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Fitting instructions for R-Tec fan (ID 528999)

1. Disconnect +ve battery terminal and drain water system . Remove the fan shroud, the radiator stays and original fan (Fig 1).
2. Assemble the lower brackets (3,4) loosely using the M6 nuts and washers (5). Loosen the lower radiator mounting bolts, lift the radiator and slide the lower bracket assembly between the radiator and the isolation rubbers orientated so that both the radiator lower mounting studs sit between the forks of the bracket (Fig 2).
3. Assemble the top bracket (1) and fan (2) using the studs, M6 nuts and washers(5). Carefully lower the assembly into place between the radiator and the original fan mount. The top mount should hook over the top studs (7, Fig 1) leaving the fan hanging.
4. From underneath the car align the smaller part of the lower bracket (3) fan studs (7) with the holes in the fan and fasten using the M6 nuts and washers (5).
5. Reassemble the upper radiator stays over the upper fan brackets (Fig 3), torque the upper and lowers radiator mounting bolts then the 2 adjustment bolts on the fan brackets (9).
6. Follow Electronic Fan Controller instructions for information on wiring and setup. Fan controller should be placed in the top near side radiator hose (Fig 4).



