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Fitting instructions for rear ARB kit 4504

- Step 1.**
Slip large bushings onto the mid-section of the bar.
- Step 2.**
Place one large washer inside each spring so it will be located over the hole in the A-arm at the spring center. Onto the long cap screw place an end-link washer and a rubber end-link bushing. Reach inside spring center.
- Step 3.**
Place on the bottom of the cap screw that is now hanging out below the A-arm; the 1-1/8" diameter washer and a 5/8" diameter washer; a rubber bushing; the eye of the (mid-section of the bar should be to the rear of the car); another rubber bushing; another washer, and then the lock-nut.
- Step 4.**
Raise mid-section of the bar to the frames. Place frame bracket across the bar, and bushing, mark frame. Forward end of frame bracket should be close to the outboard side of the frame so the rear end will clear of the inner upright side of the frame due to the fact that the frame inner side must not interfere with the U-bolt and that the frame tends to run at an angle to the longitudinal axle of the car.

- Step 5.**
Drill frame bottom with a 3/8" drill bit. Place a lock-nut on one end of the U-bolt and insert the other hole. Cover with free end of the bracket and secure with another lock-nut.
- Step 6.**
Check all fastenings for suitable tightness. Lock-nut on the bottom of the end-links should not be too tight so as to distort rubber bushing, but the lock-nuts on the frame U-bolt should be tight. Check all clearance throughout the suspension travel distance. Road test the car and accustom yourself to its new handling. As we cannot supervise your installation (or your driving) we cannot be held responsible for more than the cost of the kit.
Note: For best results and balance control, this kit should be used in conjunction with our front bar.

