro hub
70	SJ2070	Plunger under thrust member	3	per synchro hub
71	SJ2073	Spring under plunger	3	per synchro hub
72	SJ2025	Ball between sleeve and synchro hub	3	per synchro hub
73	SJ2072	Spring under ball	3	per synchro hub
74	SJ2074	Synchro ring	4	
75	SJ2076	Nut retaining 3rd gear and 3rd/4th synchro hub	1	
76	SJ2077	Tab washer locking nut above	1	
77	SJ2125	First motion shaft	1	Standard ratio gearbox. Check gearbox ratio
77	SJ2078	First motion shaft	1	Close ratio box only. Check gearbox ratio
77	SJ2079	First motion shaft	1	KC & KCN series. Quote gearbox ratio.
78	SJ2080	Roller bearing inside first motion shaft	1	
79	SJ2081	Oil thrower on first motion shaft	1	
80	SJ2076	Nut securing first motion shaft	1	
81	SJ2077	Tab under locking nut above	1	
82	SJ2085	Key locking spindle in gearbox case	1	
83	SSS0608	Set screw pivoting reverse idler gear lever	1	
84	SJ1943	Fibre washer on set screw above	1	
85	SJ2087	Lay shaft	1	
86	SJ2085	Key locking lay shaft in gearbox case	1	
87	SJ2126	Lay gear	1	Standard ratio gearbox. Check gearbox ratio
87	SJ2088	Lay gear	1	Close ratio gearbox. Check gearbox ratio
87	SJ2089	Lay gear	1	KC & KCN series. Quote gearbox ratio
88	SJ2090	Needle roller	58	
89	SJ2092	Rear thrust washer assembly	1	
90	SJ2093	Inner thrust washer assembly at front of gear	1	
91	SJ2094	Outer thrust washer at front of gear 0.152”	AR	
91	SJ2094	Outer thrust washer at front of gear 0.156”	AR	
91	SJ2094/1	Outer thrust washer at front of gear 0.159”	AR	
91	SJ2094/2	Outer thrust washer at front of gear 0.162”	AR	
91	SJ2094/4	Outer thrust washer at front of gear 0.164”	AR	
	SJ1120/1	Gearbox channel support	1	
92	SJ6000	Getrag 5-speed gearbox - reconditioned	1	See chapter 21.4 for for further information



© SC Parts Group Ltd

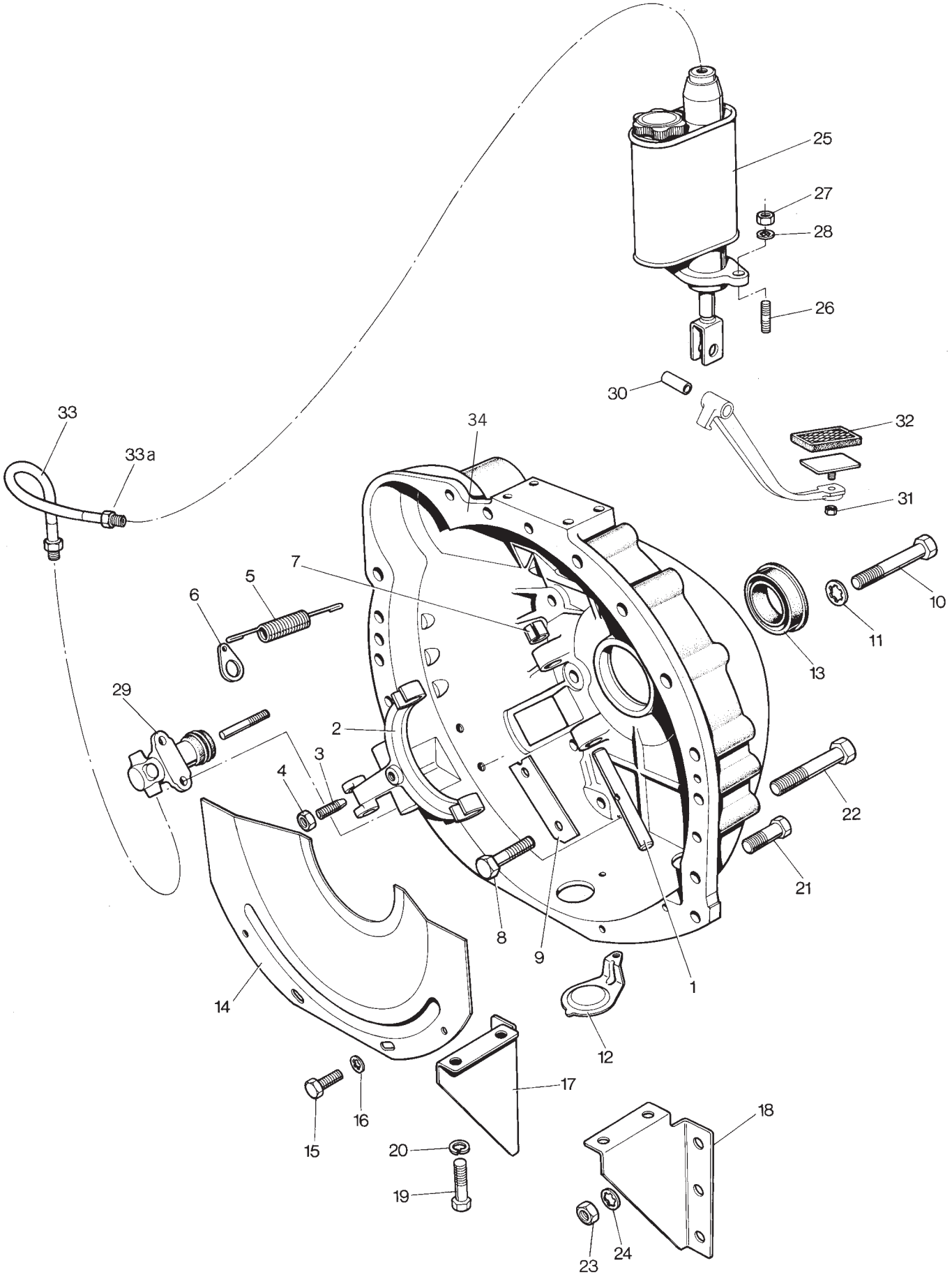
No	Part No	Description	Qty	Notes
1	SJ2249	Set of 6 clutch return springs	1	
2	SJ2250	Plate retaining thrust ring	1	
3	SC1903	Clutch sliding member - reconditioned	1	Exchange only
4	SC1904	Thrust bearing	1	
5	SC1906	Circlip	1	
6	SJ2251	Corrugated washer on sunwheel	1	
7	SJ2252	Snap ring securing sliding assembly	1	
8	SJ2253	Brake ring	1	
9	SJ2254	Sunwheel assembly	1	
10	SJ2255	Planet carrier assembly	1	
11	SJ2256	Annulus oil thrower	1	
12	SC1914	Cage for uni-directional clutch	1	
13	SC1915	Set 12 rollers for uni-directional clutch	1	
14	SC1917	Inner assembly for uni-directional clutch	1	
15	SC1918	Thrust washer	1	
16	SC1919	Annulus front bearing	1	
17	SC1920	Annulus rear bearing	1	
18	SJ2338	Speedometer drive pinion bush	1	
19	SC1927	Retaining screw for speedometer drive pinion bearing	1	
20	SC955	Rear oil seal	1	
21	SJ2153	Propshaft bolt	4	
22	SSN06LN2	Nylock nut	4	
23	SC1931	Propshaft flange nut	1	
24	SSW12	Washer under nut above	1	
26		Gasket between overdrive and front case	1	Included in gearbox and overdrive gasket set SJ2228
27	SJ2257	Long stud securing adaptor plate to rear case	2	
28	SSN05	Nut on all studs	10	
29	SSW05S	Spring washer under nut	10	
30	SC1937/Z	Operating piston 'O' ring	1	per piston
31	SJ2258	Bridge retaining operating pistons	2	
33	SC1935/1	Large nut	4	Replaces tab washer
34	SJ2259	Operating valve	1	
35	SC1939	Breather	1	
36	SJ2260	Operating valve plug	1	
37	SC1941	Operating valve spring	1	
38	SC1942	Spring plunger for operating valve	1	
39	SC1943	Operating valve ball	1	
40	SJ2261	Cam on operating lever shaft	1	
41	SJ2262	Shaft lever	1	
42	SJ2272	Oil pump plunger	1	
43	SC1950	Oil pump plunger spring	1	
44	SJ2263	Front screw securing oil pump body	1	
5	SJ2264	Oil filter	1	
46	SJ2265	Set of 4 magnetic rings at each end of filter	1	
47	SJ2266	Plug securing filter	1	
48	SJ2267	Washer on plug	1	
49	SJ2180	Solenoid	1	
50	SSS0304	Set screw securing solenoid	2	
51	SJ1778	Spring washer on set screw	2	
52		Gasket between solenoid and front case	1	Included in gearbox and overdrive gasket set SJ2228
53	SSN04LN	Nylock nut adjusting solenoid plunger	1	
54	SSS0304	Set screw - inspection cover to front case	4	
55	SJ1989	Shakeproof washer under set screw	4	
56	SJ2244	Accumulator piston spring	1	Not 2.4
57	SJ2269	Accumulator spring support rod	1	
58	SJ2270	Accumulator spring plug	1	
59	SJ2271	Washer on plug	1	
60	SC1921/146	Thrust washer 0,146"	1	
60	SC1921/151	Thrust washer 0,151"	1	
60	SC1921/156	Thrust washer 0,156"	1	
60	SC1921/161	Thrust washer 0,161"	1	
60	SC1921/166	Thrust washer 0,166"	1	
	SJ2228	Gearbox and overdrive gasket set	1	
	SJ9553	RHD speedo cable	1	
	SJ6997	LHD speedo cable	1	
	316486	Overdrive reconditioned - 28/61474	1	2.4 - exchange only
	316488	Overdrive reconditioned - 28/61740	1	3.4/3.8 - exchange only



© SC Parts Group Ltd

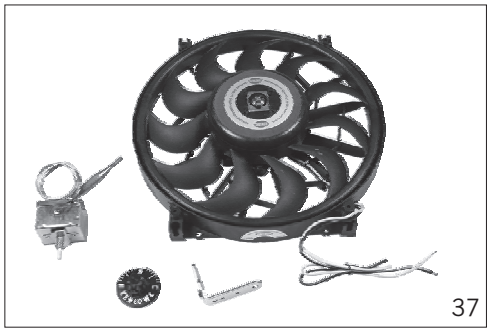
No	Part No	Description	Qty	Notes
	SJ6601	Complete clutch kit - 3 pieces	1	See note 1
1	SJ6016	Clutch cover	1	See note 1
2	SC803	Clutch driven plate	1	See note 1
3	SJ6051	Release bearing	1	See note 1
4	SC815	Release bearing retainer	2	See note 1
5	SSS0607	Set screw fixing clutch to flywheel	6	See note 1
6	SSW06S	Spring washer	6	See note 1
	SJ6003/KIT	Complete clutch kit - 3 pieces	1	See note 2
7	SJ6007	Clutch cover	1	See note 2
8	SJ6003	Clutch driven plate	1	See note 2
9	SJ6012	Release bearing	1	See note 2
10	SC815	Release bearing retainer	2	See note 2
11	SSS0507	Set screw fixing clutch to flywheel	6	See note 2
12	SSW05S	Spring washer	6	See note 2
13	SJ6007/1	Balance weight 0.036"	AR	See note 2
	SJ6007/2	Balance weight 0.104"	AR	See note 2
	SJ6007/3	Balance weight 0.128"	AR	See note 2
	SJ6600	Complete clutch kit - 3 pieces	1	See note 3
14	SC804	Clutch cover	1	See note 3
15	SC802	Clutch driven plate	1	See note 3
16	SJ6051	Release bearing	1	See note 3
17	SC815	Release bearing retainer	2	See note 3
18	SSS0507	Set screw fixing clutch to flywheel	6	See note 3
19	SSW05S	Spring washer	6	See note 3
20	SJ6257	Clutch cover	1	See note 4
21	SJ6393	Clutch driven plate	1	See note 4
22	SJ6012	Release bearing	1	See note 4
23	SC815	Release bearing retainer	2	See note 4
24	SSS0507	Set screw fixing clutch to flywheel	6	See note 4
25	SSW05S	Spring washer	6	See note 4

Notes:
1. 10" coil spring clutch. Fitted to 3.4 litre models up to engine number KJ 8236. 3.8 litre models up to engine number LE 2980.
2. 9.1/2" diaphragm clutch. Fitted to 3.4 litre models from engine number KJ 8237/3.8 litre models from engine number LE 2981. All 340 models.
3. 9" coil spring clutch. All later flywheels are dual drilled and therefore either 10" or 9.1/2" clutches may be fitted. To fit a 9.1/2" diaphragm clutch to an earlier vehicle will require the flywheel to be re-drilled.
4. 8.1/2" diaphragm clutch. Fitted to 2.4 litre models from engine number 7J1001.



© SC Parts Group Ltd

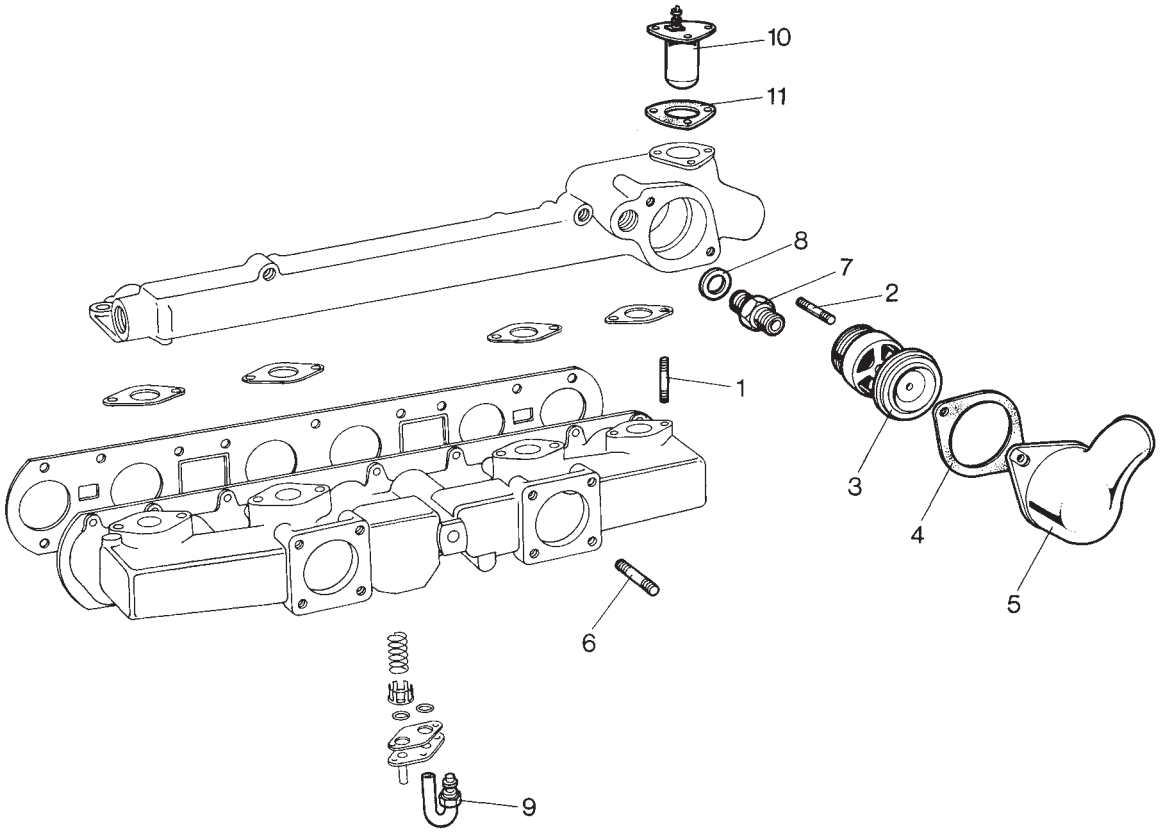
No	Part No	Description	Qty	Notes
1	SJ6023	Shaft operating fork	1	
2	SJ6024	Clutch fork	1	
3	SJ1981	Screw securing clutch fork	1	
4	SSN04	Nut for screw	1	
5	SJ6025	Return spring for clutch fork	1	
6	SJ6025/1	Plate for return spring	1	
7	SJ6021	Clutch lever bush	2	
8	SSB0714	Bolt fixing clutch housing to gearbox	6	
9	SJ1653	Plate locking bolts above	2	
10	SSB0623	Bolt fixing clutch housing to cylinder block	8	9 required on early models. Quote engine no.
11	SJ6212	Lock washer on bolts above	8	9 required on early models. Quote engine no.
12	SJ6213	Cover-timing aperture at bottom of clutch housing	1	
13	SJ6022	Oil seal-rear of clutch housing	1	
14	SJ2201	Clutch housing cover plate	1	
15	SSS0404C	Set screw fixing cover plate	4	
16	SJ6160	Shakeproof washer on screws	4	
17	SJ6328	Clutch housing support bracket - R/H	1	
18	SJ6329	Clutch housing support bracket - L/H	1	
19	SSB0510	Bolt fixing support brackets to cylinder block	4	5/16”
	SSN05	Nut on bolts above	4	
20	SSW05S	Spring washer under nuts	4	
21	SSB0611	Bolt fixing support brackets to clutch housing	4	
22	SSB0623	Bolt fixing support brackets to cylinder block	2	3/8”
23	SSN06	Nut on bolts above	6	
24	SJ6212	Shakeproof washer under nuts	6	
25	SJ6116	Clutch master cylinder	1	
	SJ6285	Clutch master cylinder repair kit	1	
26	SJ1995	Stud for mounting clutch master cylinder to top of housing	2	
27	SSN05	Nuts on studs above	2	
28	SJ1815	Shakeproof washer under nuts above	2	
29	SJ6026	Clutch slave cylinder	1	2.4/3.4/3.8 Early models. Quote engineno.
29	SJ6031	Clutch slave cylinder	1	2.4/3.4/3 Intermediate models. Early 340 Quote. engine no.
29	SJ6027	Clutch slave cylinder	1	Later 340 models. Quote engine no.
	SJ6028	Clutch slave cylinder repair kit	1	Repairs slave cylinders SJ6026 and SJ6027
	SJ6031/1	Clutch slave cylinder repair kit	1	Repairs slave cylinder SJ6031
	SJ1977	Stud retaining slave cylinder	2	
	SSN06	Nut for above	2	
	SSW06S	Spring washer under nut	1	
	SJ6212	Shakeproof washer under nut	1	
	SJ1977	Stud mounting slave cylinder	2	
	SSN06	Nut on stud above	2	
	SSW06	Plain washer under nut above	2	
	SJ6212	Shakeproof washer under nut	2	
	SJ6029	Operating rod	1	Early models only
30	SJ6208	Clutch pedal bush	2	
31	SSN05LN	Nylock nut fixing steel pad to clutch pedal	1	
32	SJ6267	Pedal rubber	1	
	SJ6138	Clutch pedal spring	1	
33	SJ6037	Clutch hose	1	
33	SJ6037/SS	Aeroquip type clutch hose	1	
33A	SC777	Nut for clutch hose	1	
34	SJ6020	Clutch housing	1	

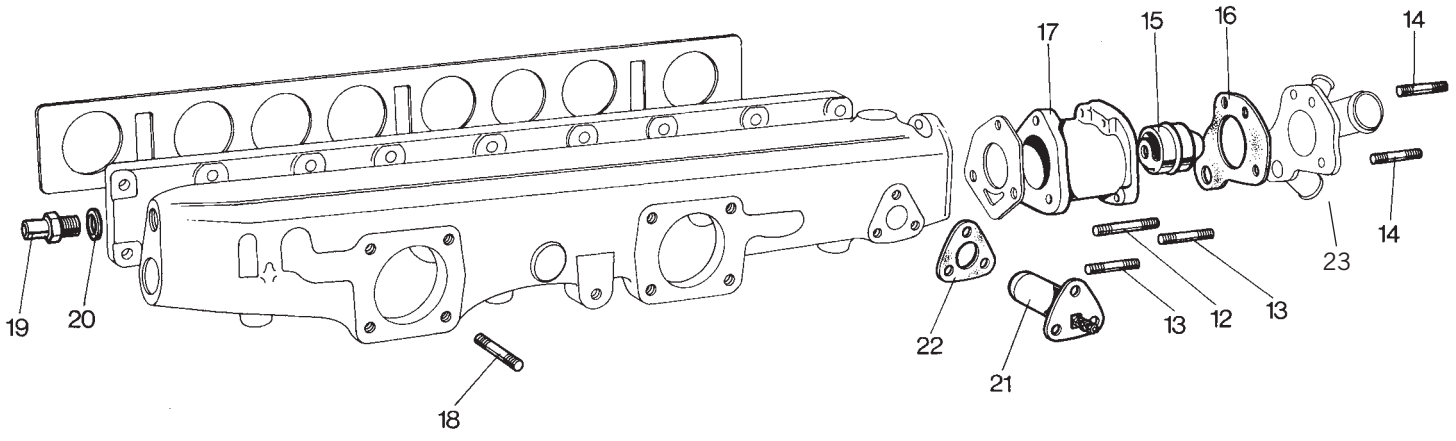


© SC Parts Group Ltd

No	Part No	Description	Qty	Notes
1	SJ10521	Radiator	1	Exchange only. Manual & overdrive models
1	SJ10523	Radiator	1	Exchange only. Automatic models
1	SJ10807	Radiator	1	New. Manual and overdrive models
1	SJ20008	Radiator extra cooled	1	New. Manual and overdrive models
2	SJ10524	4lbs filler cap	1	See note 1
2	SJ10500	7lbs filler cap	1	See note 1
2	SJ10502	13lbs filler cap	1	See note 1
3	SJ10525	Radiator mounting pad	8	
4	SJ10526	Distance tube through pads	4	
5	SJ1993	Special washer for pads	4	
6	SJ6212	Lock washer-bolts-radiator at top	2	
6A	SJ10652	Bolt fixing radiator at top	2	
7	SSN06LN	Nylock nut-radiator at bottom	2	
8	SJ10587	Brass drain tap for radiator	1	
9	SC1335	Fibre washer on drain tap	AR	
10	SJ7107	Grommet - control rod-drain tap	2	
11	SJ10613	Fibre glass radiator cowl	1	
12	SSN05	Nut - cowl to radiator	4	
13	SJ1103/W	Shakeproof washer under nut	4	
	SJ10717	Water and heater hose kit	1	Reinforced 2.4
	SJ10718	Water and heater hose kit	1	Reinforced 240
	SJ10719	Water and heater hose kit	1	Reinforced 3.4/3.8
	SJ10720	Water and heater hose kit	1	Reinforced 340
14	SJ10528	Top radiator hose	1	Reinforced 2.4/3.4/3.8
14	SJ10574	Top radiator hose	1	Reinforced 240
14	SJ10573	Top radiator hose	1	Reinforced 340
15	SJ10511	Bottom radiator hose	1	Reinforced 3.4/3.8/340
15	SJ10588	Bottom radiator hose	1	Reinforced 2.4/240
16	SJ5907	Clip for radiator hoses	1	
17	SJ10624	Overflow pipe	2	Per metre. Reinforced
17B	SJ1176	Water pump - new	1	
	SJ1176/RK	Water pump repair kit	1	
18	SJ1339	Water pump spindle	1	
19	SJ1982	Nut for special screw locating pump spindle	1	
19A	SJ1981	Special screw locating pump spindle	1	
20	SJ1362	Water pump thrower	1	
21	SJ1399	Water pump seal	1	
22	SJ1824	Water pump impeller	1	
23	SJ1177	Water pump gasket	1	
24	SSS0507	Set screw fixing pulley and fan to carrier	4	
25	SJ1833	Fan belt	1	Single belt 2.4. Early models. Quote engine no.
25	SJ1425/1	Fan belt	1	Duplex belt 2.4/240. Later models. Quote engine no.
25	SJ1231	Fan belt	1	Single belt 3.4/3.8. Early models. Quote engine no.
25	SJ1425	Fan belt	1	Duplex belt 3.4/3.8/340. Later models. Quote engine no.
26	SJ1337	Jockey pulley assembly	1	Early models. Single Belt. Quote engine no.
26	SJ1336	Jockey pulley assembly	1	Later models with duplex belt. Quote engine no.
27	SJ1338	Lock nut	1	
28	SJ1335	Thrust washer for carrier	1	
29	SJ1332	Belt tensioner bracket	1	
30	SJ1333	Belt adjustment spring	1	
31	SJ10567	By-pass hose	1	Reinforced 2.4
31	SJ1600	By-pass hose	1	Reinforced 3.4/3.8
31	SJ10685	By-pass hose	1	Reinforced 240/340
32	SJ5906	Clips for hoses	2	Exept SJ10685. Use 1 only and 1 x SJ5907
33	SJ1279	Heater water outlet adaptor	1	
34	SJ1107	Washer	1	
35	SJ1182	Water pump pulley	1	Early type with single belt
36	SJ1142	Fan blade	1	
	SJ1953	Washer pump retaining stud	3	
	SSN05	Nut for above	3	
	SSW05S	Spring washer	3	
	SSB0526	Bolt for pump	2	
	SSB0521	Bolt for pump	4	3 if fitted with dynamo link
	SSW05S	Spring washer for bolt	6	
37	SC3361	Kenlowe fan kit	1	See chapter 21.20 for further information

Notes:
1. 4 lbs filler caps are fitted to most models. We can supply either 4lbs or 7lbs. In some circumstances it may be appropriate to fit a 13lbs cap.



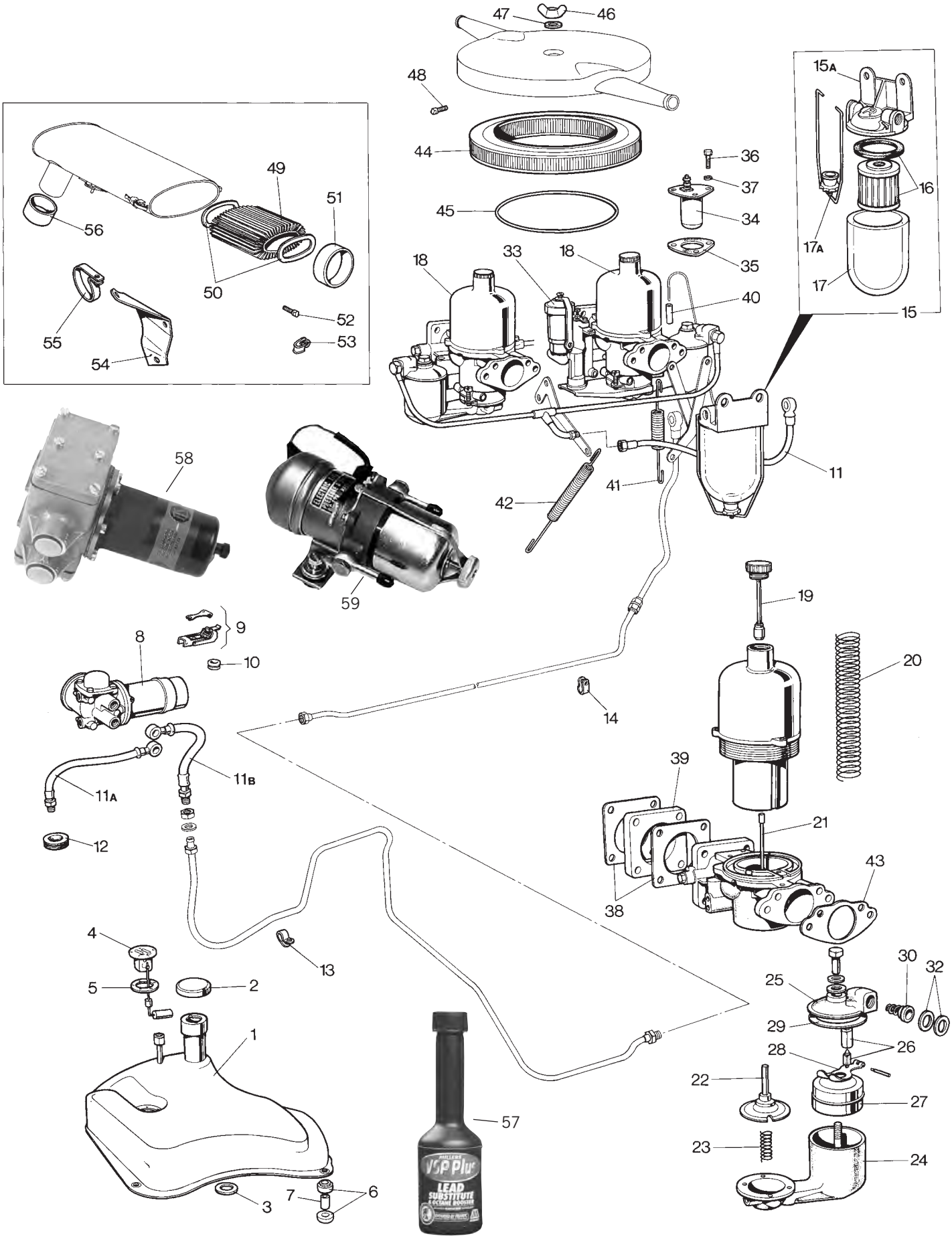


© SC Parts Group Ltd

No	Part No	Description	Qty	Notes
	SJ1067	Dowel - outer face of flywheel	2	10" coil spring
	SJ1007	Core plug - end of inlet manifold	1	3.4/3.8 - also 2.4
1	SJ1756	Inlet man. stud - water outlet pipe	8	3.4/3.8 - also 2.4
2	SJ1756	Stud water outlet elbow	2	3.4/3.8 - also 2.4
	SSN05	Nut for studs above	2	3.4/3.8 - also 2.4
	SSW05S	Spring washer for above	2	3.4/3.8 - also 2.4
3	SJ1290	74° Thermostat	1	3.4/3.8 - also 2.4
3	SJ1291	82° Thermostat	1	3.4/3.8 - also 2.4
4	SJ1285/1	Thermostat gasket	1	3.4/3.8 - also 2.4
5	SJ1283	Water outlet elbow	1	3.4/3.8
6	SJ5829	Stud-carburetter attachment	8	3.4/3.8 4 required for 2.4
	SSN05	Nut for studs above	8	3.4/3.8 4 required for 2.4
	SSW05S	Spring washer for above	8	3.4/3.8 4 required for 2.4
7	SJ1279	Adaptor - heater water outlet	1	3.4/3.8 - also 2.4
8	SJ1107	Washer for above	1	3.4/3.8 - also 2.4
	SJ1758	Sleeve nut on servo pipe	1	3.4/3.8 - also 2.4
9	SJ17559	Tubing nut - carburetter starting pipe	1	3.4/3.8
10	SJ1566	Otter switch for choke solenoid	1	3.4/3.8
11	SJ1597	Gasket	1	3.4/3.8
	SSB0304C	Bolt securing otter switch to manifold	3	3.4/3.8
	SJ1989	Lock washer	3	3.4/3.8

240/340 have an integral inlet manifold and water outlet pipe

	SJ1007	Core plug - inlet end of manifold	1	240/340
12	SJ1757	Stud in manifold for attachment of thermostat housing and water outlet elbow	1	240/340
13	SJ1756	Stud - thermostat housing	2	240/340
14	SJ1756	Stud - water outlet elbow	2	240/340
	SSN05	Plain nut for studs above	2	240/340
	SSW05S	Spring washer for above	2	240/340
15	SJ1292	74° Thermostat	1	240/340
15	SJ1294	82° Thermostat	1	240/340
16	SJ1830	Thermostat gasket	1	240/340
17	SJ1627	Thermostat housing	1	240/340
18	SJ5829	Stud for carburetter	8	240/340
	SSN05	Plain nut for stud above	8	240/340
	SSW05S	Spring washer for above	8	240/340
19	SJ1279	Adaptor - heater water outlet	1	240/340
20	SJ1107	Washer	1	240/340
	SJ5909	Hose clip - neoprene tube	4	240/340 Connecting manifold and carburetter starting pipes
21	SJ1566	Otter switch - choke solenoid	1	Not 240
22	SJ1597	Gasket for above	1	Not 240
	SSB0304C	Bolt securing otter switch to manifold	3	Not 240
	SJ1989	Lock washer	3	Not 240
23	SJ1627/1	Cover thermostat housing	1	240/340

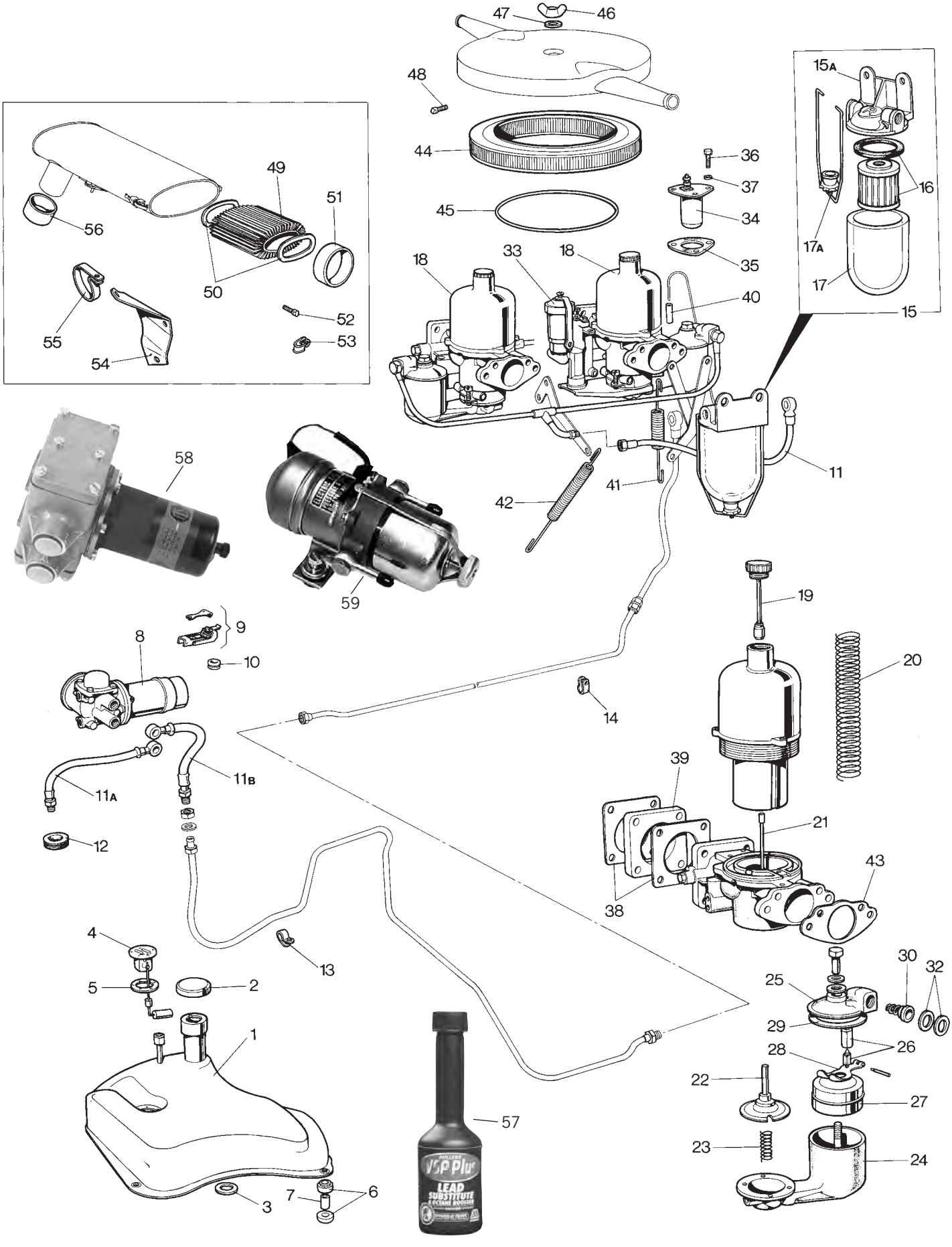


© SC Parts Group Ltd

No	Part No	Description	Qty	Notes
1	SJ10548	Fuel tank	1	
2	SC171	Filler cap - non locking	1	
	SC3114	Filler cap - locking	1	
	SJ7419	Fuel filler grommet	1	
	SSS0604	Filter drain plug	1	
	SJ0507	Aluminium drain plug washer	1	
3	SJ0502	Tank sump gasket	1	
4	SJ0505	Tank sender	1	
5	SC530	Gasket under tank sender	1	
	SJ1871	Copper washer for tank sender	12	
6	SJ3414	Rubber mounting pad	6	
7	SJ0508	Mounting pads distance tube	3	
	SSN06LN	Nylock nut securing tank	3	
	SJ1993	Special washer under nut	3	
	SJ10182	Fuel tank filter	1	
8	SJ9127	Fuel pump	1	Dual polarity. See note 1
	SJ9127/S	Fuel pump service kit	1	Positive earth only
	SJ9127/SN	Fuel pump service kit	1	Negative earth only (not original)
9	SJ9127/C	Fuel pump contact set	1	
10	SJ10592	Mounting rubber	2	
11	SJ10207	Flexible hose fuel filter to carburetter feed pipe	1	3.4/3.8 only
11	SJ10208	Flexible hose fuel filter to carburetter feed pipe	1	2.4 only
11A	SJ10209	Flexible hose from fuel tank to pump	1	
11B	SJ10210	Flexible hose from pump to rear feed pipe	1	
	SJ5137	Banjo bolt securing pipes to pump	2	
	SJ5138	Washer for banjo bolt	4	
12	SJ7110	Rubber grommet in boot floor for fuel pipe	1	Or 2 required depending on fuel pipes
	SJ7138	Rubber grommet in boot floor for fueal pipe	1	Later models with nylon pipes only. Quote chassis no.
13	SJ5143/9	Clip securing pipe to exhaust tail pipe bracket	1	Nylon pipes only. Quote chassis no.
	SJ1988	Set screw securing clip	1	
	SSN03	Nut on set screw	1	
	SJ1989	Shakeproof washer on set screw	1	
14	SJ5143/1	Clip - petrol pipe to R/H front wing valance	1	Later models. Quote chassis no.
	SJ1758	Union nut - carburetter pipe to filter pipe	1	Later models only. Quote chassis no.
15	SJ10229	Fuel filter assembly	1	R/H feed only
15	SJ10051	Fuel filter assembly	1	L/H feed only
15A	SJ10695	Fuel filter cover	1	
	SJ10189	Banjo bolt securing fuel pipe to filter cover	2	
	SC1335	Fibre washer on banjo bolts securing fuel pipes to filter	4	
16	SJ10579	Fuel filter	1	Universal use
16	SJ10236	Fuel filter original Lucas	1	Original for 3.4
	SJ10096	Fibre washer for fuel filter	4	
	SSS0506	Set screw for fuel filter	4	
	SSN05	Nut on sets screws above	4	
	SSW05S	Spring washer under nuts	4	
17	SJ10759	Fuel bowl	1	
17A	SJ10760	Strap for fuel bowl	1	
18	SJ10107	Pair of SU HD6 carburetters new	1	3.4/3.8/340
	SJ10023	SU HD6 repair kit with CI needle	2	3.4/3.8 early 340. For one carburetter
	SJ10015	SU HD6 repair kit with TL needle	2	Late 340. For one carburetter
	SJ10066	SU HD6 gasket pack	2	3.4/3.8/340. For one carburetter
	SJ10014	Solex repair kit	1	2.4. For both carburetters
	SJ10135	Solex float	2	2.4
	SSGP81	Gasket set Solex carburetter	2	2.4. For both carburetters
	SJ10106	SU HS6 repair kit with TL needle	1	240. For both carburetters
19	SJ10079	Damper	2	Plastic
19	SJ10132	Damper	2	Brass
20	SJ10080	Piston spring	2	
21	SJ10024	Jet Needle - CI	2	3.4/3.8 early 340 only. Quote engine no.
21	SJ10025	Jet needle - TL	2	Late 340 only. Quote engine no.
22	SJ10081	Jet assembly 0.100”	2	3.4/3.8/340
23	SJ10082	Diaphragm spring	2	3.4/3.8/340

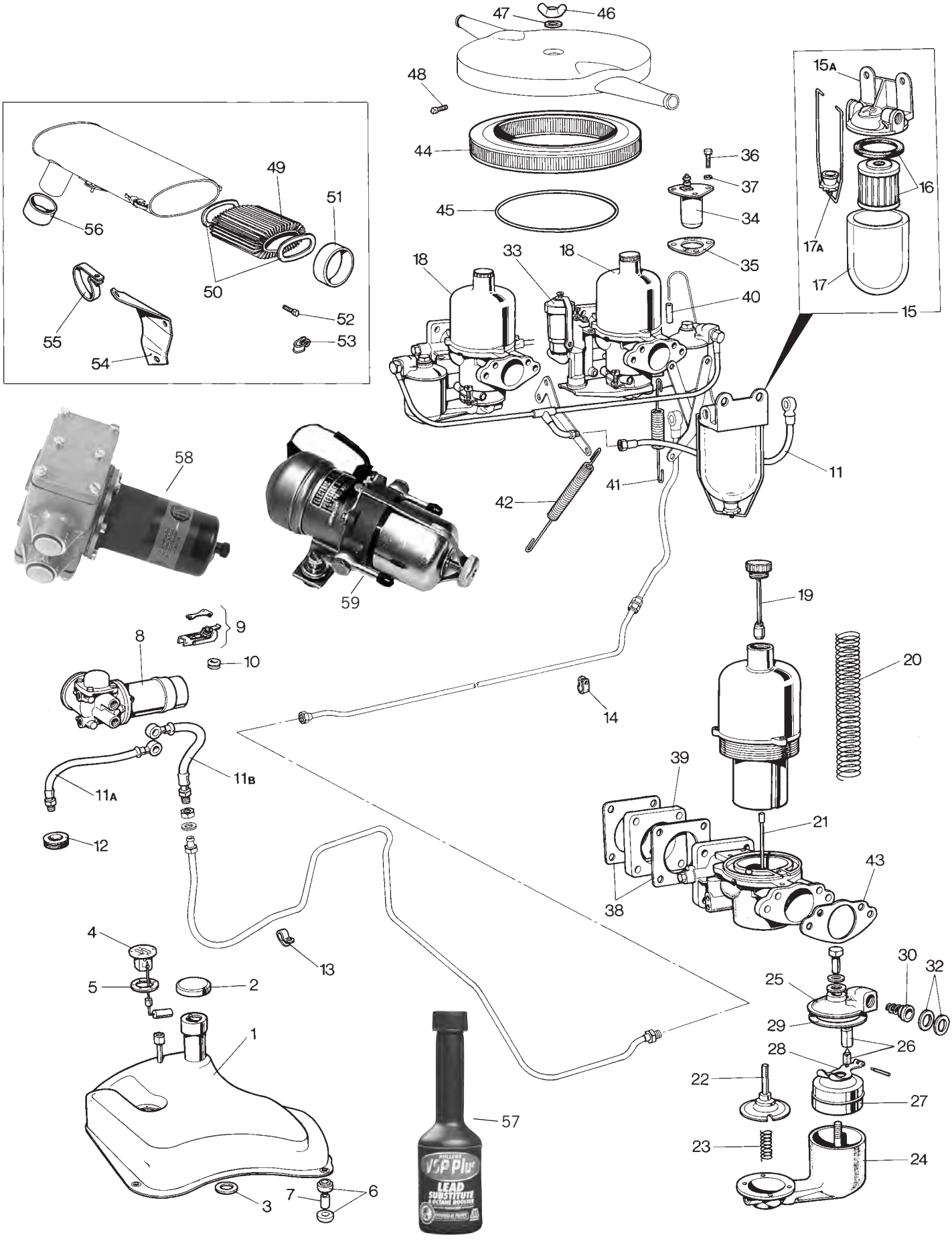
Notes:

1. The fuel pump supplied is a supersession but is a suitable replacement for the original type. It may be used for original positive earth models or for models that have been changed to negative earth. Tecnical data: 31 litre/h, pressure: 0.13 to 0.17 bar.



© SC Parts Group Ltd

No	Part No	Description	Qty	Notes
24	SJ10108	Front float chamber assembly	2	3.4/3.8/340
24	SJ10109	Rear float chamber assembly	1	3.4/3.8/340
25	SJ10206	Front float chamber lid	1	3.4/3.8/340
25	SJ10205	Rear float chamber lid	1	3.4/3.8/340
26	SJ10045	Float needle and seat kit	1	3.4/3.8/340
27	SJ10019	Float	2	3.4/3.8/340
28	SJ10111	Float lever	2	3.4/3.8/340
29	SJ10077	Float chamber gasket	2	3.4/3.8/340
30	SJ10202	Float chamber lid filter	2	3.4/3.8/340
31	SJ5137	Banjo bolt - feed pipe to float chamber lid	2	3.4/3.8/340
32	SJ5138	Washer on banjo bolt	4	3.4/3.8/340
33	SJ10018	Choke solenoid	1	3.4/3.8/340
	SJ10034	Service kit for choke solenoid	1	3.4/3.8/340
	SJ10037	Thermo needle-automatic choke solenoid	1	3.4/3.8/340
34	SJ1566	Otter switch for choke solenoid	1	3.4/3.8/340
35	SJ1597	Gasket for otter switch	1	3.4/3.8/340
36	SSB0304C	Bolt securing otter switch to manifold	1	3.4/3.8/340
37	SJ1989	Lock washer for bolt	1	3.4/3.8/340
38	SJ10204	Carburetter insulator gasket	4	3.4/3.8/340
39	SC568	Insulator with gaskets	2	3.4/3.8/340
40	SJ9171	Neoprene tube connecting suction pipe adaptor on front carburetter	1	3.4/3.8/340
41	SJ10026	Front throttle return spring	1	3.4/3.8/340
42	SJ10110	Rear throttle return spring	1	3.4/3.8/340
43	SJ10203	Carburetter flange gasket	2	3.4/3.8/340
	SJ1873	Dowel bolt for air intake	2	3.4/3.8 - oil bath type air filter
	SJ5914	Jubilee clip retaining flexible ducting	2	3.4/3.8 - oil bath type air filter
	SJ7415	Air filter seal	1	3.4/3.8 - oil bath type air filter
44	SJ1608	Air filter element replacement type	1	3.4/3.8 early 340 - pancake type air filter
44	SJ1608/ORG	Air filter element - original paper type	1	3.4/3.8 early 340 - pancake type air filter
45	SJ7417	Air filter seal		3.4/3.8 early 340 - pancake type air filter
46	SJ10097	Wing nut	1	3.4/3.8 early 340 - pancake type air filter
47	SSW06S	Spring washer under wing nut	1	3.4/3.8 early 340 - pancake type air filter
	SJ7420	Air filter bracket including fixing bolt	1	3.4/3.8 early 340 - pancake type air filter
	SJ10203	Gasket between air intake and carburetters	2	3.4/3.8 early 340 - pancake type air filter
48	SJ1873	Dowel bolt - air intake to carburetters	2	3.4/3.8 early 340 - pancake type air filter
	SJ7415	Air filter seal	1	3.4/3.8 early 340 - pancake type air filter
49	SJ1607	Air filter element	1	Late 340 - paper type air filter
50	SJ10098	Gasket seating air filter	2	Late 340 - paper type air filter
51	SJ1560	Rubber seal for air intake	1	Late 340 - paper type air filter
52	SJ1873	Dowel bolt - air intake to carburetters	2	Late 340 - paper type air filter
53	SJ5143/4	Clip - drain tube assembly	1	Late 340 - paper type air filter
54	SJ10112	Hose bracket	1	Late 340 - paper type air filter
55	SJ10113	Hose clip	1	Late 340 - paper type air filter
	SS0403	Set screw for clip above	1	Late 340 - paper type air filter
	SSN04	Nut for set screw above	1	Late 340 - paper type air filter
	SSW04S	Spring washer under nut	1	Late 340 - paper type air filter
56	SJ10099	Rubber seal for intake hose	1	Late 340 - paper type air filter
	SJ1609	Air filter element	1	240 with SU carburetters
	SJ1560	Rubber seal for air intake	1	240 with SU carburetters
	SJ10203	Flange gasket	1	240 with SU carburetters
	SJ5143/4	Clip securing drain tube assembly	1	240 with SU carburetters
	SJ10052	Accelerator pedal fulcrum pin	1	Organ type pedal
	SSN04LN	Nylock nut for fulcrum pin above	1	Organ type pedal
	SSW04	Plain washer under nut above	1	Organ type pedal
	SSN06LN	Nylock nut securing pedal to shaft	1	Pendant type pedal
	SJ7186	Accelerator pedal rubber	1	Organ type pedal
	SJ6267	Accelerator pedal rubber	1	Pendant type pedal
	SJ10156	Accelerator link washer	1	
	SJ10157	Double coil spring washer behind split collar on pedal shaft	1	



© SC Parts Group Ltd

No	Part No	Description	Qty	Notes
	SSS0410	Set screw mounting pedal shaft bracket to dash	2	
	SSW04S	Spring washer on set screw above	2	
	SJ1595	Rubber grommet in mounting bracket	1	
	SJ1595	Rubber grommet in mounting bracket	1	
	SSS0507	Set screw clamping lever to split collar on pedal shaft	1	
	SSW05S	Spring washer on set screw	1	
	SSS0408	Set screw securing ball crank lever at fulcrum	1	
	SJ2178	Kickdown cable	1	BW35 automatic gearbox only
	SJ10158	Oilite bush	1	With stainless steel casing
57	SSMILL	Lead additive	1	VSP additive with octane booster
58	SC594/NEW	Fuel pump with square body	1	High capacity pump: 56/litre/h, pressure: 0.186 bar
59	SJ6628	Mitsuba puel pump - complete with filter	1	See chapter 21.5 for further information

73

74

© SC Parts Group Ltd

No	Part No	Description	Qty	Notes
1	SJ3120	Upper wishbone bush	2	Per wishbone
1	SJ 3120/PLY	Under wishbone bush Polyethylen	2	Per wishbone
2	SJ3207	Distance washer	2	per wishbone
3	SJ3214	Castellated nut securing upper wishbone levers to fulcrum shafts	2	Per wishbone
4	SJ3205	Special washer under nut	2	Per wishbone
5	SJ3087	Upper ball joint assembly	1	Per wishbone. Original type - non genuine
5	SJ3091	Upper ball joint assembly	1	Per wishbone. Genuine factory supersession
	SJ3109	Ball joint gaiter	2	
	SJ3110	Insert between ball joint and gaiter	2	
	SJ3111	Ring securing gaiter	2	
	SJ4056	Grease nipple- top of ball joint kit	2	
	SSN09LN	Nylock nut - ball joint to upright	2	
	SJ3265	Washer under nylock nut	2	
6	SJ3206	Castor angle shim 0.064”	AR	
6	SJ3206/1	Castor angle shim 0.036”	AR	
	SJ3087/1	Shorter bolt- ball joint to upper wishbone	1	Per ball joint
	SJ3087/2	Longer bolt- ball joint to upper wishbone	1	Per ball joint
	SSN06LN	Nylock nut on bolts	2	Per side
	SSW06	Plain washer under nuts	2	Per side
7	SJ3208/1	Camber angle shim 0.064”	AR	
7	SJ3208/2	Camber angle shim 0.048”	AR	
8	SJ3241	Upper bump stop rubber	1	
9	SSS0606	Set screw- upper bump stop rub.	2	Per bump stop
10	SSW06S	Spring washer on bolt	2	Per bump stop
11	SJ3242	Lower bump stop rubber	1	
12	SSS0506	Set screw - lower bump stop rubber	2	Per bump stop
13	SSN05LN	Nylock nut on set screws	2	Per bump stop
14	SJ3140	Lower wishbone bush	2	Per wishbone
14	SJ 3140/PLY	Lower wishbone bush Polyethylen	2	Per wishbone
15	SJ3141	Lower wishbone washer	2	Per wishbone
	SJ3142	Castellated nut securing lower wishbone levers to fulcrum shaft	2	Per wishbone
	SJ 3324	Fulcrum shaft	2	
	SJ3146	Lower ball joint kit	1	Kit per wishbone. Original type - repro
	SJ3146/1	Lower ball joint kit	1	Genuine factory supersession. Use bolts SJ3700
	SJ3700	Bolt for lower pin cap	4	Per ball joint Use with SJ3146/1
16	SJ3400	Lower ball joint pin	2	Genuine
17	SJ3147	Lower ball joint spigot	2	
18	SJ3148	Railko socket- lower ball pins	2	
19	SJ3149/002	Lower pin shim 0.002”	AR	
19	SJ3149/004	Lower pin shim 0.004”	AR	
19	SJ3149/010	Lower pin shim 0.010”	AR	
20	SJ3150	Lower pin cap	2	
21	SJ3151	Bolt for lower pin cap	4	Per ball joint. For original type only
22	SJ3152	Tab washer	2	Per ball joint
23	SSGN01	Grease nipple in lower pin cap	2	
24	SSN09LN	Nylock nut	2	
	SJ3265	Washer under nut	2	
25	SJ3109	Lower ball pin gaiter	2	
26	SJ3110	Plastic insert between stub axle and gaiter	2	
27	SJ3111	Ring securing gaiter	2	
28	SJ3195	Water shield on stub axle	2	Later type. Quote chassis no.
29	SJ3154	Stub axle shaft	2	
	SSN10LN	Nylock nut securing stub axle to carrier	2	
	SJ3157/K	Front wheel bearing kit	2	Comprises 2 bearings & 1 oil seal
30	SC1147	Inner wheel bearing	2	
31	SC1149	Outer wheel bearing	2	
32	SJ3156	Stub axle oil seal	2	
33	SJ3201	Rubber mounting at front of front crossmember	2	
33	SJ3201/1	Repro rubber mounting at front of front crossmember	2	
	SSN07LN	Nylock nut securing front mountings to crossmember	2	
34	SS0607	Set screw securing front mountings to body	4	
35	SSN06LN	Nylock nut on set screw	4	
36	SSW06	Plain washer under nut	4	

73

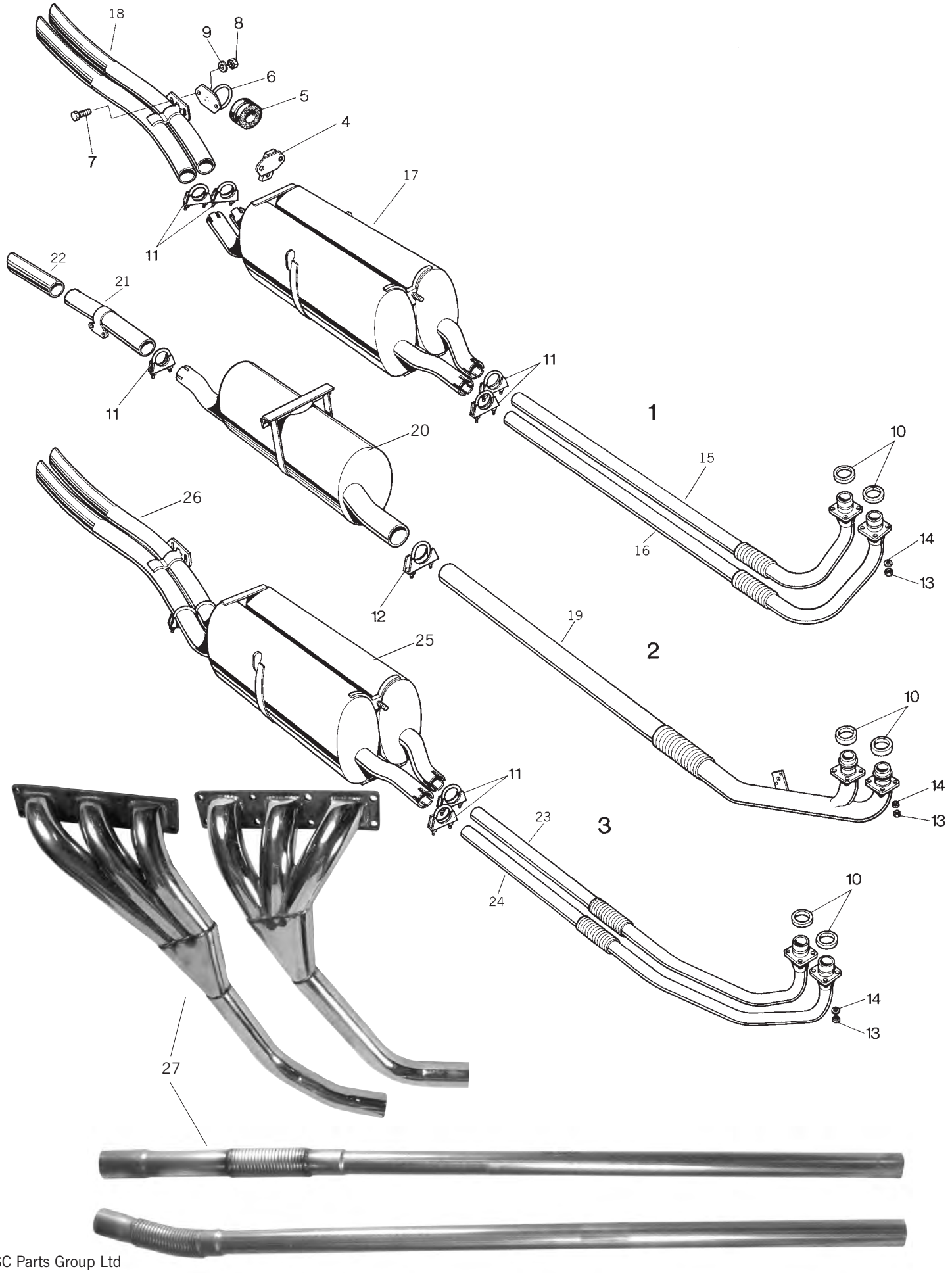
74

© SC Parts Group Ltd

No	Part No	Description	Qty	Notes
37	SJ3202	Rubber mounting at rear of front crossmember	2	
37	SJ3202/1	Repro rubber mountig at rear of front crossmember	2	
38	SSN06LN	Nylock nut securing rear mountings to cross member	4	
39	SSW06	Plain washer under nut	4	
40	SSB0626	Bolt securing rear mountings to body	2	
41	SSN06LN	Nylock nut on bolt	2	
42	SJ3222	Coil spring	2	3.4/3.8
42	SJ3232	Coil spring	2	2.4
	SJ3236	Pointed set screw securing spring seat to lower wishbone	10	
	SSS0607	Set screw securing spring to lower wishbone	2	Not pointed as original
	SSW06S	Spring washer on set screws	12	
43	SJ3222/1	Packing ring 1/4" - at top of spring	AR	
	SJ3222/2	Packing ring 1/8" - at top of spring	AR	
44	SJ3237	Set screw securing shock absorber bracket to spring seat	8	
45	SJ3225	Short tab washer	2	
46	SJ3212	Front shock absorber	2	
47	SJ3212/BK	Front shock absorber bush kit	2	Comprises bushes, washers & nuts
48	SJ3212/1	Bolt front shock absorber through bottom eye	2	
49	SSN07LN	Nylock nut on bolt	2	
50	SSW07	Plain washer under nut	2	
	SJ3196	Centre tie rod tube	2	
	SJ3081	Tie rod	2	Original type suits both sides
51	SJ3081/L	L/H tie rod	1	Not original type
52	SJ3081/R	R/H tie rod	1	Not original type
	SJ3081/IPR	Pair tie rod ends	1	
	SJ4056	Grease nipple	2	
	SJ4056/1	Plain washer- grease nipple	2	
	SJ4056/2	Rubber washer- grease nipple	2	
	SJ3079	Tie rod ball joint gaiter	2	
	SJ3111	Ring securing gaiter	2	
53	SSN08LN	Nylock nut for tie rod	4	
	SJ3112/1	Special washer under nut	4	
54	SJ3082	Pin and bush assembly	2	See note 1
55	SSN08LN	Nylock nut securing pin and bush to drop arm & idler lever	2	
56	SJ3112/1	Special washer under nut	2	
57	SJ3191	Centre rod R/H end assembly	1	Not power assisted steering. Pin cannot be changed
58	SJ3192	Centre rod L/H end assembly	1	Not power assisted steering. Pin cannot be changed
	SJ3193	Centre rod R/H end assembly	1	Power assisted steering. Pin cannot be changed
	SJ3194	Centre rod L/H end assembly	1	Power assisted steering. Pin cannot be changed
59	SJ3210	Clamp- tube/tie rod ends	2	
	SSB0511	Bolt securing clamps	2	
	SSN05	Nut on bolt	2	
	SSW05S	Spring washer under nut	2	
	SSW05	Plain washer under nut	2	
60	SJ3177	Anti roll bar mounting rubber	2	
61	SJ4078	Saddle bracket	2	
62	SJ3211/1	Keeper plate for rubber bush	2	
	SSS0609	Set screw- support bracket	4	
	SSW06S	Spring washer on set screw	4	
63	SJ1116	Rubber bush at bottom end of anti roll bar link	4	
64	SSB0714	Bolt securing links through eye ends	2	
65	SSN07LN	Nylock nut on bolt	2	
66	SJ3187	Rubber bush- top end of anti roll bar link	4	
67	SJ1116/1	Spacer tube	2	
68	SJ3189	Retaining washer	4	
69	SN06LN	Nylock nut securing links to anti roll bar	2	
70	SJ3323	Anti roll bar link	2	
71	SJ3196	Steering centre rod	1	
72	SJ3298	Centre tie rod assembly	1	
73	SJ3212/K	Koni front shock absorber	2	See chapter 21.8 for further information
74	SJ3212/GAZ	GAZ front shock absorber	2	See chapter 21.8 for further information

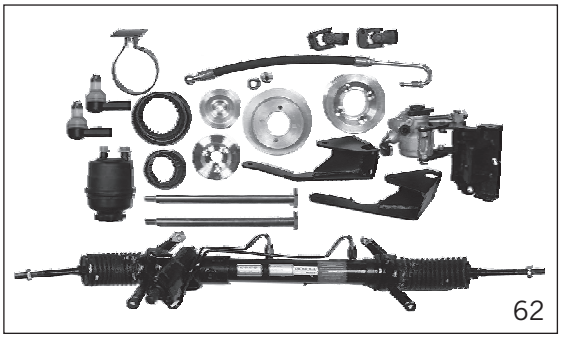
Notes:
1. For models fitted with centre rod assemblies where the pin can be removed. Later models are fitted with a non detachable pin but over the years many have been changed both to later and earlier types.

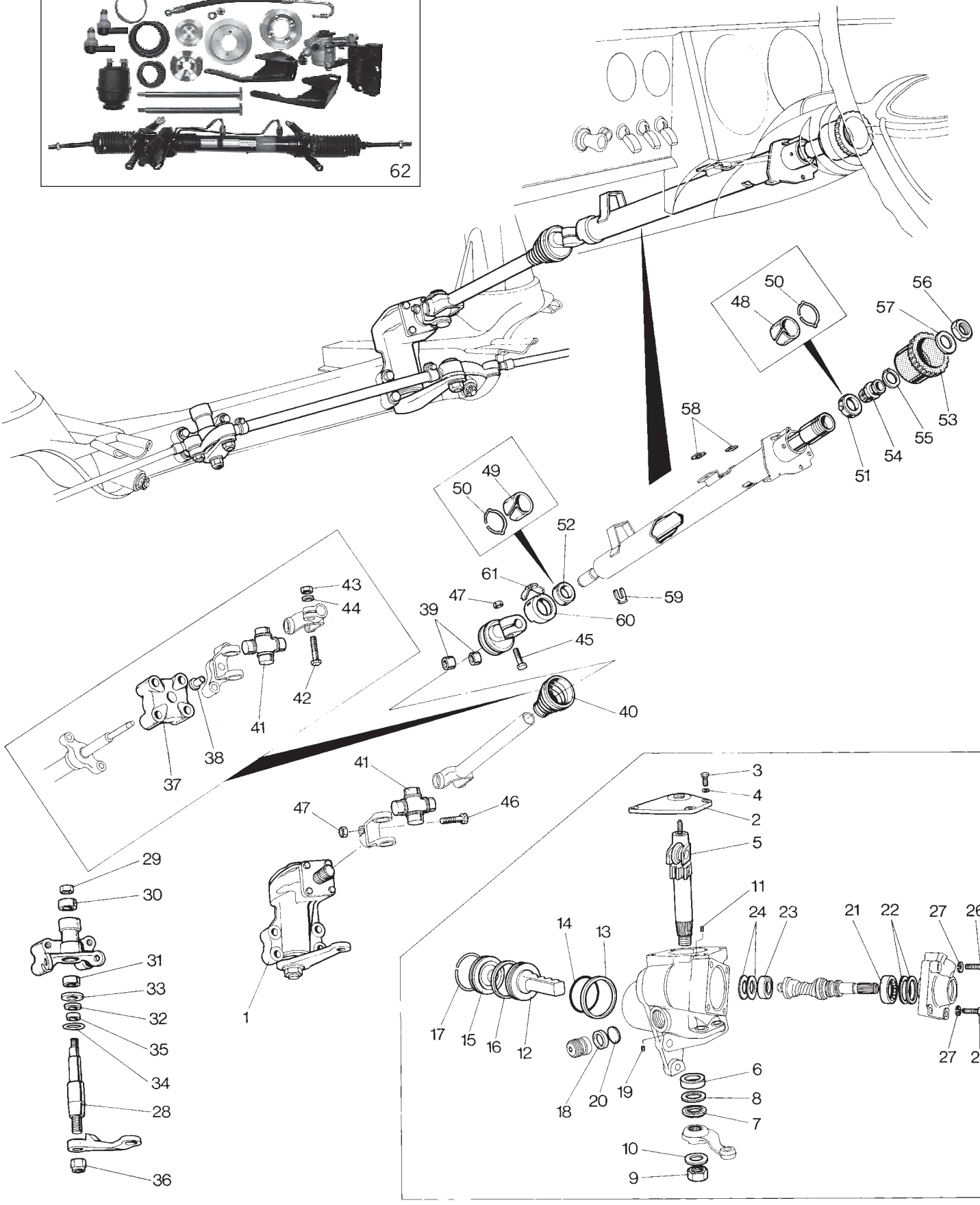
EXHAUST SYSTEM



© SC Parts Group Ltd

No	Part No	Description	Qty	Notes
1	SJ1430	Stainless steel exhaust system	1	3.4/3.8/340 late models 1959 on
1	SJ1430/1	Stainless steel exhaust system	1	3.4/3.8/340 early models to 1959
1	SJ1430/ST	Stainless steel exhaust system 'straight thru'	1	3.4/3.8/340
2	SJ1705/1	Stainless steel exhaust system	1	2.4 early model with cup fittings
2	SJ1705/LAN	Stainless steel exhaust system	1	2.4 late model with flange fittings
3	SJ1433	Stainless steel exhaust system	1	240
	SJ1430/MK	Exhaust mounting kit	1	3.4/3.8/240/340
	SJ1705/MK	Exhaust mounting kit	1	2.4
4	SJ1517	Rubber mounting	1	Early models. Quote chassis no.
5	SJ1543	Rubber mounting ring	1	Late models. Quote chassis no.
6	SJ1570	Ring bracket-rubber mounting	1	Use with SJ1543 only
7	SSS0507	Set screw securing ring bracket to tail pipe	2	
8	SSN05	Nut on set screw	2	
9	SSW05	Plain washer under nut	2	
10	SJ1501	Sealing ring for front pipes	2	
11	SJ1505	1 7/8" 'U' clamp	4	3.4/3.8/340/240. 1 required for 2.4
12	SJ1507	2 1/8" 'U' clamp	1	2.4
13	SJ1262	Brass nut - down pipe to exhaust manifold	8	
14	SSW06	Plain washer under nut	8	
15	SJ71/SS	Stainless steel rear downpipe	1	3.4/3.8/340
16	SJ70/SS	Stainless steel front downpipe	1	3.4/3.8/340
17	SJ110/SS	Stainless steel silcencer	1	3.4/3.8/340. Not 'straight thru' type
17	SJ110/ST	Stainless steel silencer	1	3.4/3.8/340. 'Straight thru' type
18	SJ35/SS	Stainless steel tailpipes	1	3.4/3.8/340
19	SJ194/LAN	Stainless steel frontpipe	1	2.4 late model with flange fittings
20	SJ67/LAN	Stainless steel silencer	1	2.4
21	SJ68/LAN	Stainless steel tailpipe	1	2.4
22	SJ69/LAN	Polished stainless steel trim	1	2.4
23	SJ119/SS	Stainless steel rear downpipe	1	240
24	SJ118/SS	Stainless steel front downpipe	1	240
25	SJ110/SS	Stainless steel silcencer	1	240
25	SJ110/ST	Stainless steel silencer	1	240 'straight thru' type
26	SJ35/SS	Stainless steel tailpipes	1	240
27	SJ1734	Polished stainless steel six-branch manifold	1	3.4/3.8/340 - see chapter 21.14 for further information

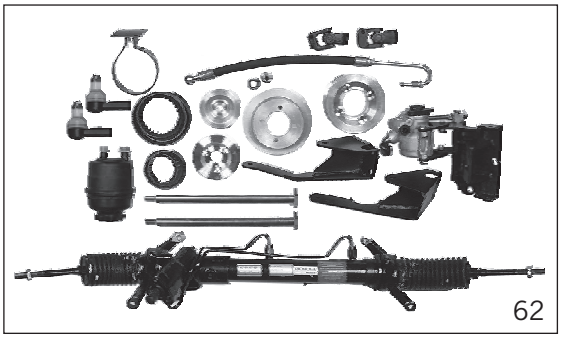


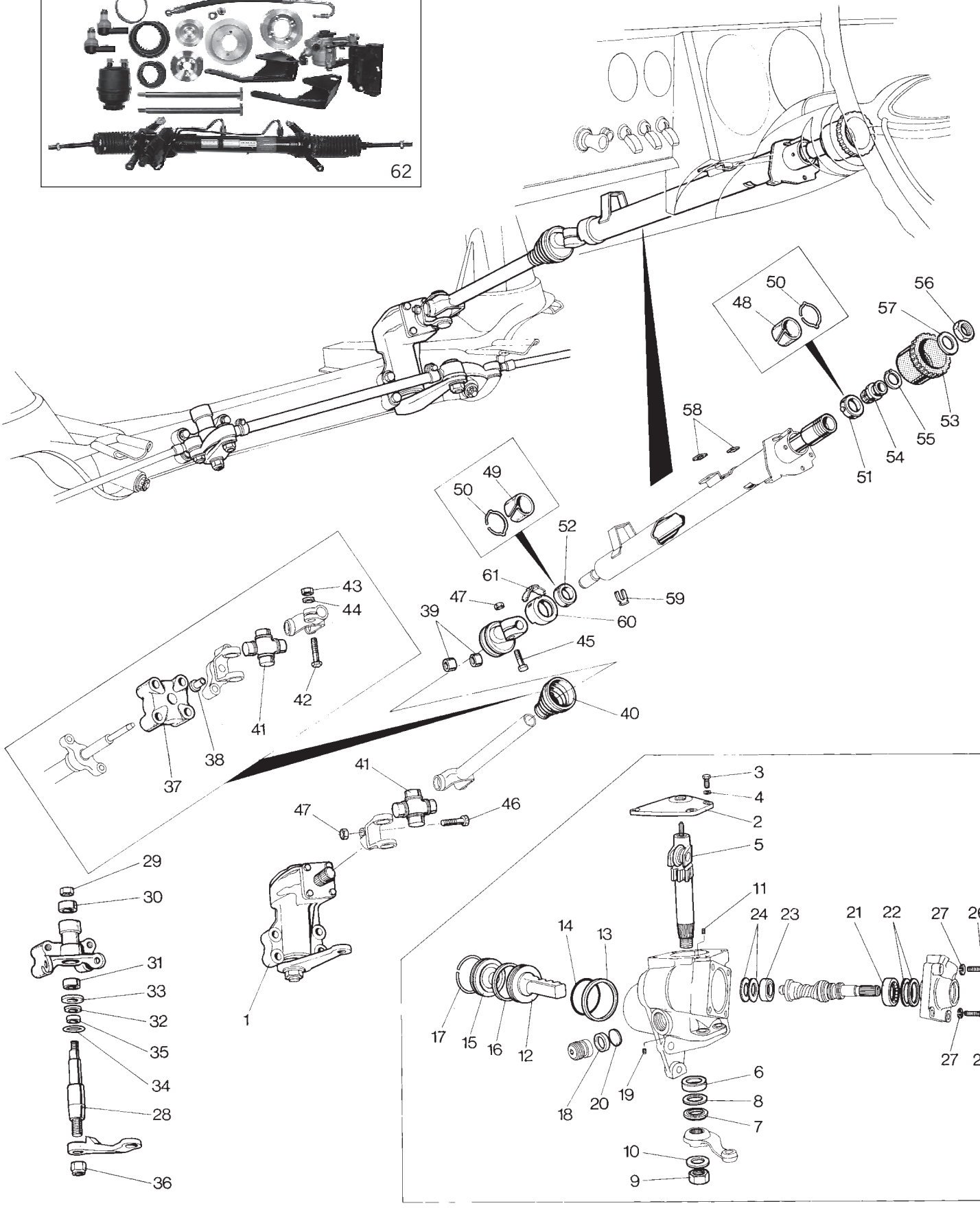


© SC Parts Group Ltd

No	Part No	Description	Qty	Notes
1	SJ3422	RHD steering box (20.3:1)	1	Exchange only. Standard ratio
1	SJ3422/HR	RHD steering box - high ratio type (17.6:1)	1	Exchange only. High ratio
1	SJ3422/1	LHD steering box (20.3:1)	1	Exchange only. Standard ratio
1	SJ3422/2	LHD steering box - high ratio type (17.6:1)	1	Exchange only. High ratio
	SJ3423	Drop arm nut	1	
	SJ3431	Steering box oil seal	1	
1	SJ3432	RHD PAS steering box	1	See note 1
1	SJ3432/1	LHD PAS steering box	1	See note 1
	SJ3424	Seal kit complete	1	Burman steering box
	SJ3090	External seal kit	1	Adwest steering box
	SJ3425	Internal seal kit	1	Adwest steering box
2	SJ3320	Top cover assembly	1	Adwest steering box
3	SJ3321	Bleed screw in top cover	1	Adwest steering box
4		Washer on screw above	1	Adwest steering box. Note: included in seal kit SJ3090
5	SJ3307	Sector shaft and worm	1	Adwest steering box
6		Inner seal- bottom of sector shaft	1	Adwest steering box. Note: included in seal kit SJ3090
7		Outer seal- bottom of sector shaft	1	Adwest steering box. Note: included in seal kit SJ3090
8		Washer	1	Adwest steering box. Note: included in seal kit SJ3090
9	SJ3426	Drop arm nut	1	Adwest steering box
10	SJ3427	Tab washer	1	Adwest steering box
11	SJ3310	Screw sealing valve adjustment hole	1	Adwest steering box
12	SJ3315	Piston and rack	1	Adwest steering box
13		Sealing ring on piston	1	Adwest steering box. Note: Included in seal kit SJ3425
14		'O' ring inside sealing ring	1	Adwest steering box. Note: Included in seal kit SJ3425
15	SJ3309	End plate for cylinder	1	Adwest steering box
16		Seal around end plate	1	Adwest steering box. Note: Included in seal kit SJ3090
17	SJ3316	Clip securing end plate	1	Adwest steering box
18		Seal on adjusting plug	1	Adwest steering box. Note: Included in seal kit SJ3090
19	SJ3318	Adjusting plug	1	Adwest steering box
20	SJ3319	Thrust pad between plug and rack	1	Adwest steering box
21	SJ3305	Valve and worm top bearing	1	Adwest steering box
22	SJ3308	Shim 0.010" between valve housing and top bearing	1	Adwest steering box
23	SJ3306	Valve and worm bottom bearing	1	Adwest steering box
24	SJ3306/1	Shim 0.010" between bottom bearing and steering box	1	Adwest steering box
25	SJ3312	Short bolt securing valve housing to steering box	3	Adwest steering box
26	SJ3313	Long bolt securing valve housing to steering box	1	Adwest steering box
27	SSW07S	Spring washer under bolts	4	Adwest steering box
	SJ3406	Seal kit - steering pump	1	Later type strg pump. Quote chassis no.
	SJ3288	Oil seal - steering pump	1	
	SJ3409	Oil reservoir filter	1	
	SJ3444	High pressure hose - pump to box	1	
	SJ3429	Steering idler assembly	1	Early type. All ratios
	SJ3430	Steering idler 'O' ring	1	Quote chassis no.
28	SJ3428	Idler spindle	1	Non power steering . Later type. Quote chassis no.
	SJ3429	Steering idler assembly	1	
	SJ3430	Idler O-ring	1	
29	SJ1384	Nut- top of spindle	1	
30	SJ3089	Idler bearing at top of idler spindle	1	
31	SJ4047	Idler bearing at bottom of idler spindle	1	
32	SJ3253	Felt seal	1	
33	SJ3254	Retainer for felt seal	1	
34	SJ3255	Washer	1	
35	SJ3256	Abutment ring	1	
36	SSN07LN	UNF nylock nut	1	
37	SJ3220	Steering doughnut	1	Early type. Quote chassis no.
38	SJ3257	Rubber steady bush	1	Early type. Quote chassis no.
39	SJ3233	Nylon roller	2	Late type only. Quote chassis no.
40	SJ3244	Steering column gaiter	1	Late type only. Quote chassis no.

Notes:
1. Reconditioning service only. In the case of the earlier Burman steering box where the steering worm is badly worn it may not be possible to recondition at the present time.
2. The early type uses a universal joint at both the top and bottom end of the lower steering column. The later type uses a universal joint at the bottom end and a gaiter at the top end.

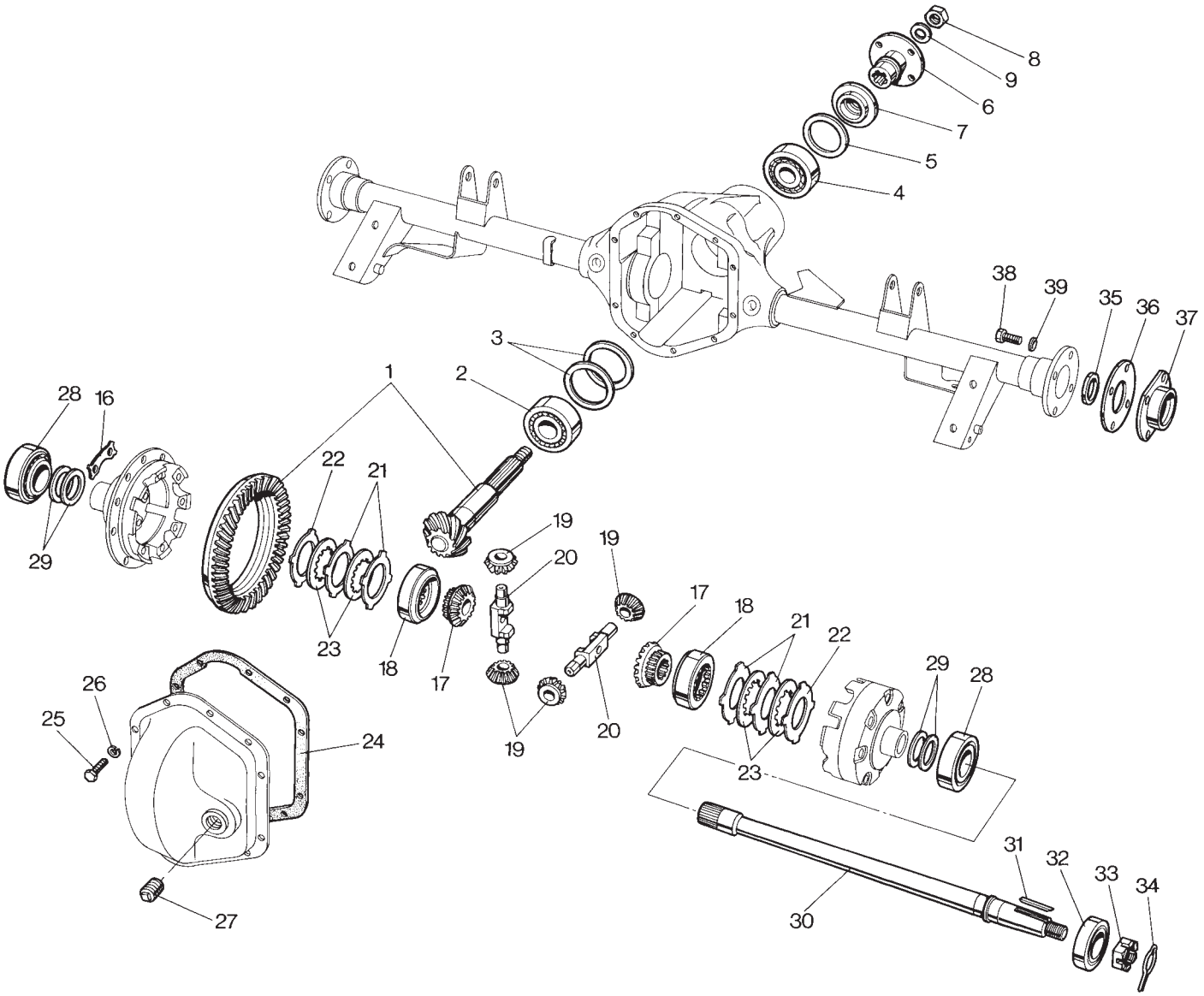


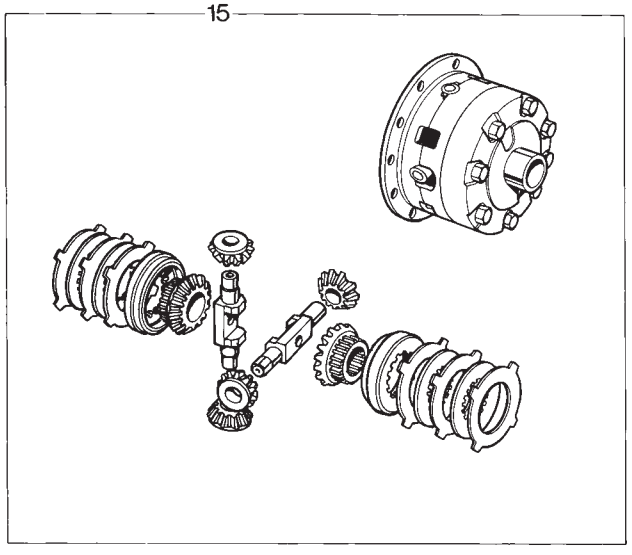


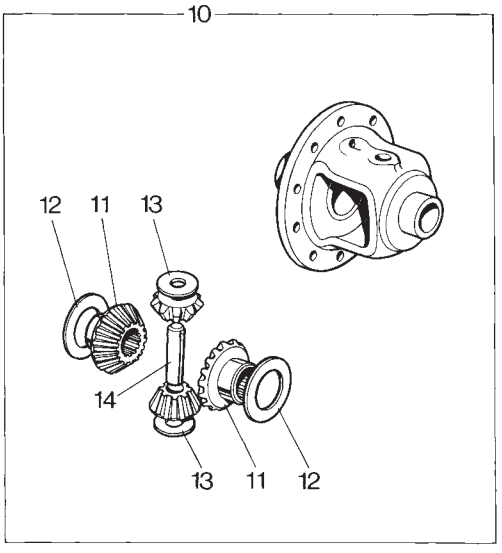
© SC Parts Group Ltd

No	Part No	Description	Qty	Notes
41	SJ3049	Steering column universal joint	2	Early cars using rubber doughnuts - Quote chassis number
42	SSB0514	Long bolt through jaw of universal joint	2	See note 1
42	SSB0511	Short bolt through jaw of universal joint	2	See note 1
43	SSN05	Nut	2	Use on longer bolt
44	SSW05S	Spring washer	2	
43	SJ3258	Self locking nut	2	Use on shorter bolt
		Late cars using nylon rollers - Quote chassis no.		
45	SSB5012	Bolt through jaw of universal joint	1	For upper universal joint
46	SSB0514	Long bolt through jaw of universal joint	1	For lower universal joint
47	SSN05LN	Self locking nut	2	
	SJ3196	Steering centre rod	1	
48	SJ3093	Upper felt bush	1	Early type. Quote chassis no. See note 2
49	SJ3038	Lower felt bush	1	Early type. Quote chassis no. See note 2
50	SJ3040	Spring clip- felt bushes	2	See note 3
51	SJ3035	Elastollan bearing- top of steering column	1	Late type. Quote chassis no. See note 2
52	SJ3036	Elastollan bearing- bottom of steering column	1	Late type. Quote chassis no. See note 2
53	SJ3259	Large lock nut- telescopic adjustment	1	Jaguar supersession
54	SJ3260	Split collet under lock nut	1	
55	SJ3261	Circlip supplied with split collet	1	Available separately
56	SJ3002/2	Steering wheel nut	1	
57	SJ3262	Special washer under nut	1	
58	SJ3451	Shim- upper steering column	AR	
59	SJ3801	Thrust bearing - inner column in outer tube	AR	0.312”/0.314” thick
	SJ3800	Thrust bearing - inner column in outer tube	AR	0.314”/0.316” thick
60	SJ3263	Retaining ring - thrust bearing	1	
61	SJ3264	Spring clip - retaining ring	1	
	SJ3302	Split cone - inner column shaft	2	
62	SJ 7000	RHD Power steering rack and pinion conversion	1	Use with dynamo - see chapter 21.7 for further information
62	SJ7000/1	LHD Power steering rack and pinion conversion	1	Use with dynamo - see chapter 21.7 for further information
62	SJ7000/2	RHD Power steering rack and pinion conversion	1	Use with alternator - see chapter 21.7 for further information
62	SJ7000/3	LHD Power steering rack and pinion conversion	1	Use with alternator - see chapter 21.7 for further information

Notes:
1. Use longer bolt for both universal joints except on PAS models when shorter bolt is used on lower joint.
2. Please note that the upper steering columns of early models were fitted with felt bushes whereas later models were fitted with elastollan bearings.
3. Early type. Use for upper & lower felt bushes. Quote chassis no.







© SC Parts Group Ltd

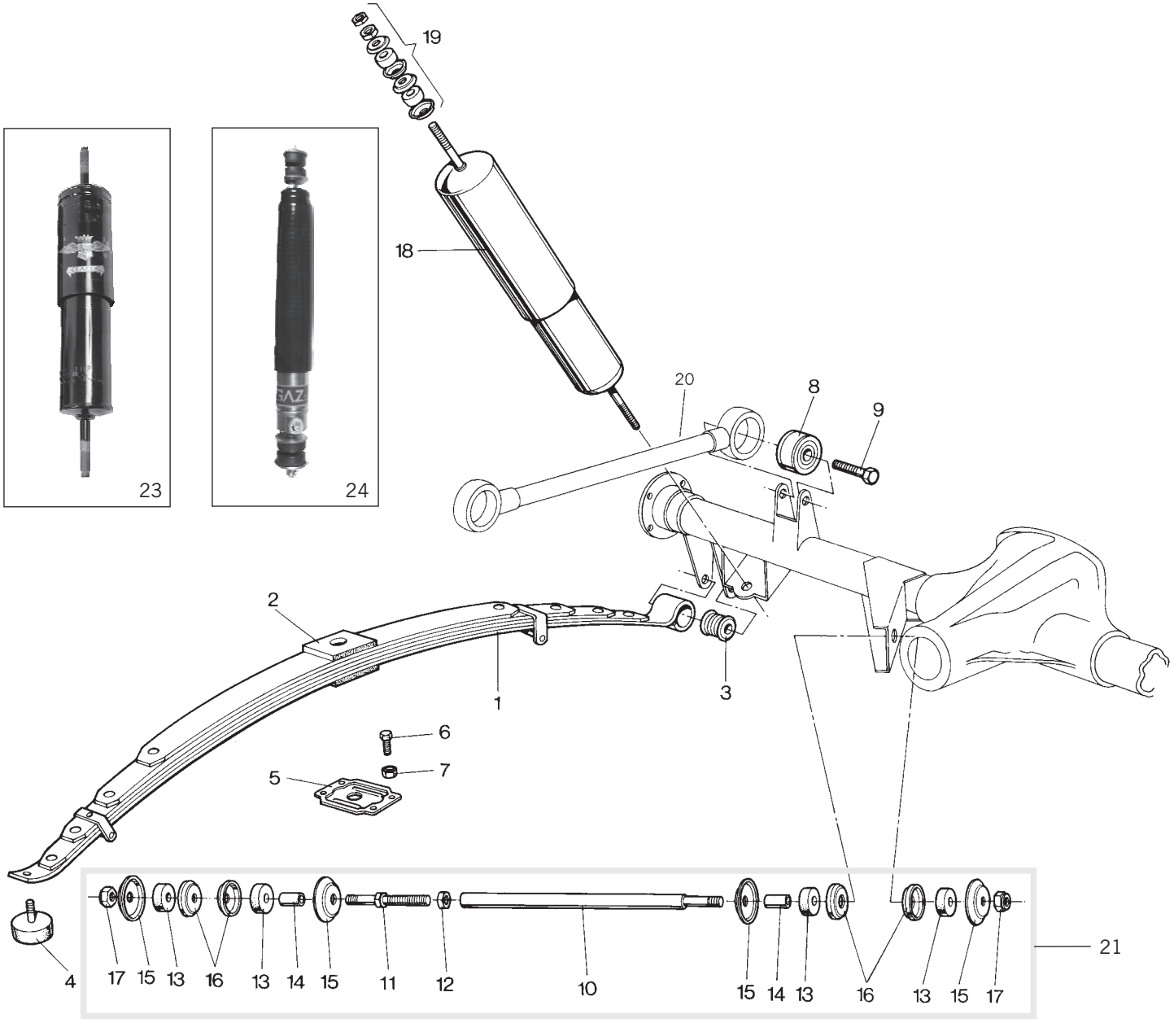
No	Part No	Description	Qty	Notes
1	SJ4167	Crown wheel & pinion 3.31:1	1	See note 1
1	SJ4168	Crown wheel & pinion 3.054:1	1	See note 1
1	SJ4170	Crown wheel & pinion 4.09:1	1	See note 1
1	SJ4171	Crown wheel & pinion 4.55:1	1	See note 1
2	SJ4116	Inner pinion bearing	1	
3	SJ4135/1	Inner shim 0.003" - adjusting pinion	AR	
3	SJ4135/2	Inner shim 0.005" - adjusting pinion	AR	
3	SJ4135/3	Inner shim 0.010" - adjusting pinion	AR	
4	SJ4117	Outer pinion bearing	1	
5	SJ4006	Pinion oil seal gasket	1	
6	SJ4007	Companion flange assembly	1	Later type - not original. Requires SJ4005/M
7	SJ4005/M	Leather oil seal	1	Use with flange SJ4007
7	SJ4005	Leather oil seal	1	For use with original type flange
7	SJ4005/R	Rubber oil seal	1	
8	SJ4008	Nut- companion flange/pinion	1	
9	SSW12	Washer under nut above	1	
10	SJ4160	Complete planet assembly	1	See note 2
11	SJ4157	Side gear	2	
12	SJ4157/1	Thrust washer - side gears	2	
13	SJ4158/1	Thrust washer - pinion mate gears	2	
14	SJ4159	Pinion mate gear shaft	1	
15	SJ4165	Complete planet assembly	1	See note 3
16	SJ4134	Lock washer - planet assembly to crown wheel	5	For non ribbed differential assemblies only
17	SJ4161	Side gear	2	Use with SJ4162
18	SJ4162	Ring for side gear	2	Use with SJ4161
19	SJ4163	Pinion mate gear	4	
20	SJ4164	Pinion mate gear shaft	2	
21	SJ4027	Flat final drive friction plate	4	
22	SJ4028	Dished final drive friction plate	2	
23	SJ4026	Final drive friction disc	4	
24	SJ4002	Gasket for axle cover	1	4HA only
25	SSS0505C	Set screw - axle cover	10	
26	SSW05S	Spring washer on set screw	10	
27	SJ1795	Filler and drain plug	1	
28	SJ4110	Roller bearing	2	4HA only
28	SJ4113	Roller bearing	2	3HA only
29	SJ4133/1	Shim 0.003" - adjusting differential	AR	4HA only
29	SJ4133/2	Shim 0.005" - adjusting differential	AR	4HA only
29	SJ4133/3	Shim 0.010" - adjusting differential	AR	4HA only
29	SJ4133/4	Shim 0.030" - adjusting differential	AR	4HA only
30	SJ4111	Shaft	1	4HA only
31	SJ4111/1	Shaft key	1	
32	SJ4025	Roller bearing for hubs	1	
33	SJ4156	Castellated nut	1	
35	SJ4123	Oil seal	1	
36	SJ4120	Gasket	1	
37	SJ4119	Hub oil seal assembly	2	
38	SSS0608	Set screw	4	Per side
39	SSN05LN	Nylock nut on set screw	4	Per side

Notes:

1. 3HA type axles were fitted to early 2.4 models. 4HA type axles were fitted to late 2.4 models and all 240/3.4/3.8 and 340 models. A limited slip differential was standard on 3.8 models but optional on other models. Identification tags on the rear casing show the final drive ration as a fraction e.g. 43/13 represents 3.31:1. Models fitted with limited slip differentials are tagged with the letters "BP-L"
Hubs, hub caps, spinners and associated items are listed in the Road Wheels section.
The crown wheel and pinion fitted to many models may not be the same as originally supplied. Please check.

2. Special order only. Suitable for 3.07:1, 3.31:1 and 3.54:1. Not suitable for 3.77:1 as fitted to most overdrive models.

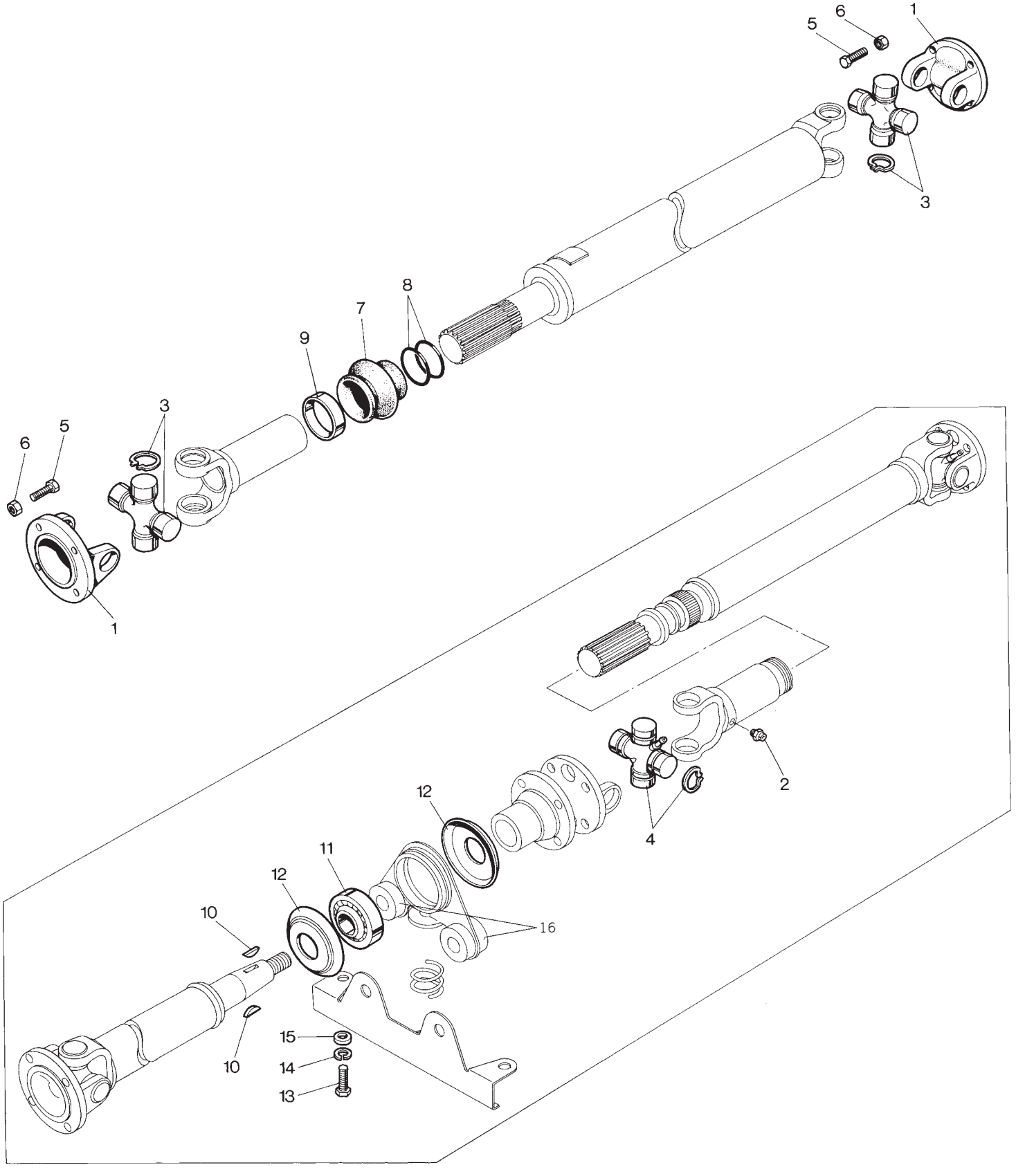
3. Special order only. Suitable for 3.07:1, 3.31:1, 3.54:1, 3.77:1, 4.09:1.



© SC Parts Group Ltd

No	Part No	Description	Qty	Notes
1	SJ4108	Spring	2	
2	SJ4132	Mounting rubber-spring centre	2	
3	SJ4108/1	Spring bush	2	
	SSN07LN	Nylock nut on bolt through bush	2	
4	SJ4121	Spring mounting pad	2	
	SSN06LN	Nylock nut	2	
5	SJ4128	Clamp plate	1	Per spring
6	SSS0507	Set screw fixing clamp plates	4	Per spring
7	SSN05LN	Nylock nut	4	Per spring
	SSW05	Plain washer	4	Per spring
8	SJ4141	Rear radius arm bush	2	Per radius arm
9	SSB0720	Bolt through bush	2	
	SSW07	Plain washer on bolts	2	
	SSSN07LN	Nylock nut on bolts	2	
10	SJ4092	Panhard rod	1	
11	SJ4093	Adjuster for panhard rod	1	
12	SJ4098	Special nut for panhard rod adjuster	1	
13	SJ4094	Rubber buffer for panhard rod	4	
14	SJ4095	Panhard rod distance tube	2	
15	SJ4096	Outer washer	4	
16	SJ4097	Inner washer	4	
17	SSN08LN	Nylock nut	2	
18	SJ4109	Standard rear shock absorber	2	
19	SJ4109/BK	Rear shock absorber bush kit	1	Per shock absorber. See note 1
20	SJ4215	Rear radius arm with bushes	2	
20	SJ4153	Rear radius arm without bushes	2	Use bushes SJ4141
21	SJ4091	Complete panhard rod assembly	1	
22	SJ20007	Rear coil spring conversion	1	See chapter 21.9 for further information
23	SJ4109/K	Koni rear shock absorber	2	See chapter 21.9 for further information
24	SJ4109/GA	GAZ rear shock absorber	2	See chapter 21.9 for further information

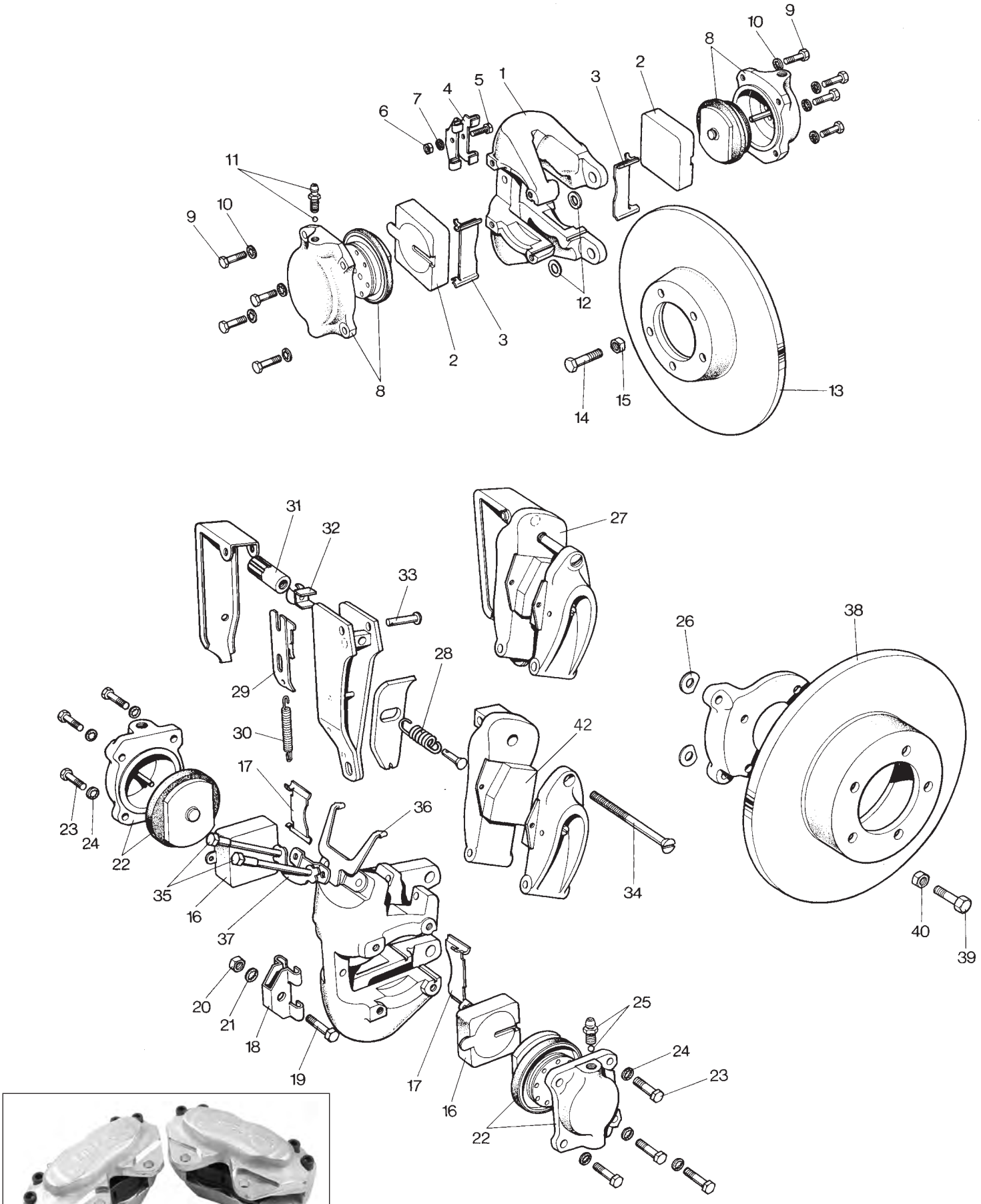
Notes:
1. Comprises rubber brushes, washers and nuts.



© SC Parts Group Ltd

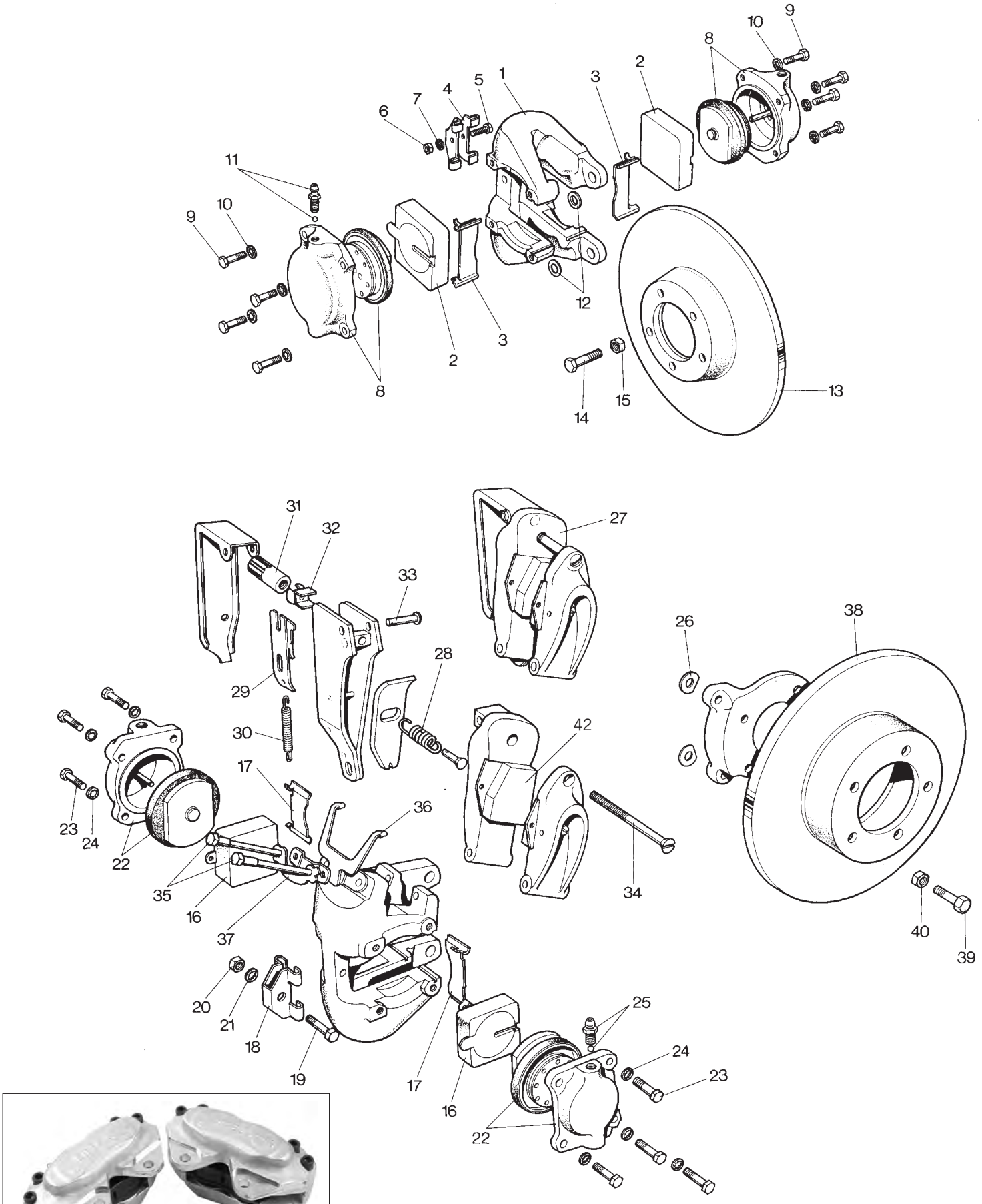
No	Part No	Description	Qty	Notes
1	SJ2146	Flange yoke	2	Only 1 required with non overdrive Moss Gearbox. See note 1
1	SJ2152	Flange yoke	1	Some automatic models only. Quote chassis no. See note 1
2	SSGN01	Grease nipple on sleeve yoke	1	Where applicable. Quote chassis no.
3	SC1007	Universal joint without grease nipple	3	Early models. Quote chassis no.
4	SJ4100	Universal joint with grease nipple	2	Same size - interchangeable. Quote chassis no.
4	SJ2147	Universal joint without nipple	2	Same size - interchangeable. Quote chassis no.
5	SJ2153	Propshaft securing bolt	8	4 only required with non o/drive Moss Gearbox
6	SSN06LN2	Nylock nut on bolt above	8	4 only required with non overdrive Moss Gearbox
7	SJ2149	Gaiter	1	Not early models. Quote chassis no.
8	SJ2150	Rubber ring	2	Not early models. Quote chassis no.
9	SJ2151	Steel ring	1	Not early models. Quote chassis no.
10	SJ1048	Key locating companion flange on shaft	2	Some automatic models only. Quote chassis no.
11	SJ4557	Propshaft support bearing	1	Automatic models with divided propshaft only
12	SJ4558	Dust shield on front shaft & companion flange	2	Some automatic models. Quote chassis no.
13	SSS0507	Set screw, reaction bracket/ floor	2	Automatic Models with divided propshaft only
14	SSW05S	Spring washer for set screw	2	Automatic Models with divided propshaft only
15	SJ4559	Spacer on screw	1	See note 2
16	SJ4560	Rubber bush propshaft	2	

Notes:
1. Please note that, with the exception of later models fitted with model 35 automatic transmission, all automatic models are fitted with a divided propshaft and use 3 universal joints rather than 2.
2. Superseded to single plate. Automatic models with divided propshaft only.



© SC Parts Group Ltd

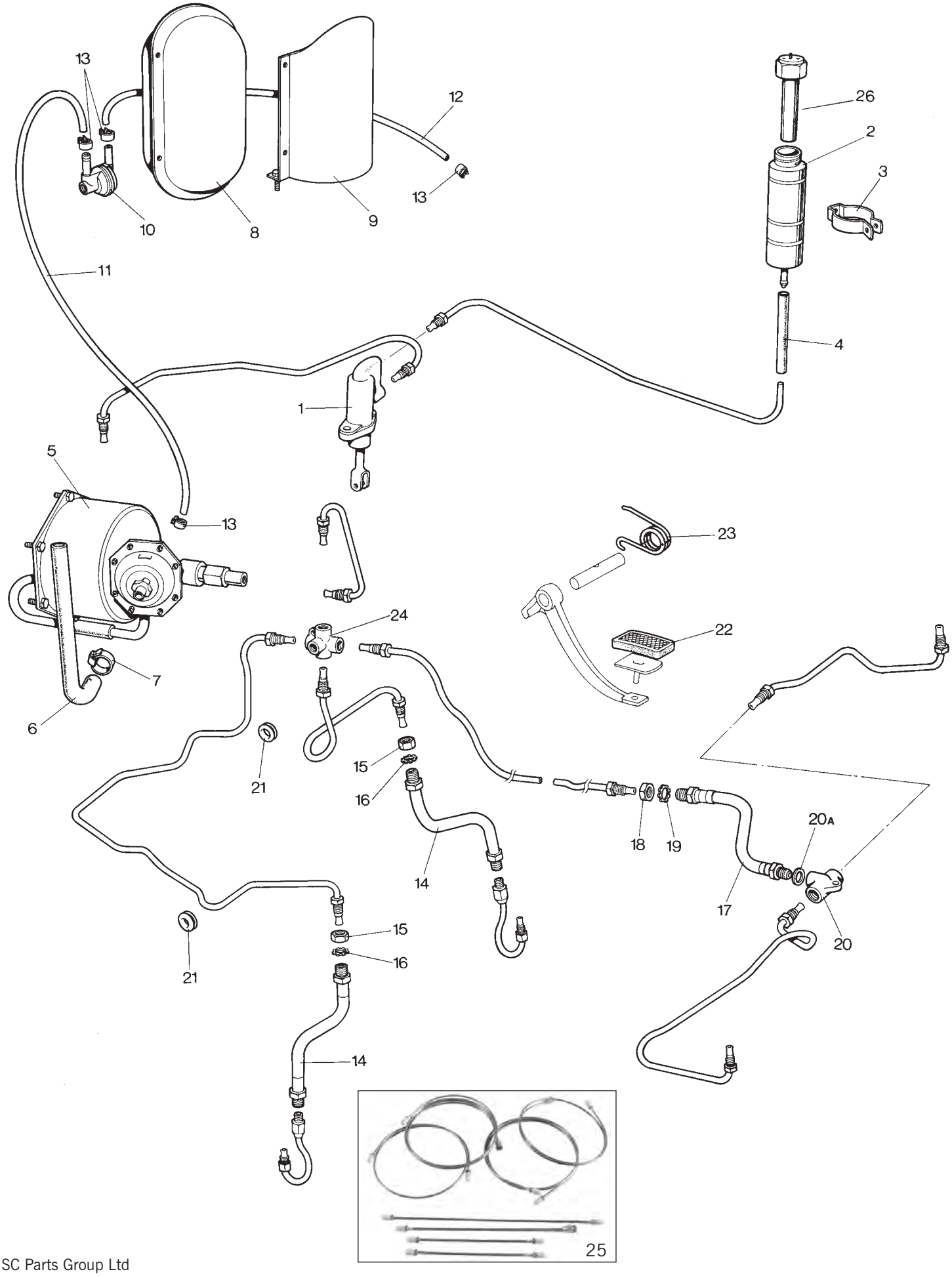
No	Part No	Description	Qty	Notes
	SJ6130	R/H Front caliper assembly - reconditioned	1	Exchange only
	SJ6131	L/H Front caliper assembly - reconditioned	1	Exchange only
1	SJ6132	Bare front caliper	2	
2	SJ6137	Front brake pad set	1	Original material
2	SJ6137/P	Front brake set	1	Non original material. Recommend for 2.4
3	SJ6161	Support plate for front brake pads	2	Per side
4	SJ6162	Retaining plate-front brake pads	1	Per side
5	SSS0408	Set screw fixing retaining plate	1	Per side
6	SSN04	Nut for set screw above	1	Per side
7	SJ6160	Shakeproof washer under nut	1	Per side
8	SJ6107	Front piston and cylinder assembly - 2.1/8"	2	Per side
	SJ6140	Seal kit for front piston and cylinder assembly	1	Per car
9	SJ6159	Bolt fixing cylinders to front calipers	8	Per side
10	SJ6160	Shakeproof washer on bolts	8	Per side
11	SJ6139	Bleed screw and ball	1	Set per car
12	SJ6130/1	Shim 0.004" front caliper adjustment	4	Per side
12	SJ6130/2	Shim 0.010" front caliper adjustment	2	Per side
	SJ6102	Front brake hose	2	
	SJ6338	Lock nut-hose to body bracket	2	
	SJ6339	Lock washer under nut	2	
	SSN06LN	Nylock nut fixing hose to bracket on front suspension	2	
	SJ6212	Lock washer under nut		
13	SJ6141	Front disc	2	Genuine
13	SJ6141/1	Front disc	2	Pattern
14	SJ6142	Bolt fixing disc to front hub	5	Per side
15	SJ6143	Nut on bolt	5	Per side
		Brake shield set	2	Available shortly
	SC912/B	Set screw fixing upper front brake shield to stub axle carrier	4	Per side
	SSW08S	Spring washer on set screw	4	Per side
	SSW08	Plain washer under spring washer	2	Per side
	SJ5808	Self locking nut fixing front brake shield assembly clips	4	Per side
	SJ6091	R/H rear caliper assembly - reconditioned	1	Exchange only
	SJ6092	L/H rear caliper assembly - reconditioned	1	Exchange only
16	SJ6137	Rear brake pad set	1	Original material
16	SJ6137/P	Rear brake pad set	1	Non original material. Recommend for 2.4
17	SJ6161	Support plate forrear brake pads	2	Per side
18	SJ6162	Retaining plate for rear brake pads	1	Per side
19	SSS0407	Bolt securing retaining plate	1	Per side
20	SSN04	Nut for bolt	1	Per side
21	SJ6160	Shakeproof washer under nut	1	Per side
22	SJ6165	Rear piston and cylinder assembly	2	Per side
	SJ6228	Seal kit-rear piston and cylinder assembly	1	Per car
23	SJ6159	Bolt fixing cylinders to rear caliper	8	Per side
24	SJ6160	Shakeproof washer on bolts	8	Per side
25	SJ6139	Bleed screw and ball assembly	1	Set per car
26	SJ6089/1	Shim 0.005" rear caliper adjustment	4	Per side
26	SJ6089/2	Shim 0.020" rear caliper adjustment	2	Per side
26	SJ6089/3	Shim 0.040" rear caliper adjustment	2	Per side
	SJ6179	Rear brake hose	1	
	SJ6338	Lock nut fixing hose to body bracket	1	
	SJ6339	Lock washer under nut	1	
27	SJ6170	R/H Handbrake assembly - adjustable	1	Later adjustable type. Quote chassis no.
27	SJ6171	L/H Handbrake assembly - adjustable	1	Later adjustable type. Quote chassis no.
28	SJ6178	Return spring between handbrake operating lever and pin	2	
29	SJ6175	Pawl assembly for handbrake	2	
30	SJ6176	Tension spring for pawl	2	
	SJ6176/1	Anchor pin for spring	2	



© SC Parts Group Ltd

No	Part No	Description	Qty	Notes
31	SJ6182	Handbrake ratchet assembly	1	
32	SJ6183	Fixing spring on handbrake adjusting nut	1	
33	SJ6177	Hinge pin for handbrake operating lever	1	
34	SJ6199	Bolt through handbrake	1	
35	SJ6169	Bolt fixing handbrake mechanism to rear calipers	1	
36	SJ6334	Retraction plate to R/H and L/H handbrake mechanism	1	Early models. Quote chassis no.
36	SJ6172	Retraction plate to R/H and L/H handbrake mechanism	1	Late models. Quote chassis no. See note 1
37	SJ6335	Lock washer - handbrake assembly	1	Early models. Quote chassis no.
37	SJ6173	Lock washer - handbrake assembly	1	Late models. Quote chassis no.
38	SJ6163	Rear disc	2	Genuine
38	SJ6163/1	Rear disc	2	Pattern
39	SJ6142	Bolt fixing disc to rear hub	5	Per Side. Required if wire wheels are fitted
40	SJ6143	Nut on bolt	5	Per side
41	SJ6463	4 pot caliper conversion - front axle	1	See chapter 21.10 for further information
42	SJ6198	Handbrake pads	1	Set of 4

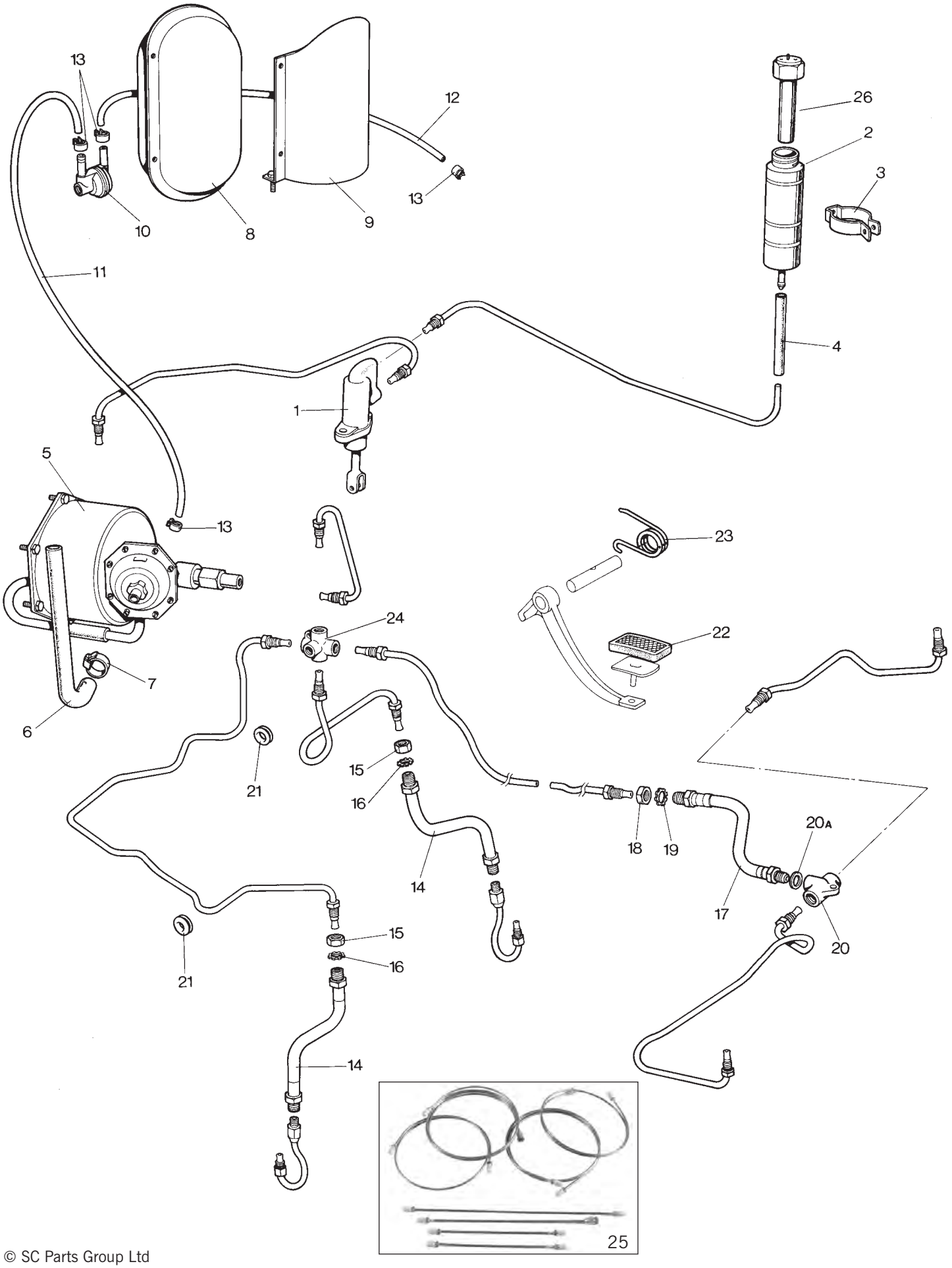
Notes:
1. Suitable earlier models if supplied with SJ6173.



© SC Parts Group Ltd

No	Part No	Description	Qty	Notes
	SJ6251	Master cylinder conversion kit	1	See note 1
1	SJ6112	Brake master cylinder	1	Later models. Quote chassis no.
	SJ6114/1	Dunlop master cyl repair kit	1	Only for Dunlop master cylinder.
	SJ6112/1	Brake master cylinder repair kit	1	All other models
	SJ6336	Brake master cylinder stud	2	
	SSN05	Nut on studs	2	
	SJ1815	Shakeproof washer under nuts	2	
2	SJ6216	Brake fluid reservoir and cap	1	Not as original
	SJ6190/C	Rubber cover for cap	1	For new type cap
3	SJ6215	Clip for brake fluid reservoir	1	
	SSN04	Nut on set screw for clip	1	
	SSS0305	Set screw-reservoir mounting bracket	2	
	SSN03	Nut on set screws	2	
	SJ1989	Shakeproof washer under nuts	2	
	SSW03	Plain washer under nuts	2	
4	SJ6042	Low pressure hose from brake fluid reservoir to hydraulic pipe	1	
	SJ5899	Clip for hose	1	
	SJ6043/ORG	Original style brake hose	1	Marked with P.F.D. with yellow band
5	SJ6120/ORG	Brake servo assembly	1	
	SJ6120	Brake servo assembly	1	See note 2
	SJ6310	Servo repair kit for vacuum side	1	
	SJ6120/1	Servo repair kit for fluid side	1	
	SJ6207	Repair kit for air control valve	1	
	SSN04	Nut fixing brake servo to cowl	3	
	SJ6169	Shakeproof washer under nuts	3	
	SSW04	Plain washer to each side of cowl	6	
	SSB0414	Bolt through clamp retaining servo	2	
	SSN04	Nut on bolts	2	
	SSW04	Plain washer under bolts	2	
	SJ6160	Shakeproof washer under nuts	2	
6	SJ6395	Hose from brake servo to breather	1	
7	SJ5901	Jubilee clip	2	
8	SJ6200	Reservac tank for brake servo	1	
	SSN03	Nut securing tank support rod to stoneguard	1	
	SJ1989	Shakeproof washer under nut	1	
	SSS0304	Set screw securing support rod to body	1	
	SSN03	Nut on set screw	1	
	SJ1989	Shakeproof washer under nut	1	
9	SJ6202	Stoneguard for reservac tank	1	
	SSS0304	Set screw securing stoneguard to tank	3	
	SSN03	Nut on set screws	3	
	SJ1989	Shakeproof washer under nuts	3	
	SSS0506	Set screw fixing tank and stoneguard to chassis member	1	
	SSN05LN	Self-locking nut on set screw	2	
	SSW05	Plain washer under nuts	2	
10	SJ6201	Check valve on reservac tank	1	
11	SJ6258	Hose from check valve to brake servo	1	
12	SJ6337	Hose from check valve to servo pipe in inlet manifold	1	
13	SJ2118	Clip for hoses above	4	
14	SJ6102	Front brake hose	2	
14	SJ6102/SS	Aeroquip front brake hose	2	
15	SJ6338	Lock nut fixing brake hose to body bracket	2	
16	SJ6339	Shakeproof washer under nuts	2	
17	SJ6179	Rear brake hose	1	
17	SJ6179/SS	Aeroquip rear brake hose	1	

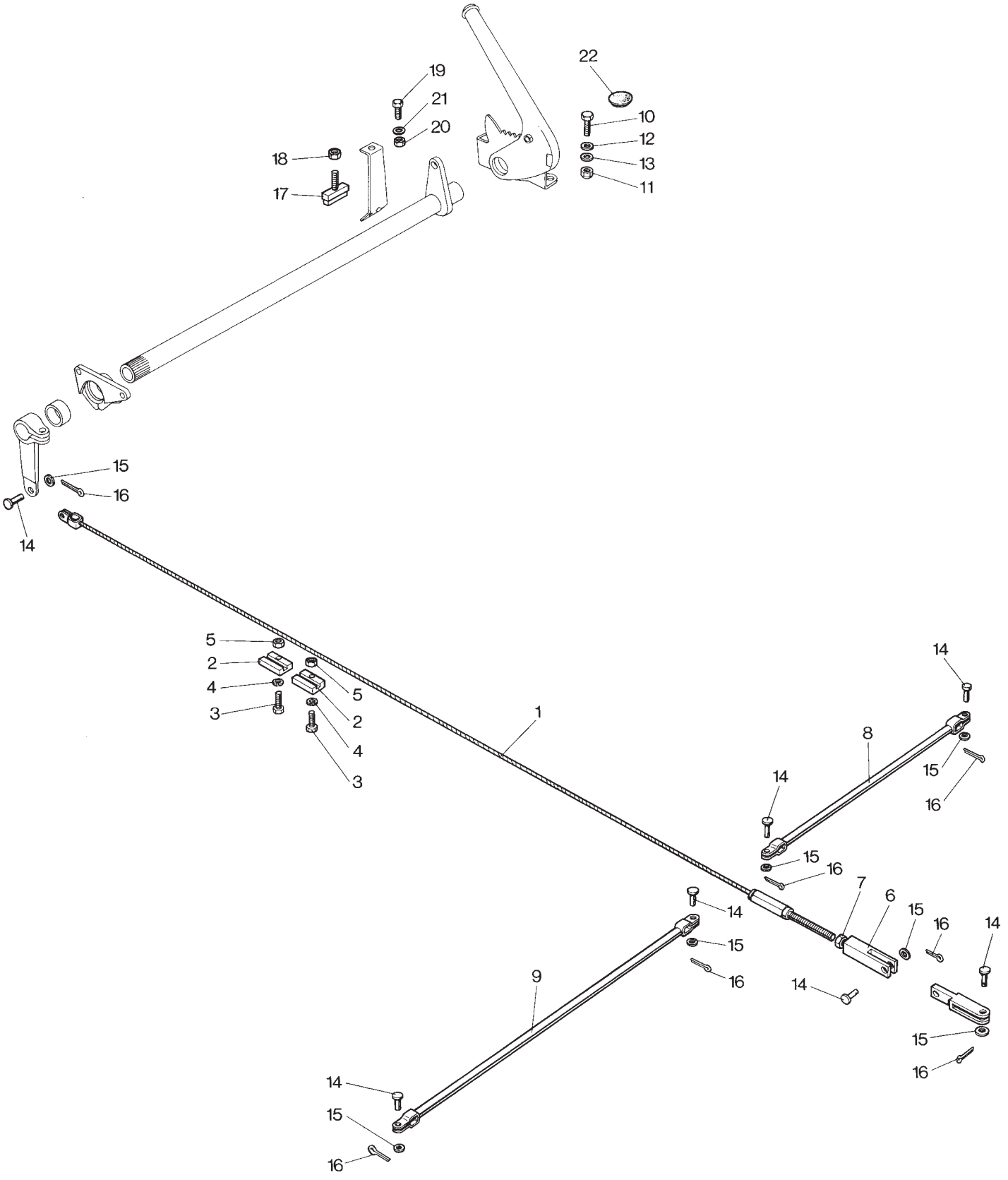
Notes:
1. The Dunlop brake master cylinder is no longer available but may be replaced by SJ6251 which uses a Girling master cylinder and other parts required to convert.
2. SJ6120 was never originally used on any of the Mark 2 models. It may however be fitted satisfactorily by making small alterations to the inner wing panel and by modifying the mounting method.



© SC Parts Group Ltd

No	Part No	Description	Qty	Notes
18	SJ6338	Lock nut fixing brake hose to body bracket	1	
19	SJ6339	Shakeproof washer under nut	1	
20	SJ6180	3-way adaptor	1	
20A	SJ6181	Copper washer at joint of hose to 3-way adaptor	1	
	SJ5143/9	Clip retaining brake pipes	AR	
21	SJ7108	Grommet on pipes	AR	
22	SJ6267	Brake pedal rubber	1	Manual and overdrive
22	SJ6313	Brake pedal rubber	1	Automatic models only
	SSN05LN	Nyloc nut fixing steel pad to brake pedal	1	
23	SJ6209	Return spring for brake pedal	1	
	SSN04LN	Nyloc nut on bolt fixing shaft supporting brake pedal in housing	1	
	SSW04	Plain washer under nut above	1	
24	SC747	4-way adaptor	1	With connection for switch
	SJ6340	Spacer behind 4-way adaptor	1	
	SSB0409	Bolt securing 4-way adaptor	1	
	SSN04	Nut on bolt above	1	
	SSW04	Plain washer under nut	1	
	SJ6160	Shakeproof washer under nut	1	
25	SJ6400	Copper brake pipe set	1	R/H drive 2.4 to 1966. See note 1
25	SJ6401	Copper brake pipe set	1	R/H drive 2.4/240 after 1966. See note 1
25	SJ6402	Copper brake pipe set	1	R/H drive 3.4/3.8 to 1966. See note 1
25	SJ6403	Copper brake pipe set	1	R/H drive 3.4/3.8/340 after 1966. See note 1
25	SJ6404	Copper brake pipe set	1	L/H drive 2.4 to 1966. See note 1
25	SJ6405	Copper brake pipe set	1	L/H drive 2.4/240 after 1966. See note 1
25	SJ6406	Copper brake pipe set	1	L/H drive 3.4/3.8 to 1966. See note 1
25	SJ6407	Copper brake pipe set	1	L/H drive 3.4/3.8/340 after 1966. See note 1
	SC780	Kunifer brake pipe	AR	50 feet roll
26	SJ6190	Cap for resservoir	1	New style cap

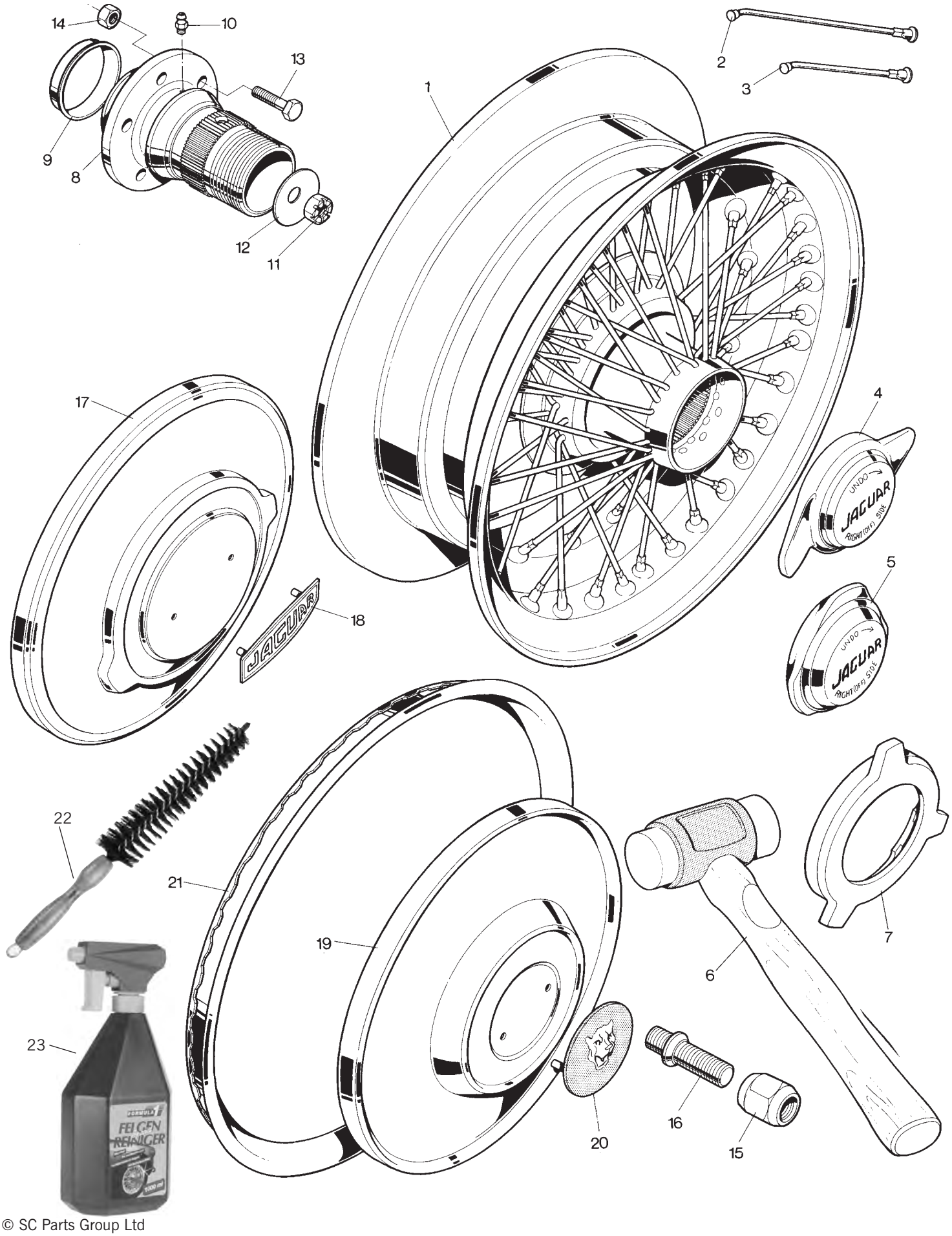
Notes:
1. Please note that we keep in stock copper brake pipe sets for manual models. Sets for automatic models are to special order.



© SC Parts Group Ltd

No	Part No	Description	Qty	Notes
1	SJ6219	Handbrake cable	1	
2	SJ6341	Nylon guide - handbrake cable	2	L/H drive only. Quote chassis no.
3	SS0307	Set screw - cable guides	2	L/H drive only. Quote chassis no.
4	SSW03	Plain washer on set screw	2	L/H drive only. Quote chassis no.
5	SSN03LN	Nylock nut on set screws	2	L/H drive only. Quote chassis no.
6	SJ6220	Fork end-rear of h/brake cable	1	
7	SSN04	Nut- fork end	1	
8	SJ6221	R/H handbrake axle cable	1	Later adjustable type. Quote chassis no.
9	SJ6222	L/H handbrake axle cable	1	Later adjustable type. Quote chassis no.
10	SSS0607	Set screw securing handbrake lever	1	
11	SSN06LN	Nylock nut on set screws	1	
12	SSW06	Plain washer on set screw	1	
13	SSW06S	Spring washer under nuts	1	
14	SJ6342	Clevis pin	7	
15	SSW05	Plain washer on clevis pin	7	
16	SJ6342/1	Split pin retaining clevis pin	7	An assortment of split pins is always available
17	SJ6224	Handbrake warning light switch	1	
18	SSN04	Nut fixing switch to support bracket	2	
19	SSS0304	Set screw fixing support bracket	2	
20	SSN03	Nut on set screws	2	
21	SJ1989	Shakeproof washer	2	
22	SJ7287	Plug sealing redundant handbrake hole in floor	1	See note 1
22	SJ6267	Brake pedal rubber	1	Manual and overdrive models
22	SJ6313	Brake pedal rubber	1	Automatic models only
	SSN05LN	Nylock nut-steel pad/brake pedal	1	
23	SJ6209	Return spring for brake pedal	1	
	SJ6208	Brake pedal bush	2	
	SSN04LN	Nylock nut on bolt fixing shaft supporting brake pedal in housing	1	
	SSW04	Plain washer under nut	1	
	SJ4223	Handbrake compensator	1	

Notes:
1. On L/H side of R/H drive models. On R/H side for L/H drive models



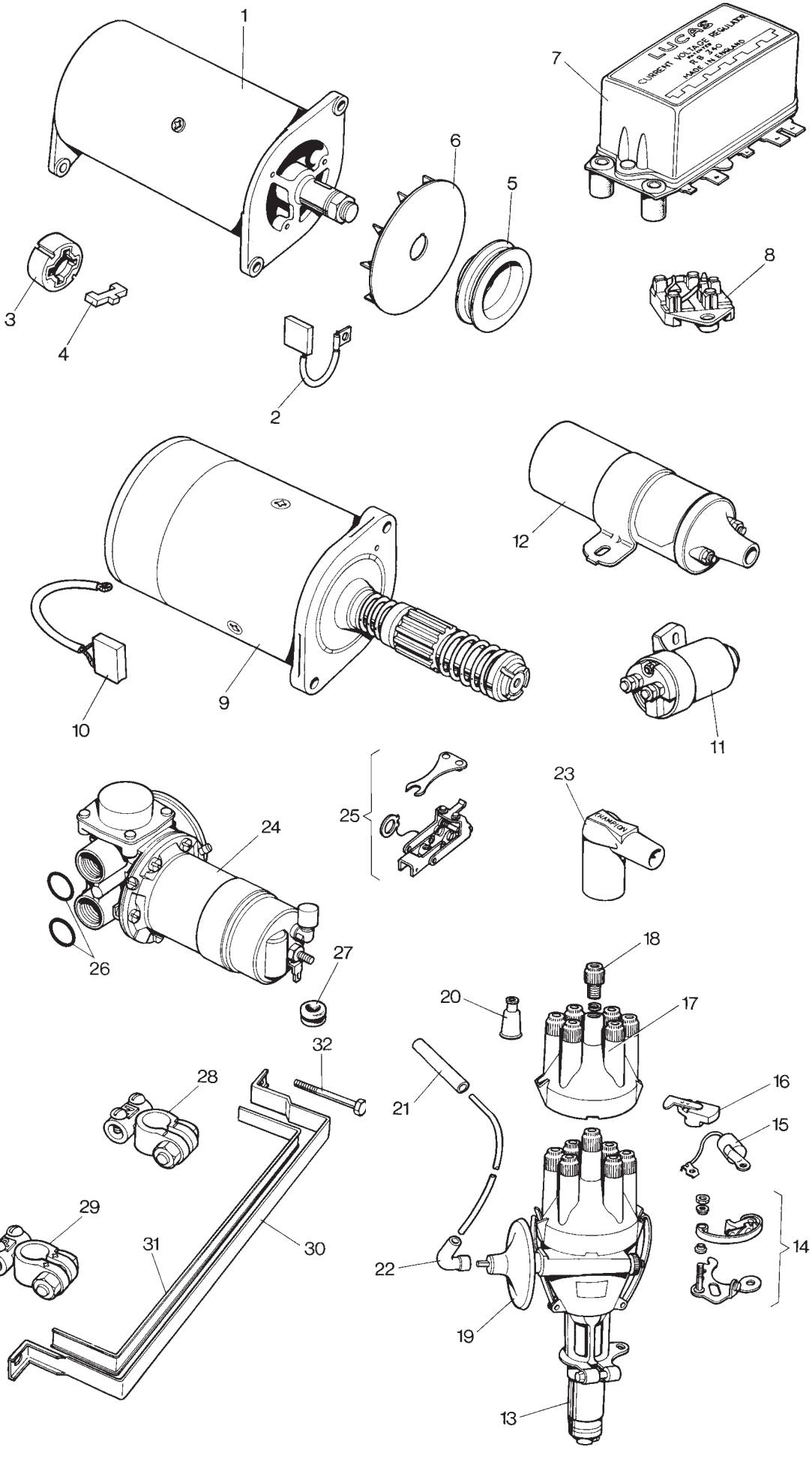
© SC Parts Group Ltd

No	Part No	Description	Qty	Notes
1	SJ455/C	Chrome wire wheel - curly hub type	5	5 x 15" - see chapter 21.11 for further information
1	SJ455/S	Painted wire wheel - curly hub type	5	5 x 15" - see chapter 21.11 for further information
1	SJ472/C	Chrome wire wheel - easy clean type	5	5 x 15" - see chapter 21.11 for further information
1	SJ472/S	Painted wire wheel - easy clean type	5	5 x 15" - see chapter 21.11 for further information
2	SJ455/LC	Long chrome spoke	36	For curly hub wheels
3	SJ455/SC	Short chrome spoke	36	For curly hub wheels
2	SJ455/LP	Long painted spoke	36	For curly hub wheels
3	SJ455/SP	Short painted spoke	36	For curly hub wheels
2	SJ472/LC	Long chrome spoke	36	For easy clean wheels
3	SJ472/SC	Short chrome spoke	36	For easy clean wheels
2	SJ472/LP	Long painted spoke	36	For easy clean wheels
3	SJ472/SP	Short painted spoke	36	For easy clean wheels
4	SJ3163	R/H eared spinner	2	
4	SJ3164	L/H eared spinner	2	
5	SJ3165	R/H continental spinner	2	
5	SJ3166	L/H continental spinner	2	
6	SC182	'Thor' hammer	1	
7	SJ3167	Spanner for continental spinners	1	Metal
	SJ3167/SP2	Spanner for eared spinners	1	Brass
	SJ3167/SP	Spanner for eared spinners	1	Wooden 23 mm thick
8	SJ3159	R/H front splined hub	1	
8	SJ3160	L/H front splined hub	1	
8	SJ4102	R/H rear splined hub	1	
8	SJ4103	L/H rear splined hub	1	
9	SJ3159/1	Water thrower	4	
10	SSGN01	Grease nipple in hubs	4	
11	SJ3142/1	Slotted nut decuring front hub to stub axle	2	
12	SJ3142/1	Washer under nut	2	
13	SJ6142	Bolt- front and rear hub to disc	5	Per hub
14	SJ6143	Nut- front and rear hub to disc	5	Per hub. Used on rear hub if steel wheels are fitted
15	SJ850	Wheel nut	5	Per wheel
16	SJ849	Stud in hubs	5	Per hub. Steel wheels only
	SJ3229	Cap in end of hub	4	Steel wheels only
17	SJ0161	Hub cap	4	2.4/3.4/3.8
18	SJ0163	Jaguar badge for hub cap	4	2.4/3.4/3.8
19	SJ0183	Hub cap	4	240/340
20	SJ0155	Jaguar badge for hub cap	4	240/340
	SJ0153	Clip securing badge to hub cap	4	240/340
21	SJ0162	Rimbellisher	4	
22	SC4105	Wire wheel spoke brush	1	See chapter 21.11 for further information
23	SJ6674	Wire wheel cleaner	1	1 litre bottle - see chapter 21.11 for further information

We offer a tyre fitting service which is especially beneficial to customers with models fitted with wire wheels.

SC4102	Tyre 185 X 15HR	5	See note 1
SC4103	Inner tube 185 X 15	5	

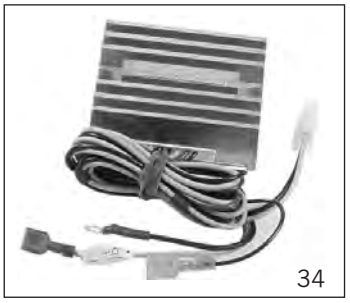
Notes:
1. Usually Arvon Turbo Steels but occasionally similar reputable brands are supplied.



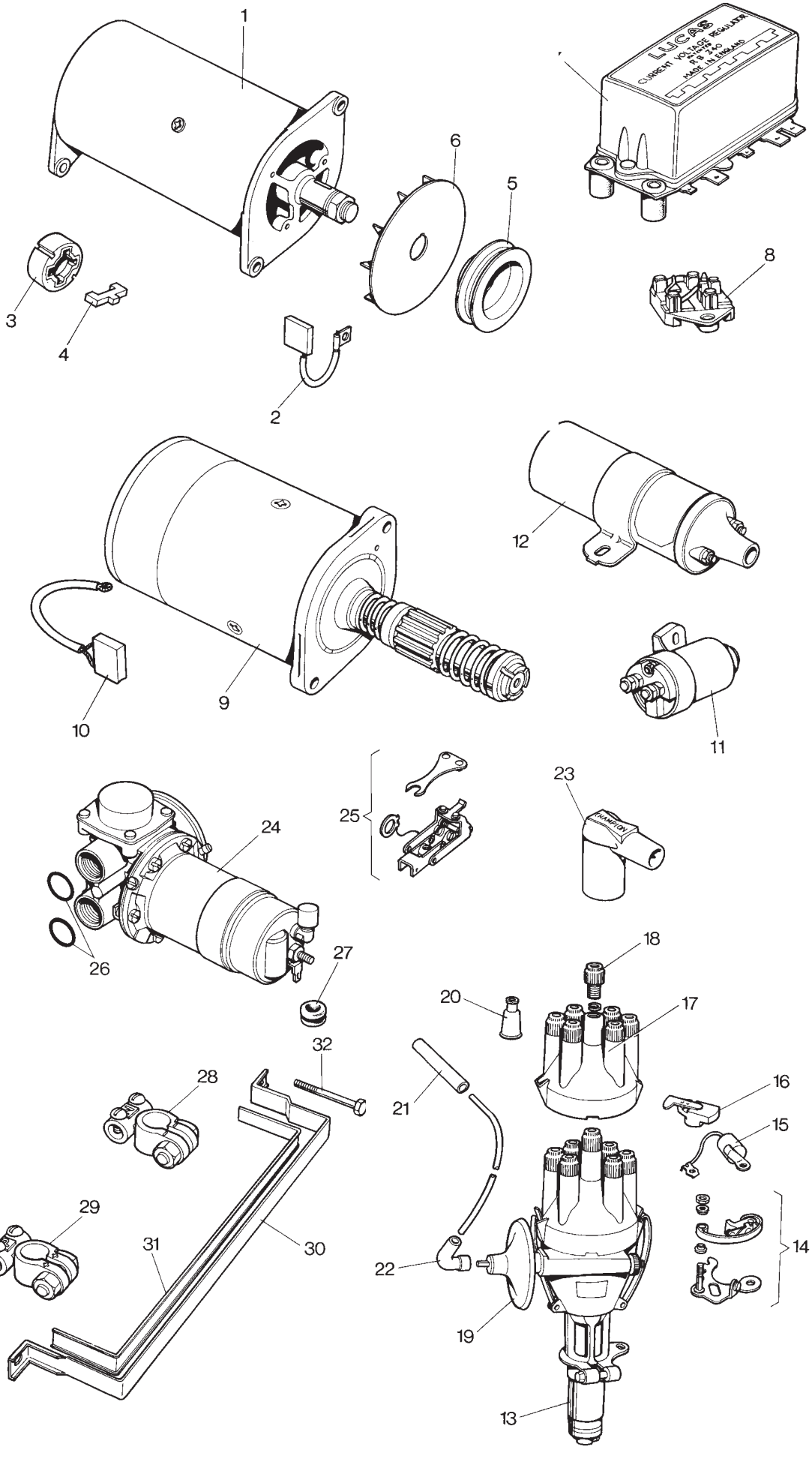
© SC Parts Group Ltd

No	Part No	Description	Qty	Notes
1	SC353/RCN	C45 Dynamo - reconditioned	1	Early 2.4/3.4/3.8. Non power steering. Exchange only
	SJ9367	C45 Dynamo - reconditioned	1	Early 2.4/3.4/3.8. Power steering. Exchange only
2	SC386	C45 Dynamo brushes	1	Set
	SC3305	C45 Dynamo bush - commutator end	1	
1	SC354	C42 Dynamo - reconditioned	1	Later 3.4/3.8/340. 2.4/240. Non power steering. Exchange only
1	SJ9087	C42 Dynamo - reconditioned	1	Later 3.4/3.8/340. 2.4/240. Power steering. Exchange only
2	SC387	C42 brushes	1	Set
1	SJ9337	C40 dynamo - reconditioned	1	Later 2.4/240. Non power steering. Exchange only
2	SJ9369	C40 dynamo brushes	1	Set
1	SJ9550	C48 high output dynamo - reconditioned	1	3.8. Exchange only
3	SJ9361	Coupling - dynamo to power steering pump	1	Power steering only
4	SJ9362	Driving dog for dynamo coupling	2	Power steering only
5	SJ9364	Duplex pulley	1	Later 2.4/3.4/3.8. Quote engine number.
6	SJ9365	Fan for duplex pulley	1	Later 2.4/3.4/3.8. Quote engine number.
7	SJ9489	RB 310 Voltage control box	1	For C45 dynamo
7	SC352	RB 340 Voltage control box	1	For C42 dynamo
7	SJ9371	RB 340 Voltage control box	1	For C40 dynamo
8	SC399	Fuse box	1	Without cover
	SJ9403	Knob securing cover over box	1	
	SC3344	35 amps fuse	2	
	SC3362	50 amps fuse	2	
9	SC355/RCN	Starter motor - reconditioned	1	Manual 3.4/3.8. Exchange only
	SJ9372	Starter motor - reconditioned	1	Manual 2.4. Exchange only
	SJ9435	Starter motor reconditioned	1	Automatic. Exchange only
	SC3302	Bush - commutator end	1	
	SC3303	Bush - drive end	1	
10	SC397	Starter motor brushes for starter motors above	1	Set
11	SC356	Starter solenoid	1	Push button as original
	SSS0304	Set screw fixing solenoid to adaptor	2	
	SJ1989	Shakeproof washer under set screws above	2	
	SJ9320/S	Starter motor spigot plate	1	For automatic models fitted with model BW35 transmission.
	SJ9320/D	Dowel for spigot plate	1	For automatic models fitted with model BW35 transmission.
12	SC360	Ignition coil	1	Push in connectors
12	SC360/HP	High performance ignition coil	1	Push in connectors
12	SC359	Ignition coil	1	Screw in connectors
	SC359/BKT	Chromed bracket for ignition coil	1	
	SJ9363	HT cable rubber sleeve	1	
	SSN04	Nut fixing ignition coil	3	
	SSW04	Plain washer under nuts above	3	
	SJ6160	Shakeproof washer under nuts above	3	
13	SJ9433	Distributor LU40576 - reconditioned	1	Early DMBZ6 type. Exchange only
13	SJ6635	Distributor LU40640 - reconditioned	1	Early DMBZ6 type. Exchange only
13	SJ9440	Distributor LU40617 - reconditioned	1	Early DMBZ6 type. Exchange only
13	SJ6636	Distributor LU40665 - reconditioned	1	Early DMBZ6 type. Exchange only
13	SJ6637	Distributor LU40528 - reconditioned	1	Early DMBZ6 type. Exchange only
13	SJ6638	Distributor LU40557 - reconditioned	1	Early DMBZ6 type. Exchange only
13	SJ9434	Distributor LU41064 - reconditioned	1	Later 22D6 type. Exchange only
13	SJ6639	Distributor LU40885 - reconditioned	1	Later 22D6 type. Exchange only
13	SJ9621	Distributor LU41063 - reconditioned	1	Later 22D6 type. Exchange only
13	SJ6642	Distributor LU40884 - reconditioned	1	Later 22D6 type. Exchange only
13	SJ6643	Distributor LU41208 - reconditioned	1	Later 25D6 type. Exchange only
13	SJ9751	Distributor LU41914 - reconditioned	1	Lucas 45D6 type replacement. Exchange only
14	SC362	Contact set	1	Early DMBZ6 distributor
14	SJ9149	Contact set	1	Later 22D6 or 25D6 distributor
14	SJ9150	Quickfit contact set	1	Later 22D6 or 25D6 distributor
15	SJ9151	Condenser	1	All models
16	SC366	Rotor arm	1	All models
17	SJ9134	Distributor cap	1	Early DMBZ6 distributor
17	SJ9212	Distributor cap - arcon type	1	Original type cap. For later 22D6 or 25D6 distributor
	SJ9137	Distributor cap	1	Push in connectors. For later 22D6 or 25D6 distributor
17	SJ9062	Distributor cap	1	Side entry 240 only
18	SJ9136	Acorn nut for distributor cap	7	Later 22D6 or 25D6 distributor
	SJ9136/2	Acorn nut for ignition coil	1	

33


34

35

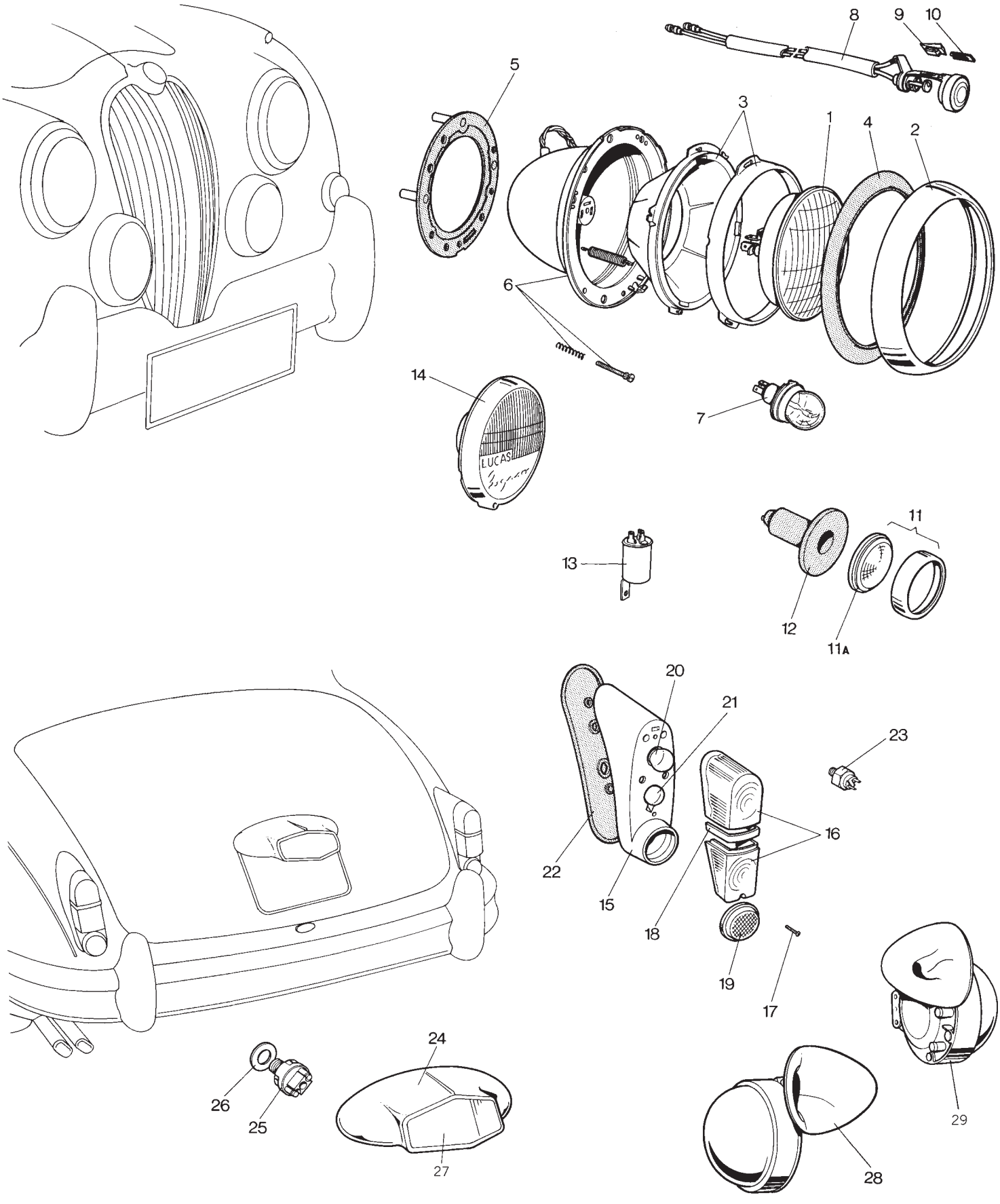


© SC Parts Group Ltd

No	Part No	Description	Qty	Notes
	SJ9294	Waterproof cover	1	Later 22D6 or 25D6 distributor
19	SJ9267	Vacuum unit LU54415894	1	Early DMBZ6 distributor. Not 2.4
20	SJ9370	Rubber sleeve on HT lead	7	
21	SJ9171	Straight neoprene tube	1	Not suitable for 2.4
22	SJ9069	Neoprene elbow	1	
23	SJ9313	Champion plug cap	6	Original style
23	SJ9313/1	Champion plug cap	6	Black rubber type
23	SJ9313/2	Champion plug cap	6	Red rubber type
	SC3389	H.T. lead	AR	Per metre
24	SJ9127	Fuel pump	6	See note 1
24	SJ9127/S	Fuel pump service kit	1	Positive earth only
24	SJ9127/SN	Fuel pump service kit	1	Negative earth only
25	SJ9127/C	Fuel pump contact set	1	
26	SJ9127/0	Banjo bolt 'O' ring	2	
	SJ9127/W	Banjo bolt washer	2	
	SC594/NEW	Fuel pump with suare body	1	High capacity pump. For further information see page 7.2
	SC595	Diaphragm and spindle for fuel pump	1	Measures 2.3/8”
	SC596	Diaphragm and spindle for fuel pump	1	Measures 3”
27	SJ7169	Mounting rubber	2	
28	SC3335	Negative battery terminal	1	
29	SC3336	Positive battery terminal	1	
30	SJ9420	Battery strap	1	
31	SJ9422	Rubber pad between strap and battery	1	
32	SJ9421	Battery clamp bolt	2	
	SC3335	Battery terminal - negative	1	
	SC3336	Battery terminal - positive	1	
	SC3334	12 Volts battery - 58AH	1	Positive earth cars - see chapter 21.18 for further information
	SJ9709	12 Volts battery - 58AH	1	Negative earth cars - see chapter 21.18 for further information
33	SC3375	Mallory dual point distributor	1	See chapter 21.15 for further information
34	SC3398/BAS	Lumenition power modul	1	See chapter 21.15 for further information
35	206226	Starter motor - modern high output type	1	See chapter 21.16 for further information
	SJ5143	Cable clip kit	1	30 assorted clips
	SJ9482	Bracket for 10 way connector	1	On L/H inner wing

Notes:

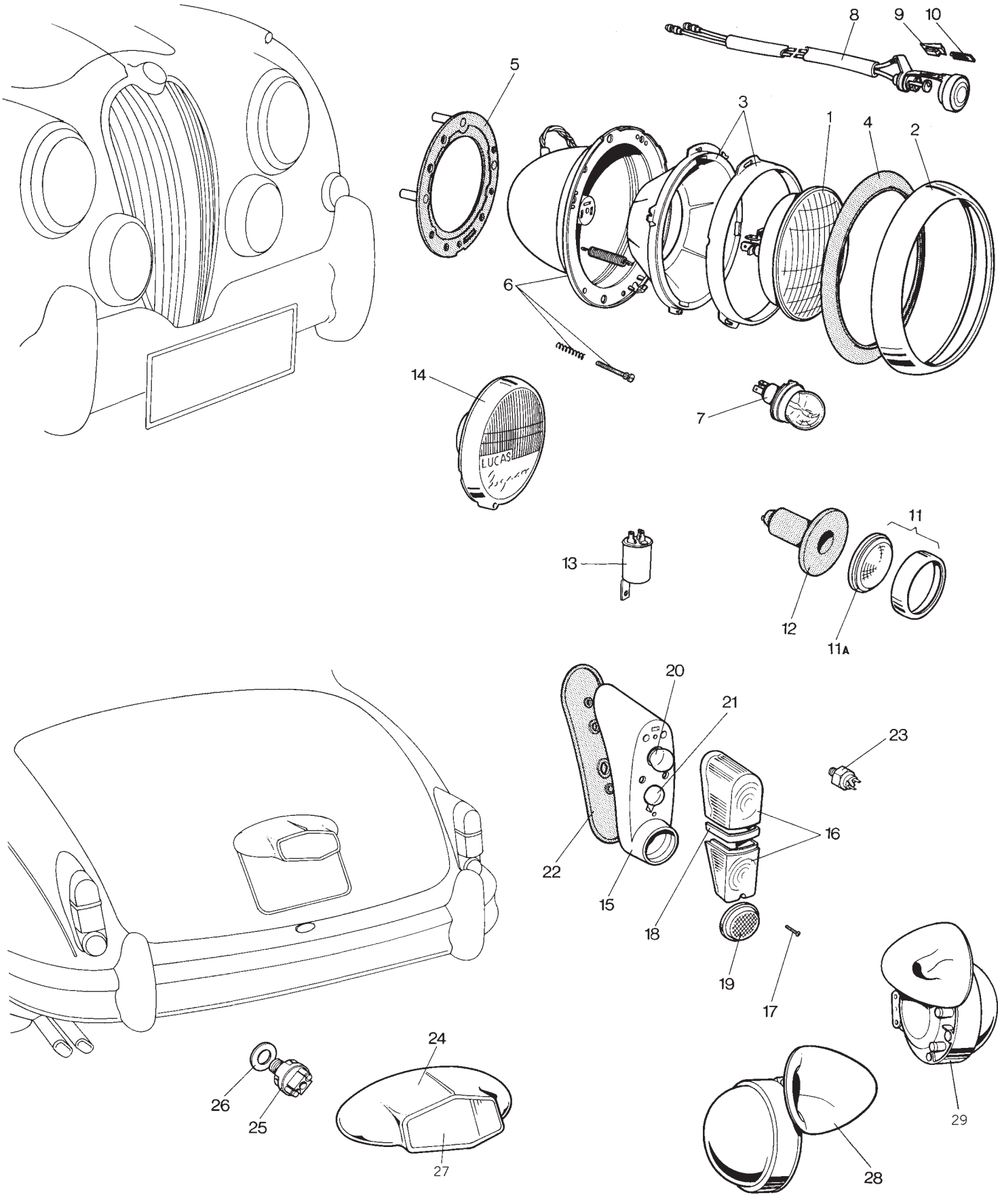
1. Fuel pump SJ9127 is a supersession but is a suitable replacement for the original type. Dual polarity. Tecnical data: 31 litre/h, pressure: 0.13 to 0.17 bar.



© SC Parts Group Ltd

No	Part No	Description	Qty	Notes
1	SC375/RHD	Headlight unit - replaceable bulb type	2	R/H drive models - see chapter 21.17 for further information
1	SC375/LHD	Headlight unit - replaceable bulb type	2	L/H drive models - see chapter 21.17 for further information
	SC3326	Type 414 headlight bulb	2	R/H drive models (except France). See note 1
	SC3321	Type 415 headlight bulb	2	L/H drive models (except France). See note 1
	SC3364	Headlight bulb adaptor	2	
1	SC3358/RHD	Type PL700 headlight	2	Use bulb SC3327
1	SC377/RHD	Sealed beam headlight unit	2	R/H drive models
1	SC377/LHD	Sealed beam headlight unit	2	L/H drive models
1	SJ9355	'J' crested headlight unit	2	R/H drive and L/H drive
	SJ 9587	R/H drive headlight unit	2	Flat lense. Early cars only
2	SJ9312	Outer rim	2	
3	SC370	Inner rim assembly for sealed beam unit	2	
3	SC370/ASY	Plastic headlight bowl with inner rim and gasket	2	Universal use
4	SC383	Dust excluder rubber	2	
5	SC380	Gasket	2	
6	SC378	Headlight bowl	2	
7	SC3327	Type 410 headlight bulb	2	Spade fitting for original type L/H drive headlights
	SC3367	Headlight bulb adaptor	2	To adapt type 410 and sealed beam
1	SC3342	R/H drive quodoptic headlight set	1	Halogen conversion set for 7” headlights. No sidelight
1	SC3343	L/H drive quodoptic headlight set	1	Halogen conversion set for 7” headlights. No sidelight
	SC3374	L/H drive quodoptic headlight set	1	Halogen conversion set for 7” headlight. With sidelight
8	SJ9063	Sidelight unit	2	Not with screw
	SJ9063/1	Chrome screw fixing sidelight	2	
	SC3306	Bulb - 5 watt bayonet type	2	
9	SJ9223	Indicator lens	2	
10	SJ9223/C	Clip for indicator lens	2	
	SJ9096	Front flasher light unit	2	Amber lens
	SJ9001	Front flasher light unit	2	White lens
11	SJ9096/1	Amber lens and rim only	2	
11A	SJ9096/3	Amber lens only	2	
11	SJ9001/1	White lens and rim only	2	
11A	SJ9001/3	White lens only	2	
	SC3308	Bulb - 21 watt	2	
12	SJ9096/2	Rubber boot	2	
13	SC322	Flasher unit	1	Screw on connectors
13	SC323	Flasher unit	1	Push on connectors
	SSN04	Nut securing flasher unit	1	
	SJ6160	Shakeproof washer under nut above	1	
14	SJ9061	Fog light - complete	2	
	SJ9061/GLU	Fog lens	2	Lens only
	SJ9061/1	Bulb - 48 watt	2	
	SJ9061/RIM	Chrome bezel for fog lamp	2	
	SJ9061/2	Embellisher for fog lamp	2	
	SJ9306	Auxiliary FT11 fog light	2	
	SC3392	Lucas Lion cover 6” - chromed	2	Lucas 5766 fog light
	SC3393	Lucas Lion cover 6” - plain black	2	Lucas 5766 fog light
	SC3394	Lucas Lion cover 7” - chromed	2	Lucas 700 fog light
	SC3395	Lucas Lion cover 7” - plain black	2	Lucas 700 fog light
15	SJ5652	Rear light housing	1	One pair
16	SJ9105/1	Rear flasher lens	2	Amber
16	SJ9105/2	Rear stop/tail lens	2	red
	SJ9620	Rear lens gasket	2	
17	SJ9105/S	Lens retaining screw	4	
18	SJ9105/C	Stainless clip between lens	2	
	SJ9105/SPA	Spacer dor rear lens	2	
19	SJ9187	Reflector	2	Not original. Not USA
20	SC3308	Flasher bulb - 21 watt	2	
21	SC3309	Brake and tail bulb - 21/5 watt	2	
	SJ5652/1	Bulb holder for brake and tail light	2	
22	SJ7187	R/H rear light gasket	1	
22	SJ7188	L/H rear light gasket	1	
	SSN04	Nut securing stop/tail light assembly	2	
23	SC332	Brake light switch	1	

Notes:
1. Pre-focus bulb for units above. Use adaptor/harness SC3364 if required.

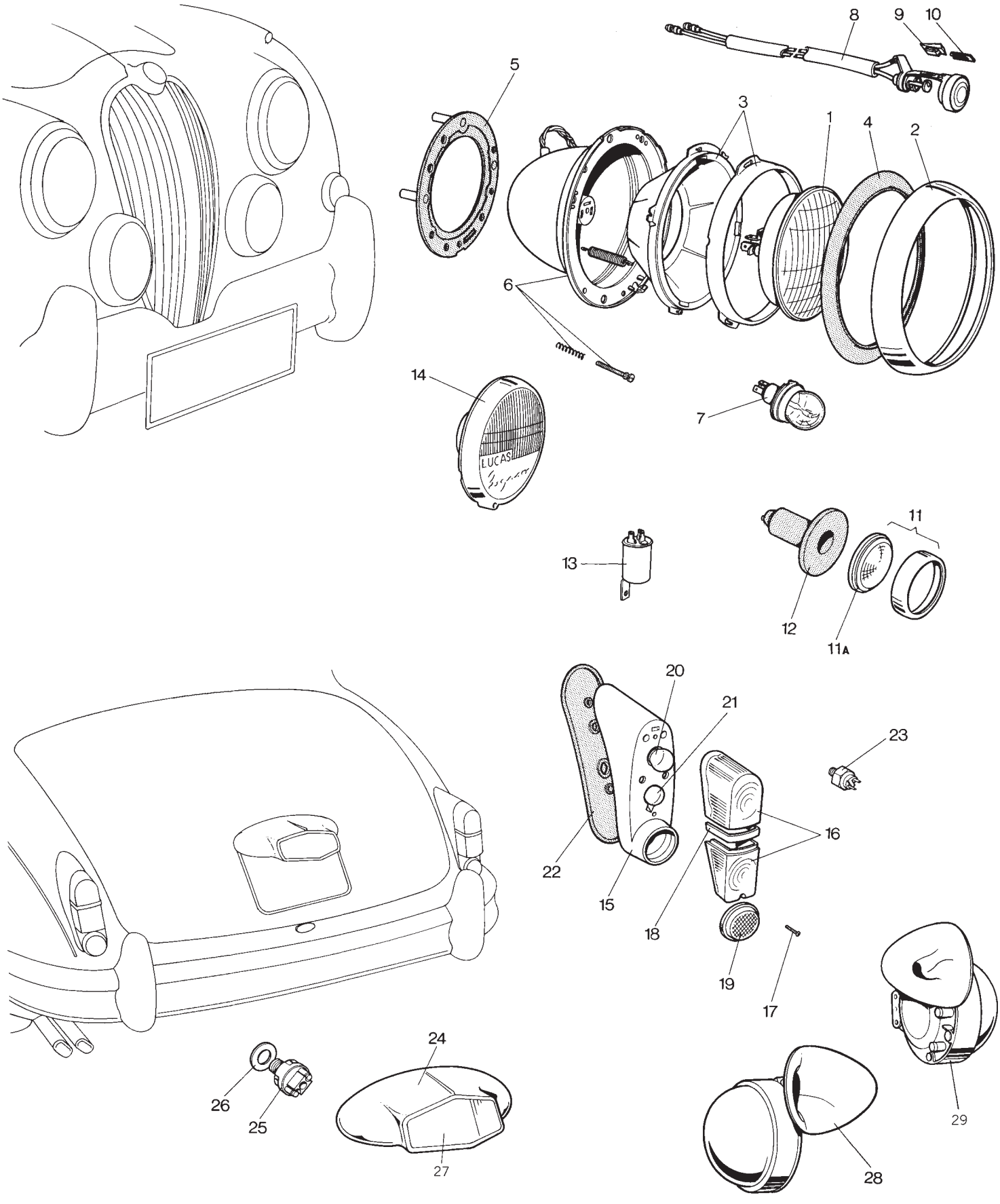


© SC Parts Group Ltd

No	Part No	Description	Qty	Notes
24	SJ5650	Number plate chrome plinth	1	
	SJ9486	Gasket number plate lens to lamp	1	
	SJ9748	Gasket number plate lamp to plinth	1	
	SJ5650/1	Interior - reverse bulb holder	1	
	SJ5650/2	Interior - number plate holder	3	
	SC3306	Bulb - 12 Volt /5 watt Number plate and boot lamp	3	
	SC3308	Reversing light bulb - 21 watt	2	
25	SJ2034	Reversing light switch	1	
26	SJ2034/G	Gasket under switch	1	
27	SJ9771	Plastic number plate lens	1	Repro. - not glass
	SJ9502	H4 Halogen headlight bulb - 55/60 watt	2	As original
	SJ9502/1	H4 Halogen headlight bulb - 55/60 watt	2	Xenon light
	SJ9502/2	H4 Halogen headlight bulb - 100/80 watt	2	
	SC3327	Headlight bulb	2	Type 410 for original L/H drive headlights (except France)
	SC3326	Headlight bulb	2	Type 414 - R/H drive headlights (except France). See note 1
	SC3321	Headlight bulb	2	Type 415 - L/H drive headlights (except France). See note 1
	SC3306	Bulb 5 watt bajonet type	AR	See note 2
	SC3308	Bulb - 21 watt	3	Rear flasher light, reversing light
	SC906/1	Bulb 48 watt	2	Fog light
	SC3309	Bulb 21/5 watt	2	Brake and tail ight
	SC3348	Bulb 2.2 watt screw type	AR	See note 3
	SJ9163/2	Bulb 2.2 watt bajonet type	AR	See note 4
	SJ9398	Bulb 6 watt festoon type	3	Glove box lamp, interior lamp in rear quarters
28	SJ9349	Windtone horn (high note) reconditioned	1	Period horn. Exchange only
29	SJ9350	Windtone horn (low note) - reconditioned	1	Period horn. Exchange only
	SJ9205	Horn (high note)	1	Replacement. Not windtone. Not early type
	SJ9206	Horn (low note)	1	Replacement. Not windtone. Not early type
	SJ9020	Earth contact for horn	2	
	SJ1771	Set screw - earth contact to steering column	2	
	SJ1775	Nut for screw above	2	
	SJ1776	Washer under nut	2	
	SJ9051	Contact holder	2	
	SJ9338	Main wiring harness	1	Manual. Not 240340
	SJ9338/1	Main wiring harness	1	Automatic. Not 240/340
	SJ9391	Main wiring harness	1	240/340 only
	SJ9339	Central panel harness	1	
	SJ9336	L/H body side harness	1	
	SJ9340	R/H body side harness	1	
	SJ9341	Boot lid harness	1	
	SJ9342	Overdrive harness	1	
	SJ9781	Headlight connecting harness	2	No sidelight
	SJ9523	Interior light set harness	1	
	SJ9524	Headlight, fog lamp, side lamp and indicator harness	1	
	SJ7144	Grommet kit	1	Comprises all main grommets. Set with 36 grommets
	SJ7108	Grommet	12	For R/H drive. See note 5
	SJ7139	Grommet	1	Windscreen wiper motor
	SJ7150	Grommet	3	Starter motor
	SJ7151	Grommet	4	See note 6
	SJ7138	Grommet	1	Body harness, and - dipswitch on R/H drive
	SJ7143	Grommet	4	Body harness through sills

Notes:

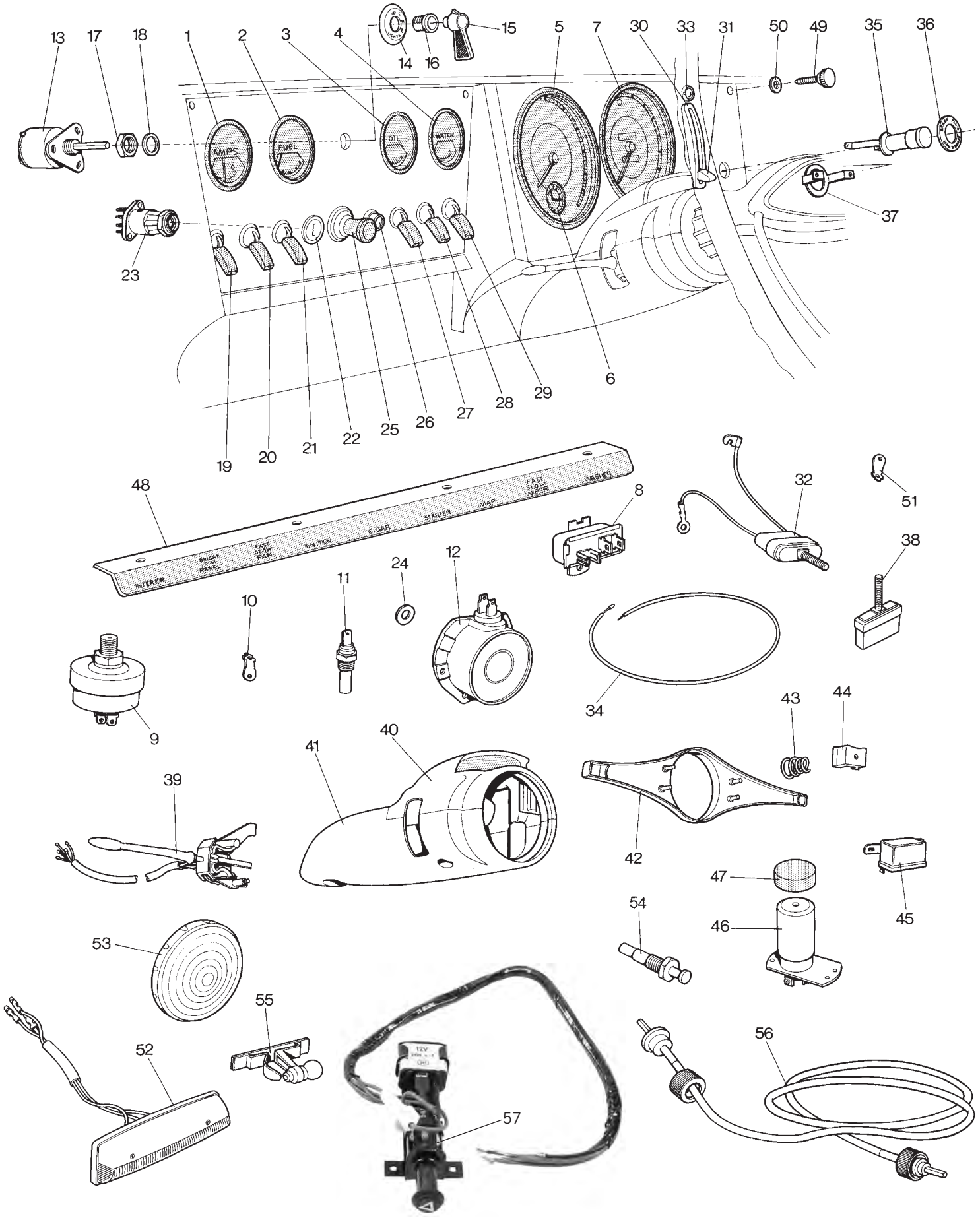
1. For later replacement headlights.
2. Sidelight, map light, interior lamp at top of centre pillars, map lamp, Number plate lamp and boot lamp, etc.
3. Headlight warning, ignition warning, fuel warning, choke control warning (2.4 only), manual eclectric choke warning (not 2.4), hazard warning, heated rear window warning, hadbrake/brake fluid level warning, etc.
4. Flasher indicator warning, indicator strip illumination, overdrive indicator, automatic transmission indicator, etc.
5. For L/H drive 13 required. For screen washer tubes, speedometer cable, bonnet lock control, screen wiper cable, dipswitch cable, petrol tank cable, boot lid cable, door switches, brake pipes and side lamps.
6. Hole for L/H dipswitch cable (R/H drive models only), redundant speedo cable hole in bulkhead, hole for screen washer tubing and redundant cable entry hole in bulkhead.



© SC Parts Group Ltd

No	Part No	Description	Qty	Notes
	SJ7111	Grommet	1	Forward harness
	SJ7147	Grommet	2	At rear of body for body harness
	SJ7110	Grommet	2	Lamp cables
	SJ7148	Grommet	2	In centre pillars
	SJ7142	Grommet	2	In centre pillars
	SJ7106	Grommet	2	Heater control through scuttle
	SC1833	Grommet	4	Inner sill
	SJ7142	Grommet	1	See note 1
	SJ10592	Mounting rubber	2	Petrol pump. Not included in SJ7144
	SC209	Grommet	1	Fuel lid
	SJ7168	Grommet	1	Transmission cable access hole. Automatic only
	SJ2195	Grommet	1	Transmission dipstick hole. Automatic only
	SJ7287	Blanking plug	1	Handbrake
	SJ7215	Grommet	4	Jacking point
	SJ5143	Cable clip kit	1	30 assorted clips
	SJ9482	Bracket for 10 way connector	1	On L/H inner wing
	SJ94483	Bracket for 5 way connector	1	On R/H inner wing

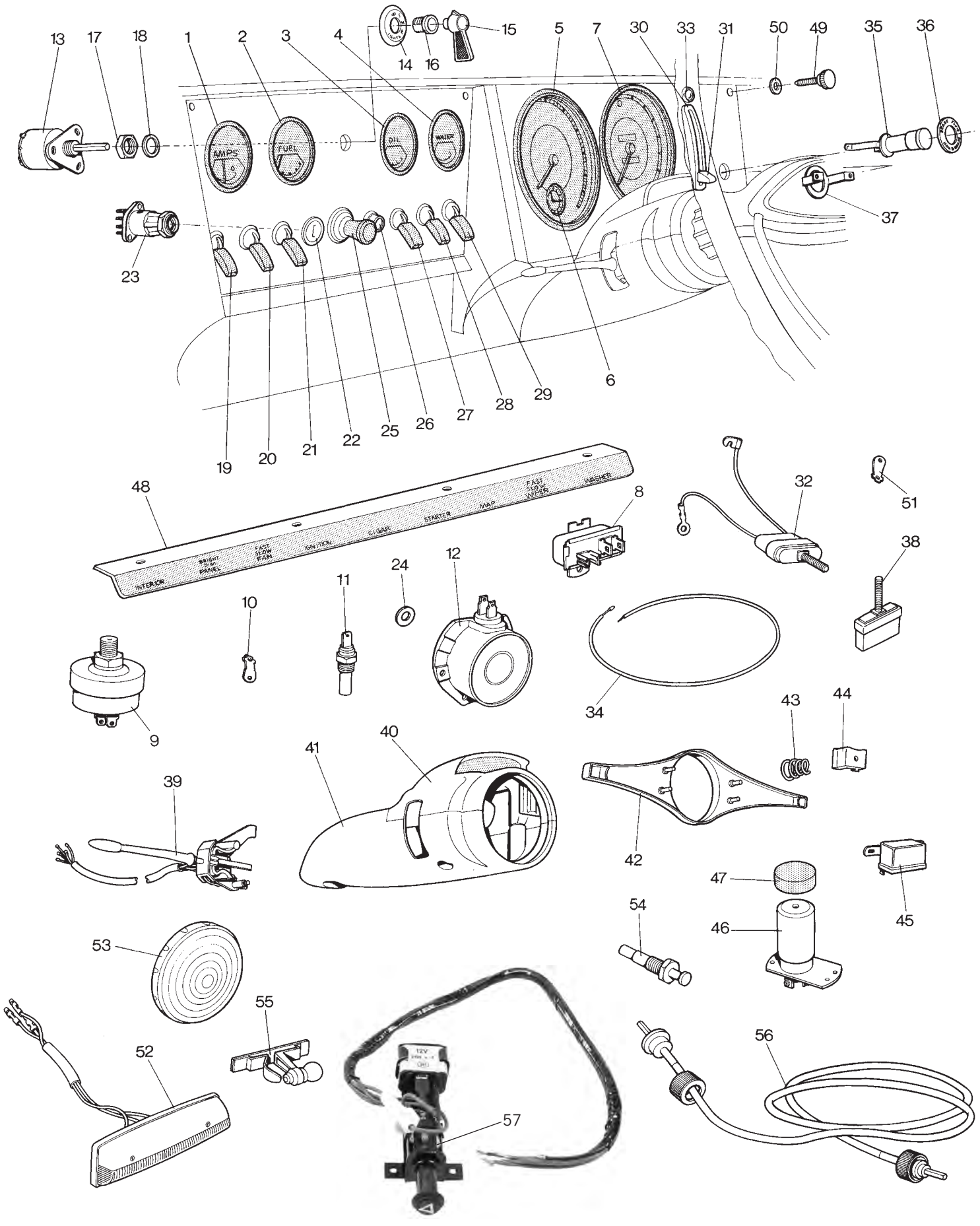
Notes:
1. Instrument panel wing. Required only with steering column connector cable.



© SC Parts Group Ltd

No	Part No	Description	Qty	Notes
1	SJ9506	Ammeter LU36262 - recon	1	Exchange only
2	SJ9507	Fuel gauge BF2200/00 - recon	1	Exchange only
3	SJ9508	Oil pressure gauge PE2300/01 - recon	1	Exchange only
4	SJ9509	Water temperature gauge BT2200/01 - recon	1	Exchange only
4	SJ9578	Water temperature gauge BT2200/06 - recon	1	Exchange only
5	SJ9510	Rev. counter RV7413/01 - recon	1	Exchange only. Without electric clock
5	SJ9264	Rev. counter RV7403/01 - recon	1	Exchange only. Without electric clock
6	SJ9511	Electric clock CE1111//01 - recon	1	Exchange only
7	SJ9512	MP/H speedometer SN6317/06 - recon	1	Manual. 3.54:1 final drive. Exchange only
7	SJ6646	KM/H speedometer SN6317/28 - recon	1	Manual. 3.54:1 final drive. Exchange only
7	SJ9513	MP/H speedometer SN6317/00 - recon	1	Manual. 4.27:1 final drive .Exchange only
7	SJ6647	KM/H speedometer SN6317/12 - recon	1	Manual. 4.27:1 final drive .Exchange only
7	SJ6648	MP/H speedometer SN6317/10 - recon	1	3.4/340/3.8 automatic. 3.54:1 final drive. Exchange only
7	SJ6649	KM/H speedometer SN6317/30 - recon	1	3.4/340/3.8 automatic. 3.54:1 final drive. Exchange only
7	SJ6660	MP/H speedometer SN6317/04 - recon	1	2.4/240 automatic. 4.55:1 final drive. Exchange only
7	SJ6658	KM/H speedometer SN6317/14 - recon	1	2.4/240 automatic. 4.55:1 final drive. Exchange only
8	SJ9300	Voltage stabiliser unit	1	
9	SJ9138	Oil pressure switch - 60 PSI	1	
10	SJ9377	Lucar blade for cable connection to oil pressure gauge	1	
11	SJ9159	Temperature gauge sender unit	1	
12	SJ1250	Rev counter generator	1	
	SC3348	Instrument bulb - 2.2 watt screw type	6	
	SJ9394	Plastic lever for all switches	AR	
13	SJ9085	Headlight switch	1	
14	SJ9085/1	Headlight switch escutcheon	1	No foglamp
14	SJ9085/6	Headlight switch escutcheon	1	With foglamp
15	SJ9085/2	Headlight switch lever	1	
16	SJ9085/3	Escutcheon fixing bolt	1	
17	SJ9085/4	Nut on bolt above	1	
18	SJ9085/5	Washer under nut above	1	
19	SJ9356	Interior lamps switch	1	
20	SJ9027	Panel lamp switch	1	
21	SJ9027	Heater fan switch	1	
22	SC384	Ignition barrel with two keys	1	
23	SC325	Ignition switch	1	
24	SJ9025/1	Adaptor plate fixing ignition switch	1	
25	SJ9042	Cigar lighter	1	
	SJ9377	Lucar blade for cigar lighter earth connection	1	
26	SJ9026/1	Starter switch	1	
27	SJ9356	Map lamp switch	1	
28	SJ9333	Windscreen wiper switch	1	
29	SJ9334	Windscreen washer switch	1	
30	SJ10692	Choke control escutcheon	1	2.4 only
31	SJ9093	Choke control knob	1	2.4 Not quite as original but period style
32	SJ9043	Choke warning lamp switch	1	Early 2.4 only. Quote chassis no.
	SSN05	Nut - choke warning lamp switch to bracket	1	Early 2.4 only. Quote chassis no.
	SJ1815	Shakeproof washer under nut above	1	Early 2.4 only. Quote chassis no.
32	SJ9243	Choke warning lamp switch	1	Later 2.4 only. Quote chassis no.
	SSN04	Nut - choke warning lamp switch to bracket	1	Later 2.4 only. Quote chassis no.
33	SJ9386	Choke lens	1	2.4 only
	SC3348	Bulb for choke lamp - 2.2 watt screw type	1	2.4 only
	SJ9386/1	Choke light surround	1	2.4 only
34	SJ10102	Choke cable	1	2.4 R/H drive only
34	SJ6645	Choke cable	1	2.4 L/H drive only
	SJ9382	Manual electric choke switch	1	Not 2.4. See note 1
	SJ9390	Warning lamp assembly for choke switch	1	
	SC3348	Bulb for choke warning lamp - 2.2 screw type	1	
35	SJ9263	Handbrake/fluid level warning lamp	1	
	SC3348	Bulb for handbrake warning lamp - 2.2 watt screw type	1	

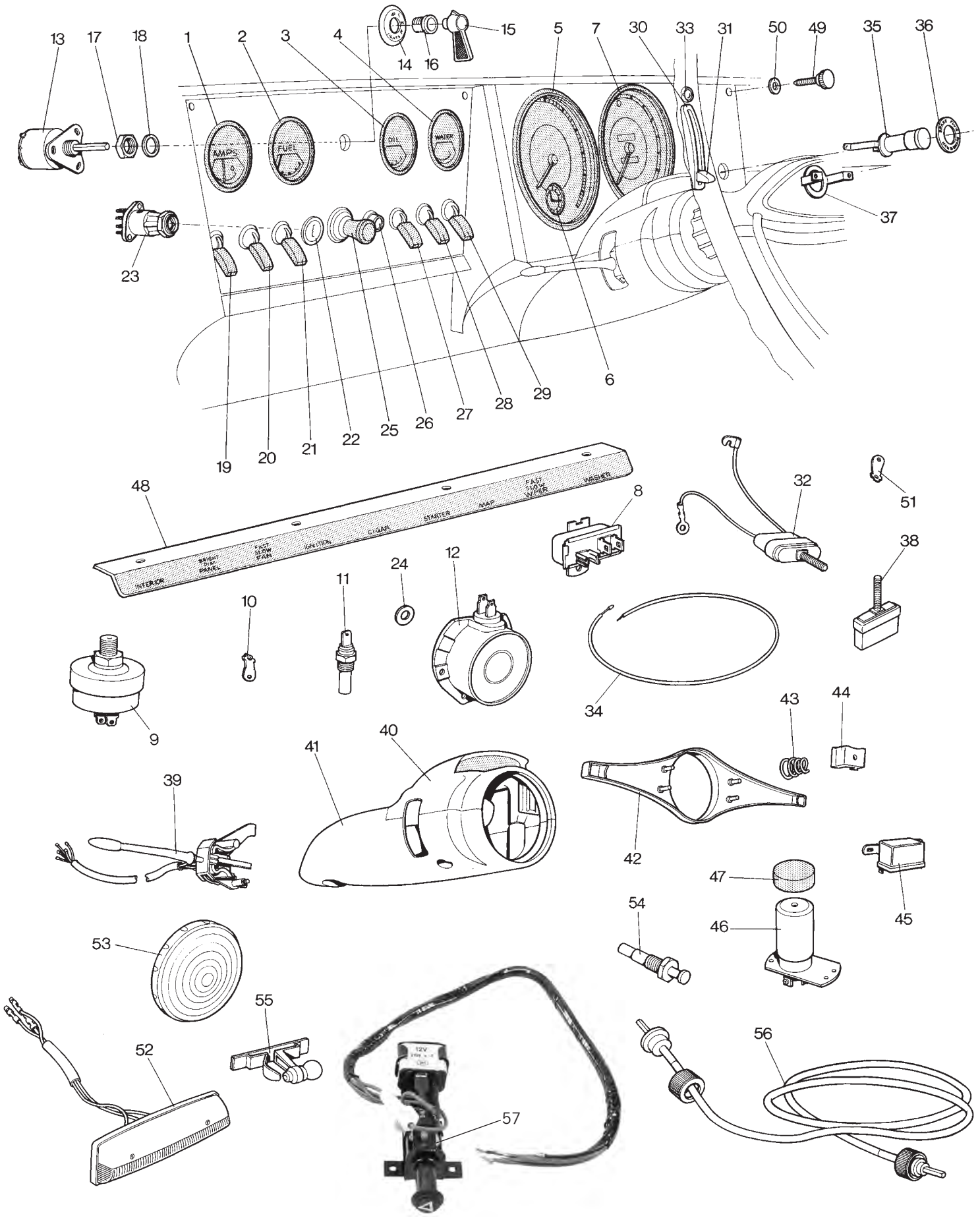
Notes:
1. Originally used for some overseas markets but ideal instead of the often troublesome otter switch. Very period.



© SC Parts Group Ltd

No	Part No	Description	Qty	Notes
36	SJ9174	Handbrake/fluid level warning lamp escutcheon	1	
37	SJ9378	Bracket mounting handbrake/fluid level warning lamp	1	
38	SJ9243	Handbrake/fluid level warning lamp switch	1	
39	SJ6644	Direction indicator switch	1	Early type. Quote chassis no.
39	SJ9322	Direction indicator switch	1	Late type. Quote chassis no.
	SJ9322/1	Set screw securing indicator switch	2	
	SJ9322/2	Plain washer on set screw above	2	
	SJ1989	Shakeproof washer on screw above	2	
40	SJ9423	Upper switch cover assembly	1	See note 1
41	SJ9424	Lower switch cover assembly	1	Note: May need modification in some applications.
	SJ9423/1	Set screw clamping switch covers	2	
	SJ9424/1	Set screw securing lower switch cover	3	
	SJ9163/2	Overdrive indicator lamp bulb - 2 watt bajonet type	1	
42	SJ9514	Horn ring cover	1	Later models only. Quote chassis no.
43	SJ9515	Return spring for horn push	1	
	SJ9516	Contact plate in horn push	1	
44	SJ9051	Contact holder for horn slip ring	2	
	SJ9053	Rubber sleeve for horn slip ring contacts	1	
45	SC394	Horn relay	1	Original Lucas 6RA type
45	SJ9131	Horn relais	1	Repro
	SJ9546	Overdrive operating switch	1	Early 52SA type. Quote chassis no.
	SJ9547	Overdrive operating switch	1	Later 90SA type. Quote chassis no.
	SJ9390	Warning lamp assembly	1	See note 2
	SC3348	Instrument bulb - 2.2 watt screw type	6	
	SJ9382	Heated rear window switch	1	
	SJ9517	Warning lamp for heated rear window	1	
	SC3348	Bulb for warning lamp - 2.2 watt screw type	1	
	SJ9518	Heated rear window lamp/switch escutcheon	1	
	SJ9520	Relay - heated rear window	1	Original Lucas 6RA type
	SC381	Headlight dipswitch	1	All 2.4/3.4/3.8. Early 240/340. Quote chassis no.
	SJ9157/1	Rubber cap for above headlight dipswitch	1	All 2.4/3.4/3.8. Early 240/340. Quote chassis no.
46	SC382	Headlamp dipswitch	1	Later 240/340. Quote chassis no.
47	SJ9158/1	Rubber cap for above headlight dipswitch	1	Later 240/340. Quote chassis no.
48	SJ9163	Indicator strip	1	R/H drive only
48	SJ9163/1	Indicator strip	1	L/H drive only
	SJ9660	Light filter for indicator strip	1	
	SJ1990	Screw fixing indicator strip	4	
	SJ9163/2	Bulb for indicator strip - 2 watt bajonet type	3	
49	SJ54516	Thumb screw	2	
50	SJ5416/2	Black fibre washer on thumb screw	2	
	SSS0404	Set screw fixing hinges to centre dash	4	
51	SJ9376	Earthing blade for instrument panel	3	
52	SJ9086	Complete interior lamp at top of centre pillars	2	Not as original
	SJ9086/1	Cover and lens for interior lamp	2	As original
	SC3306	Bulb for interior lamp - 5 watt bajonet type	2	
53	SJ9521	Interior lamp in rear quarters	2	
	SJ9398	Bulb for interior lamp - 6 watt festoon type	2	
54	SJ9043	Door pillar switch	4	Original
54	SJ90043/1	Door pillar switch	4	Repro
	SSN05	Nut securing door pillar switch	4	
	SJ1815	Star washer for nut above	4	
	SSW05	Plain washer for nut above	1	
55	SJ9299	Map lamp	1	
	SJ9500	Bulb for map lamp - 5 watt bajonet type	1	
54	SJ9043	Glove box lamp switch	1	
	SJ9398	Bulb for glove box lamp - 6 watt festoon type	1	
	SJ1815	Shakeproof washer - nut for switch	6	
	SJ9500	Bulb for boot lamp - 5 watt bajonet type	1	

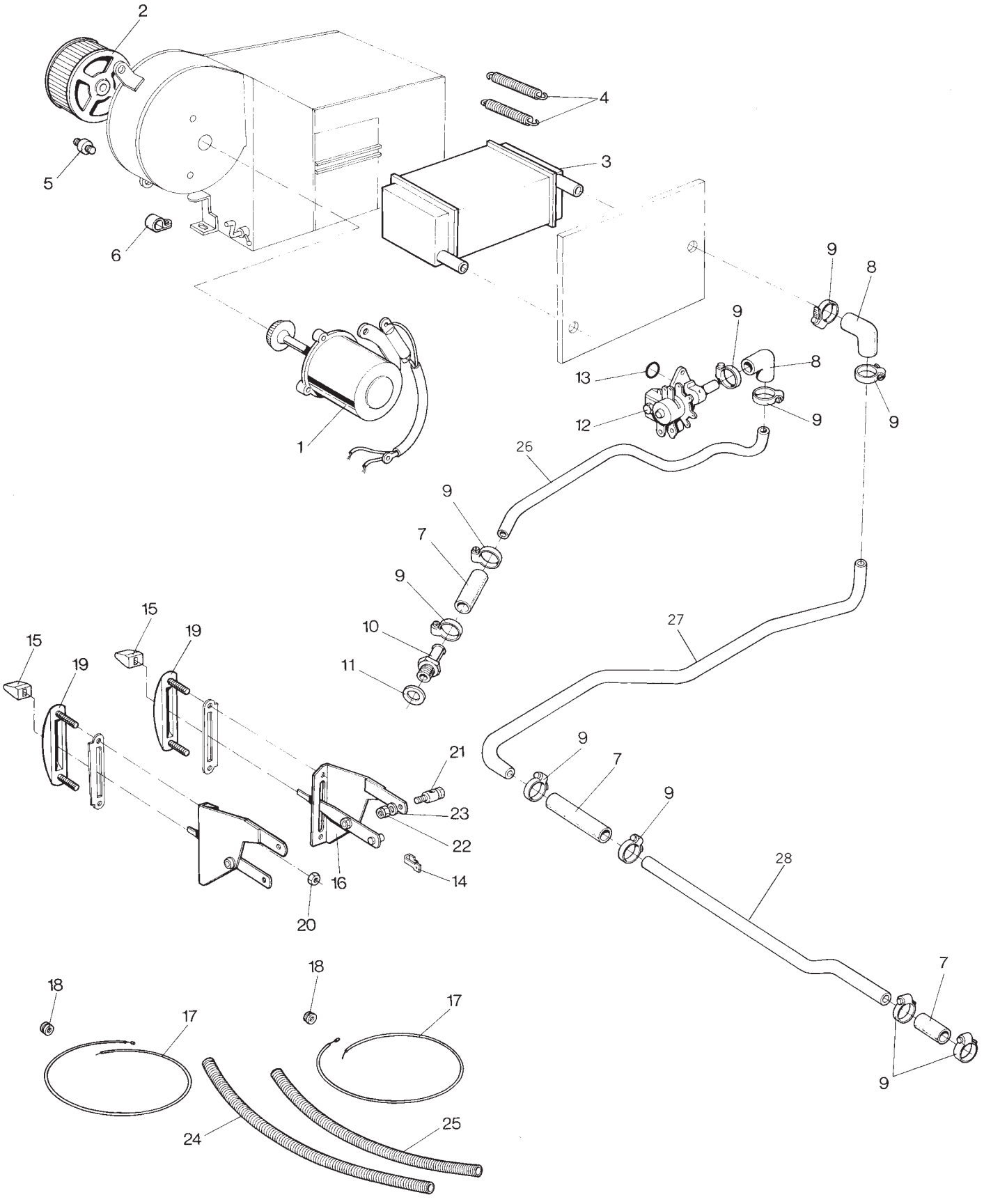
Notes:
1. May need modification in some applications and some reusing from existing part.
2. Lens with holder. May used with SJ9505 to achieve a more original appearance. Some rewiring is required.



© SC Parts Group Ltd

No	Part No	Description	Qty	Notes
56	SJ9065	Speedometer cable - 78”	1	R/H drive Moss gearbox
56	SJ9064	Speedometer cable - 68”	1	R/H drive all synchromesh gearbox
56	SJ9070	Speedometer cable - 96”	1	L/H drive Moss gearbox
56	SJ9097	Speedometer cable - 106”	1	L/H drive all synchromesh gearbox
56	SJ6999	Speedometer cable - 66”	1	R/H drive non overdrive models
56	SJ9553	Speedometer cable - 76”	1	R/H drive automatic gearbox
56	SJ6997	Speedometer cable - 60”	1	L/H drive automatic gearbox
	SJ7104	Grommet-speedometer cable	1	
	SJ2178	Kick down cable	1	Automatic cars only
57	SJ9505	Complete hazard warning assembly	1	See note 1
	SJ20005	Air condition kit	1	Fitted under dash

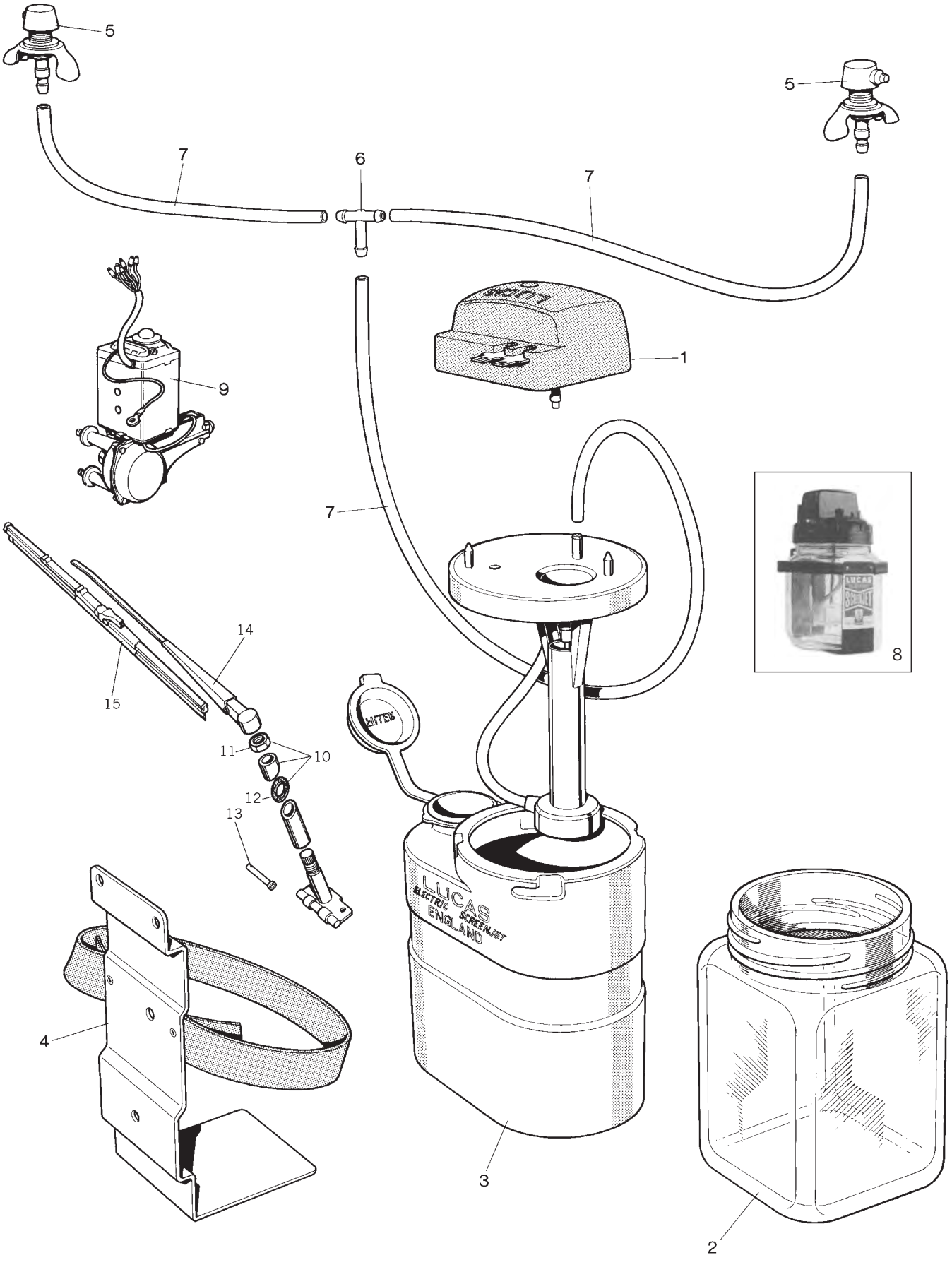
Notes:
1. Includes switch, flasher unit and mounting bracket. If flasher unit only is required discard other parts. Complete with instructions.



© SC Parts Group Ltd

No	Part No	Description	Qty	Notes
1	SJ9409	Heater motor	1	
2	SJ10638	Fan for heater motor	1	
3	SJ10637	Heater matrix	1	
4	SJ10027	Air control flap spring	2	
5	SJ10589	Heater mounting rubber	3	
	SSN04	Nut for mounting rubber	3	
	SSW04S	Spring washer under nut	3	
6	SJ10706	Cable clamp	AR	
	SJ1777	Nut for cable clamp	AR	
	SJ1778	Spring washer for nut	AR	
7	SSHH10	5/8" straight heater hose	AR	Per foot. Cut as required. See note 1
7	SSHH08	1/2" straight heater hose	AR	Per foot. Cut as required. Also included in water and heater hose kit
8	SJ10062	Elbow hose	1	Not for very early models
9	SJ5902	Hose clip	10	
10	SJ1279	Heater water outlet adaptor	1	
11	SJ1107	Washer for above	1	
12	SJ9106	Water heater valve	1	Original style with double lever
12	ST724021	Water heater valve	1	Repro with single lever
	SC1358/1	Heater water connector	1	Diecast connector. Part of complete heater flap
13	SC1322	Heater valve sealing ring	1	
	SJ1779	Trunnion for joint of link cable to valve flap	2	
	SJ1780	Screw fixing link wire in trunnions	2	
14	SJ10056	Clip retaining control cable to heater flaps	2	
15	SJ10629	Heater knob	2	
	SJ1781	Set screw fixing heater knobs to control levers	2	
16	SJ10644	Lever assembly for "hot" and "cold" control	1	
17	SJ10642	Control cable heater/demister	2	
18	SJ7106	Grommet for control cable	2	
19	SJ10692	Chrome bezel choke control	1	
20	SSN03	Nut on screw	1	
21	SJ10707	Trunnion	1P	
	SJ5808	Self-locking nut on bolt pivoting control lever	1	
	SSW04	Plain washer under nut	1	
22	SSN03LN	Self-locking nut securing clamp to bracket	1	
23	SSW03	Plain washer for nut	1	
24	SJ10704	R/H air ducting hose	1	
25	SJ10705	L/H air ducting hose	1	
26	SJ10892	Heater pipe	1	
27	SJ10886	Heater pipe	1	
28	SJ10887	Heater pipe	1	
	SJ10717	Water and heater hose kit	1	Reinforced 2.4
	SJ10718	Water and heater hose kit	1	Reinforced 240
	SJ10719	Water and heater hose kit	1	Reinforced 3.4/3.8
	SJ10720	Water and heater hose kit	1	Reinforced 340

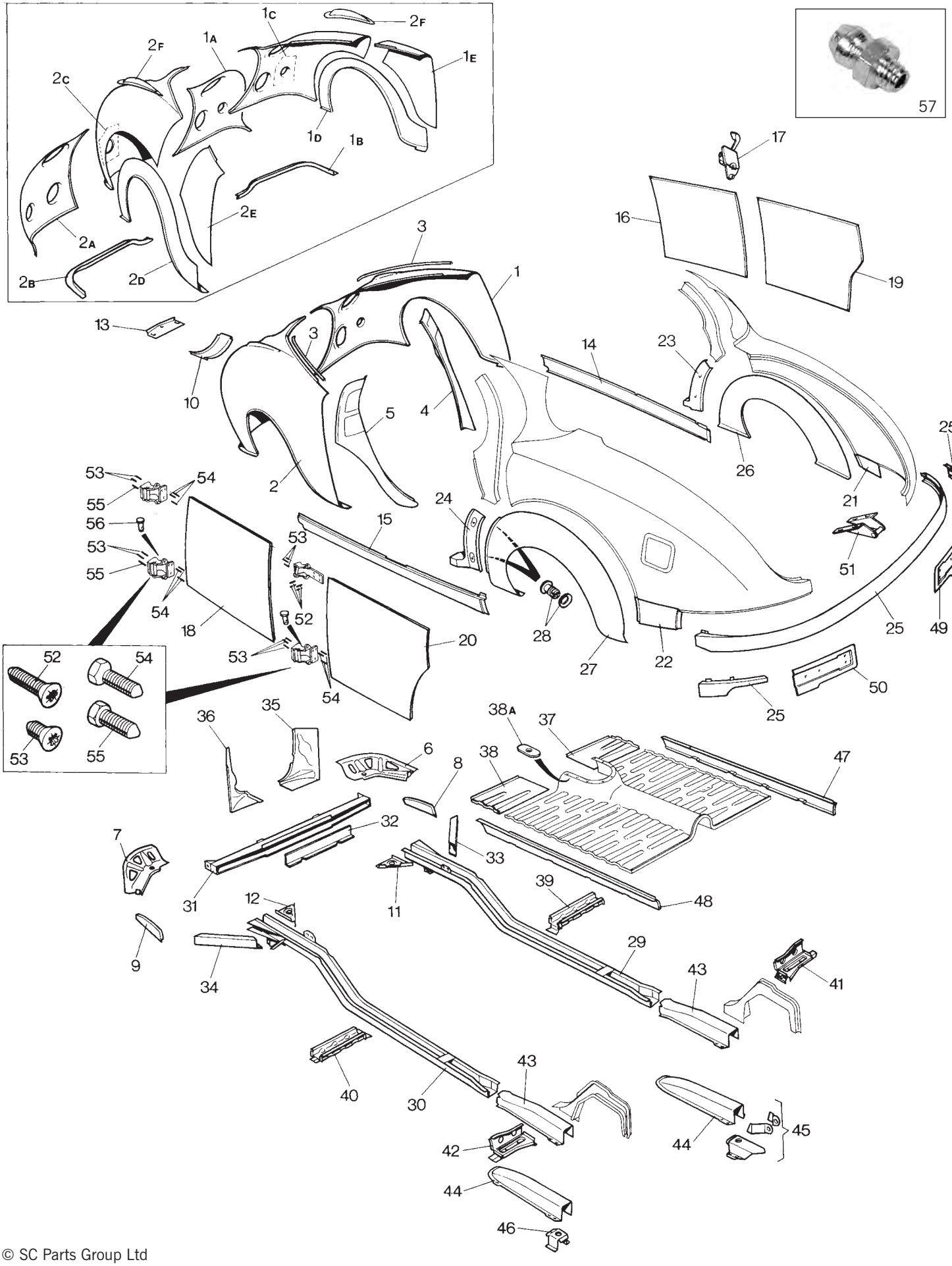
Notes:
1. Also included in water and heater hose kit.



© SC Parts Group Ltd

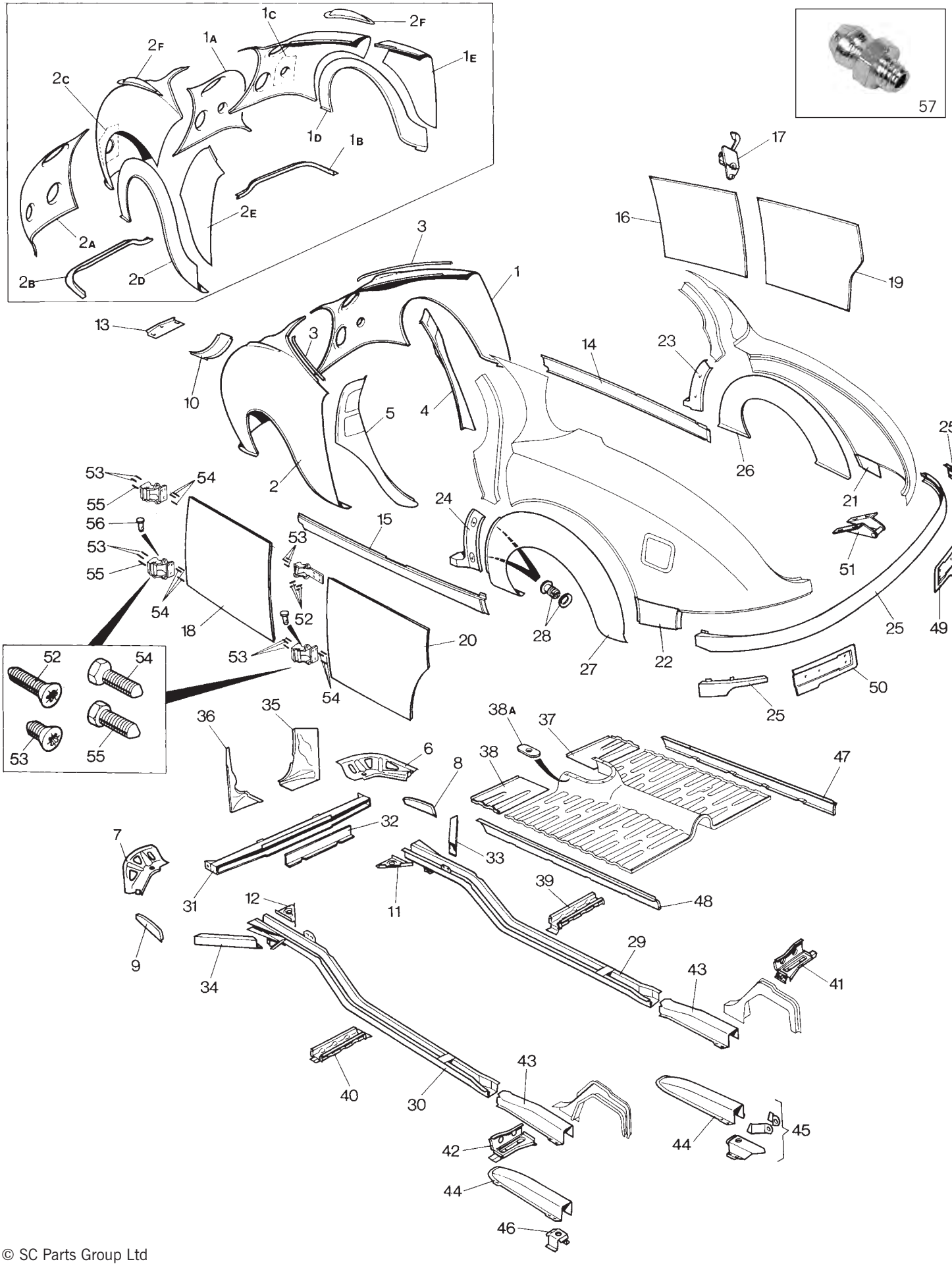
WINDSCREEN WASHER & WIPER

No	Part No	Description	Qty	Notes
	SJ9270/ORG	Complete washer unit with plastic reservoir	1	As original
	SJ9270	Complete washer unit with plastic reservoir		Not original
1	SJ9396	Washer pump	1	Includes reservoir top and pick-up tube. For plastic reservoirs
2	SJ7129	Glass jar reservoir	1	Early type. Quote chassis no.
3	SJ9395	Plastic reservoir	1	Late type. Quote chassis no.
4	SJ9397	Bracket for plastic reservoir	1	Not exactly as original - without strap.
5	SJ9321	Washer jet	2	
6	SJ10040	'T' piece	1	
7	SC1529/1	3/16" tubing	2	Per metre
8	SJ9437	Glass washer unit with pump and bracket	1	Early type. Quote chassis no.
	SJ9437/BKT	Bracket for glass reservoir	1	
	SJ9437/2	Filler plug for glass reservoir	1	
	SJ9437/M	Washer motor for glass reservoir	1	
	SJ622	"Lucas" screen jet sticker	1	
9	SJ9209	R/H drive Two speed wiper motor reconditioned	1	Exchange only
9	SJ9201/1	L/H drive Two speed wiper motor reconditioned	1	Exchange only
	SSC396	Brushes	1	Set
10	SJ9388	Wiper bezel kit	2	Comprises chrome front bush, rubber washer & nut securing wheelbox
11	SC3127/NUT	Chromed nut for wiper bezel kit	2	
11	SC3127/PN	Chromed and polished nut for wiper bezel kit	2	
12	SJ7088	Wiper bezel gasket	2	
13	SJ9387	Outer casing for wiper rack	1	
	SJ9699	Cable for wiper rack	1	Cut to fit
14	SJ9290	Wiper arm	2	R/H drive models
14	SJ9295	Wiper arm	2	L/H drive models
15	SJ9003	11 inch wiper blade	2	
15	SJ9003/POL	11 inch wiper blade	2	Fully polished
15	SJ9007/1	12 inch wiper blade	2	If required. Not original



© SC Parts Group Ltd

No	Part No	Description	Qty	Notes
1	SJ5527	R/H front wing complete	1	
1A	SJ5527/N	R/H front wing nose repair	1	
1B	SJ5527/SK	R/H front wing lower skirt	1	
1C	SJ5527/IND	R/H front wing indicator repair	1	
1D	SJ5516	R/H front wheel arch replacement	1	
1E	SJ5527/RR	R/H front wing rear half only	1	
2	SJ5526	L/H front wing complete	1	
2A	SJ5526/N	L/H front wing nose repair	1	
2B	SJ5526/SK	L/H front wing lower skirt	1	
2C	SJ5526/IND	L/H front wing indicator repair	1	
2D	SJ5515	L/H front wheel arch replacement	1	
2E	SJ5526/RR	L/H front wing rear half only	1	
2F	SJ5526/SL	Top of front wing side light housing	2	Suits both sides
3	SJ5329	Wing capping	2	Suits both sides
4	SJ5514/R	R/H baffle splash panel	1	Behind front wheel
5	SJ5514/L	L/H baffle splash panel	1	Behind front wheel
6	SJ5505	R/H front wing stay bracket	1	
7	SJ5508	L/H front wing stay bracket	1	
8	SJ5506	R/H gusset reinforcing stay bracket	1	
9	SJ5507	L/H gusset reinforcing stay bracket	1	
10	SJ5509	Closing plate joining front wings to grille	2	
11	SJ5510/R	R/H radiator lower mounting bracket	1	
12	SJ5510/L	L/H radiator lower mounting bracket	1	
13	SJ5511	Radiator access panel	1	
14	SJ5520	R/H outer sill complete	1	
15	SJ5519	L/H outer sill complete	1	
	SJ5771	R/H front door inner repair	1	
	SJ5772	L/H front door inner repair	1	
	SJ5773	R/H rear door inner repair	1	
	SJ5774	L/H rear door inner repair	1	
16	SJ5530	R/H front door skin	1	
17	SJ5613	R/H front door lock	1	
18	SJ5529	L/H front door skin	1	
19	SJ5532	R/H rear door skin	1	
20	SJ5531	L/H rear door skin	1	
	SJ5277	Door striker set screw	6	Per door
21	SJ5545	R/H rear wing repair section	1	
22	SJ5544	L/H rear wing repair section	1	
	SJ5767	R/H inner rear wheel arch	1	
	SJ5768	L/H inner rear wheel arch	1	
23	SJ5537	R/H 'D' post repair panel	1	With Dzus fasteners for wheel spat
24	SJ5536	L/H 'D' post repair panel	1	With Dzus fasteners for wheel spat
25	SJ5524	Narrow rear valance	1	3.4/3.8
	SJ5524/2	Narrow rear valance	1	2.4
26	SJ5523	R/H rear wheel spat	1	
	SJ5523/C	R/H rear wheel spat-'Coombs'	1	
27	SJ5522	L/H rear wheel spat	1	
	SJ5522/C	L/H rear wheel spat-'Coombs'	1	
	SJ5522/CP	Pair of rear wheel spats - small	1	Fiberglas
28	SJ5259	Dzus fastener with washer	2	
29	SJ5587	R/H chassis leg	1	
30	SJ5588	L/H chassis leg	1	
	SJ5587/R	R/H chassis leg repair	1	From front to just behind 'V' block mounting
	SJ5588/R	L/H chassis leg repair	1	From front to just behind 'V' block mounting
31	SJ5500	Front cross member	1	
32	SJ5501	Front cross member closing panel	1	
	SJ5828	Front number plate mounting	2	
33	SJ5503	R/H front cross member brace	1	Outrigger
34	SJ5502	L/H front cross member brace	1	Outrigger
	SJ5504	Front cross member valance	1	240/340
35	SJ5513	R/H radiator cowl	1	
36	SJ5512	L/H radiator cowl	1	

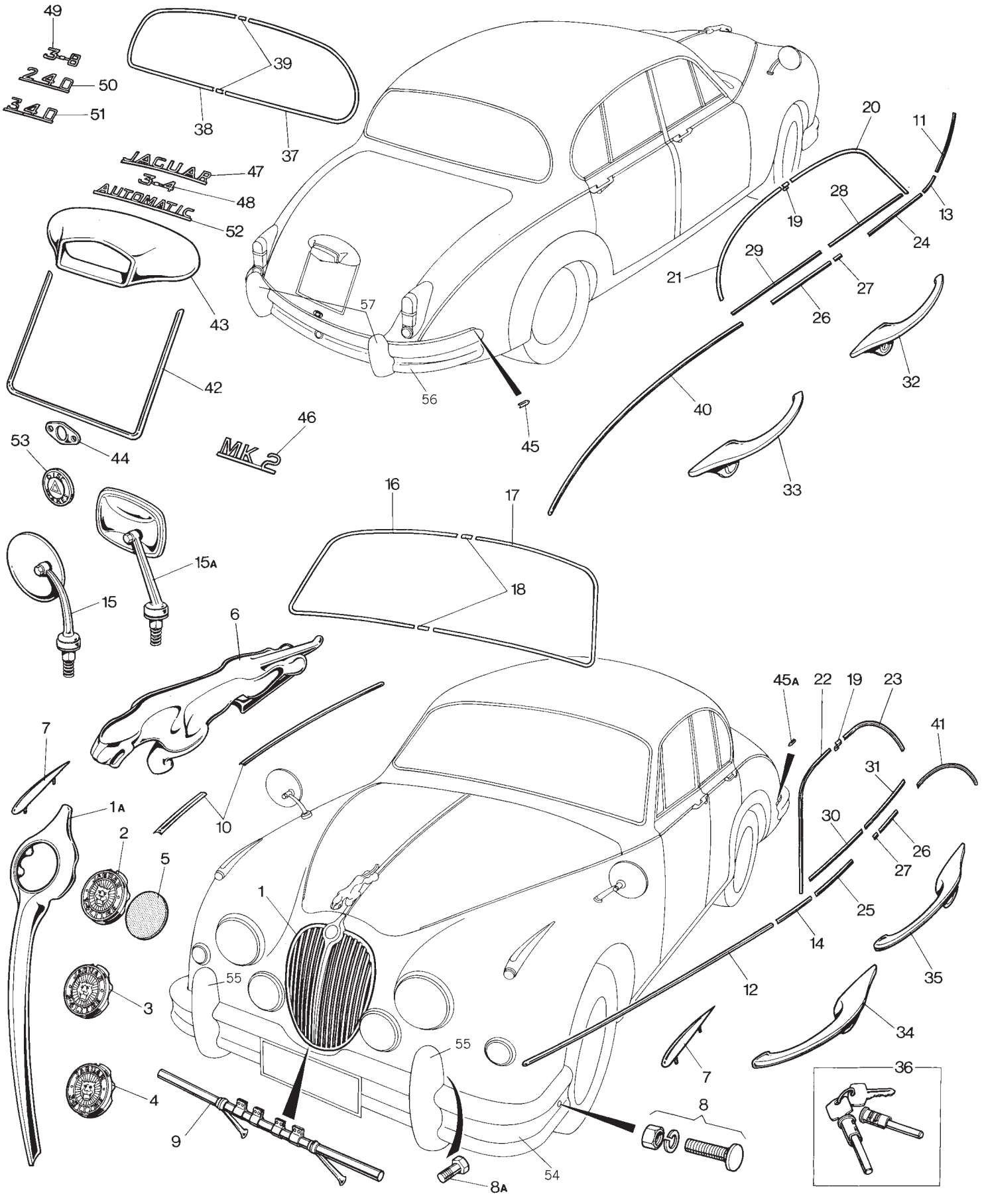


© SC Parts Group Ltd

No	Part No	Description	Qty	Notes
37	SJ5533/R	R/H floor repair panel	1	Above front jacking point
38	SJ5533/L	L/H floor repair panel	1	Above fr jacking point
38A	SJ5260	Washer - set screw securing gearboxbox cover	11	
39	SJ5540	R/H front jacking point	1	
40	SJ5539	L/H front jacking point	1	
41	SJ5542	R/H rear jacking point	1	
42	SJ5541	L/H rear jacking point	1	
43	SJ5538	Upper spring hanger	2	
44	SJ5595	Lower spring hanger	2	
45	SJ5521	Panhard rod bracket assembly	1	For R/H spring hanger
46	SJ5543	Upper spring clamp assembly	1	For L/H spring hanger
47	SJ5518	R/H inner sill	1	
48	SJ5517	L/H inner sill	1	
	SJ5767	R/H inner rear wheel arch	1	
	SJ5768	L/H inner rear wheel arch	1	
	SJ5390	R/H rear seat repair panel	1	
	SJ5775	Boot skin repair panel	1	Approx 10" from bottom edge
49	SJ5547	R/H tonneau side panel assembly	1	Rear inner corner with bumper mounting
50	SJ5546	L/H tonneau side panel assembly	1	Rear inner corner with bumper mounting
	SJ5389	Spare wheel well repair panel	1	
51	SJ5654	Boot striker plate	1	
	SJ5744	Boot lock	1	
	SJ5386	Boot lock panel	1	
	SJ5387	Reinforcement-boot lock panel	1	
	SJ5388	Boot lock panel assembly	1	
52	SJ5717	Long Pozi headed screw	4	Per top rear hinge (fixing door to hinge)
53	SJ5718	Short Pozi headed screw	2	See note 1
54	SJ5719	Pointed hinge bolt	3	See note 2
55	SJ5720	Pointed hinge bolt	1	Per front hinge (fixing hinge to 'A' post)
56	SJ5732	Clevis pin for door check arm	4	
	SJ5007	R/H bonnet hinge	1	Including spring
	SJ5008	L/H bonnet hinge	1	Including spring
57	SJ6630/NIP	Grease nipple for door hinge	2	Per door
	SJ6630	Front door hinge - R/H upper and L/H lower	2	
	SJ5632	Front door hinge - R/H lower and L/H upper	2	
	SJ6630/1	Rear door hinge - R/H upper	1	
	SJ6631	Rear door hinge - R/H lower	1	
	SJ6633	Rear door hinge - L/H upper	1	
	SJ6634	Rear door hinge - L/H lower	1	

Notes:
1. Per front hinge (fixing hinge to 'A' post). 3 required per rear hinge (fixing hinge to 'C' post).
2. Per front hinge (fixing door to hinge). 3 required per bottom rear hinge (fixing door to hinge).

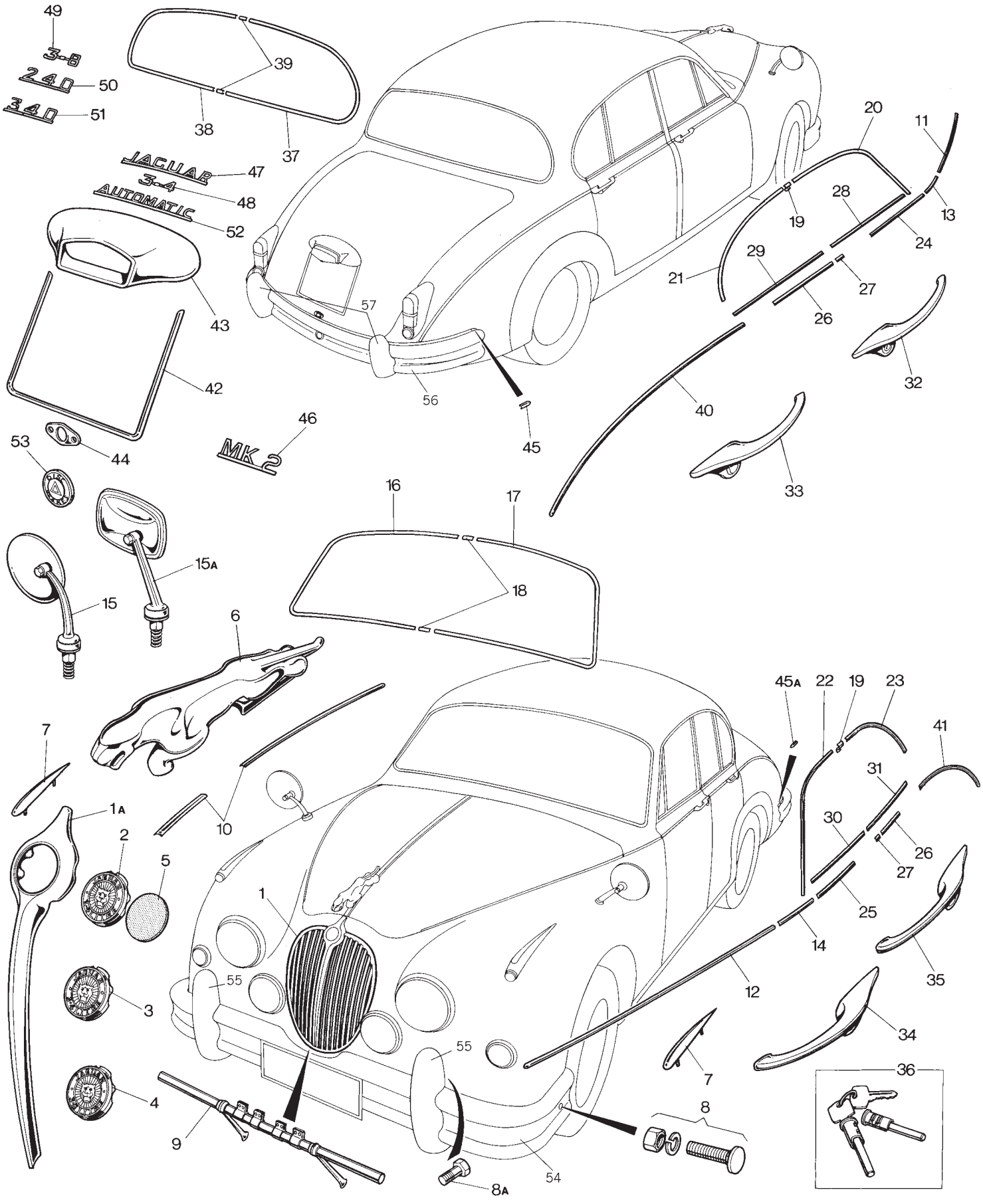
EXTERIOR CHROME & BADGES



© SC Parts Group Ltd

No	Part No	Description	Qty	Notes
1	SJ7539	Radiator grille	1	Centre vane not included
1A	SJ7214	Grille vane/badge holder	1	
2	SJ5202	Radiator grille badge “2.4”	1	
3	SJ5204	Radiator grille badge “3.4”	1	
4	SJ5203	Radiator grille badge “3.8”	1	
5	SJ5154	Backing piece for badges	1	
6	SJ858	Chrome Jaguar mascot - large	1	Original size
6	SJ859	Gold Jaguar mascot - large	1	Original size
6	SJ856	Chrome Jaguar mascot - small	1	
6	SJ857	Gold Jaguar mascot - small	1	
	SSS0405C	Set screw securing Jaguar mascot	2	
	SSW04	Plain washer under set screw above	2	
	SJ6160	Shakeproof washer on set screw	2	
7	SJ5631	Headlight spear	2	Complete with nuts
	SJ5193	Clip to fit headlight spear	2	
8	SJ7096	Chrome front bumper bolt	2	2.4/3.4/3.8 - with nut and washer
8A	SJ5721	Overrider fixing bolt	1	Per overrider
9	SJ820	Chrome badge bar	1	
	SJ7714	Set of chrome body mouldings	1	Excluded screen chromes but included gutter chromes
	SJ7714/KIT	Set of fixings for chrome body mouldings	1	
10	SJ7246	Centre bonnet chrome	1	Includes gutter chromes at front of mascot
	SJ5776	“T” fixing stud	1	
11	SJ7701	R/H bonnet chrome	1	
12	SJ7702	L/H bonnet chrome	1	
	SJ5180	Staple-bonnet chrome	12	Per side
13	SJ7703	R/H scuttle chrome	1	
14	SJ7704	L/H scuttle chrome	1	
	SJ5181	Rivet clip for scuttle chromes	2	Per side
15	SC3176	Round chrome mirror with curved stem	2	Flat - suitable either side - see chapter 21.24 for further information
15A	SC3181	Rectangular chrome mirror with straight stem	2	Flat - suitable either side - see chapter 21.24 for further information
	SC3184	Quarter light mirror clamp on type	2	Suitable either side
16	SJ7153	R/H front screen chrome	1	
17	SJ7154	L/H front screen chrome	1	
18	SJ7039	Chrome jointing clip for front screen	1	Suits front and rear screens
	SJ5670	Gutter chrome kit	1	4 pieces. Centre joint clip not included
19	SJ5670/C	Centre gutter chrome jointing clip	1	Not quite as original
	SJ5670/R	Rivet to secure jointing clip	2	
20	SJ5670/1	R/H front gutter chrome	1	
21	SJ5670/2	R/H rear gutter chrome	1	
22	SJ5670/3	L/H front gutter chrome	1	
23	SJ5670/4	L/H rear gutter chrome	1	
24	SJ7705	R/H front door chrome	1	
25	SJ7706	L/H front door chrome	1	
26	SJ7709	Rear door chrome	2	Suitable both sides
	SJ5181	Rivet-front and rear door chromes	6	Per door
27	SJ5649	“B/C” post chrome trim	2	Suitable both sides. Not included in SJ7714
	SSN03	Plain nut securing “B/C” post trim	8	
	SSW03	Plain washer under above nut	8	
	SJ1989	Shakeproof washer under nut above	8	
28	SJ7707	R/H front window chrome	1	See note 1
29	SJ7710	R/H rear window chrome	1	See note 1
30	SJ7708	L/H front window chrome	1	See note 1
31	SJ7711	L/H rear window chrome	1	See note 1
	SJ7715	Upper “B” post chrome - pair	1	See note 1

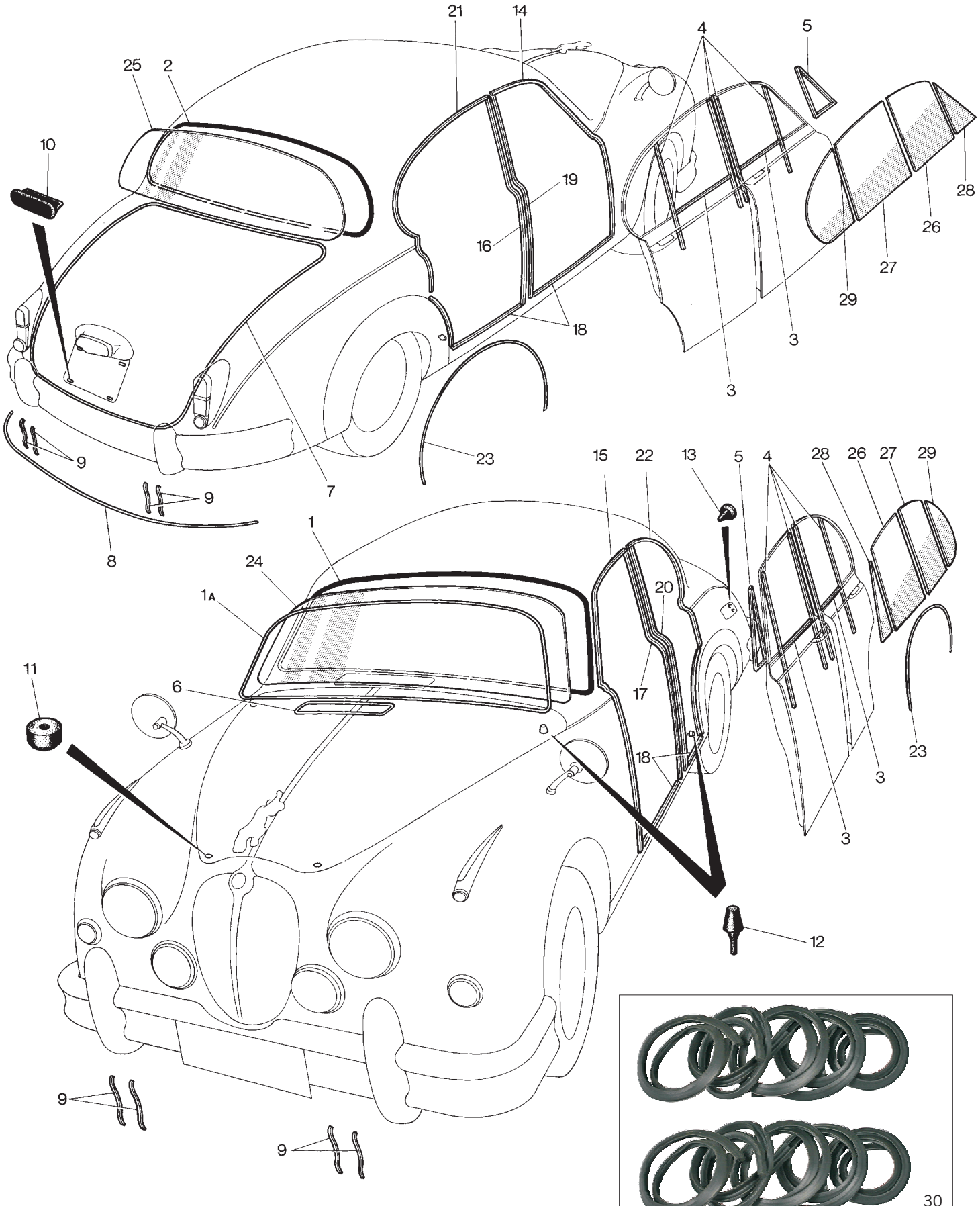
Notes:
1. Early type. Not retaining window strip. May only be used on later models by incorporating early type sealing strip SC229.



© SC Parts Group Ltd

No	Part No	Description	Qty	Notes
32	SJ5651/RHF	R/H front door handle	1	Without locking barrel
33	SJ5651/RHR	R/H rear door handle	1	
34	SJ5651/LHF	L/H front door handle	1	Without locking barrel
35	SJ5651/LHR	L/H rear door handle	1	
	SSN03	Plain nut securing door handles	8	
	SJ1989	Shakeproof washer under nut	8	
	SSW03	Plain washer under nut	8	
	SJ5975	Matched lock set	1	See note 1
36	SJ5979	Matched pair door lock barrels	1	Also in matched lock set SJ5975
37	SJ7155	R/H rear screen chrome	1	
38	SJ7156	L/H rear screen chrome	1	
39	SJ7039	Chrome jointing clip rear screen	1	
40	SJ7712	R/H rear wing chrome	1	
41	SJ7713	L/H rear wing chrome	1	
	SJ5182	Rivet for wing chrome - 8.0 mm	6	Per door
	SJ5181	Rivet for wing chrome - 5.5 mm	6	Per door
	SJ5183/1	Clip for rivets above	6	Per door
42	SJ7700	Chrome number plate beading	1	
	SJ5138	Staple for number plate beading	4	
43	SJ5650	Number plate chrome plinth	1	
44	SJ7218	Chrome escutcheon for boot lid lock	1	
	SJ5744	Boot lock	1	
45A	SJ7507	R/H chrome end cap for rear bumper rubber	1	
	SJ7506	L/H chrome end cap for rear bumper rubber	1	
	SSN03	Plain nut securing end caps to bumpers	4	
	SJ1989	Shakeproof washer under nut	4	
46	SJ5201	“MK 2” emblem on boot lid	1	
47	SJ5155	“JAGUAR” emblem on boot lid	1	
48	SJ5211	“3.4” emblem on boot lid	1	
49	SJ5212	“3.8” emblem on boot lid		
50	SJ5213	“240” emblem on boot lid	1	
51	SJ5214	“340” emblem on boot lid	1	
52	SJ5333	“AUTOMATIC” emblem-boot lid	1	Automatic models
	SJ5156	Grip fix for all emblems	AR	
53	SJ5336	Disc brakes emblem-rear bumper	1	With nut and washer
	SSN03	Plain nut-discbrakes emblem	2	
	SSW03S	Spring washer under nut	2	
	SSW03	Plain washer under nut	2	
54	SJ7581	Front bumper - rechromed	1	Wide bar type - exchange only
55	SJ7585	Front overrider	2	Wide bar type
56	SJ7580	Rear bumper - rechromed	1	Wide bar type - exchange only
57	SJ7586	Rear overrider R/H	1	Wide bar type
57	SJ7587	Rear overrider L/H	1	Wide bar type
54	SJ7251/1	Front bumper rechromed	2	Narrow bar type - exchange only
55	SJ7585/1	Front overrider R/H - rechromed	1	Narrow bar type - exchange only
55	SJ7585/2	Front overrider L/H - rechromed	1	Narrow bar type - exchange only
56	SJ7251	Rear bumper - rechromed	1	Narrow bar type - exchange only
57	SJ7586/1	Rear overrider R/H - rechromed	1	Narrow bar type - exchange only
57	SJ7586/2	Rear overrider L/H - rechromed	1	Narrow bar type - exchange only
	SC912/B	Bolt securing rear bumper and bracket to rubber mountings	4	Wide bumpers only
	SJ5990	Rear bumper fitting kit	1	Wide bumpers only
	SJ5200	Rear bumper mounting	2	
	SJ898	Roof aerial - chrome	1	
	SJ10900	Roof aerial - black	1	

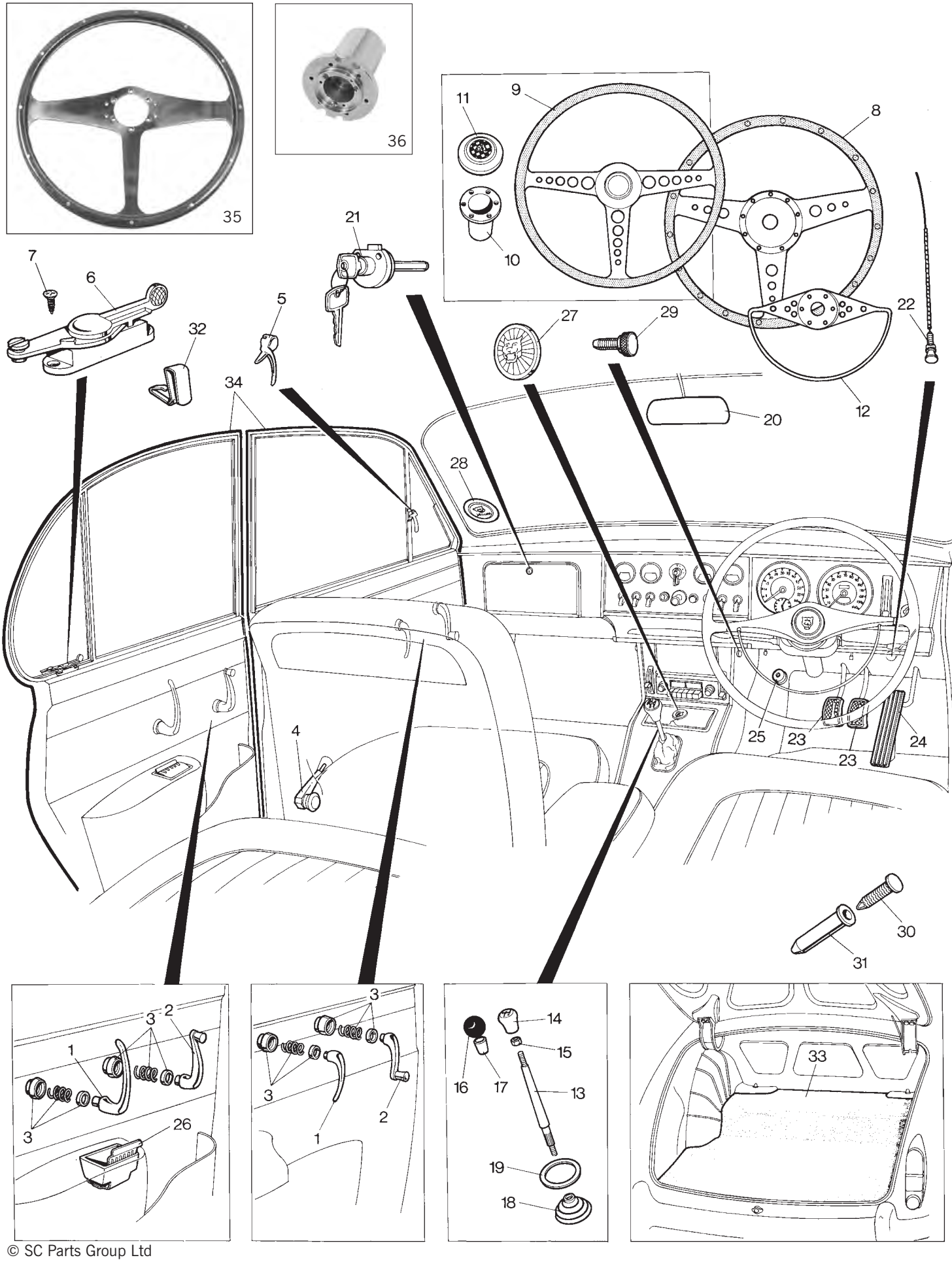
Notes:
1. Comprises barrel locks for door handles, boot lock, glove box and ignition.



© SC Parts Group Ltd

No	Part No	Description	Qty	Notes
1	SJ7015	Front screen seal	1	
1A	SJ5118	Rubber insert for front screen seal	1	Cut to length required
2	SJ7014	Rear screen seal	1	
	SJ5168	Everseal strip between door glass and frame	6	Per foot
3	SC229	Brush sealing strip for doors	AR	See note 1
	SC261	Clip for brush sealing strip	AR	
	SJ5170	Sealing strip for doors	AR	Use external on late models
4	SJ7163	Channel seal at front, rear and top of door window frames	8	Per metre. Use in place of felt on early models
5	SJ7257	Pair of front quarter light seals	1	
	SJ7323	Pair of rear quarter light seals	1	
6	SJ7076	Scuttle vent seal	1	
	SJ7390	Drain tube for scuttle vent	1	
7	SJ7028	Boot lid seal	2	
8	SJ7042	Rear bumper rubber seal	1	
9	SJ5092	Beading between overriders and bumpers	2	Per overrider
10	SJ7152	Grommet under rear number plate	4	
11	SJ5185	Front bonnet rest buffer	2	
	SJ7599	Front bonnet rest rubber	1	65 cm
12	SJ7137	Rear bonnet rest buffer and rear door buffer	4	
13	SJ5324	Rubber buffer for petrol filler door and rear wheel cover	2	
	SJ7419	Fuel filler grommet	1	
14	SJ7005	R/H front door hinge pillar seal	1	“A” post
15	SJ7004	L/H front door hinge pillar seal	1	“A” post
19	SJ7007	R/H front door shut pillar seal	1	“B” post
17	SJ7006	L/H front door shut pillar seal	1	“B” post
18	SJ7008	Front and rear door sill seal	4	Shorten for rear door
16	SJ7010	R/H rear door hinge pillar seal	1	“C” post
20	SJ7009	L/H rear door hinge pillar seal	1	“C” post
21	SJ7012	R/H rear door shut pillar seal	1	“D” post
22	SJ7011	L/H rear door shut pillar seal	1	“D” post
23	SJ7164	Spat seal	2	
	SJ7215	Jacking point grommet	4	
24	SJ5614	Toughened front screen	1	
24	SJ7134	Clear laminated front screen	1	
24	SJ7134/1	Tinted laminated front screen	1	
25	SJ7131	Clear heated rear screen	1	
25	SJ7131/1	Tinted heated rear screen	1	
26	SJ7158	Clear front door glass	2	Suits both sides. Not pre 1961 models
26	SJ7158/1	Green front door glass	2	Suits both sides. Not pre 1961 models
27	SJ7159	Clear rear door glass	2	Suits both sides. Not pre 1961 models
27	SJ7159/1	Green rear door glass	2	Suits both sides. Not pre 1961 models
28	SJ7160	Clear front quarter vent glass	2	Suits both sides
28	SJ7160/1	Green front quarter vent glass	2	Suits both sides
29	SJ7161	Clear rear quarter vent glass	2	Suits both sides
29	SJ7161/1	Green rear quarter vent glass	2	Suits both sides
	SJ7292	R/H front window regualator	1	
	SJ7293	L/H front window regualator	1	
	SJ7294	R/H rear window regualator	1	
	SJ7295	L/H rear window regualator	1	
30	318669	Complete door seal kit	1	MKI
30	SJ7004/KIT	Complete door seal kit	1	MKII and Daimler V8
	SJ20009	Electric window conversion	1	Available on special order
	SJ20006	Central locking kit	1	Available on special order

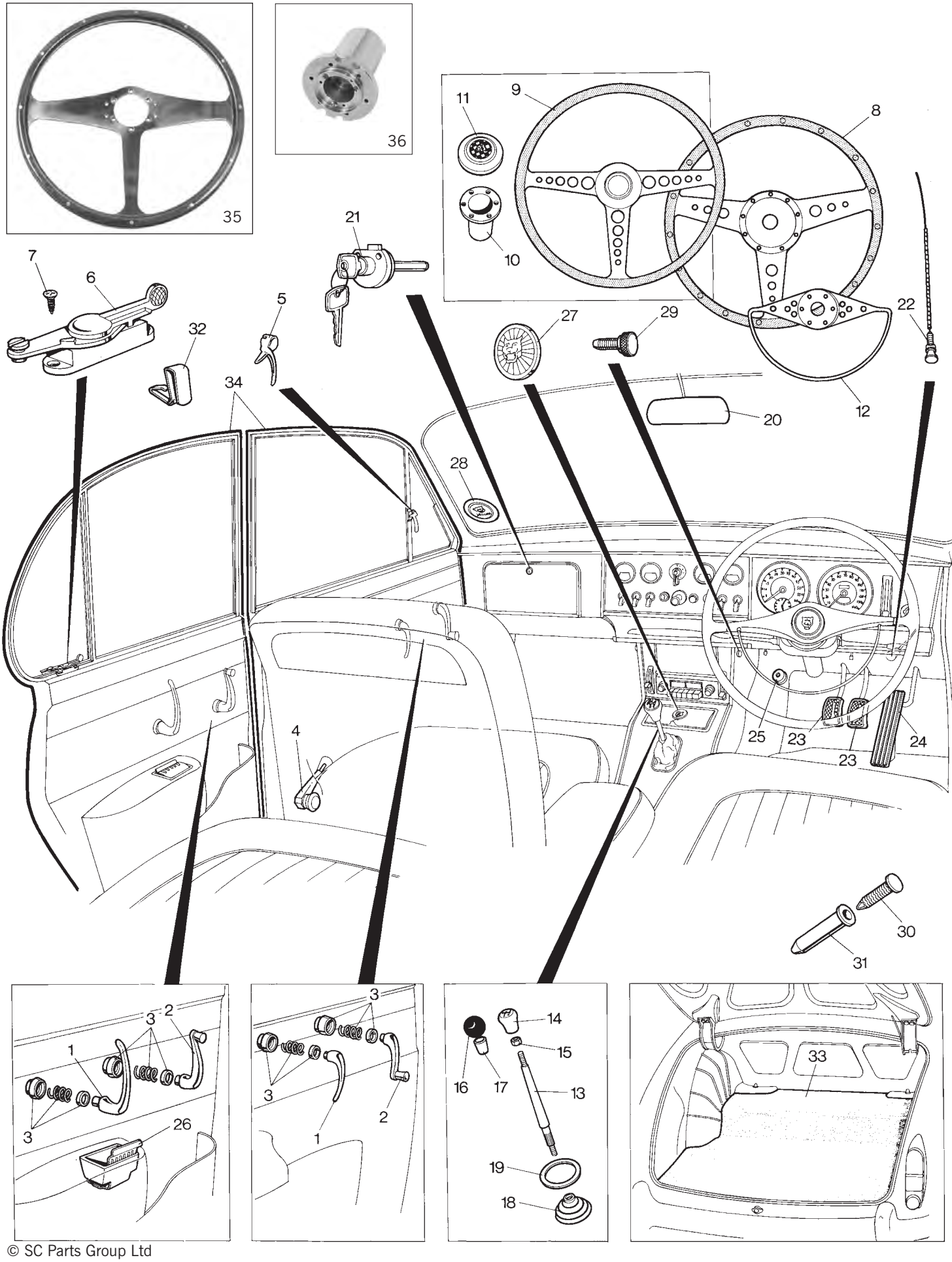
Notes:
1. Use internally on both early and later models. Use externally on early models. Cut to suit.



© SC Parts Group Ltd

No	Part No	Description	Qty	Notes
1	SJ7219	Door handle	4	
2	SJ7229	Window winder handle	4	
3	SJ7519	Spring and escutcheon set for handles above	1	Set per handle
	SJ7292	R/H front window regulator	1	
	SJ7293	L/H front window regulator	1	
	SJ7294	R/H rear window regulator	1	
	SJ7295	L/H rear window regulator	1	
4	SJ7552	Reclining seat handle	2	Excluding knob
	SJ7530	R/H front quarter vent catch	1	
5	SJ531	L/H front quarter vent catch	1	
	SJ7550	Screw securing front quarter light upper pivot hinge to frame	2	Per side
	SJ72238	R/H rear quater vent catch	1	
6	SJ7239	L/H rear quarter vent catch	1	
7	SJ7551	Screw - rear quarter vent catch	2	Per side
	SJ7548	Screw, ecuring rear quarter vent to frame	5	Per side
	SJ7549	Screw securing frame to quarter vent tie plate	4	Per side
8	SC1228	15” flat wood rim steering wheel drilled	1	See chapter 21.38 for further information
	SC1267	15” flat wood rim steering wheel drilled	1	See chapter 21.38 for further information
	SJ3009	Steering wheel boss	1	For 15” flat wood rim steering wheel
9	SJ3002	16” wood rim 'E' Type steering wheel	1	Original size. See note 1
9	SJ3002/1	15” wood rim 'E' Type steering wheel	1	See note 1
10	SJ3003	Steering wheel boss	1	For 'E' Type steering wheel
11	SJ9006	Horn push assembly	1	For 'E' Type steering wheel
	SJ9655	Centre horn push	1	Later type
12	SJ9476	Horn ring	1	Not very early models. Quote chassis no.
13	SJ1258	Gear change lever	1	Moss gearbox. Chrome plated
14	SJ2044	Gear lever knob	1	Moss gearbox
15	SJ2158/1	Nut for knob	1	Moss gearbox. Chrome plated
16	SJ2043	Gear lever knob	1	All synchromesh gearbox
17	SJ2043/1	Gear lever bezel	1	All synchromesh gearbox
18	SJ2176	Gear gaiter	1	
19	SJ7027	Gear lever gaiter ring	1	
20	SJ7532	Interior mirror	1	Supersession
	SJ8175	R/H drive glove box	1	
	SJ8098	L/H drive glove box	1	
21	SJ5984	Glove box lock complete	1	Complete matched vehicle lock set available SJ5975
	SJ5986	Wood screw for glove box lock	3	
	SJ5988	Wood screw for glove box hinge	4	Per hinge
22	SJ5338	Bonnet pull cable	1	Complete with knob
23	SJ6267	Clutch and brake pedal rubber	2	Manual cars only
	SJ6313	Pedal rubber	1	Automatic cars
24	SJ7186	Accelerator pedal rubber	1	Organ type pedal
	SJ6267	Accelerator pedal rubber	1	Pendant type pedal
25	SJ9157/1	Rubber cap for headlight dipswitch	1	All 2.4/3.4/3.8. Early 240/340. Quote chassis no.
	SJ9158/1	Rubber cap for headlight dipswitch	1	Later 240/340. Quote chassis no.
	SJ7285	Rubber buffer cushioning lid of fold-down table at back of seats	4	Each table
26	SC175	Ash tray in rear door arm	2	
27	SJ5628/2	Medallion on central console ash tray lid	1	
28	SJ5179	Tax disc holder	1	
	SJ636	Wing type screen sticker	1	
29	SJ7533	Knurled knob-central console side panels	2	For early models. 4 required later models. Quote chassis no.
	SJ7281	Door capping fixing kit	1	Comprises chrome screws and washers to fix 4 cappings
	SJ899	Tread plate set	1	
30	SJ8041/2	Carpet stud	AR	
31	SJ8041/1	Carpet socket	AR	
	SJ8042	'Bow spring' carpet fastener	AR	
32	SC1640	Clip securing door trim panel	22	For each front door. 18 required each rear door
	SJ8162	Pair of boot side boards	1	
33	SJ8065	Boot mat black	1	
33	SJ8065/1	Boot mat grey	1	

Notes:
1. Must be used with horn push SJ9006 and steering wheel boss SJ3003.

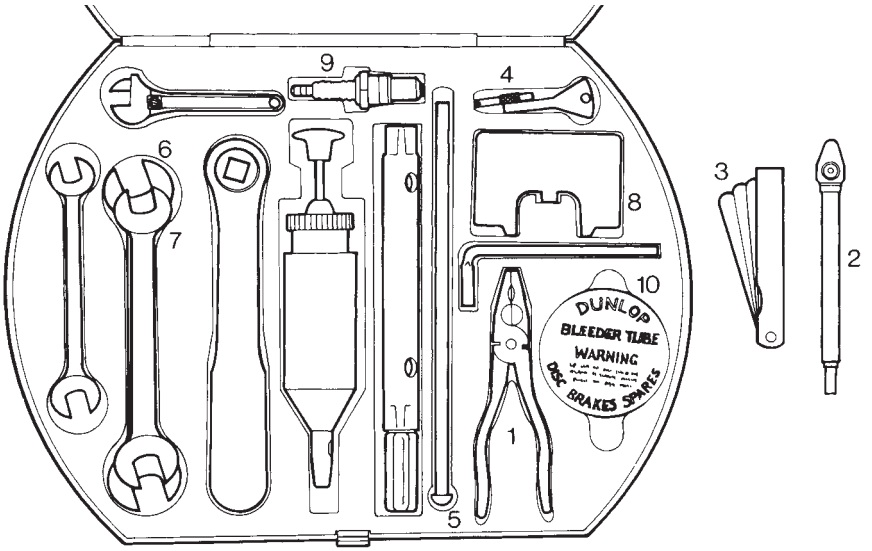


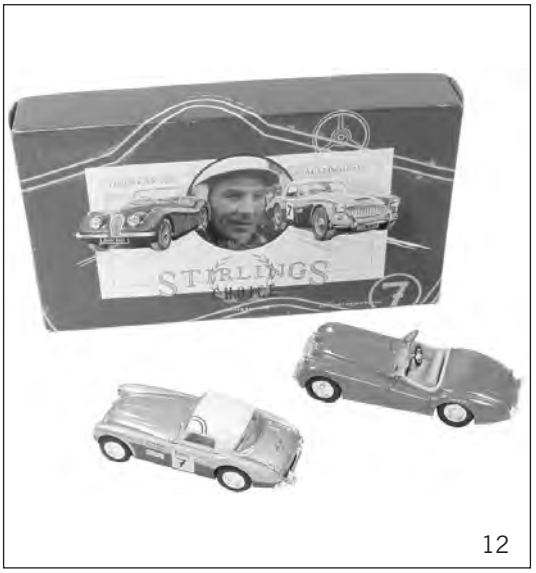
© SC Parts Group Ltd

No	Part No	Description	Qty	Notes
34	SC1635/A	Black furflex draught excluder	13	Per metre. 13 metres per car
34	SC1635/B	Red furflex daught excluder	13	Per metre. 13 metres per car
34	SC1635/C	Blue furflex draught excluder	13	Per metre. 13 metres per car
34	SC1635/D	Green furflex draught excluder	13	Per metre. 13 metres per car
34	SC1635/E	Beige furflex draught excluder	13	Per metre. 13 metres per car
35	SJ3002/3	16" wood rim steering wheel - Derrington style - for use with original horn ring	1	See chapter 21.38 for further information
36	SJ3002/4	Steering wheel boss for wheel above	1	See chapter 21.38 for further information
	SJ1670/AUT	Seat belt interia	2	For front seats. For universal use
	SC1670	Seat belt static	2	For front seats. For universal use
	SJ8085/KIT	Seat belt eyebolt kit	4	For one seat belt
	SJ8085/A	Front seat belts - black	1	Pair - lap strap style. 3 point fitting
	SJ8085/E	Front seat belts - grey	1	Pair - lap strap style. 3 point fitting
	SJ8085/G	Front seat belts - tan	1	Pair - lap strap style. 3 point fitting
	SJ8087/A	Rear seat belts - black	1	Pair - lap strap style. 3 point fitting
	SJ8087/E	Rear seat belts - grey	1	Pair - lap strap style. 3 point fitting
	SJ8087/G	Rear seat belts - tan	1	Pair - lap strap style. 3 point fitting

Trim kits, carpets, door panels, seat covers and sunvisors available on special order

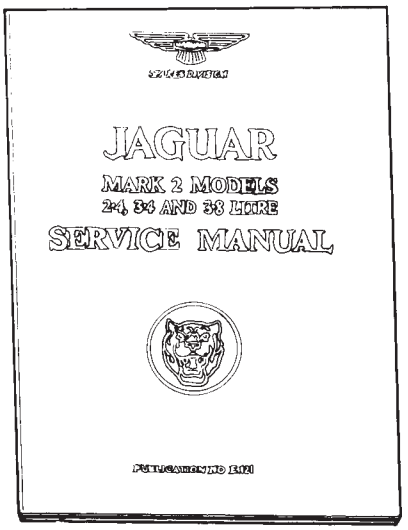
SJ8090/1	Headling kit with sun visors grey	1	Early type with 5 loops. For other colours please ask
SJ8090	Headling kit with sun visors grey	1	Late type with 6 loops. For other colours please ask
SJ8168	Front seat cushion foams	2	
SJ8168/1	Pair front seat backrest foams	1	
SJ8169	Rear seat cushion foams	1	
SJ8170	Rear seat backrest foams	1	





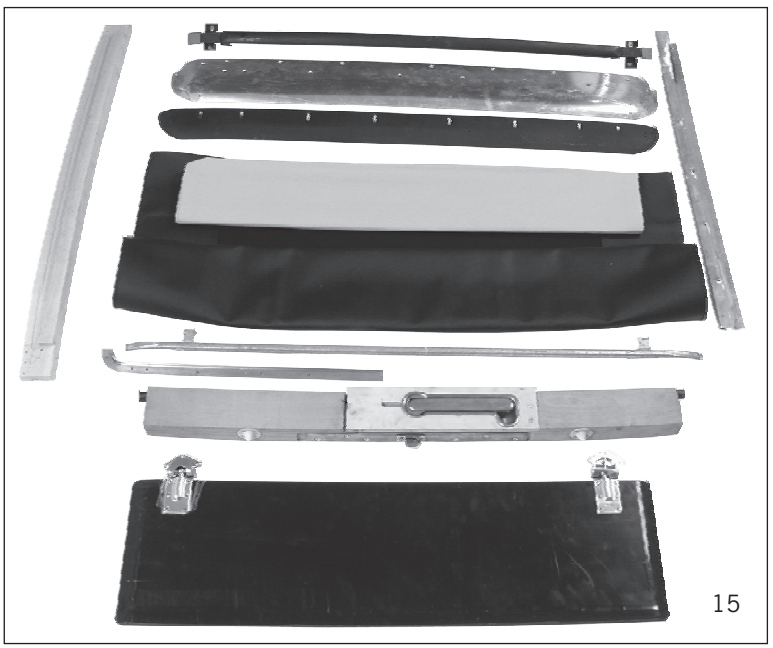
12

12



13

14


15

© SC Parts Group Ltd

No	Part No	Description	Qty	Notes
1	SJ865	Pliers	1	Not as original
2	SJ886	Tyre pressure gauge	1	Not as original
3	SJ864	Feeler gauge	1	Original
3	SJ0164	Feeler gauge	1	Not as original
4	SJ866	Extractor for tyre valve	1	Brass
5	SJ868	Tommy bar	1	As original
6	SJ869	Open ended spanner - 9/16" x 5/8" AF	1	Not as original
7	SJ887	Open ended spanner - 11/32" x 3/8" AF	1	Not as original
8	SJ870	Valve timing gauge	1	Not as Original
8	SJ870/ORG	Valve timing gauge	1	As Original
9	SC368	Champion spark plug	6	3.4/340/3.8.
9	SC367	Champion spark plug	6	2.4/240
	SJ884	Wheel brace	1	Jaguar supersession. Not original
10	SJ888	Dunlop bleeder tin and tube	1	
10	SJ889	Repro bleeder tin and tube	1	
	SC182	'Thor' hammer	1	
	SJ3167	Spanner for continental spinners	1	Brass
	SJ3167/SP2	Spanner for two eared spinners	1	23 mm wood
	SJ875	Jack	1	Period type
	SJ893	Ratchet for jack handle	1	
	SJ601	Chassis plate - unstamped	1	See note 1
11	SC1496	Corgi Stirling Moss set (1:43)	1	
12	SJ116	Parts book - 3.4, 3.8 and 340	1	Soft cover. See chapter 21.26 for further information
12	SJ6659	Parts book - 2.4/240	1	Soft cover. See chapter 21.26 for further information
13	SJ104	Workshop manual - 2.4, 3.4 and 3.8	1	Soft cover. See chapter 21.26 for further information
14	SJ134	Owners' handbook for 3.8	1	Soft cover. See chapter 21.26 for further information
15	480242	Sun roof kit, black - complete kit With detailed fitting instructions.	1	Sizes: 90 x 80 cms
	SJ145	Jaguar Mk 2 saloon in blue (1.43)	1	
	SC1405/2	Austin Healey 3000 in ivory/black (1:43)	1	
	SC1406	Austin Healey 3000 in red (1:43)	1	
	SC1407/1	Austin Healey 3000 in yellow/black (1:43)	1	
	SJ118	Jaguar V12 2+2 in white	1	Pottery model approx 15" long
	SJ119	Jaguar V12 2+2 in green	1	Pottery model approx 15" long
	SJ120	Jaguar V12 2+2 in black	1	Pottery model approx 15" long
	SC1442	Austin Healey wild sage	1	Pottery model approx 15" long
	SC1444	Austin Healey 3000 BJ8 in dark green	1	Pottery model approx 15" long
	SC1446	Austin Healey 3000 BJ8 in black	1	Pottery model approx 15" long
	SJ129	Jaguar MK 2 saloon (1:57)	1	Silver model on wooden plinth
	SJ130	Jaguar 'E' Type fixed head coupe (1.57)	1	Silver model on wooden plinth
	SJ131	Jaguar 'E' Type roadster (1:57)	1	Silver model on wooden plinth
	SJ138	Jaguar XK 120 (1:57)	1	Silver model on wooden plinth
	SC1400	Austin Healey 100 (1:57)	1	Silver model on wooden plinth
	SC1401	Austin Healey 3000 (1:57)	1	Silver model on wooden plinth

Notes:
1. We can offer a stamping service for chassis plates but we would require the original plate which we would have to retain.

1 Hepolite Piston, 3.4 engine, compression ratio: 8:1, 4-ring piston, standard bore size: 3.267”
202530 standard
207291 +0.020”
202531 +0.030”
201882 +0.040”

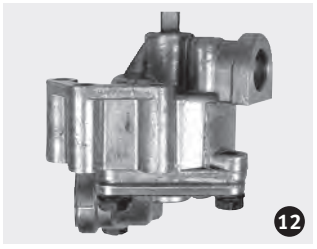
2 Piston set, 3.4 engine, compression ratio: 9:1, 3-ring piston, standard bore size: 3.267” - XK150S specification
355103 standard
355104 +0.020”

3 Hepolite Piston, 3.8 engine, compression ratio: 8:1, 3-ring piston, standard bore size: 3.425”
202532 standard
202533 +0.020”
202534 +0.030”
202535 +0.040”

4 Hepolite Piston, 3.8 engine, compression ratio: 9:1, 3-ring piston, standard bore size: 3.425”
202536 standard
202537 +0.020”

5 Forged aluminium pistons for raod, competition and full race engines. Supplied complete with piston rings and gudeon pins. We recommend to use our Composite cylinder head gasket.
244258 3.8 engine
3-ring piston, bore size: 3.4646”

6 317769 Con rods made from finest 7075-T6 alloy, then specially forged to built strength and reliability into the rod, complete with bolts. Set of 6. Must be used with piston set 244258 (ill. 5)



7 317596 Harmonic balancer crankshaft.
Ideally for competition use. Supersedes all types

8 Oil seal conversion kit, crankshaft rear.
Please note: crankshaft flange need some modification
337188 Cars with genuine rope seal
337156 Cars less rear rope seal

9 479780 Stud and nut kit main bearing caps
high grade 8470 chrome moly with a tensile strength of 190.000 psi ensure substantial strength and reduce stretching

10 7309 Stud and bearing adhesive, 10 mls fluid

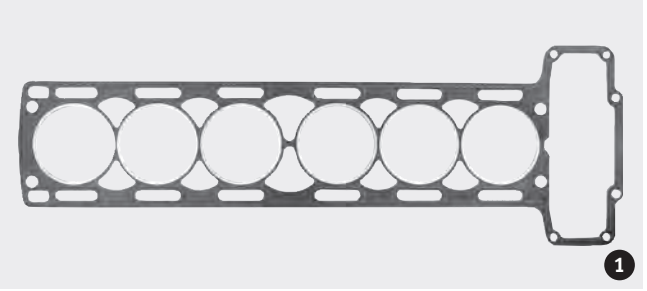
11 5590 Universal sealing Compound, 80 mls tube.
Recommended for the fitting of oil seals

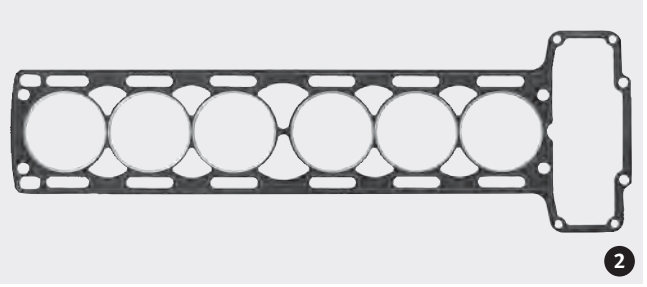
12 Oil pump assemblies
480724 Genuine Jaguar pump
3988 Reproduction pump

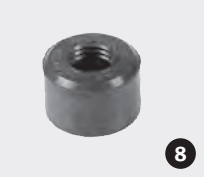
13 3476 Hylomar universal jointing compound,
100 g. tube

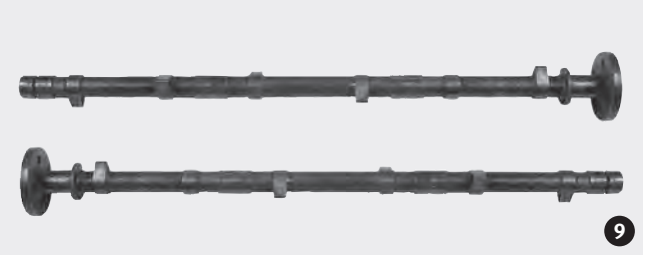
14 355145 Hylomar 'Racing Formula'
high performance jointing compound with increased adhesive properties, ideal for competition use, 75 g. tube

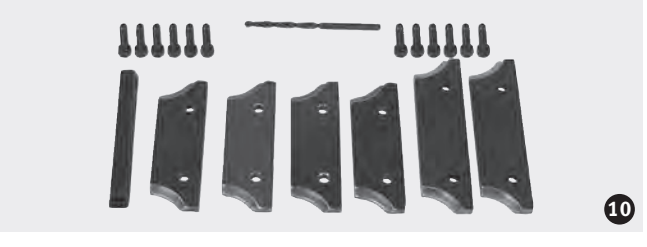
15 19831 Colourtune 500
allows you to see the colour of combustion in your cylinders. The kit includes a special glass topped spark plug, reflective viewing system for difficult plug locations, cleaning supplies and a wall chart with instructions.



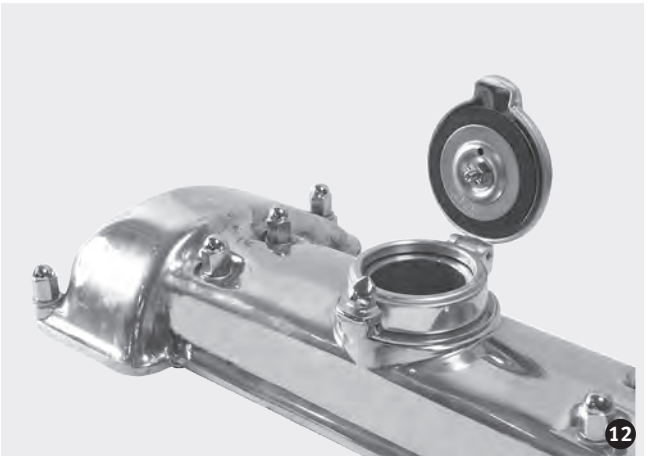








1	213729	Cylinder head gasket 3.4 engines, bore size: 86.20 mms, High quality composite material
2	213728	Cylinder head gasket 3.8 engines, bore size: 88.20 mms, High quality composite material, standard specification
2	318659	Cylinder head gasket 3.8 engines, bore size: 88.20 mms, High quality composite material, full race specification
3	21103	AE Inlet valve 44.5 mms made from 214N stainless steel - 3.4 and 3.8 engines
3	318606	Inlet valve 44.5 mms - reproduction made from 214N stainless steel - 3.4 and 3.8 engines
4	26701	AE Exhaust valve 41.3 mms made from 214N stainless steel - 3.4 and 3.8 engines
4	318604	Exhaust valve 41.3 mms - reproduction made from 214N stainless steel - 3.4 and 3.8 engines
5	207529	Inlet valve 44.5 mms made from 214N stainless steel - 2.4 engines
5	207615	Exhaust valve 36.5 mms made from 214N stainless steel - 2.4 engines
6	213837	Inlet valve guide +0.005" (2nd oversize) Bronze type for lead free applications
6	213838	Exhaust valve guide +0.005" (2nd oversize) Bronze type for lead free applications
7	200395	Valve seat insert inlet, hardened For lead free applications - 3.4 and 3.8 engines
7	216230	Valve seat insert exhaust, hardened For lead free applications - 3.4 and 3.8 engines
8	203584	Valve stem seal inlet valve
9	207089	Camshafts new - supplied in pairs
10	337282	Tappet guide hold down kit incl. UNC tap and driller

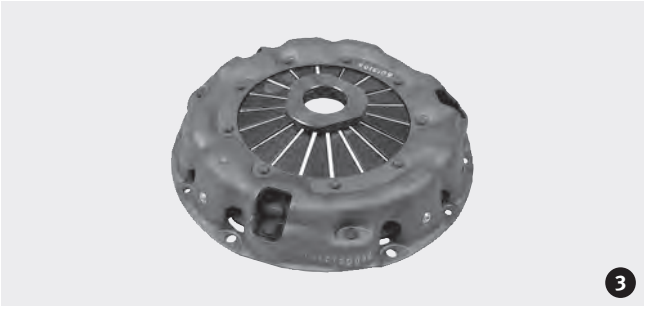


11 **Stud and nut kit cylinder head**
High grade 8470 chrome moly with a tensile lifting brackets strength of 190.000 psi ensure substantial strength and reduce stretching
479777 3.4 and 3.8 engines less lifting brackets
479778 3.4 and 3.8 engines with lifting brackets

12 329671 Oil filler cap quick release, chromed, Monza style

13 15289 Cam lube 250 mls

14 12870 Timing disc camshaft setting



Competition 9.5" clutch
to fit to the original fork mechanism. To fit to earlier cars with 10" diaphragm clutch will require the flywheel to be re-drilled

1 17850 AP Racing Racing clutch plate 'Paddle' type

2 343170 Release bearing roller type

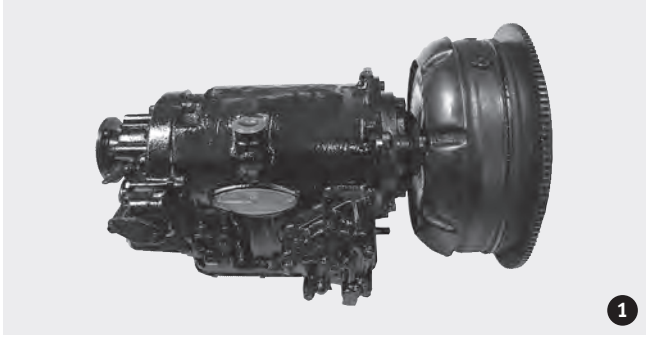
3 1743 Clutch cover, standard specification

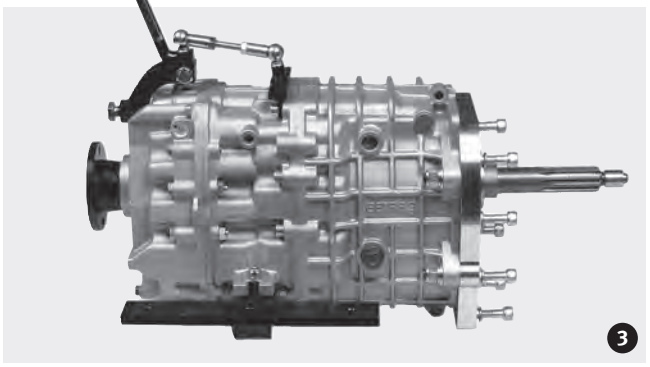
AP Racing sintered 7.25" clutch
specially designed for competition use only, a sintered clutch will take the punishment of full power starts. The compact size gives a improved acceleration and have a far greater torque capability. The clutch is available either as twin or triple plate, with the latter to be used in endurance racing.

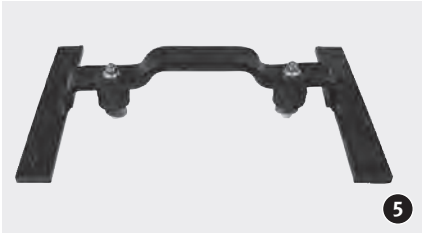
4 318777 Clutch cover - twin plate type
4 343445 Clutch cover - triple plate type

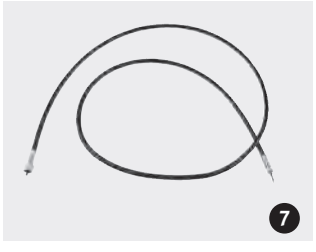
5 17851 Cente plate
Two needed for twin plate cover, three needed for triple plate cover

6 17852 Release bearing, roller type









Automatic gearboxes exchange, including torque converter.

1 315529 DG250

2 317211 BW35 1EG
2 317212 BW35 3EG
2 317213 BW35 5EG
2 317214 BW35 11EG

3 337099 **Getrag** Gearbox 5-speed, reconditioned
Conversion kit with adapter plate and gear lever but without propshaft and clutch. Compatible with your current mechanics.

4 337047 Crossmember with rubber mountings for Getrag 5-speed conversions

5 **Getrag Clutch plate**
318811 for 9.5" clutch
337046 for 10" clutch

6 292725 Propshaft for Getrag 5-speed conversion exchange

7 **Getrag Speedometer cable**
319041 for LHD cars
348010 for RHD cars

8 329080 Castrol Classic Gearbox oil EP90 - 1 litre
Needed quantity for Getrag gearboxes aprrox. 2.3 litre

1 Mitsuba Fuel pump
Dual polarity. Minimum flow approx. 90 litres per hour. Fuel pressure 0.3 bar. Dimensions: 20 x 6 cms. Mitsuba is one of the leading Japanese manufacturer of electronic fuel pumps. Mitsuba pumps are frequently used in rally and race vehicles. In our opinion, the definitely best and most reliable fuel pump. Not suitable for fuel injected engines.
14976 Mitsuba Fuel pump

2 **212850** Mitsuba Fuel filter

3 Fuel filter chrome plated
315876 for 5/16" hose
315875 for 1/4" hose

4 Metall cap
316735 for 1/4" fuel hoses
316736 for 5/16" fuel hose

5 **326109** Rubber cap for 5/16" fuel hoses

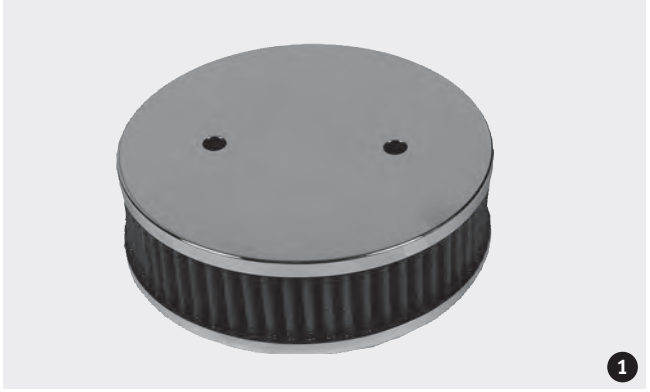
6 Fuel hose, cotton braided, supplied in metres
9098 1/4"
316730 5/16"

7 Fuel hose, stainless steel braided, supplied in metres
316732 1/4"
316733 1/4"

8 Filter King Fuel regulator, glass body
The ideal way to control the flow and pressure of the fuel delivered to the carburettor
15395 85 mm specification
343001 67 mm specification

9 Filter King Fuel regulator, metal body
325363 85 mm specification

no Ill. Filter
327900 for 85mms fuel regulator
355500 for 85mms fuel regulator, with washable strainer
355496 for 67mms fuel regulator

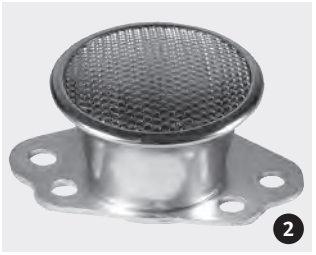


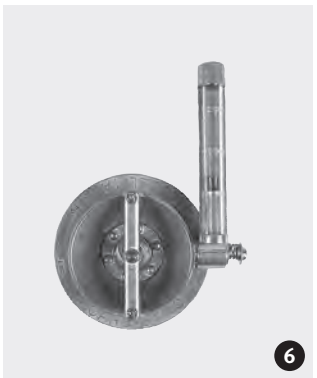
1 K&N air filter
- 4813 for SU-H6, SU-HS6 and SU-HD6 carburettors, round, 45 mms deep
- 311563 for SU-H6, SU-HS6 and SU-HD6 carburettors, round, offset type, 45 mms deep
- 314925 for SU-H6, SU-HS6 and SU-HD6 carburettors, round, 54 mms deep
- 311578 for SU-H6, SU-HS6 and SU-HD6 carburettors, round, 63 mms deep
- 311564 for SU-HIF4, SU-HIF6 carburettors, round, 54 mms deep
- 210472 for SU-HS8 and SU-HD8 carburettors, round, 63 mms deep

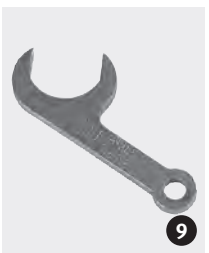
2 SU Air filter
- 215269 for SU-HS6 and SU-HD6 carburettors, round, 45 mms deep, chromed
- 215268 for SU-HD8 carburettors, round, 45 mms deep, chromed

3 Chromed sports air filter
- 2708 for SU-H6, SU-HS6 and SU-HD6 carburettors, round, 25 mms deep
- 319344 for SU-HIF6 carburettors, round, 25 mms deep
- 2706 for SU-HD8 carburettors, round, 25 mms deep

4 210700 K&N Crank case breather filter external inlet pipe for 5/8” hose, diameter: 51 mms, total height: 38 mms







Ram pipe for 1.3/4" SU-H6 and HS6 carburettors.
Alloy, no gauze

1 **294256** 1.4" deep
2 **206481** 1.5" deep
3 **356195** 2.75" deep
4 **356200** 2.95" deep

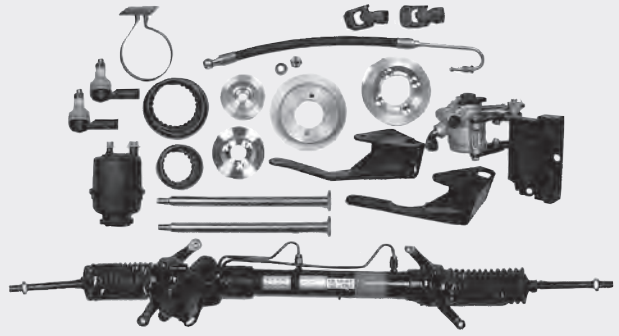
5 Ram pipes
CNC machined alloy flanges with low height for airflow optimizing on all SU carburettors. Caused by the special CAD design of these ram pipes airflow will decrease about +5.8% and power will rise upto 3 bhp more.
356264 for SU-HS6 carburettors

6 **19729** Carburettor balancer, alloy die cast type

7 **25749** Carburettor balancer, plastic type

8 **20661** Tool kit for SU carburettors

9 **1419** Spanner for jet adjusting at SU carburettors



1

2

3

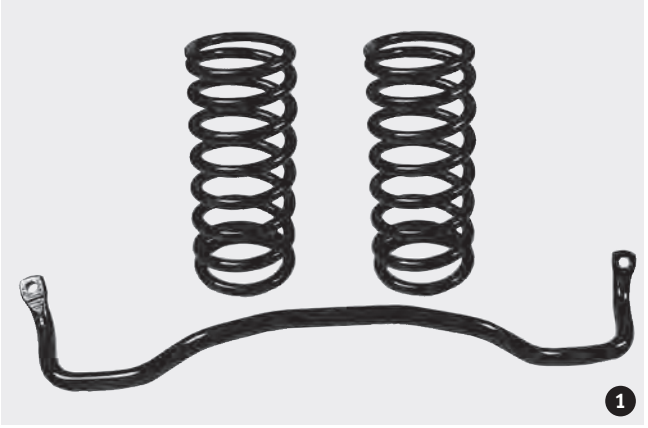
Our power steering conversion kits are ready to bolt on. They contain a reconditioned steering rack and all needed brackets and fittings. An alternator or dynamo is not included and has to be ordered separately.

1 **Power steering conversion kit for use with original dynamo**
319202 Mark II LHD - 3.4, 340 and 3.8
319203 Mark II RHD - 3.4, 340 and 3.8

1 **Power steering conversion kit for alternator conversion**
319205 Mark II LHD - 3.4, 340 and 3.8
319204 Mark II RHD - 3.4, 340 and 3.8

2 **Power steering conversion kit for use with original dynamo**
347787 Mark II LHD - 2.4 and 240
347788 Mark II RHD - 2.4 and 240

319206 Alternator reconditioned, outright.
Use with conversion sets 319204 and 319205



1 348950 Anti-roll bar kit front
complete with uprated coil springs and fitting kit

Polyurethane bushes give improved suspension location with a greater wear resistance compared to their rubber equivalents. They are naturally self-lubricating. A worthwhile addition to any car, the polyethylene bushes are supplied individually, with a steel sleeve where necessary.

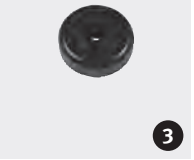
2 317876 Polyurethane bush
anti roll bar link and engine mount
3 327235 Polyurethane bush
anti roll bar mounting 13/16”
4 317865 Polyurethane bush
with inner sleeve, front lower wishbone
5 317867 Polyurethane bush
with inner sleeve, front upper wishbone
no Ill. 312158 Lubricant for polyurethane bushes, 10 g. tube

6 **Gaz shock absorbers - a real leap forward in performance**
suspension. A new range of fully adjustable competition and fast road shock absorbers and suspension kits for the discerning driver.
Flexibility: Easy 36 point rotary adjustment providing the facility for fine tuning without the need to remove the shock absorber from the car. Revolutionary: Double lip seal plus a further stem seal on the piston rod. Produces a shock absorber with unrivalled performance characteristics for both the road and track. Drivability: Employing our complete understanding of every aspect of damping technology we believe that Gaz shock absorbers strike the ultimate balance between comfort and performance road holding. Reliability: Every unit is fully tested and dispatched from our factory with an individual dynamometer report. Quality: Made to accredited ISO9002 standard and supplied with a 3 year warranty. Durability: Zinc plated body that resists salt spray and road grime on vehicles where detailing really matters. Availability: A full range of full adjustable shock absorbers and suspension kits for popular models.
349237 Gaz Shock absorber front

7 **The Koni Classic line makes modern shock absorber technol**
ogy available for classic cars and cars from the ‚50s, ‚60s, ‚70s and ‚80s. This range makes our extensive know-how and experience of improving handling and road holding available to owners of classic cars. Classic shock absorbers have the same superior qualities which the red Koni Special and the yellow Koni Sport shock absorbers offer to modern cars. Your classic car will run so smoothly that you won‘t recognise it. Koni Classic shock absorbers are finished with the traditional black gloss and wing logo used for the very first Koni shock absorbers. Koni Classic provides a unique combination of modern technology combined with traditional looks.
Koni‘s are adjustable, which means that you can influence the behaviour of the car to meet your preferences. It also means that wear can be compensated (however, you will probably never need it). Last but not least; Koni‘s are built to last a lifetime. Once you bought a set of Koni‘s for your car, the usually will outlive it.
With a comprehensive range of over 2500 types of shock absorbers and suspension kits, Koni are recognised as a quality shock absorber specialist, par excellence. From motorcycles ro 100-tonne locomotives. Formula 1 racing cars to heavy earth moving equipment, Koni shock absorbers match each demanding application, perfectly.
212956 Koni Shock absorber front

1 303299 Coil spring conversion rear

2 348951 Anti-roll bar kit rear, complete with all fittings



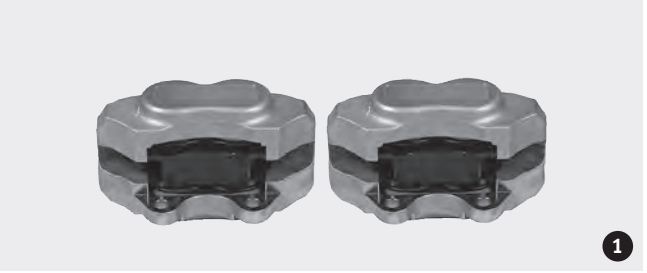
3 317093 Polyurethane bush rear lever arm shock absorber

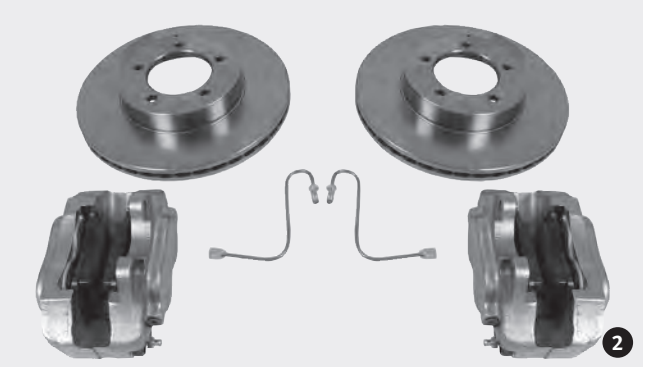
4 **Gaz shock absorbers - a real leap forward in performance** suspension. A new range of fully adjustable competition and fast road shock absorbers and suspension kits for the discerning driver.
Flexibility: Easy 36 point rotary adjustment providing the facility for fine tuning without the need to remove the shock absorber from the car. Revolutionary: Double lip seal plus a further stem seal on the piston rod. Produces a shock absorber with unrivalled performance characteristics for both the road and track. Drivability: Employing our complete understanding of every aspect of damping technology we believe that Gaz shock absorbers strike the ultimate balance between comfort and performance road holding. Reliability: Every unit is fully tested and dispatched from our factory with an individual dynamometer report. Quality: Made to accredited ISO9002 standard and supplied with a 3 year warranty. Durability: Zinc plated body that resists salt spray and road grime on vehicles where detailing really matters. Availability: A full range of full adjustable shock absorbers and suspension kits for popular models.

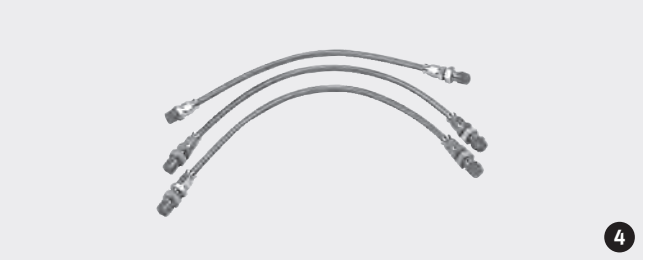
349241 Gaz Shock absorber rear

5 **The Koni Classic line makes modern shock absorber technol** ogy available for classic cars and cars from the ‚50s, ‚60s, ‚70s and ‚80s. This range makes our extensive know-how and experience of improving handling and road holding available to owners of classic cars. Classic shock absorbers have the same superior qualities which the red Koni Special and the yellow Koni Sport shock absorbers offer to modern cars. Your classic car will run so smoothly that you won‘t recognise it. Koni Classic shock absorbers are finished with the traditional black gloss and wing logo used for the very first Koni shock absorbers. Koni Classic provides a unique combination of modern technology combined with traditional looks.
Koni‘s are adjustable, which means that you can influence the behaviour of the car to meet your preferences. It also means that wear can be compensated (however, you will probably never need it). Last but not least; Koni‘s are built to last a lifetime. Once you bought a set of Koni‘s for your car, the usually will outlive it.
With a comprehensive range of over 2500 types of shock absorbers and suspension kits, Koni are recognised as a quality shock absorber specialist, par excellence. From motorcycles ro 100-tonne locomotives. Formula 1 racing cars to heavy earth moving equipment, Koni shock absorbers match each demanding application, perfectly.

213152 Koni Shock absorber rear







1	212843	Brake disc conversion to 4 pot calipers front axle. Use with original brake discs
2	317718	Brake disc conversion to 4 pot calipers with vented discs - front axle
no Ill.	348491	Brake disc front, vented replacement for conversion kit

The Mintex brand is the most famous when it comes to motorsport. Through intense Research and Development Mintex materials cater not only for Original Equipment and Aftermarket needs but at the other extreme for competition purposes. It is from motorsport that the latest family of Mintex materials have been developed. Known as C-Tech, these materials cover a whole spectrum of vehicles from a typical small hot hatchback for normal day to day use, through to a fully race prepared 700 bhp racing machine.
M1144 is the material for fast road use as well as light competition such as karting, hill climb and single seater racing cars. One of the main characteristics of this material is the ability to work from cold, which gives the user the confidence of a standard material on the first application of the brakes. The benefit of M1144 is experienced as the temperature within the brakes starts to increase. M1144 will remain stable and consistent through to 450c where a standard material at this temperature will most certainly start to fade. The bedding in procedure for M1144 is the same as any standard material i.e. steady braking for the first 50 miles, avoiding emergency stops. All M1144 pads are supplied with fully branded C-Tech anti noise shims and a C-Tech sticker.
M1155 is purely designed for competition use and under no circumstances should be used for normal road applications. Applications such as Group A and N rally cars and circuit saloons best suit this material. M1155 has a similar friction level to M1144 but remains consistent to a maximum operating temperature of 550-600c. Like M1144 there are no special bedding in procedures for M1155.

3	209080	Mintex Brake pads front and rear. Identification: square pad
4	312409	Brake hoses Aeroquip type, set with 3 lines. Mark II to 1966, Daimler V8
4	330061	Brake hoses Aeroquip type, set with 3 lines. Mark II from 1966
5	317553	Brake cylinder rear improved type with 40 mms piston. Set of 4
5	317079	Brake cylinder rear improved type with 43 mms piston. Set of 4

1

2

3

1 Wire wheel
Fitment: 52 mms, rim size: 6.0J x 15“, number of spokes: 72, rim inset: 6.35 mms, wheel weight: 11.25 kgs, maximum wheel load: 560 kgs, competition wheel.
216177 Chromed
216178 Painted

2 Wire wheel
Fitment: 52 mms, rim size: 5.5J x 15“, number of spokes: 72, rim inset: 6.35 mms, wheel weight: 11.00 kgs, maximum wheel load: 560 kgs, competition wheel.
216145 Chromed
216088 Painted

3 Wire wheel
Fitment: 52 mms, rim size: 5.0J x 15“, number of spokes: 72, rim inset: 20.60 mms, wheel weight: 9.75 kgs, maximum wheel load: 560 kgs, curly hub wheel.
213167 Chromed
10841 Painted

1 Wire wheel
Fitment: 52 mms, rim size: 6.0J x 15“, number of spokes: 72, rim inset: 7.00 mms, wheel weight: 10.50 kgs, maximum wheel load: 650 kgs.
202157 Chromed
316170 Painted

2 Wire wheel
Fitment: 52 mms, rim size: 5.0J x 15“, number of spokes: 72, rim inset: 18.00 mms, wheel weight: 9.00 kgs, maximum wheel load: 560 kgs.
10842 Chromed
289127 Painted

3 Wire wheel
Fitment: 52 mms, rim size: 6.0J x 16“, number of spokes: 72, rim inset: 6.35 mms, wheel weight: 11.50 kgs, maximum wheel load: 560 kgs. Curly hub wheel.
355068 Chromed

1

2

3

4

5

1 Spinner - continental with Jaguar logo
2603 right hand
2604 left hand

2 Spinner - continental with Daimler logo
213960 right hand
213961 left hand

3 Spinner - continental, plain
328071 right hand
328072 left hand

4 Spinner - 2 eared with Jaguar logo
2598 right hand
2599 left hand

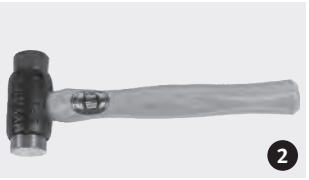
5 Spinner - 2 eared with Daimler logo
207932 right hand
207933 left hand

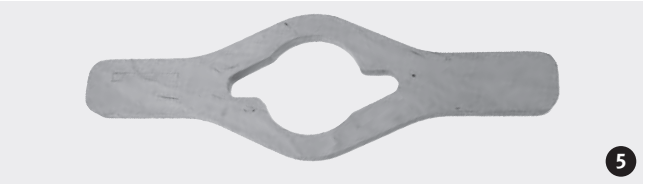
6 Spinner - 2 eared with Rudge Whitworth logo
327276 right hand
327277 left hand

7 Spinner - 3 eared with Jaguar logo
329819 right hand
329818 left hand

8 Spinner - 3 eared with Daimler logo
329816 right hand
329817 left hand

9 Spinner - 3 eared, plain
327283 right hand
327284 left hand





1	7339	Wire wheel brush
2	878	Hammer, copper/hide, weight: 1000g
3	2183	Hammer, lead alloy, weight: 400g
4	201552	Continental spanner, for 52 mms continental spinners, brass
5	316391	Wooden spinner saver for 52 mms two eared spinners, 25 mms Multi-plex
6	319163	Large spanner, for 52 mms two eared spinners
7	328017	Fertan Wheel cleaner for chromed wire wheels, 1 litre
8	336420	Concours Wheel cleaner kit recommended for chromed wire wheels, 1 litre. Kit inludes cleaner, finisher and special brush.
9	11321	Spoke wrench

10

10 FIX40 Complete assortment in handy aluminium suitcase

FIX40 - the shiny way to beatiful rims. FIX40 finish with broken fingertips, toothbrushes and further „innovative“ aids. There are suitable FIX40-brushes for all claims to cleaning rims and rim care of classic cars. Put the brush simply into an battery drive, an electronically adjustable drill or in the compressed air drive. With present methods you won‘t have been able to clean fixed spoke rims thoroughly. And don´t mention the time needed! Here you will find the best suitable brushes for wire wheels. FIX40-Premium, our complete assortment satisfies the highest claims. With this full equipment in a handy suitcase of aluminium almost no more wishes remain open.

Detailed product description of the single parts you will find on following side.

355284 Content: 2 pair of horse hair brushes, 1 pair synthetic brushes, 3 brushes from microfibre, 1 end-brush, 1 lit. Fertan rim-cleaner, 1 accumulator drive (METABO powerGrip) including 2 accumulators and 1 charger. 220 volt operations only.

355285 FIX40 Complete assortment in handy aluminium suitcase. Content: 2 pair of horse hair brushes, 1 pair synthetic brushes, 3 brushes from microfibre, 1 end-brush, 1 lit. Fertan rim-cleaner. No power grip included.

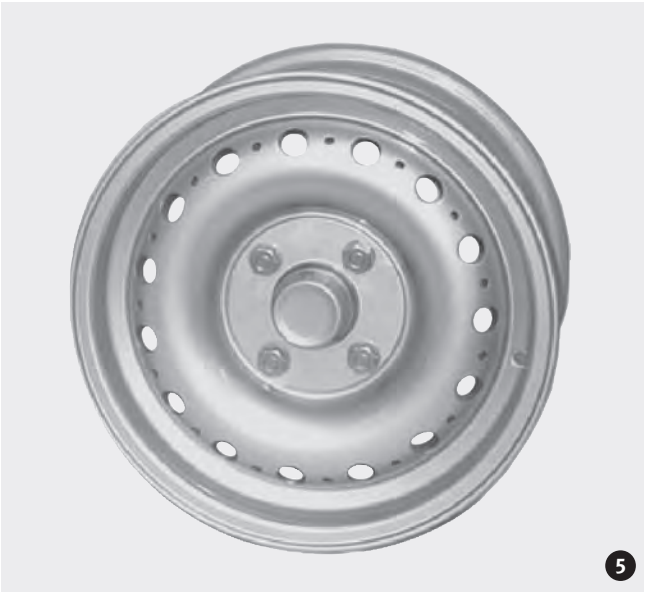
11 FIX40 Horse hair brushes
This set is base equipment to every wheel care. It consists of 2 horse hair brushes. One in conical form and other in cylindrical form. Cylindrical brush has 70 mm of diameter and is suitable for all openings which are larger than approx. 20 mm. This brush takes a lot of water.
Conical brush works on cavities up to 15 mm. The cleaning performance becomes the higher the shorter the bristles. Applies to both brushes: It needs no pressure at all. The thread formed like coil of the bristles pulls the brushes in and drives out during the reverse rotation easily. Synthetic material at bottom and rubber coating at top protects from damages.
355280 supplied in pairs

12 FIX40 Synthetic brushes
Brush design corresponds to the description of horse hair brushes. Bristles from synthetic don't include water and dirt into himself and therefore they can be cleaned easily with water. Visual cleaning control shows degree of soluble faulting also in not visible areas. The conically formed brush particularly is estimated by users because of the excellent cleaning performance.
These brushes are thought for obstinate faultings not however at sensitive or damaged surfaces. (f.e.: An intact chrome spoke isn't sensitive in this sense, a flake in the chrome is already a damage).
355281 supplied in pairs

13 FIX40 Brushes from microfibre
Comes complete with a metal pin which can be changed from brush to brush. These brushes helps with drying surfaces, applying polish liquids, polishing to the FIX40-shining, cleaning chrome strokes and emblems.
355282 set of five

14 FIX40 End brush
A special cleaning brush with long bristles to reach deep-seated and narrow areas; also valves, screwing margins.
355283 set of three

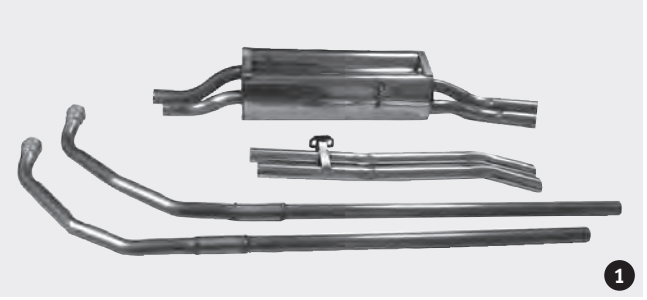
4

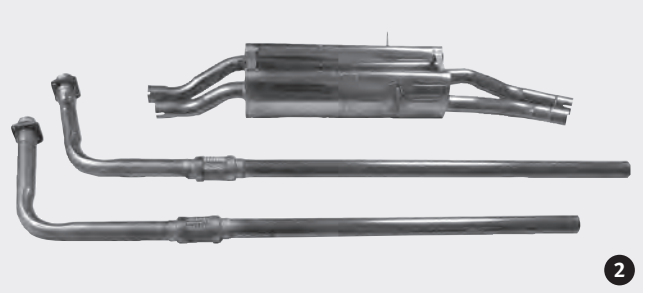


5

Alloy wheel, silver painted
Our 'D' style wheels are a finely detailed re-creation of Jaguars famous racing wheel as fitted to 'D' Types and early Lightweight 'E's. Manufactured from our own tooling, the wheels are one-piece, die cast in aluminium, machined using the latest CNC equipment and after pressure testing the wheel s are finished in silver powder coat with clear lacquer to give a robust and long lasting finish.
Please check clearance between tyres and wheel arches before fitting. If necessary the wheel arches need some modification

4	336884	rim size: 6.0 x 15", 52 mms centre lock type, wheel weight: 10.5 kgs
4	355056	rim size: 7.0 x 15", 52 mms centre lock type, wheel weight: 11.0 kgs
5	355385	rim size: 6.0J x 15", bolt-on fitment. Including wheel nuts and centre cap, wheel weight: 10.5 kgs
5	355386	rim size: 7.0J x 15", bolt-on fitment. Including wheel nuts and centre cap, wheel weight: 11.0 kgs





Finest quality exhaust systems manufactured by one of Europe's leading manufacturers of stainless steel automotive components. Our products include standard and high performance exhaust systems for classic and modern cars. Each product carry a lifetime guarantee - reflecting the confidence that we have in our consistent built quality. Using only the finest austenitic and ferritic stainless steels and employing the latest in CNC mandrel and empty tube bending, measuring and inspection equipment, means increasingly high levels of product quality.
Big Bore systems are designed for optimum performance and improved BHP with a sporty exhaust note. Standard systems provide efficient gas flow with a distinctive exhaust tone.

1	207210	Exhaust system stainless steel 3.4, 340 and 3.8 (early models to 1959)
1	207209	Exhaust system stainless steel 3.4, 340 and 3.8 (late models 1959 on)
1	207447	Exhaust system stainless steel, single silencer type 2.4 (early models) - downpipe with cup fitting
1	207448	Exhaust system stainless steel, single silencer type 2.4 (late models) - downpipe with flange fitting
1	207216	Exhaust system stainless steel 240
2	207213	Exhaust system stainless steel, straight thru type 3.4, 340 and 3.8
2	355181	Exhaust system stainless steel, straight thru 2" big bore type 3.4, 340 and 3.8
3	216185	Tubular manifold stainless steel, complete with adaptor pipes 3.4, 340 and 3.8
4	316141	Silencer stainless steel, straight thru 2" big bore type - use together with tubular manifold 216185 3.4, 340 and 3.8
5	329423	Copper paste 100 g. tube
6	317127	Exhaust thermal wrap roll with 10 meters, 50 mms wide

1

2

3

4

5

6

7

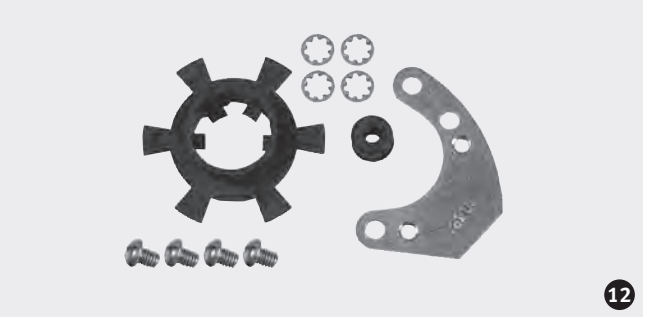
8

9

10

1	206265	Mallory Distributor dual point specification, for 6 cylinder engines
2	313422	Mallory Distributor cap for 6 cylinder engines
3	313423	Mallory Rotor arm for 6 cylinder engines
		Mallory Contact set for 6 cylinder engines (2 per car).
4	210805	Standard specification with 22 oz.
4	313424	Heavy duty version with 38 oz.
5	313425	Mallory Condenser for 6 cylinder engines
6	8088	High performance ignition lead heavy duty, copper in silicone type, supplied per metre
7		Spark plug caps, 90° angled - bakelite type
	480834	original Champion
8	204836	Champion Spark plug 3.4 and 3.8 engines.
9	12041	NGK Spark plug 3.4 and 3.8 engines.
10	204835	Champion Spark plug 2.4 engines

11



12

13

The Lumenition Optronic Ignition Systems are well known as being among the finest after market electronic ignition systems available. The Lumenition Optronic Ignition is an electronic ignition conversion principally for cars fitted with mechanical distributors using contact set and condenser. There are only three components, very compact and simple to fit. First the optical switch, this contains a light emitting diode (LED) which sits on the switch bracket opposite a matching silicon photo transistor which receives or „sees" the infra red beam. Secondly, the interrupter called a chopper which is fitted over the cam, rotates interrupting the beam of light causing a pulse. It has one bade for each cylinder of the engine. Thirdly a power module receives this pulse via its internal electronic device which switches the ignition coil on hand off. The coil produces a high tension spark when switched off and is recharged when switched on. The installation can be carried out in most cases in less than an hour, a little longer with distributors that have the advance mechanism over the top of the original contact set. The advantage of the Lumenition Optronic system is that it contains no wearing parts, requires no adjustment or maintenance during service and once ignition timing is set it will remain permanently in tune. The engine will run better, more economically through improved efficiency, last longer and start better. Lumenition Optronic Ignition is suitable for vehicles with or without ballast resistor systems and/or voltage triggered tachometers. For positive and negative earthed cars.

11 313606 Lumenition Optronic power module for Lucas distributors 1

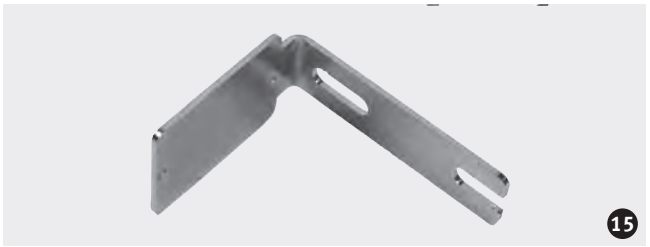
12 313608 Lumenition Optronic distributor fitting kit for Lucas 22D, 23D and 25D distributors

12 318870 Lumenition Optronic distributor fitting kit for Lucas DM6 and DMBZ6A distributors

Lumenition Performance Ignition Systems take you beyond standard systems. This kit contains: A high performance power module, an optical switch, a high energy ignition coil, and all necessary mounting brackets, screws, waterproof connector assembly, ignition lead, cable tidy, adaptors and rubber boots, and a Lumenition pin tool. The Microcircuit control of the coil current gives optimum performance across speed and voltage range, ensuring constant maximum spark energy at coil.

13 313607 Lumenition Optronic performance ignition system for Lucas distributors

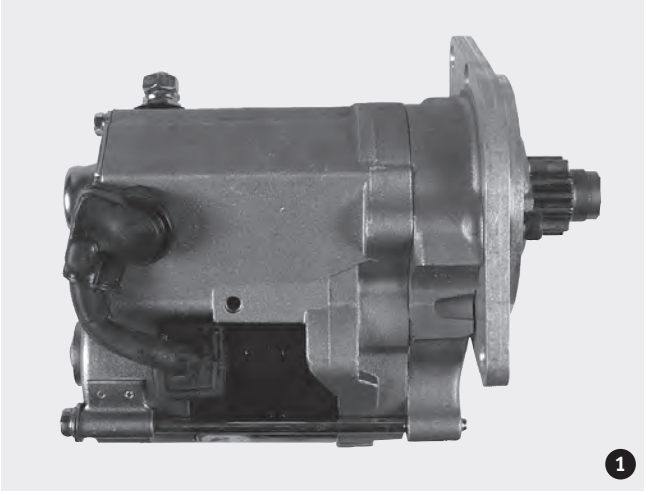
14


15

16

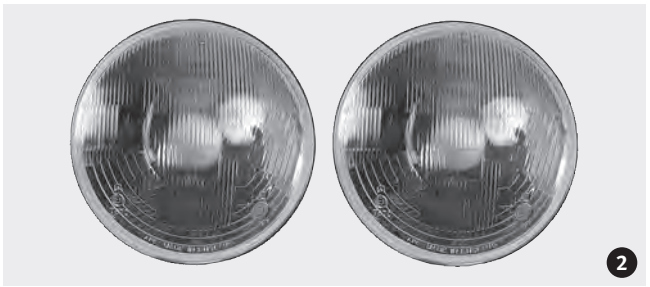
17

14	313678	Lumenition Engine rev. limiter for 6 and 8 cylinder models, adjustable. For negative earth cars only
15	320309	Lumenition Mounting bracket use with optronic power module and engine rev. limiter
16	320587	Lumenition Magnetronic ignition module for Lucas 25D6 distributor. For negative earth cars only
17	2422	Lucas High performance ignition coil spade terminal. Approx. 2.8 ohms primary resistance



Our modern gear reduction, high torque starter motors are specially developed for classic cars. They use a powerful 1.5 kw motor running through a reduction gear box, turning the engine over faster, more powerfully and for longer. No more worries on the start line when the engine is hot. All starter motors are a replacement for the original unit.

1	206226	High performance starter motor Gear diameter: 39 mms, number of teeth: 11. Please note: Flywheel ring gear must have 104 teeth.
2	336402	Right angle power adaptor
3	336404	Adapter for cold start
4	336403	Connector for solenoid
no Ill.	336405	Nut with shakeproof washer to fix the starter motor studs
5	336927	Alternator conversion kit include alternator, bracket, pulley, fan belt and hardware.This kit will not fit power steering equipped cars



1 Halogen headlamp conversion kits
- 5219 no pilot - LHD
- 14345 with pilot - LHD
- 938 no pilot - RHD
- 15564 with pilot - RHD

2 Lucas Halogen headlamp conversion kits
- 316422 no pilot - LHD
- 200577 with pilot - LHD
- 283616 no pilot - RHD
- 283617 with pilot - RHD

3 Halogen headlamp - replacement type with flat lens
- 316874 no pilot - LHD
- 316706 with pilot - LHD

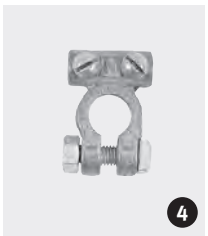
4 Halogen bulbs
- 2876 H4 - 60/55 watt, P43t base, clear bulb surface
- 323060 H4 - 60/55 watt, P43t base, clear Xenon bulb surface
- 339258 H4 - 60/55 watt, P43t base, blue Xenon bulb surface
- 214422 H4 - 100/80 watt, P43t base, clear bulb surface

5 214046 Lucas Spot lamp 5.3/4”
5 214047 Lucas Fog lamp 5.3/4”

6 Bulbs - 48 watt
- 317711 for spot lamp 214046
- 209894 for fog lamp 214047

7 209893 Fog lamp - the original ‘Fogranger’ with 5.3/4” diameter

8 287383 Lucas Hazard warning kit for positive and negative earthed cars, complete with fitting instructions



Batteries in the original, black Lucas look, supplied dry-charged. Available on mail order to your door.

1 19592 Battery 12 V, 58 AH, positive earth cars
1 316381 Battery 12 V, 58 AH, negative earth cars

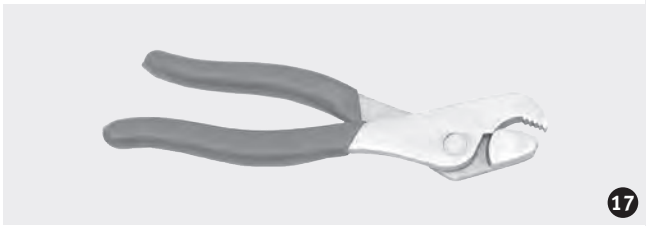
2 327890 Battery acid 1 litre. Specifications: 38% sulfuric acid, density: 1.280 s.g.

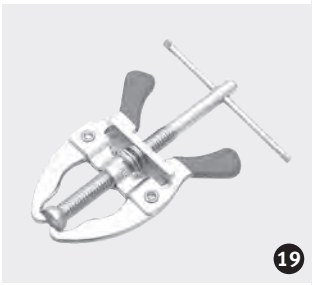
3 343415 Battery acid mat neutralizes battery acid 1

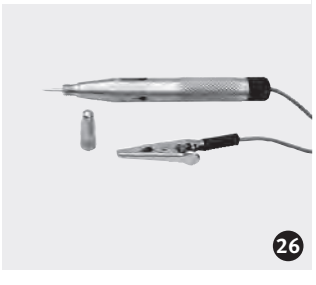
4 Battery terminals
13728 Negative pole
13729 Positive pole

5 479870 Battery terminals - speed power type. Red and blue, for quick, changing of battery without any tool - supplied in pairs

6	479848	Terminal protectors red and green, prevent oxidation - supplied in pairs
7	216298	Battery terminal grease 100 g tube
8	318072	Battery master switch with knob and by-pass fuse
9	289327	Battery master switch Removeable key type
10	14412	Battery master switch Removeable key type, legal for FIA events
11	19119	Key for battery switches 289327 and 14412
12	Brush for battery terminals	
	479850	Metal case, nickel plated
	479851	Metal case, C.E.D. coated
13	479852	Battery post and terminal cleaner good professional quality
14	479858	Brush for battery side terminals
15	479859	Brush 3-way, for batterie terminal cleaning







16 **479853** Pliers for spreading and reaming of battery terminals

17 **479854** Pliers for batterie nuts, angled

18 **479856** Lifter batterie terminal, forged

19 **479855** Lifter batterie terminal, steel

20 **479857** Pipette to transfer fluids to batteries

21 **479860** Hydrometer with thermometer assembly. Special tool for checking battery accid

22 **479861** Hydrometer. Special tool for checking battery accid

23 **479862** Hydrometer. Small tool for the underway battery accid check

24 **479863** Battery tester easy diagnostic for batteries

25 **479866** Testing Tool for circuit and spark plugs. Multible tool for diagnostics on electricity and ignition

26 Circuit testing lamps
479867 Brass plated
479868 Nickel plated

27

28

29

30

27 Battery charger Multi XS 800
Features
Three Step Fully Automatic (IUoUp).
Charges lead-acid batteries (Wet, MF, GEL and AGM) from small 1.2 Ah to big 120 Ah.
Maintenance pulse charging.
Increased battery life and performance.
Charges even drained batteries.
Pulse recover of lightly sulphated batteries.
A unique charging selection for low current mode, power mode and winter/AGM batteries mode.
Low ripple voltage (<50mV).
High efficiency: 85%
Delivered with two interchangeable connection sets, one with clamps, and one with eyelet terminals.
Compact design with mounting brackets.
2 year warranty against manufacturing defects.
Safety features
Safe to use with sensitive electronics.
Sparkfree.
Short circuit and reverse polarity protected.
Double isolated.
Water resistant, outdoor use.
Progressive temperature protection.
Tested by SEMKO AB, in conformity with the following standards:
EN 60335-29, EN 55014-1, EN 55014-2, EN 61000-3-2, EN 61000-3-3, EN 60555-2.

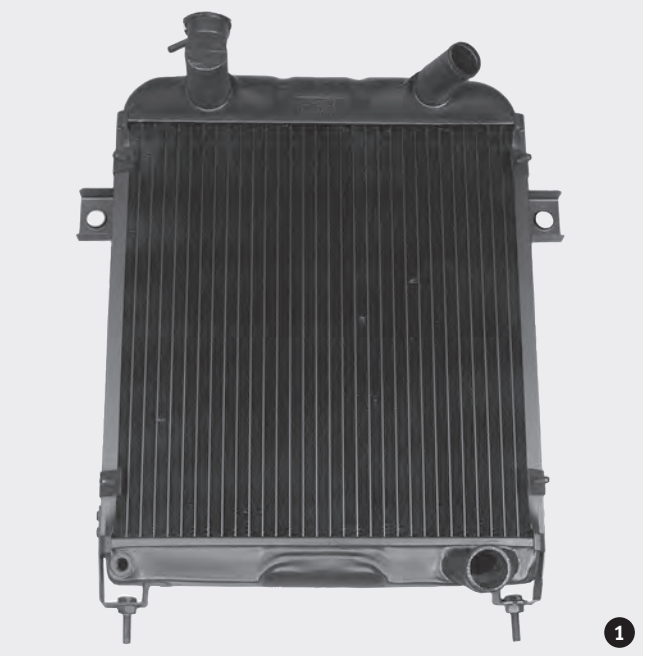
479841 Battery charger for 12 volt batteries up to 120 AH

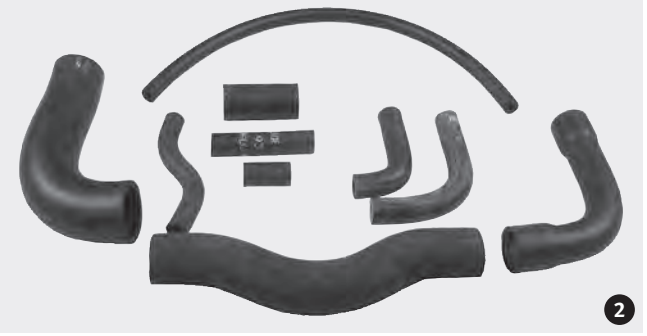
28 Battery charger “accu jogger”
Suitable for all vehicle types: cars, motorbikes, boats, caravans, etc... Unique testing facility alllowing ‚easy check‘ on battery capability and condition. L.E.D. monitoring display system and battery status display. Permanent unsupervised use. Polarity warning signal. Dimensions: 12 x 6 x 3 cms easy storage. Charges every 6 and 12 Volt battery with a minimum of 13.2 Volts input and can go up to a maximum of 13.8 Volts.
Total weight 325 g.

320663 Battery charger “accu jogger” - automatically recharges used battery cells

29 **306992** Battery charger for 12/24 V batteries - effective charging current 15.5 amps

30 Booster cable for batteries
311633 standard version max. 100 amps
349110 heavy duty version max. 400 amps



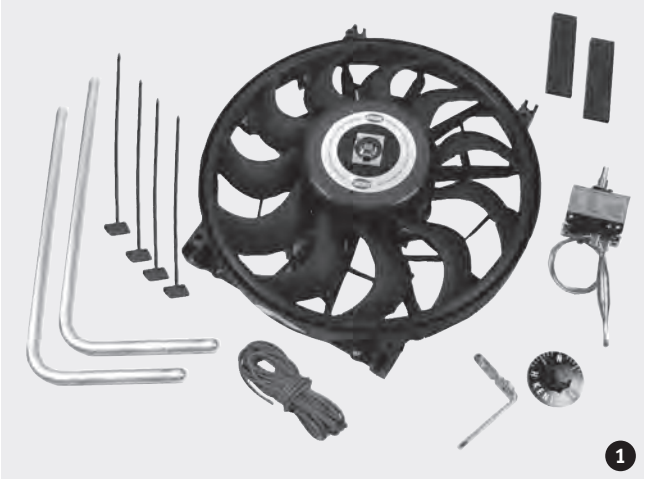


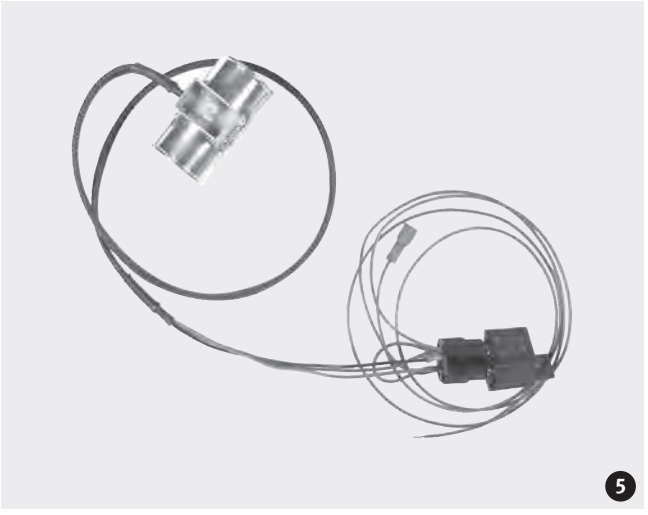
1	316018	Radiator high performance type Manual only
no ill.	24232	Radiator alloy, high performance type Manual only
no ill.	480835	Radiator alloy, high performance type Automatic only

Kevlar hose kits. Reinforced with an integral band of Kevlar these hoses offer durability and reliability for competition use. Kits includes heater hoses.

2	318018	Hose kit 3.4 and 3.8
2	213082	Hose kit 340
2	26139	Hose kit 2.4
2	26138	Hose kit 240

3	303509	Water wetter - super coolant Doubles the wetting ability of water. Improves heat transfer Reduces cylinder head teperature Reduces rust, corrosion and electrolysis Cleans and lubricates water pump seals can be used with all antifreeze/coolants Improves the ability of coolant to wet heat transfer surfaces by 50%. This provides significantly better coolant contact in the cylinder head and can reduce coolant and head temperature by as much as 6.5°C. Can be used with 100% water in racing but does not protect magnesium or alter freezing point. 355 mls bottle



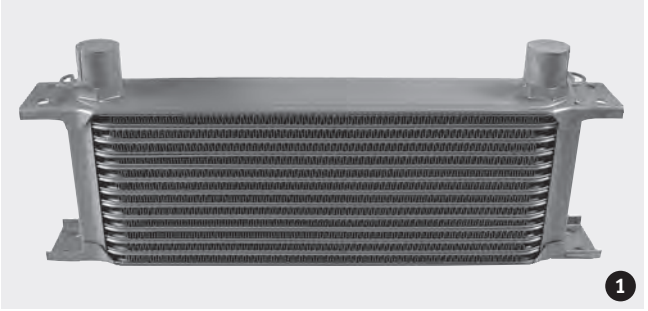


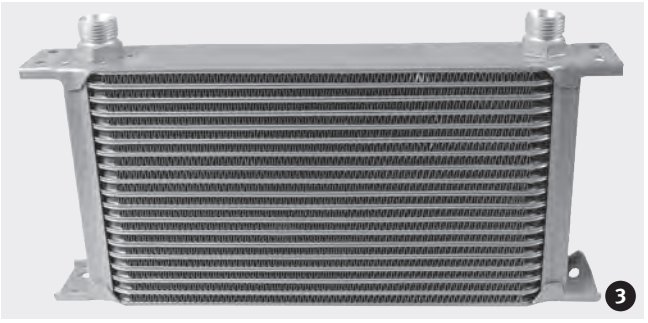
Kenlowe electric fan kits are a replacement for the standard mechanical fan. Fitting a Kenlowe fan will reduce the engine warm up time, prevent excessive cooling and allow the engine to operate closer to its optimum running temperature. Removal of the standard fan will help to reduce engine noise.

1	315559	Kenlowe Fan kit with thermostatic switch. Technical data: Single fan, diameter 330 mms, installation depth: 66 mms, air flow rate: 2074 m3/h. Fitted between grille and radiator
2	210720	Kenlowe Fan kit no thermostatic control. Technical data: Single fan, diameter 330 mms, installation depth: 66 mms, air flow rate: 2074 m3/h. Fitted between grille and radiator
3	202250	Kenlowe Thermostatic switch with sender
4	4734	Kenlowe Manual over-ride switch complete with warning light and fitting kit
no Ill.	12193	Kenlowe Gasket for thermostic switch sender
no Ill.	339434	Kenlowe Mounting kit for single fan
no Ill.	15199	Kenlowe Fan motor fits to all Kenlowe fan kits

5 **Neat thermo switch fits neatly in top radiator hose to activate** cooling fans as necessary. Complete kit with poured in electronic, included loom, clips, cable straps and relay. Fully adjustable with a potentiometer. Very simple installation. Negative earth only!

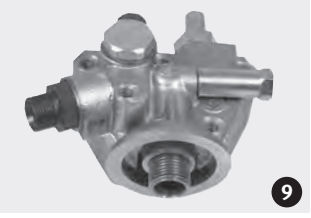
336473	Fan thermo switch kit for 32 mms radiator hoses
336474	Fan thermo switch kit for 35 mms radiator hoses
325029	Fan thermo switch kit for 38 mms radiator hoses





1	316185	Oil cooler with 5/8” BSP unions, 13 rows, sizes: 33 x 13 x 5.5 cms
2	14993	Oil cooler with 5/8” BSP unions, 16 rows, sizes: 33 x 14 x 5.5 cms
3	317969	Oil cooler with 5/8” BSP unions, 19 rows, sizes: 33 x 14.5 x 5.5 cms
4	14979	Oil stat 5/8” - push on fittings
5	13443	Oil stat 5/8” - screw fittings

OIL COOLER AND OIL COLLER KITS



6 317960 Oil cooler kit with rubber hoses.
For use with the original oil filter head

7 317966 Oil cooler kit with steel braided hoses.
For use with the original oil filter head

8 286615 Oil cooler kit with steel braided hoses and thermostatic controlled. For use with the original oil filter head

9 317908 Oil filter adapter for spin on conversion.
Replacement for the genuine filter head

10 329275 Oil filter adaptor for spin on conversion.
Use with genuine filter head

11 Oil filter spin on type
22928 for oil filter adapter 317908 reproduction in OE quality
19802 Unipart, for oil filter adapter Original Unipart
213148 Jaguar, for oil filter adapter Original Jaguar

12 931 Oil filter spin on type
for oil filter adapter 329275

1 Irvin sheepskin flying jacket
The original Royal Air Force IRVIN sheepskin flying jacket. There is only one true IRVIN and this is it. Manufactured under exclusive license from the WW II manufacturer. Each jacket has the official IRVIN label. Specification Sheepskin: Top quality, supple sheepskin with long rugged wool, specially prepared for IRVIN flying jackets. Colour: Brown Sheepskin with brown cowhide bindings. Inside colour is “Warm Honey”. Sheepskin is a natural material, and some colour variations may be expected. Seams: All seams are overlock stitched and bound with soft cowhide. Pockets: Leslie IRVIN’s design did not include pockets. We can supply you a jacket to the original specification, with no pockets, or with two side entry pockets as shown. Fittings: Zips (1 front, 2 sleeve) have duty brass. Belt buckle: Cast brass with IRVIN logo. Under arm ventilators: Enamelled brass. Sizes: 42” to 50” English chest, with the option of regular or long fit. Custom made sizes to special order. Identification: Each jacket has the UNIQUE IRVIN woven label sewn inside, guaranteeing that it is an OFFICIAL ROYAL AIR FORCE IRVIN jacket.

320700	Size: S (42 inch)
320698	Size: M (44 inch)
320699	Size: L (46 inch)
327495	Size: XL (48 inch)
327514	Size: XXL (50 inch)

2 Leather pilot helmet
Leather pilot helmet. Made from soft brown cowhide with 100% brushed cotton drill lining. To complement a IRVIN jacket when enjoying open top motoring these helmets are designed to be comfortable whilst ensuring maximum warmth.

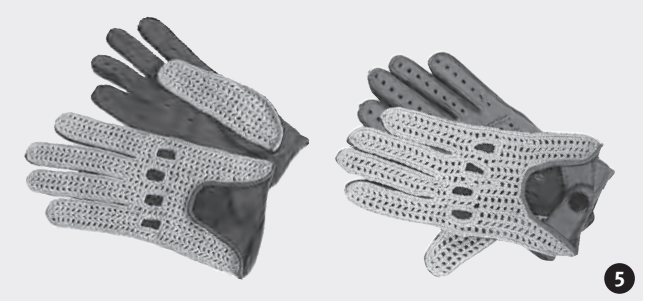
323706	Size: S
323707	Size: M
323708	Size: L
323709	Size: XL

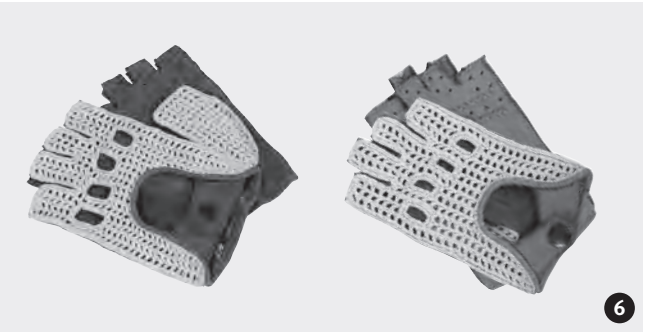
3 Goggle MK8 type
Original specification Royal Air Force Battle of Britain Mk8 goggle with laminated glass lens, brown leather padding and grey enamel frame.

320706	with brown leather padding

4 Goggle MK9 type
Mk9 Aviator goggle with laminated glass lens, black vinyl padding and black coated frame.

320707	with black vinyl padding





5 Gloves
made from pittards leather palm, crochet

in cork/brown colour		in cork/beige colour	
men		men	
356402	size: 8	480075	size: 8
356252	size: 8.5	480076	size: 8.5
356253	size: 9	480077	size: 9
356254	size: 9.5	480078	size: 9.5
356255	size: 10	480079	size: 10
ladies		ladies	
356248	size: 6.5	480080	size: 6.5
356249	size: 7	480081	size: 7
356250	size: 7.5	480082	size: 7.5
356251	size: 8	480083	size: 8

6 Gloves
half, made from pittards leather palm, crochet

in cork/brown colour		in cork/beige colour	
men		men	
480104	size: 8	480113	size: 8
480105	size: 8.5	480114	size: 8.5
480106	size: 9	480115	size: 9
480107	size: 9.5	480116	size: 9.5
480108	size: 10	480117	size: 10
ladies		ladies	
480099	size: 6.5	480109	size: 6.5
480100	size: 7	480110	size: 7
480101	size: 7.5	480111	size: 7.5
480103	size: 8	480112	size: 8

7 Gloves
half, made from pittards leather palm, black

men	
480094	size: 8
480095	size: 8.5
480096	size: 9
480097	size: 9.5
480098	size: 10
ladies	
480089	size: 6.5
480091	size: 7
480092	size: 7.5
480093	size: 8

8 Gloves
These mechanics safety gloves offer protection from hot surfaces and sharp edges. A must in every boot. Made from soft leather, in beige colour.

479834	size: 8
479835	size: 9
479836	size: 10

1

2

3

4

5

6

7

1 Baseball cap 100% cotton, with Jaguar logo
480030 blue
272338 black
318708 green

2 417128 Umbrella with a 128 cms span when fully open colour in British racing green. Made from light-weight aluminium. The golden Jaguar logo has been printed on alternate panels

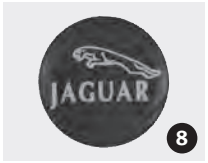
3 480059 Umbrella with a 135 cms span when fully open 2 colour way panels in green and white. Made from lightweight aluminium. The Jaguar Racing logo has been printed on alternate panels

4 Overall, 67% polyester, 33% cotton, green with 'Jaguar' logo
336331 size: XL
336332 size: XXL

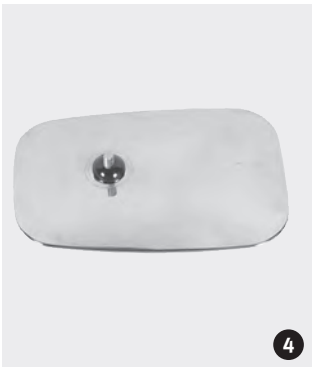
5 480803 Hamper - willow made
for 4 persons, size: 82 x 40 x 55 cms. Contents: 12 pcs cutterly with wooden like handle, 4 pcs ceramic plates, 4 pcs ceramic cups in a willow holder, with 1 s/s opener, 1ps plastic flask, 4 napkins, 1 withe lid 2in1 peeper and salt shaker

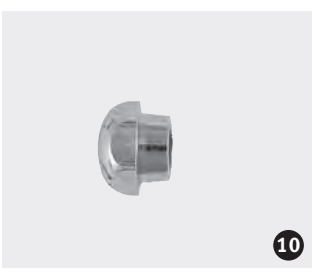
6 480801 Hamper - willow made
2 persons, size: 82 x 48 x 68 cms. Contents: 6 pcs s/s cutterly, 2 pcs cermic plate, pcs ceramic cup, 1pc checked picnic blanket with waterproof lining, 1 pc opener

7 319717 Zippo Lighter with Jaguar logo - satin finish



8	307204	Badge - self adhesive with Jaguar leaping cat motive, For steering wheel boss, wheel caps, etc, diameter: 25 mms.
9	15913	Abus Steering lock bar highly visibly, simple and effective anti-theft deterrent. Stows behind seat when not in use. Toughened lock centre to resist drilling. Two keys with each bar. No pedal fitting neccessary.
		Fire extinguisher with alloy body. It has an easy to read pressure gauge and comes with mounting bracket
10	275432	contents: 1 kgs, total height: 30cms.
11	322326	contents: 2 kgs, total height: 40cms.
12	356383	Key fob 'Jaguar' - black leather, 40 mms x 85 mms
13	206848	Key fob 'Jaguar' - black leather, 40 mms x 85 mms
14	356380	Key fob 'Daimler' - black leather, 40 mms x 85 mms
15	15040	Key fob 'Union Jack' - black leather, 40 mms x 85 mms
16	245061	Gear knob wood - with Jaguar Coventry logo
17	345888	Gear knob leather - with Jaguar Coventry logo
18	287421	Gear knob wood - with Leaping Cat logo
19	287380	Gear knob leather - with Leaping Cat logo
20		AC-90 the genuine Jaguar liquid maintenance. Lubricates, penetrates, displaces moisture, cleans and protects. Directions: spray on area to be treated - do not wipe off. Avoid contact with paintwork. Allow solvent to evaporate to leave a protective film. Ozone friendly propellant
	389277	Jaguar AC-90 415 mls aerosol
21	355874	Connolly Leather care kit contents: 500 mls leather cleaner and 284 mls hide care waxy cream
22	279729	Connolly Hide care waxy cream - 284 mls
23	318068	Tool bag size: 30 x 15 x 15 cms
24	318070	Tool roll with 12 bags, PVC





1 Mirror head B1 chromed - dimensions: 140 x 89 mms
3461 convex glass
19242 flat glass

2 Mirror head B3 chromed - dimensions: 140 x 89 mms
19244 convex glass
312594 anti-dazzle convex glass
6479 flat glass
313216 anti-dazzle flat glass

3 Mirror head S1 chromed - dimensions: 108 x 95 mms
337421 convex glass
337420 flat glass

4 Mirror head T1 chromed - dimensions: 166 x 115 mms
337422 convex glass
337423 flat glass

5 Mirror head O1 chromed - dimensions: 124 x 82 mms
314885 convex glass
19246 flat glass

6 Mirror head O3 chromed - dimensions: 124 x82 mms
337407 convex glass
337096 flat glass

7 Mirror head R1 chromed - diameter: 108 mms
322945 convex glass
16491 flat glass

8 Mirror head R3 chromed - diameter: 108 mms
337418 convex glass
337419 flat glass

9 Mirror head E1 chromed - dimensions: 144 x 84 mms
226212 flat glass

10 344423 Chrome nut fixing mirror heads

Assignment: mirror glass - mirror stem									
mirror glass	1	2	3	4	5	6	7	8	9
stem 6/7/8/9	👍	-	👍	-	👍	-	👍	-	👍
stem 18/88	👍	-	👍	-	👍	-	👍	👍	-
stem 10/21/23/37	-	👍	-	👍	-	👍	-	-	-

MIRROR STEMS

Mirror stem

1	337424	No.6 chromed, angle adjustable, length: 115 mms
2	337425	No.7 chromed, vertical, length 85 mms
3	16492	No.8 chromed, curved, length 110 mms
4	19243	No.9 chromed, offset, length 100 mms, width 75 mm
5	337427	No.18 chromed, offset, length 175 mms, width 105 mms
5	337428	No.88 chromed, offset, length 195 mms, width 115 mms
6	337426	No.10 chromed, vertical, length90 mms, width 185 mms
7	4844	No.21 chromed, right hand, length 90 mms, width 82 mms
7	4843	No.23 chromed, left hand, length 90 mms, width 82 mms
7	337095	No.37 chromed, vertical, length 90 mms
8	6589	Mirror plinth for stem no.7, width: 105 mms

Assignment: mirror glass - mirror stem									
mirror glass	1	2	3	4	5	6	7	8	9
stem 6/7/8/9	👍	-	👍	-	👍	-	👍	-	👍
stem 18/88	👍	-	👍	-	👍	-	👍	👍	-
stem 10/21/23/37	-	👍	-	👍	-	👍	-	-	-

1 Wing mirror Talbot style

7371	chromed, flat glass. hole space: 2”
20745	chromed, convex glass. hole space: 2”
18896	chromed, flat glass and longer stem
477975	stainless steel, flat glass. hole space: 2”

2 Mirror

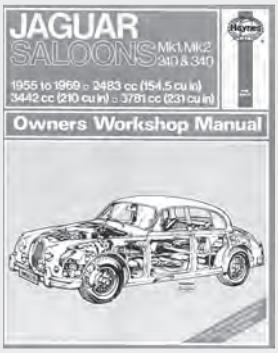
2718	r/h - flat glass
2719	l/h - flat glass
12255	r/h - convex glass
12256	l/h - convex glass

3 24312 Rubber mounting pad for wing mirror, stem width: 43 mms, hole diameter: 8 mms

4 322845 Clamp-on mirror chromed flat glass,mirror head dimensions 148 mms x 92 mms, total mirror heigh 155 mms

5 337649 Door mirror chromed flat glass diameter: 108 mms, height 235 mms, hole space: 172 mms, classic racing design of the 50’s. Hole space: 17,2 mms

6 348050 Clamp-on mirror chromed flat glass, dimensions 115 x 72 mms, total height: 125 mms



1

2

3

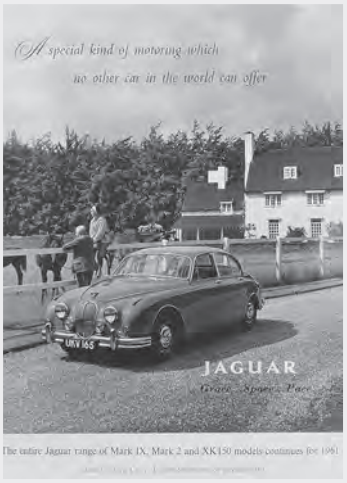
4

1 348877 Haynes Workshop manual 280 pages, English MKI, Mark II 2.4, 3.4 & 3.8

2 Brooklands Workshop manual approx. 600 pages, English, Mark II 2.4, 3.4 & 3.8
26538 soft cover
336320 hard cover

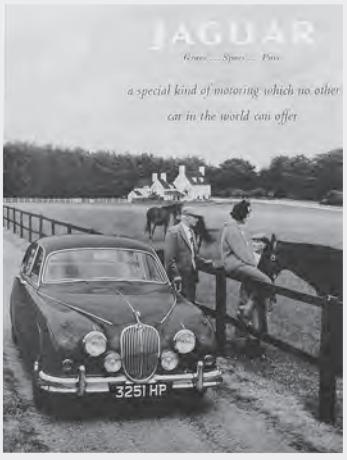
3 293128 Haynes Workshop manual This carburettor anual looks into the basic deign of the carburettors, and covers many areas including overhauling, tuning mixture and jet and needle identifications. for following SU carburettor series: H, HS, HD & HIF. 90 pages.

4 349260 Heel Workshop manual SU-Carburetor. This carburettor manual looks into the basic design of the carburettors, and covers many areas including overhauling, tuning mixture and jet and needle identifications. For following SU carburettor series: H, HS, HD & HI



1

2



3

Coloured reprints of the Vintage AD Gallery from the series: "Nostalgic Advertising Collection" - sizes: 296 x 420 mms.

1 347851 Jaguar Mark II

2 208232 Jaguar Mark II

3 347861 Jaguar Mark II

1

2

3

4

5

6

7

8

9

10

1 Castrol Classic Engine oil
Selecting the correct oil for your vehicle, for engine, gearbox and axle, is essential in ensuring peak running condition, minimum wear and maximum protection is maintained. The Castrol Classic oil range compromises monograde and multigrade lubricants of the correct viscosity on which your classic vehicles were designed to run. This has been achieved using latest technology and low detergent base oils to the correct viscosities originally specified by the manufacturer. You take the exact filling amounts and intended purposes from the manufacturer's information.

329066 XL20W/50 - 4.546 litre canister. Low detergent multigrade mineral oil.
329067 Castrol Classic Engine oil XL20W/50 - 25 litre canister. Low detergent multigrade mineral oil.
329069 Castrol Classic Engine oil XL30 - 4.546 litre
329068 Castrol Classic Engine oil XL30 - 25 litre
329073 Castrol Classic Engine oil XXL40 - 4.546 litre
329072 Castrol Classic Engine oil XXL40 - 25 litre
329070 Castrol Classic Engine oil GP50 - 4.546 litre
329071 Castrol Classic Engine oil GP50 - 25 litre

2 Castrol Classic Running in oil No. 2
329078 5 litre canister. Running in oil is designed to promote and control the bedding in process of newly rebuilt engines. It should be used for the first 300 miles
329077 Castrol Classic Running in oil No. 2 - 25 litre

Castrol Classic Full synthetic oil RS10W/60
3 329075 1 litre
4 329074 4 litre
4 329076 25 litre

5 Castrol Classic Gear oil EP90
329079 0.5 litre
329081 25 litre

6 290203 Castrol Classic Gear oil EP80W/90 - 1 litre

7 Castrol Classic Axle oil EPX80W/90
329084 1 litre specification: API GL5
329085 25 litre specification: API GL5

8 Castrol Classic Automatic gearbox oil TQF
329088 0.5 litre
329087 1 litre
329086 25 litre

9 212138 Castrol Classic Limited slip diff oil SAE90 - 5 litre. Especially for vehicles with limited slip differential. Specification: API GL5

10 329102 Castrol Classic Sign enamel - approx. 260 x 180 mms

11	329099	Castrol Classic pouring jug 1/2 pint
12	329100	Castrol Classic Pouring jug 1 pint
13	329101	Castrol Classic Pouring jug 1 quart
14	329089	Castrol Classic Red rubber grease 500 g, for brake - & clutchhydraulics rubber parts
15	329090	Castrol Classic CL grease 500 g. for swivels and shakels; salt water resistant
16	329092	Castrol Classic Water pump grease 500 g.
17	329093	Castrol Classic LM grease 500 g. Universal grease, also for wheel bearings
18	329094	Castrol Classic graphite grease 500 g. for leafsprings, hand brake cables, etc.
19	329097	Castrol Classic Steering rack grease - Imprevia MDX 400 g.
20	329103	Castrol Classic Everyman oil 250 mls. High quality light lubricant for locks, hinges, linkages etc.
21	305574	Grease gun
22	296178	Grease gun for standard grease cartridges

Penrite Oil

Selecting the correct oil for your vehicle, for engine, gearbox and axle, is essential in ensuring peak running condition, minimum wear and maximum protection is maintained. The Castrol Classic oil range compromises monograde and multi-grade lubricants of the correct viscosity on which your classic vehicles were designed to run. This has been achieved using latest technology and low detergent base oils to the correct viscosities originally specified by the manufacturer.

1 Penrite Engine oil Classic 20W/50

You take the exact filling amounts and intended purposes from the manufacturer's information.

294698	5 litre
321556	20 litre
313249	60 litre
313231	205 litre

2 Penrite Engine oil HPR30

A SAE20W/60 oil, replaces following oils: SAE30 und 20W/50

22857	1 litre
22856	5 litre
313251	20 litre
313252	60 litre
25724	205 litre

3 Penrite Engine oil HPR40

A 25W/70 oil, replacing following oils: SAE40

22855	1 litre
212126	5 litre
347267	20 litre
313253	60 litre
313352	205 litre

4 Penrite Engine oil HPR50

A special 40W-70 multigrade oil, replacing following oil: SAE50

22848	1 litre
22852	5 litre
479725	20 litre
313255	60 litre
313353	205 litre

5 Penrite Running in oil

SAE 20w/50 specification, designed to promote and control the bedding in process of newly rebuilt engines.
It should be used for the first 300 miles.

212133	1 litre
212134	5 litre
313257	60 litre

6

7

8

9

10

11

12

13

6 Penrite Gearbox oil 30
Replaces SAE30 and 20W/50. Specification: API GL3
22871 1 litre
22870 5 litre
313264 20 litre

7 Penrite Gearbox oil 4
Replaces SAE40. Specification: API GL3
22873 1 litre
22872 5 litre
313265 20 litre

8 Penrite Axle oil Hypoid 80W/90
Replaces EP80. For post 1960 vehicles where SAE80, SAE90 or SAE80W/90 was specified. Specification: API GL5/PG2, MT1
313493 5 litre
212130 1 litre

9 Penrite Axle oil Hypoid 85W/140
Replaces EP90. For post 1960 vehicles where SAE140 or SAE85W/140 was specified. Specification: API GL5/PG2, MT1
347268 5 litre
313267 20 litre

10 Penrite Limslip gear oil 85W/140
Especially for vehicles with limited slip or spin resistant differentials. Specification: API GL5/GL6, PG2, MT1
212131 1 litre
313494 5 litre
313268 20 litre

11 Penrite Automatic gearbox oil DX-II
A special blend of base oils and additives giving specific friction characteristics and high oxidation stability for long fluid life. For use in GM, Ford, Borg Warner and ZF automatic gearboxes.
15555 1 litre

12 **212137** Penrite Water pump grease 50 g.

13 **305189** Penrite Storage supplement
for engine, gearbox and axle oils, protects internals from corrosion during long storage periods, 500 mls.

1

2

3

4

5

6

7

8

1 337082 Millers Full synthetic oil
XFS 10W/60 - 5 litre

2 Duckhams Engine oil
Duckhams Q 20W-50 ist the original green 20W-50 multigrade engine oil, originally introduced in the mid 1950's and continuously updated to provide excellent lubricant performance and engine protection.
Traditional oil for engines up to 1980. Ideal for older design engines where oil consumption is a problem.
212354 Duckhams Engine oil Q 20W-50 - 4.5 litre

3 20735 Steering box oil hypoid EP90 - 0.5 litre

4 15289 Camshaft lubricant 250 mls

5 212128 Penrite Carburettor damper oil 125 mls. For post 1950 vehicles with SU and Zenith Stromberg carburettors.

6 7311 WD 40 eliminate scuff marks from tile floors, remove water spots and milde on mirrors and windows, clean dirt marks and crayon from walls and floors, lubricate sticky cabinets and drawers, stop squeaks on door hinges and furnitures, 400 mls aerosol

7 319050 White grease 400 mls aerosol

8 329423 Copper paste 100 gram tube

9

10

11

12

13

9	479902	Vaseline technical, 100 gram
10	479901	Graphitepowder 30 gram
11	216298	Batterie terminal grease 100 gram tube
12	479903	Grease for bearings, 100 gram
13	2757	Additive for limited slip diferentials, 100 mls

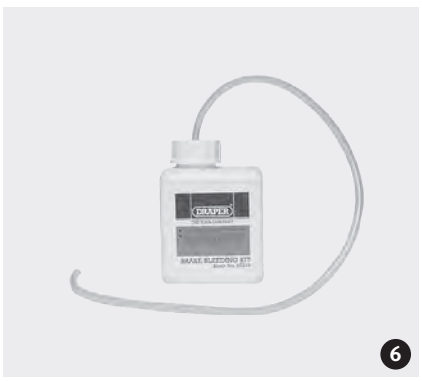
1

2

3

4

5



6

1 AP Lockheed Brake fluid DOT3
- 301662 0.5 litre
- 303441 1 litre
- 295647 5 litre

2 AP Lockheed Brake fluid DOT4
- 319559 0.5 litre
- 319587 1 litre
- 319650 5 litre

3 Brake fluid Silicone DOT5
- 14905 0.25 litre
- 12278 0.5 litre
- 12279 1 litre

4 19339 Brake cleaner 500 mls aerosol, also for clutch and gearboxparts

5 21558 Eezibleed kit complete set. An excellent way to take away the fuss and mess from bleeding hydraulic systems. Fed by air pressure from the spare wheel, it provides 1/4 Lb of pressure to the fluid container

6 25750 Visibleed kit one man bleed tool. Using a one way valve, the fluid id allowed through the valve but the air is prevented from returning back into the system

no.ill . Anti-freeze coolant
- 314878 1.5 litre
- 315178 5 litre

8

9

10

11

12

13

14

15

8 297523 Castrol Classic Valvemaster leadfree additive, 250 mls

9 303007 Millers VSP plus leadfree additive and octan booster, 250 mls

10 323027 Rust remover 400 mls aerosol

11 7311 WD 40 eliminate scuff marks from tile floors, remove water spots and mildew on mirrors and windows, clean dirt marks and crayon from walls and floors, lubricate sticky cabinets and drawers, stop squeaks on door hinges and furniture, 400 mls aerosol

12 338785 Silicone spray 400 mls aerosol

13 310836 Gasket remover 400 mls aerosol

14 Hylomar universal jointing
Non setting gasket and jointing compound. Resistant to fuels and lubricants. Use on gaskets and metal surfaces
3476 Hylomar universal jointing compound, 100 g. tube
355145 Hylomar 'Racing Formula' high performance jointing compound with increased adhesive properties, ideal for competition use, 75 g. tube

15 5590 Universal sealing Compound
80 mls tube. Permanently plastic, particulary adhesive, for highliy stressed sealing joints. Recommended for the fitting of oil seals

16

17

18

19

20

21

16	319049	Silicone 100 mls tube
17	304320	Exhaust jointing compound 150 g. tube
18	329423	Copper paste 100 g. tube
19	7309	Studlock, fluid 10 mls
20	20056	High tack trim adhesive 400 mls aerosol
21	16109	High tack trim adhesive 1 litre can

Fertan Rust converter

Fertan is a patented product, which pulverizes rust and leaves a layer of blackened metal. It does not leave acid surfaces, nor does it convert the rustfilm into a dry film. Simply it converts it into dust and detaches it. It uncovers the clean metal and clings to it with a film which protects it from possible attacks. Fertan has a double action: it carrier on dissolving the rust and it combines with the underlying surface. On the surface it forms a layer of ferro-tannic non-soluble compounds. It may be applied both on slightly rusty metals and hard rust, as well as on bare metal to protect it from future rust.

1 **316823** 1 litre
2 **22967** 30 mls

HT Wax oil

Simply the best protection against creeping rust. Once applied it forms a thick waxy coating that immediately stabilises exiting rust and prevents any future corrosion. To protect your car simply apply HT wax oil liberally to all box sections, chassis rails etc. Available in clear. The 500 ml aerosol is supplied complete with a 600 mm catheter and a 42 mm jet. The jet is swivelling around 360°.

3 **279733** 5 litre can
4 **326837** 1 litre cartridge
5 **279696** 500 mls aerosol

Finnigan's waxoyl

Finnigan's Waxoyl is firmly established as one of the most effective rustproving treatment. It kills old rust and prevents new rust. It is the ideal protection for doors, panels, box sections and internal structures. Available in clear. Our starter kit contains everything you need for initial protection, including 2.5 litre can of Waxoil, pump and sprayer.

6 **310102** Starter kit. This kit contains everything you need for intial protection, including 2.5 litre can of Waxoil, pump and sprayer.
7 **309067** 400 mls aerosol
8 **310097** 2.5 litre cartbridge
9 **310096** 2,5 liter can

10

11

12

13

14

Finnigan's waxoyl
Finnigan's Waxoyl is firmly established as one of the most effective rustproving treatment. It kills old rust and prevents new rust. It is the ideal protection for doors, panels, box sections and internal structures. Available in clear. Our starter kit contains everything you need for initial protection, including 2.5 litre can of Waxoil, pump and sprayer.

10	215750	5 liter can
11	310103	Special pipe length: 1 meter
12	310105	Pump-sprayer
no ill.	310104	Sprayer

13 Underbody seal UBS120
UBS120 is a very elastic underbody seal on wax basis. It is a resistant barrier for under the floor pans and wheel arches etc. UBS120 can be processed by his special viscosity with only 5° C, but also with higher temperatures without dripping. Available in amber.
7702 1 litre cartridge

14 348641 Wax oil for the conservation of chromed parts, 400 mls aerosol

1

2

3

4

5

6

7

8

9

1 **328017** Fertan Wheel cleaner for chromed wire wheels, 1 litre

2 **328016** Fertan Wheel cleaner for alloy and steel wheels, 1 litre

3 **205401** Fertan Hood cleaner for vinyl hoods, 1 litre

4 **349251** Plastic cleaner 500 mls handsprayer. For the gentle cleaning of all water resistant plastic surfaces outside of the car. With gleam alcohol.

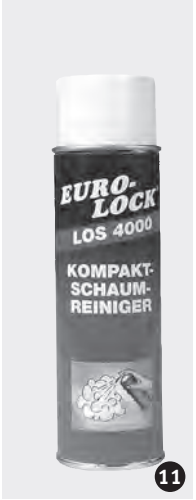
5 **349254** Engine cleaner 500 mls handsprayer, it departs fast and thorough dirt, oil, fat and resin in the whole area of the engine.

6 **349257** Cleaner Cleaner 500 mls handsprayer. Perfect cleaner to remove lubricants, oil and similar dirt from cars, plastics, walls, industry floors, machines and more.

7 **349252** Glass cleaner 500 mls handsprayer, it cleans without stripes and thorough all sheets of glass on cars, mirrors, headlamps, and many more. It departs effortless rests of nicotine, oil and fat.

8 **349259** Insect Remover 500 mls handsprayer, strong cleaner for the removal of persistent pollution on cars

9 **349255** Tar remover 500 mls handsprayer, for the removal of tar, oil, fat of car parts.



10	349256	Car shampoo 500 mls handsprayer, cleans proper and easy, smooth for the paint.
11	7312	Bodywork shampoo conditioner 500 mls aerosol, foam cleaner for the gentle cleaning of car interiors, upholstery, parts of plastic, glass, metal and fitting.
12	21266	Anti rain treatment, the ultimate windscreen fail safe backup system. 100 mls bottle
13	314993	Anti fog 100 mls threats windows, mirrors and even googles.

1 310221 Gliptone Leather cleaner 250 mls

2 310220 Gliptone Leather care 250 mls

3 279729 Connolly Hide care waxy cream 284 mls

4 **Woolies Leather renovation kit**
Leather Renovation Kits from Woolies. The purpose of this well-tried kit is to restore leather to its original colour with uniform finish and without giving the ‚just been painted' appearance. send a specimen of the original leather colour and we will supply a kit of cleaner, colour matched renovator, polishing paste, cloths and instructions. When sending a snippet of the old , original leather, make sure that it is cleaned so that the colour can be matched correctly. Each kit is individually matched and this mixing usually takes about 14 days (although we try to keep some of the more popular shades of red, beige and black on the shelf of speedier despatch). Each mix is colour coded. We alway endeavour to match accurately to the customers sample, but must insist on the acceptance of „artistic tolerance" (i.e. slight variance of shade). Rematches can be tricky in this respect.

26448	colour: black
26447	colour: blue
26628	colour: red
202172	colour: darkblue
202173	colour: greyblue
202174	colour: beige
202175	colour: green
254914	colour: grey
254915	colour: biscuit
254916	colour: doeskin
315917	colour: magnolia
315918	colour: mulberry
315919	colour: suedegreen

5 314906 Glycerin rubber care 50 mls

6 348643 Cockpit cleaner 400 mls

1

2

3

4

5

1 **Autoglym Super resin polish**
Internationally acclaimed Super Resin Polish is the ultimate easy to use combination cleaner polish and sealant. Ideal for all types of new or moderately deteriorated vehicle paintwork including metallics. Super Resin Polish contains low molecular weight resins which provide exceptional cosmetic effect and protection from most environmental hazards.
310438 325 mls

2 **Autoglym Paint renovator**
The use of abrasive polish on car paintwork should always be restricted to correction of specific problems such as scratches or oxidation. It is preferable to try Autoglym Super Resin Polish in the first instance, which may rectify the problem without undue removal of paint. Easy to use Paint Renovator contains carefully blended grades of almost diamond hard abrasive to give a rapid but controllable cutting and polishing cation. Surfaces refinished with Paint Renovator should subsequently be treated with Autoglym Super Resin Polish which imparts a fine protected finish. Safe on all sound paint types including metallics.
310445 325 mls

3 **Autoglym Extra gloss protection**
Extra Gloss Protection is an extra tough sealant which contains no cleaning or polishing agents and should only be used on clean dry blemish free paintwork, ideally pretreated with Autoglym Super Resin Polish. Extra Gloss Protection is suitable for all types of paintwork including metallics. The resultant highly durable deep gloss finish provides an extra tough barrier against most environmental contaminants.
310446 325 mls

4 **Autoglym Car shampoo**
Regular washing especially in bad weather goes a long way to preserving the finish of your car. Ordinary household detergents contain salt which may have detrimental effect when used on cars. Bodywork Shampoo Conditioner removes traffic film safely to preserve polished paintwork and trim. Special additional ingredients form a glossy water repellent barrier which protects and extends the effect of Autoglym polishes.
310439 500 mls

5 **Autoglym Wheel cleaner**
The style and condition of your car's wheels have a major effect on its overall appearance. Wheels are subject t a variety of aggressive contaminants including brake dust, salt and traffic film. Clean Wheels is a super effective spray on brush and wash off cleaner which rapidly dissolves most contaminants from alloy, chromium, painted and plastic trimmed wheels quickly and safely.
310448 500 mls

6

7

8

9

10

11

6 **Autoglym Bumper care**
Beautifies and protects by removing polish stains and grime from all unpainted exterior plastics and rubber. Bumper Care restores original colour and provides a tough barrier against atmospheric pollution, traffic film contamination and the ageing and bleaching effect of strong sunlight. Use Bumper Care on all exterior plastic mouldings, trim, door handles, spoilers. tyres and mudflaps.
310447 325 mls

7 **Autoglym Intensive tar remover**
Tar spots are unsightly and may stain certain paint finishes. Intensive Tar Remover instantly dissolves tar on paintwork and plastics enabling it to be simply wiped or even washed away during a routine shampoo. Intensive Tar Remover can also be used on rubber, synthetic carpets and upholstery and will remove oil, grease, silicones, wax, resins, fuel stains and adhesive residues.
310740 325 mls

8 **Autoglym Metal polish**
Imparts a brilliant long lasting finish on all types of polishable metal, including chromium, stainless steel, copper, brass, aluminium and alloys. Recommended for use on cars, motorcycles, boats, aircraft and caravans to polish brightwork including hub-caps, grilles, headlamps, door handles, wheels, forks, hubs and castings. May also be used on domestic utensils and appliances in the home.
700 75 g

9 **Autoglym Leather care creme**
Leather is a beautiful and durable upholstery material, provided the loss of essential oils and preservatives by evaporation is replenished occasionally to counteract stiffening and cracking and to maintain flexibility and comfort. Leather Care Cream is a carefully blended emulsion containing natural oils in purified water to gently clean and moisturise. Regular light treatment will preserve the natural characteristics of leather.
310443 325 mls

10 **Autoglym Bodywork shampoo conditioner**
A carefully balanced blend of surface active ingredients and deodorising agents „deep clean“ quickly and safely. This easy to use spray and wipe formula removes stains and grime from synthetic fabric upholstery, carpets, roof linings, vinyls, leather and plastics. Ideal for use as a general cleaner in caravans, boats, trucks and many other situations.
310440 500 mls

11 **Autoglym Car glass polish**
A clean windscreen and side windows are essential for safe driving. Use Fast Glass for rapid window cleaning both inside and out. Fast Glass leaves a crystal clear, smear free finish. Not recommended for use on acrylic, perspex and plastic windows.
310441 325 mls

12

13

14

15

12 **Autoglym Fast glass**
A clean windscreen and side windows are essential for safe driving. Use Fast Glass for rapid window cleaning both inside and out. Fast Glass leaves a crystal clear, smear free finish and because it contains no abrasives it is recommended for use on acrylic, perspex and plastic windows. It may also be used on interior plastics to remove dust and on paintwork to remove insects and bird droppings with safety if washing is inconvenient.
220603 500 mls

13 **Autoglym Vinyl and rubber care**
An amazingly versatile preparation using new technology to dramatically simplify the maintenance of your car's appearance. Blended polymers and emulsifiers gently clean all plastics, vinyl and rubber leaving a beautiful protective sheen that resists moisture, dust, oxidation staining and fading. Vinyl and rubber Care is used to beautify and protect fascias, dash panels, vinyl door and seat facings, door rubber seals, vinyl roofs and engine compartment components.
310442 500 mls

14 **Autoglym Instant tyre dressing**
Simply spray onto wet or dry tyres and allow to dry. The blend of durable polymers and emulsifiers will completely refresh the appearance leaving a new natural sheen. Instant Tyre Dressing can also be sprayed onto wet engine compartments, following cleaning to impart a new look to plastic and rubber ancillaries protect against moisture and corrosion.
310743 325 mls

15 **Autoglym Engine cleaner**
A state of the art bio-degradable anti-corrosive, solvent free powerful water based cleaner for engines, wheels and machinery. Engine Cleaner rapidly dissolves oil, grease, grime and traffic film from car and motorcycle engines. Harmless in contact with plastics, rubber, paintwork and metal, it cleans the complete engine bay quickly and safely. A simple spray on, brush and hose-off procedure is all that is required.
310444 1 litre

1

2

3

4

5

6

7

8

9

10

11

1 Meguiar's Car shampoo
The rich conditioners pamper the paint and make the washing process a dream as your wash mitt or sponge glides across the slickened surface.
355552 473 mls

2 Meguiar's Extra all surface cleaner
A powerful, fast acting, deep cleaning cleaner and degreaser and stain remover that saves you time and is EXTRA SAFE to use on almost any surface.
355567 912 mls

3 Meguiar's Quick Detailer
It is the only product you'll usually need between washing and waxing. It can be used anywhere, anytime to remove fresh contaminants.
355547 473 mls

4 Meguiar's Quik clay detailing system
Safely and quickly removes all these contaminants and restores crystal clear reflections and slickness.
355564 473 mls

5 Meguiar's Cleaner wax
America's best selling liquid wax. In one step, this legendary product cleans, polishes and protects the paint finish and creates a dazzling, durable finish.
5 **355546** 473 mls

6 Meguiar's ScratchX fine scratch & swirl remover
Removes effective fine scratches and swirls from automotive paint by hand.
355557 207 mls

7 Meguiar's Car wax
This wax will dramatically darken the color, bring out the full richness of the paint and create clear, sharp reflections.
355551 473 mls

8 Meguiar's Quik wax
This new and improved formula produces dramatically darker, deeper reflections and increased gloss and shine.
355563 473 mls

9 Meguiar's Ultra brilliant metal polish
Cleans, polishes and protects all metal, including brass, silver, copper, pewter and gold.
355555 296 mls

10 Meguiar's Hot rims all wheel cleaner
A highly effective formula that removes road grime and brake dust on all wheel surfaces.
355556 710 mls
355570 refill pack, 473 mls

11 Meguiar's Endurance long lasting tire protection gel
Overspray, drips, spotted driveways and messy clean-ups can all disappear.
355566 473mls

12

13

14

15

16

17

18

19

20

21

12 Meguiar's Trim detailer
Gold Class Trim Detailer uses new technology to instantly restore color and richness to faded and discolored trim and moulding.
320015 296 mls

13 Meguiar's PlastX Clear plastic cleaner & polish
This easy to use, rich gel formula quickly restores optical clarity to both rigid and flexible plastics.
355565 296 mls

14 Meguiar's Carpet & interior cleaner
This advanced formula is your most effective tool for safely removing even the toughest stains from carpets, upholstery, seat belt straps and even vinyl.
355569 473 mls pump spray

15 Meguiar's Rich leather claener/conditioner
Cleans and protects all types of leather and leaves the surface rich and natural.
355553 473 mls

16 Meguiar's Natural shine
This formula brings back the original natural finish and allows you to control just how much shine you add.
355550 473 mls

17 Meguiar's Car odor eliminator
This remarkable formula safely removes offensive odors and doesn't allow them to return again when the car interior heats up or gets wet.
355549 296 mls

18 Meguiar's Wash mitt ultimate
355572 washable

19 Meguiar's Drying towel ultimate
355573 washable

20 Meguiar's Applicator pad
355571 washable

21 Meguiar's Ultimate wipe washable
355548 16" x 16"

1

2

3

4

5

6

1 **20798** Wrinkle paint black, 400 mls aerosol

2 High temperature paint, 400 mls aerosol, for temeratures up to 600 C°
25461 black
25462 silver
25463 red

3 Engine paint, 400 mls aerosol
15762 black
308814 silver

4 Engine paint, 1 litre canister
9916 black
255207 silver

5 **22615** Chassis frame paint black, 400 mls aerosol

6 **21800** Chassis frame paint black, 500 mls canister

1 Derrington type woodrim wheel. Hand finished laminated marine timber rims. Can be used with the original horn ring.
204354 16" flat

2 Woodrim steering wheel
in traditional style with 3 spokes. These woodrim wheels are made of mahogany or walnut timber.
Spokes polished with holes
321867 14" flat, mahogany
326298 14" dished, mahogany
325594 15" flat, mahogany
302955 15" dished, mahogany
337071 14" flat, walnut
337074 14" dished, walnut
337072 15" flat, walnut
337073 15" dished, walnut

3 Woodrim steering wheel
in classic style with 3 spokes. These woodrim wheels are made of mahogany or walnut timber
Spokes polished with slots
337079 14" flat, mahogany
337080 14" dished, mahogany
318201 15" flat, mahogany
21222 15" dished, mahogany
337077 14" flat, walnut
337076 14" dished, walnut
337078 15" flat, walnut
337075 15" dished, walnut

4 Woodrim steering wheel
in traditional style with 4 spokes. These woodrim wheels are made of mahogany or walnut timber.
Spokes polished
318553 15" flat, mahogany
206798 15" flat, walnut

5 Woodrim steering wheel
in traditional style with 3 spokes and hand finished laminated marine timber rims.
Spokes polished with holes

4637	13" flat
4636	13" dished
4635	14" flat
4634	14" dished
4943	15" flat
4633	15" dished
337063	16" flat
337064	16" dished

6 Woodrim steering wheel
in traditional style with 3 spokes and hand finished laminated marine timber rims.
Spokes polished with thin slots

303130	13" flat
276612	13" dished
326559	14" flat
323406	14" dished
313431	15" flat
313432	15" dished
337065	16" flat
337066	16" dished

7 Woodrim steering wheel
in classic style with 4 spokes. Hand finished laminated marine timber rims.
Spokes polished

337067	14" flat
318370	15" flat
337068	16" flat

8 Woodrim steering wheel
in classic style with 3 spokes and hand finished laminated marine timber rims.
Spokes polished with thin slots

318372	15" flat
337069	15" dished

9 Woodrim steering wheel
in traditional style with 3 spokes and hand finished laminated marine timber rims.
Spokes polished
329343 15" flat
337070 15" dished

Reproduction of the legendary E-Type woodrim steering wheel. Made from hand finished laminated marine timber rims and comes with 3 polished heavy gauge aluminium alloy spokes.
10 **317926** 15" flat, no rivets as original
10 **202115** 16" flat, no rivets as original
11 **307099** 15" flat, special version with rivets

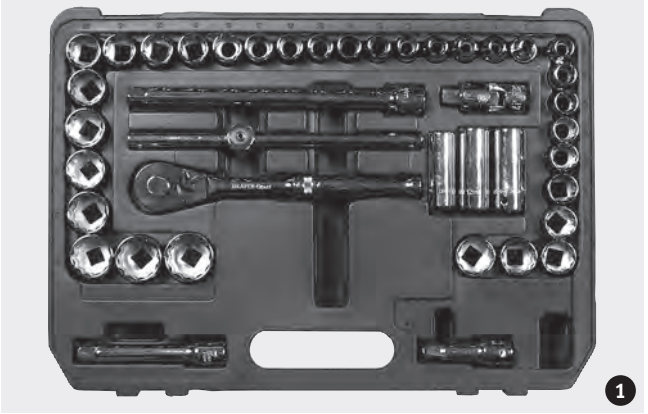
Leather steering wheels
in traditional style with 3 spokes. First selection black cowhide, handsewn over rubber handgrip. Heavy gauge aluminium alloy spokes available in: polished or black anodised.
In our Accessories catalogue you'll find further leather steering wheels, catalogue order no.: 346608

1 Spokes polished without holes
306738 12" flat
306739 12" dished

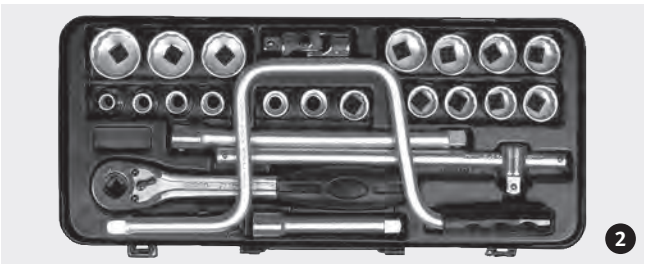
2 Spokes polished with holes
4618 13" flat
4624 13" dished
4626 14" flat
4628 14" dished
4630 15" flat
4632 15" dished

3 Spokes black anodised with holes
4619 13" flat
4623 13" dished
4625 14" flat
4627 14" dished
4629 15" flat
4631 15" dished

1	326100	Boss kit for Derrington steering wheel 204354
2	216180	Boss kit with horn push assembly
3	202121	Boss kit for E Type steering wheels



1 Draper Expert Hi-TorqTM sockets
have 6 or 12 corners with a special radius design giving added torque. This design also extents the life of the socket and fastener. These sockets have a hole for positive ball retention in accordance with DIM 3120 specification. Expert quality socket set manufactured from chrome vanadium steel hardened, tempered, chrome plated and polished for corrosion protection. Packed in blow mould carrying case and display sleeve. Contents: 22 „Draper Expert High Torq“ 12 point sockets size: 8, 9, 10, 11, 12, 13, 14, 15, 16, 17, 18 19, 20 , 21, 22, 24, 25, 26, 27, 28, 30 and 32 mm. 10 „Draper Expert Hi-Torq“ 12 pint sockets size: 7/16, 1/2, 9/16, 5/8, 11/16, 3/4, 13/16, 7/8, 15/16 and 1“ AF. 3 „Draper Expert Hi-Torq“ spark plug sockets size: 10, 12, and 14 mm. One reversible ratchet with quick release button. Three extension bars size: 75, 125 and 250 mm. One sliding tee bar. One universal joint. One speed brace.
311692 Draper Socket set 41 pieces, 1/2” square drive

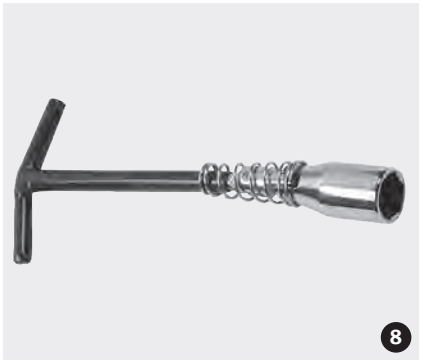


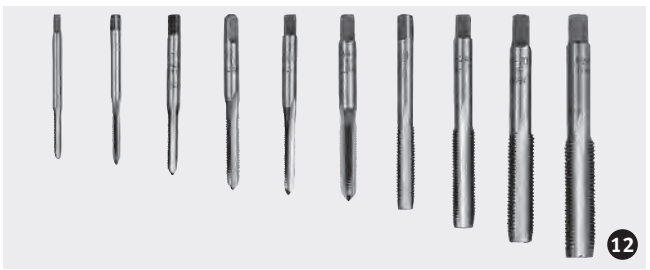
2 Elora sockets, wrenches and automotive tools
are manufactured in Germany from chrome vanadium steel hardened, tempered and chrome plated for corrosion protection. Manufactured to DIN 3120/ISO 1174, DIN 3122/ISO 3315, DIN 3123/ISO 3316 and DIN 3124/ISO 2725 specifications. Professional quality, 1/2“ square drive socket set. Packed in heave gauge steel storage case with plastic insert. Contents: 18 bi-hexagon socket size: 3/8, 7/16, 1/2, 9/16, 19/32, 5/8, 11/16, 3/4, 25/32, 13/16, 7/8, 15/16, 31/32, 1, 1.1/16, 1.1/8, 1.3/16 and 1.1/4 „ AF. One „Elotech“ reversible ratchet. Two extension bars size: 125 mm and 250 mm. One sliding tee bar. One universal joint. One speed brace.
304157 Elora Socket set 24 pieces, 1/2” square drive

3 Draper Gear wrenches
479871 Draper Gear wrenches set
479790 5/16“
479791 3/8“
479792 7/16“
479793 1/2“
479794 9/16“
479795 5/8“
479796 11/16“
479797 3/4“
479798 13/16“
479799 7/8“
479800 15/16“
479801 1“
479802 1.1/16“
479803 1.1/8“
479806 1.1/4“
479871 Set with: 7/16, 1/2, 9/16, 5/8, 11/16, 3/4“
479819 Set with all 15 gear wrenches

4 214943 Combination AF wrench set 14 pieces, complete with toolbag: 3/8” - 1.1/4”. Forged from chrome vanadium steel.

5 311507 Combination AF wrench set 11 pieces, complete with toolbag: 1/4” - 7/8”. Forged from chrome vanadium steel.





6 **204790** 6 pieces, complete with toolbag: 3/8, 7/16, 1/2, 9/16, 5/8, 11/16 & 3/4". Forged from chrome vanadium steel.

7 **311625** Torque wrench with reversible ratchet head. The lb-ft and Nm scale is engraved on the barrel of the wrench. the micrometer type sleeve allows accurate preset torque values to be set. When torque is reached the wrench produces an audible click and a release of tension. Marked range: 40-210 Nm / 30-154 lb-ft. Overall length 475 mm. Supplied in blow mould storage case.

8 **305567** Spark plug wrench 20.8 mm, for sparkplugs with 14 mm threat

9 Valve grinder
311477 PVC shaft, 19 & 22mm rubber suction ends
321618 kit with grinding paste

10 **305566** Imperial feeler gauge 10 pages: 0.0015 to 0.025"

11 **313529** Gunson's Tappet adjuster with micrometer. Adjust tappets precisely, count the clicks for exact micro adjustment, no need to use a feeler gauge.

12 **328866** Hand tap set 10 piece UNF imperial hand tap set. Contents: No.5, 6, 8, 10 and 12 and 1/4, 5/16, 3/8, 7/16 and 1/2".

13 **328867** Tap wrench adjustable

14 **321619** Clutch aligning tool "Clutch Mate", fits 99% of vehicles up to 5 tons, except vehicles with double plate clutches.

16

17

18

19

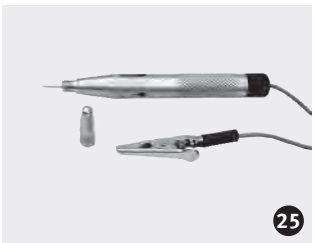
20

21

22

23

24


25

26

27

16	7356	Brake adjusting wrench 5/16" & 1/2 " square, closed ends
17	8568	Retaining tool for fitting wheelcylinder circlips This tool is the revolutionary solution for the boring job fitting the circliprings on backsite of wheel cylinders on most cars. Fitting the tool on the backsite of cylinder, the ring will be easy forwarded to it's seat by turning the nut clockwise. No longer boring work with pliers and screwdrivers, recommended by profesional workshops!
18	304947	Brake hose clamp
19	21558	Eezibleed kit complete set with different sized caps.
20	25750	Visibleed kit one man bleed tool. Using a one way valve, the fluid id allowed through the valve but the air is prevented from returning back into the system.
21	214884	Pipe bender for 3/16 to 1/4" pipes
22	202281	Pipe bender for 3/16 to 3/8" pipes
23	479850	Brush metal case, nickel plated for batterie terminals.
24	479863	Battery tester easy diagnostic for batteries
25	479868	Circuit testing lamp, nickel plated
26	479864	Anti freeze tester down to -43°C
27	343265	Gunson's Gastester digital exhaust CO analyser with pulse pump.

UNF SCREWS, BOLTS, NUTS AND WASHERS

	3/16“ UNF	1/4“ UNF	5/16“ UNF	3/8“ UNF	7/16“ UNF	1/2“ UNF	5/8“ UNF
Screw 3/8“ UNF	212139	212149	7890	212173	•	•	•
Screw 1/2“ UNF	201980	7884	7891	213884	315933	13412	•
Screw 5/8“ UNF	212144	3295	212162	7898	13925	10754	•
Screw 3/4“ UNF	212145	1912	7893	213886	213907	213909	•
Screw 7/8“ UNF	212146	7885	7894	213887	10694	213910	•
Screw 1“ UNF	212147	3072	2826	3800	7903	18049	•
Screw 1.1/8“ UNF	•	7886	7895	10751	11700	•	•
Screw 1.1/4“ UNF	•	212376	7896	213888	10753	213911	•
Screw 1.3/8“ UNF	•	4835	7897	10752	14814	•	•
Screw 1.1/2“ UNF	•	7888	5177	7901	10728	3776	•
Screw 1.3/4“ UNF	•	17908	315907	7902	10729	13927	•
Screw 1.7/8“ UNF	•	304184	319260	•	•	•	7904
Screw 2“ UNF	•	7889	10749	13111	294837	•	•

	3/16“ UNF	1/4“ UNF	5/16“ UNF	3/8“ UNF	7/16“ UNF	1/2“ UNF	5/8“ UNF
Bolt 1“	•	212379	215479	9174	•	•	•
Bolt 1.1/8“	•	11407	•	216331	•	•	•
Bolt 1.1/4“	215700	6514	6521	11439	•	•	•
Bolt 1.3/8“	•	3938	6522	6535	•	•	•
Bolt 1.1/2“	•	3171	3381	3382	3383	•	•
Bolt 1.5/8“	•	•	•	6536	•	•	•
Bolt 1.3/4“	•	6516	6524	213889	13926	212059	
Bolt 1.7/8“	•	•	4939	13642	•	•	•
Bolt 2“	•	3780	6525	213890	10730	10733	10735
Bolt 2.1/8“	•	•	•	6539	212053	•	•
Bolt 2.1/4“	•	6517	6527	5327	243007	25073	
Bolt 2.3/8“	•	•	•	15514	•	•	•
Bolt 2.1/2“	•	212378	213876	313891	213883	213913	•
Bolt 2.3/4“	•	315903	213915	9802	612	10734	•
Bolt 3“	•	212377	213881	213892	213908	213914	11675
Bolt 3.1/4“	•	•	26515	6540	5362	19530	304703
Bolt 3.1/2“	•	315904	6533	205324	6544	316875	19393
Bolt 3.3/4“	•	•	315905	5330	7549	•	•
Bolt 4“	•	315934	212037	212779	5326	17905	11697
Bolt 4.1/2“	•	•	6534	205323	6545	17906	•
Bolt 5“	•	•	315906	17902	•	•	•
Bolt 5.1/2“	•	•	•	10727	•	•	•

	3/16“ UNF	1/4“ UNF	5/16“ UNF	3/8“ UNF	7/16“ UNF	1/2“ UNF	5/8“ UNF
Nut	2948	2828	2303	3073	2869	3809	16051
Half nut	•	7656	7739	7741	7742	3201	315370
Nut, nyloc	3783	2214	7455	2829	7456	3784	3785
Half nut, nyloc	•	212451	2271	212110	2049	212113	315371
Steel nut, self locking	•	3786	212105	3788	201391	4662	•
Half nut, slotted	•	209253	•	1694	4834	1998	16904
Full nut, slotted	•	•	•	214081	7727	7728	286306
Nut plain brass	•	•	26185	25952	•	•	•

	3/16“	1/4“	5/16“	3/8“	7/16“	1/2“	5/8“
Plain washer	212189	212191	212193	212195	212196	212197	•
Plain washer, large	7793	2831	3241	3811	10164	7800	15584
Spring washer	212190	212192	212194	2051	2215	7461	15001
Spring washer, square section	319071	319072	319073	319074	319075	319076	319078
Spring washer, double coil	317717	6306	6307	2185	•	•	•
Shakeproof washer, internal star	214403	209089	3542	209117	207488	3813	15002
Shakeproof washer, external star	8123	300328	8121	13315	288723	319083	300330
Fibre washer	11440	11441	9418	11442	19102	3870	5634
Copper washer	355119	13351	13407	13352	5465	8977	8210

Screw kit	800 pieces, screws, washers and nuts, 1/4, 5/16 and 3/8“ UNF Part no. **336814**

UNC SCREWS, BOLTS, NUTS AND WASHERS

	1/4“ UNC	5/16“ UNC	3/8“ UNC
Screw 3/8“ UNC	17907	214570	•
Screw 1/2“ UNC	7871	288521	10747
Screw 5/8“ UNC	212153	7887	214573
Screw 3/4“ UNC	7873	7877	16652
Screw 7/8“ UNC	212446	212165	25773
Screw 1“ UNC	3249	212167	212154
Screw 1.1/8“ UNC	7874	212169	7881
Screw 1.1/4“ UNC	318716	13109	7882
Screw 1.3/8“ UNC	318717	•	212181
Screw 1.1/2“ UNC	13918	214571	11797
Screw 1.3/4“ UNC	13919	13921	•
Screw 2“ UNC	•	•	214727

	1/4“ UNC	5/16“ UNC	3/8“ UNC
Bolt 1“ UNC	•	214668	•
Bolt 1.1/8“ UNC	17893	337302	•
Bolt 1.1/4“ UNC	212447	10717	•
Bolt 1.3/8“ UNC	17897	6498	13405
Bolt 1.1/2“ UNC	212448	214572	6506
Bolt 1.5/8“ UNC	13661	6500	9187
Bolt 1.3/4“ UNC	212450	22597	6507
Bolt 2“ UNC	212449	6501	315935
Bolt 2.1/4“ UNC	•	6502	6509
Bolt 2.1/2“ UNC	13662	18344	10720
Bolt 2.3/4“ UNC	•	10718	315468
Bolt 3“ UNC	•	212033	6510
Bolt 3.1/4“ UNC	•	6504	•
Bolt 3.1/2“ UNC	•	15412	6511
Bolt 3.3/4“ UNC	•	•	6512
Bolt 4“ UNC	•	10719	10866
Bolt 4.1/2“ UNC	•	6506	•
Bolt 5“ UNC	•	17899	•

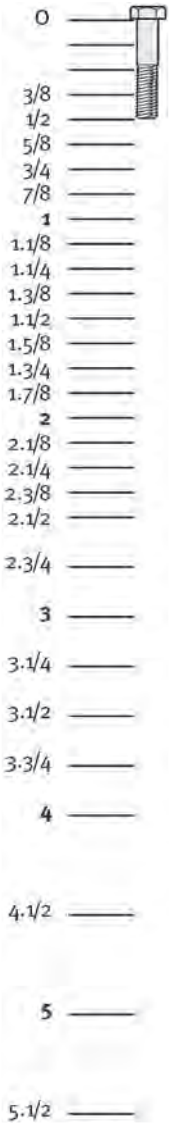
	1/4“ UNC	5/16“ UNC	3/8“ UNC
Nut	3781	3782	3952
Half nut	•	317631	212795
Nut, nyloc	319283	2689	212796
Nut plain brass	•	318170	201055

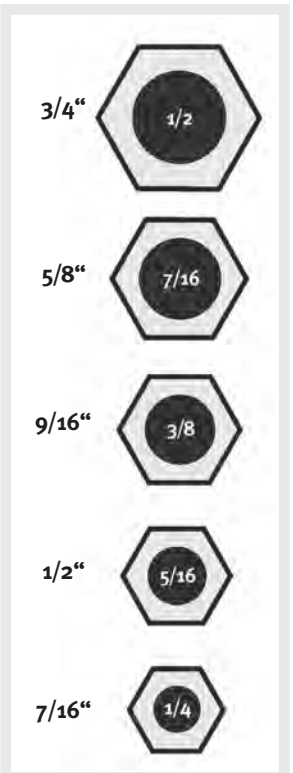
	1/4“	5/16“	3/8“
Plain washer	212191	212193	212195
Plain washer large	2831	3241	3811
Spring washer	212192	212194	2051
Spring washer, square section	319072	319073	319074
Spring washer, double coil	6306	6307	2185
Shakeproof washer, internal star	209089	3542	209117
Shakeproof washer, external star	300328	8121	13315
Fibre washer	11441	9418	11442
Copper washer	13351	13407	13352

Screw kit	400 pieces, screws, washers and nuts, 1/4, 5/16 and 3/8“ UNC Part no. **480661**

Inches - Millimetres

3/8	=	9,525	mm
1/2	=	12,700	mm
5/8	=	15,875	mm
3/4	=	19,050	mm
7/8	=	22,225	mm
1	=	25,400	mm
1.1/8	=	28,575	mm
1.1/4	=	31,750	mm
1.3/8	=	34,925	mm
1.1/2	=	38,100	mm
1.5/8	=	41,275	mm
1.3/4	=	44,450	mm
1.7/8	=	47,625	mm
2	=	50,800	mm
2.1/8	=	53,975	mm
2.1/4	=	57,150	mm
2.3/8	=	60,325	mm
2.1/2	=	63,500	mm
2.3/4	=	69,850	mm
3	=	76,200	mm
3.1/4	=	82,550	mm
3.1/2	=	88,900	mm
3.3/4	=	95,250	mm
4	=	101,600	mm
4.1/2	=	114,300	mm
5	=	127,000	mm
5.1/2	=	139,700	mm





BSF SCREWS, BOLTS, NUTS AND WASHERS

	1/4“ BSF	5/16“ BSF	3/8“ BSF	7/16“ BSF	1/2“ BSF
Screw 3/8“	288972	•	•	•	•
Screw 1/2“	288973	288977	288984	•	•
Screw 5/8“	288974	288978	•	•	•
Screw 3/4“	288975	288979	23380	288986	•
Screw 7/8“	•	288980	•	•	•
Screw 1“	288976	288981	319414	288987	303123
Screw 1.1/8“	•	288982	•	•	•
Screw 1.1/4“	•	288983	288985	•	•
Screw 1.1/2“	•	319410	319419	•	•
Screw 1.3/4“	•	326847	319418	•	319425
Screw 2“	•	•	•	•	321739

	1/4“ BSF	5/16“ BSF	3/8“ BSF	7/16“ BSF	1/2“ BSF
Bolt 1“	23360	329163	319415	319423	•
Bolt 1.1/4“	23361	23371	214074	•	•
Bolt 1.1/2“	288963	288965	319420	•	322824
Bolt 1.3/4“	288964	288966	•	•	288968
Bolt 1.7/8“	•	215559	215208	•	•
Bolt 2“	•	23374	303222	319424	•
Bolt 2.1/2“	•	23375	303097	•	•
Bolt 2.3/4“	•	215560	319421	•	•
Bolt 3“	322549	288967	325665	•	•
Bolt 3.1/2“	•	•	325847	•	•
Bolt 4“	•	•	327581	•	•
Bolt 4.1/2“	•	•	325848	•	•
Bolt 5.1/2“	•	•	327099	•	•

	1/4“ BSF	5/16“ BSF	3/8“ BSF	7/16“ BSF	1/2“ BSF	2BA“ BSF	4BA“ BSF
Nut	20530	19716	20740	317459	317460	6308	6309
Nut, nyloc	317461	23338	8688	317462	317463	•	•
Nut, slotted	329168	317272	329169	325668	329170	•	•
Nut brass	329171	202609	200839	•	•	•	•

	1/4“	5/16“	3/8“	7/16“	1/2“	2BA	4BA	6BA
Plain washer	212191	212193	212195	212196	212197	212189	•	•
Plain washer, large	2831	3241	3811	10164	7800	•	•	•
Spring washer	212192	212194	2051	2215	7461	212190	•	•
Spring washer, square section	319072	319073	319074	319075	319076	319071	319070	319069
Spring washer, double coil	6306	6307	2185	•	•	317717	•	•
Shakeproof washer, internal star	209089	3542	209117	207488	3813	214403	18630	319080
Shakeproof washer, external star	300328	8121	13315	288723	319083	8123	319079	319081
Fibre washer	11441	9418	11442	19102	3870	•	•	•
Copper washer	13351	13407	13352	5465	8977	•	•	•

STUDS, SPLIT PINS AND CLEVIS PINS

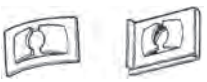
	1/8“	3/16“	1/4“	5/16“
Clevis pin 1/2“	1438	•	•	•
Clevis pin 3/8“	•	11152	•	•
Clevis pin 7/16“	•	19544	•	•
Clevis pin 9/16“	•	1844	9652	•
Clevis pin 5/8“	•	•	16577	14045
Clevis pin 11/16“	•	19545	22939	204766
Clevis pin 3/4“	•	•	20816	14046
Clevis pin 13/16“	•	•	16757	7134
Clevis pin 7/8“	•	7131	7132	7135
Clevis pin 15/16“	•	300831	•	7136
Clevis pin 1“	•	•	•	14064
Clevis pin 1.1/16“	•	•	•	8709
Clevis pin 1.11/16“	•	•	7133	•

	1/16“	5/64“	3/32“	7/64“	1/8“	9/64“	5/32“
Split pin 1.1/2“	3805	7464	3269	7465	•	•	•
Split pin 2.1/4“	•	•	•	•	7466	18488	7467

	No 4	No 6	No 8	No 10	No 12	No 14
Self tapping screw panhead 1/4“	5692	5693	•	•	•	•
Self tapping screw panhead 3/8“	211193	4163	•	•	•	•
Self tapping screw panhead 1/2“	•	3818	3819	3821	318750	•
Self tapping screw panhead 3/4“	•	3775	219012	3822	3823	307663
Self tapping screw panhead 1“	•	19334	11048	18864	7462	7463

	No 6	No 8	No 10
Self tapping screw, countersunk 1/2“	4004	3268	3816
Self tapping screw, countersunk 3/4“	3814	3815	3817

	No 6	No 8	No 10	No 12
Spire nut flat	3088	3089	318751	6863
Spire nut „U“ type	19416	3824	3081	14958



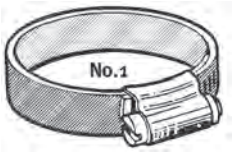
	1/4“ F/F	1/4“ F/C	5/16“ F/F	5/16“ F/C	3/8“ F/F	3/8“ F/C	3/8“ C/C
Stud 1“		19548	•	•	•	•	•
Stud 1.1/8“	19625	•	244483	207033	•	•	•
Stud 1.1/4“	19626	•	7998	•	•	•	•
Stud 1.5/16“	•	•	•	•	•	12825	•
Stud 1.3/8“	289018	•	19618	18248	224	•	•
Stud 1.1/2“	•	•	9191	18405	9764	207613	•
Stud 1.5/8“	•	19547	7293	318433	•	7128	5040
Stud 1.3/4“	•	207504	7999	12675	7297	7129	•
Stud 1.11/16“	•	•	•	•	•	•	2331
Stud 1.13/16“	•	•	•	•	•	•	2375
Stud 1.7/8“	•	•	7294	7126	289034	•	•
Stud 1.15/16“	•	•	•	•	•	•	2332
Stud 2“	•	•	•	19627	•	5223	•
Stud 2.1/16“	•	•	•	•	•	•	2344
Stud 2.1/8“	•	•	•	5096	•	•	•
Stud 2.1/4“	•	•	7295	7127	•	•	•
Stud 2.3/8“	•	•	•	•	•	•	2357
Stud 2.1/2“	•	•	7296	294413	•	7130	•
Stud 2.3/4“	•	•	20089	12857	•	•	•
Stud 3“	•	•	•	9166	•	9667	•
Stud 3.1/8“	•	•	20090	9167	•	•	•
Stud 3.1/4“	•	•	•	298894	•	•	•
Stud 3.1/2“	•	•	•	298896	•	19624	•
Stud 3.5/8“	•	•	19616	•	•	•	•
Stud 3.3/4“	•	•	•	306183	•	•	•
Stud 4“	•	•	•	12460	•	•	•
Stud 4.1/4“	•	•	•	203987	•	•	•

PANHEAD AND COUNTERSUNK SCREWS, HOSE CLIPS

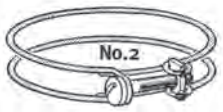
	1/4 UNF	3/16 UNF	5/16 UNF	No 6 UNC
Panhead screw 1/4“	•	7767	•	214857
Panhead screw 5/16“	•	7768	•	7764
Panhead screw 3/8“	•	7769	•	18621
Panhead screw 7/16“	•	7770	•	•
Panhead screw 1/2“	7853	214337	7856	18604
Panhead screw 5/8“	7854	19369	•	7765
Panhead screw 3/4“	318110	7772	10695	7766
Panhead screw 7/8“	287364	7773	•	•
Panhead screw 1“	18709	5137	25324	18561
Panhead screw 1.1/4“	•	7775	•	•
Panhead screw 1.1/2“	22182	20123	•	•
Panhead screw 1.3/4“	•	7776	•	•

	5/16 UNF	3/16 UNF	1/4 UNF	No 6 UNC
Countersunk screw 1/4“	•	•	•	7138
Countersunk screw 5/16“	•	7139	•	•
Countersunk screw 3/8“	•	7140	•	•
Countersunk screw 7/16“	•	200771	•	•
Countersunk screw 1/2“	•	7142	203531	•
Countersunk screw 5/8“	7863	7143	7858	•
Countersunk screw 3/4“	7864	291953	7859	•
Countersunk screw 7/8“	7865	207673	207673	•
Countersunk screw 1“	4868	17215	7860	•
Countersunk screw 1.1/4“	13659	22968	15513	•
Countersunk screw 1.1/2“	5446	•	7862	•
Countersunk screw 1.3/4“	•	•	912	•

Hose clips	No 1	No 2
Diameter: 3/8“ - 5/8“	10214	•
Diameter: 1/2“ - 3/4“	208944	•
Diameter: 5/8“ - 7/8“	3921	•
Diameter: 3/4“ - 1“	208946	•
Diameter: 7/8“ - 1.1/4“	208947	•
Diameter: 1“ - 1.5/8“	208949	•
Diameter: 1.3/8“ - 2“	208950	•
Diameter: 1.1/2“ - 2.1/4“	208951	•
Diameter: 2“ - 2.3/4“	3493	•
Diameter: 2.3/4“ - 3.1/2“	20314	•
Diameter: 3.1/4“ - 4“	20315	•
Diameter: 3.3/4“ - 4.1/2“	10216	•
Diameter: 4.1/8“ - 5“	7454	•
Diameter: 7/16“ - 9/16“	•	7147
Diameter: 9/16“ - 3/4“	•	1611
Diameter: 5/8“ - 13/16“	•	1550
Diameter: 11/16“ - 7/8“	•	7148
Diameter: 3/4“ - 1“	•	1551
Diameter: 13/16“ - 1.1/16“	•	7149
Diameter: 1.3/8“ - 1.9/16“	•	10063
Diameter: 1.7/8“ - 2“		22966
Diameter: 1.3/4“ - 1.7/8“		20317



Worm type



Wire type