

## Limora Zentrallager

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## Jaguar E-Type fitting guidelines (and S type/420G)

### Front anti-roll bar (ARB)

Fit the new ARB using the pivot bushes provided, (and cup washers/pads - S type/420G).

### Rear anti-roll bar

Locate and clean out the 3/8"UNF threaded inserts in the rear bulkhead on 6 cylinder, rear seat floor on 12 cylinder, rear chassis rails in front of the rear wheels on S type and 420G.

Slide the ARB under the prop shaft with the hump down and the arms pointing back. If necessary adjust the air ducts for clearance on the V12. Fit ARB to the bulk-head using the pivot bushes, straps, bolts and spring washers.

If the radius arms already have brackets fixed to them, use these instead of the HBE ones, and fit the link with the extra long bolts provided.

### Otherwise:

Remove the nut and washer from the lower front damper mount and pull back the stud to release the damper eye. Flatten the lock washer on the bolt that holds the radius arm to the bottom wishbone. Undo the bolt and fit the axle bracket (under the washers), with the threaded stub to the outside and the hole over the damper stud, which is pushed back into place refitting the damper. Replace the damper washer and nut and tighten the radius arm bolt. Bend back the lock washer.

The link fits to the outside of the bracket and inside the ARB arm, the angled end to the bottom and flush to the bracket lug. Fix with the shorter 12mm bolt to the bottom and the longer bolt (head to the outside - Nyloc to the inside) to the top. Fit plain washers under the heads.

Check tightness after use.

### E TYPE REAR ANTI ROLL BAR SKETCHES

